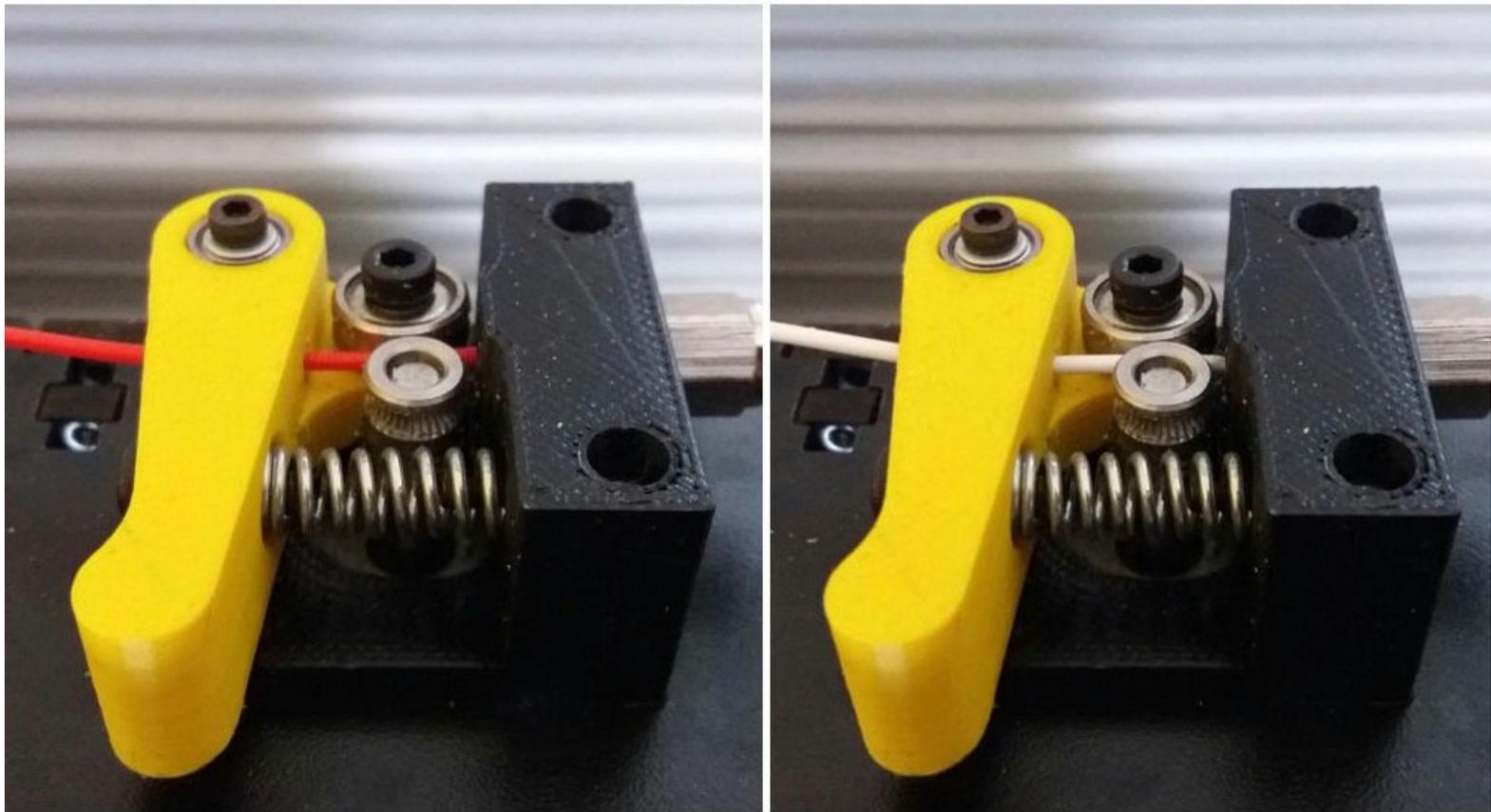




"Replace Filament" Function (During Printing)

Written By: Moustafa Impressoras 3D

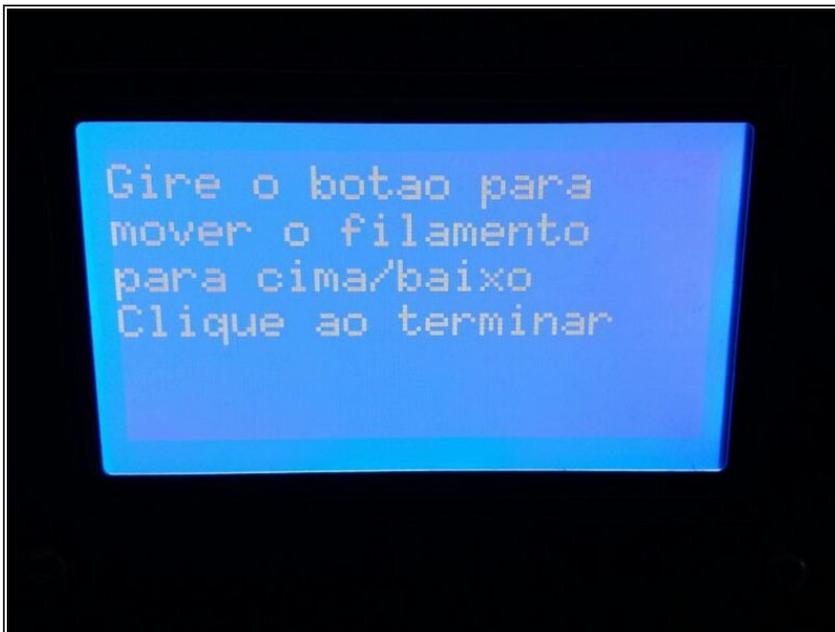


Step 1 — Stopping printing for filament exchange



- During printing, select the "Swap Filament" option in the Quick Settings menu

Step 2 — Removing the filament from the printhead



- Wait for the machine to stop printing.
- Turn the knob or pull the filament through the extruder to remove the old filament.
- Note: Do not press the button yet. Only at the end of the filament exchange, to resume printing.

Step 3 — Removing the old filament



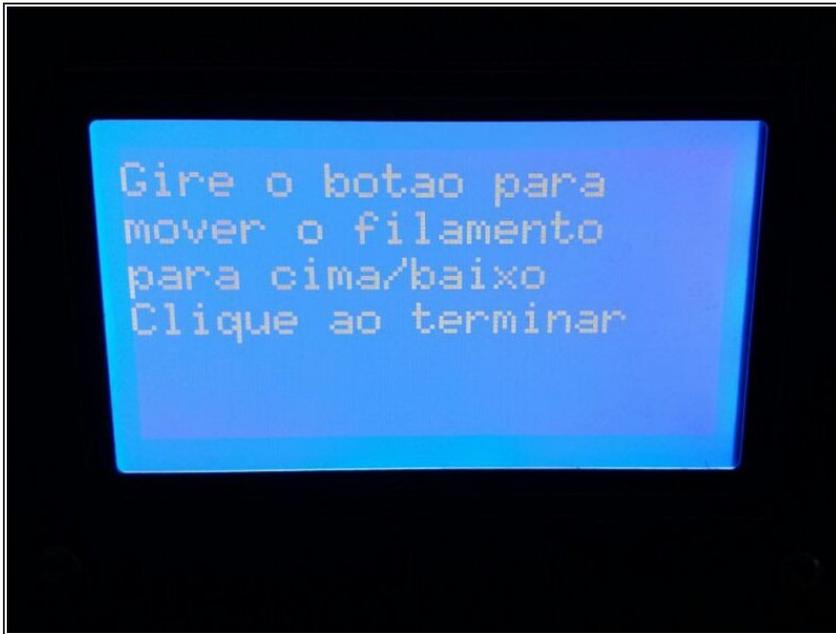
- Press the ear and pull the filament out of the extruder.

Step 4 — Placing the new filament



- Press the extruder ear and push the filament through the hole.
- Continue pushing the filament until it comes out of the already heated nozzle.

Step 5 — Finishing and resuming printing



- Clean the replacement material in the nozzle and press the side button to end the filament exchange and resume printing.

Ready! Filament exchanged successfully!