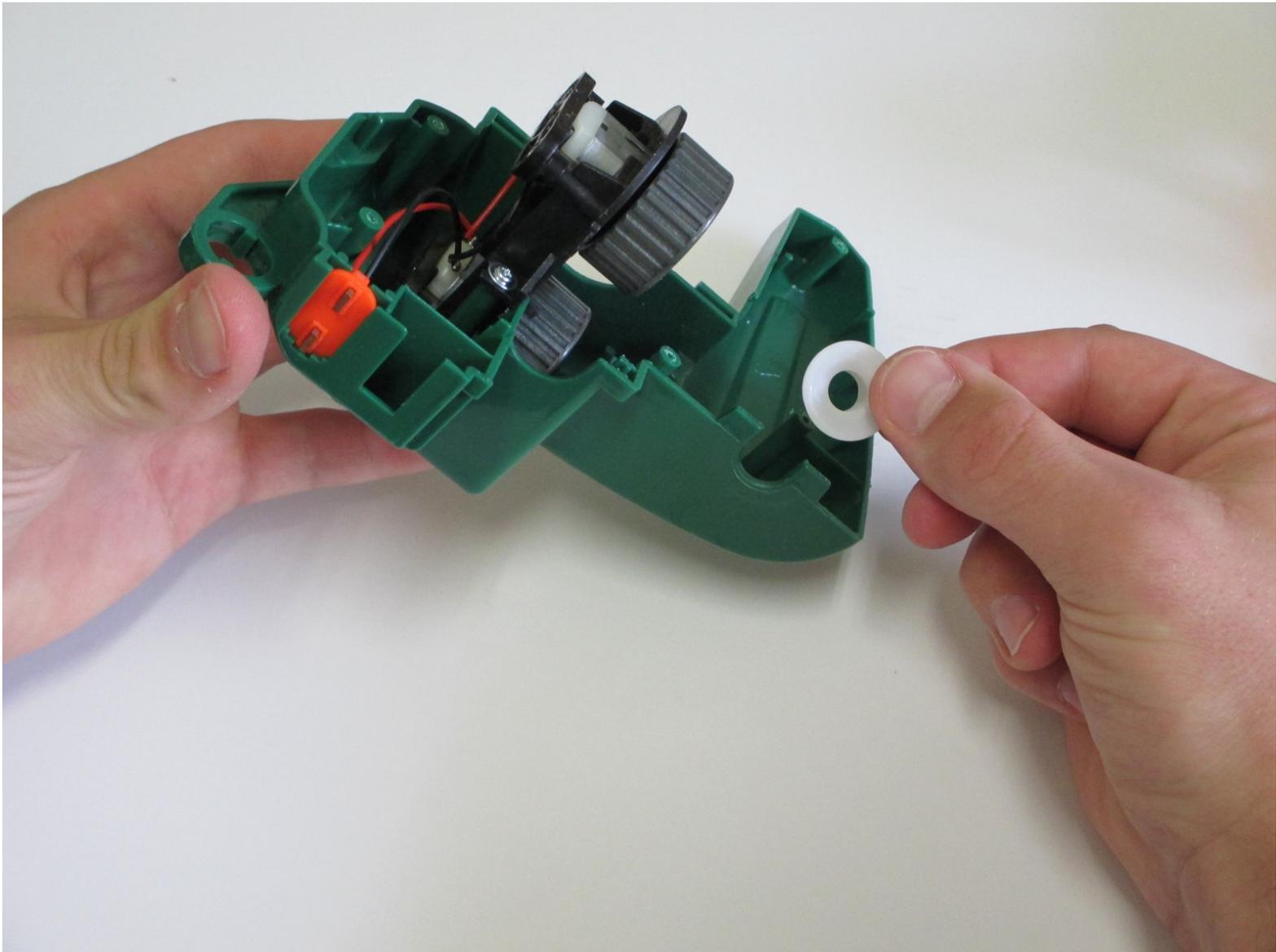




# Automatic Tommy 20 Ammo Drum Bushing Replacement

Replace the bushing of the ammo drum so that your gun continues to fire smoothly and efficiently!

Written By: Moira Foster



---

## INTRODUCTION

Here you will learn to remove the bushing of the dart gun's ammo drum. It is relatively hard to get at and requires disassembling the gun a fair degree and therefore requires a Phillips #00 screwdriver. This is one of the trickier guides for this device, so have fun and be careful!

---

### TOOLS:

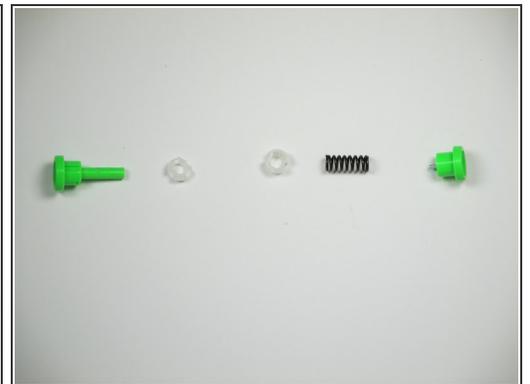
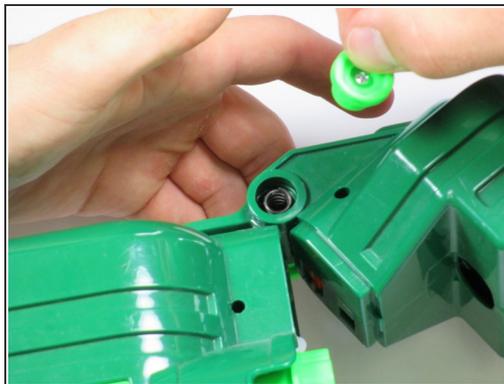
- [Phillips #00 Screwdriver](#) (1)
-

## Step 1 — Splitting the Gun into Two Halves



- Locate the orange slider on the front side of the gun.
- Pull the orange slider towards the back of the gun while lifting up on the nose of the gun.

## Step 2



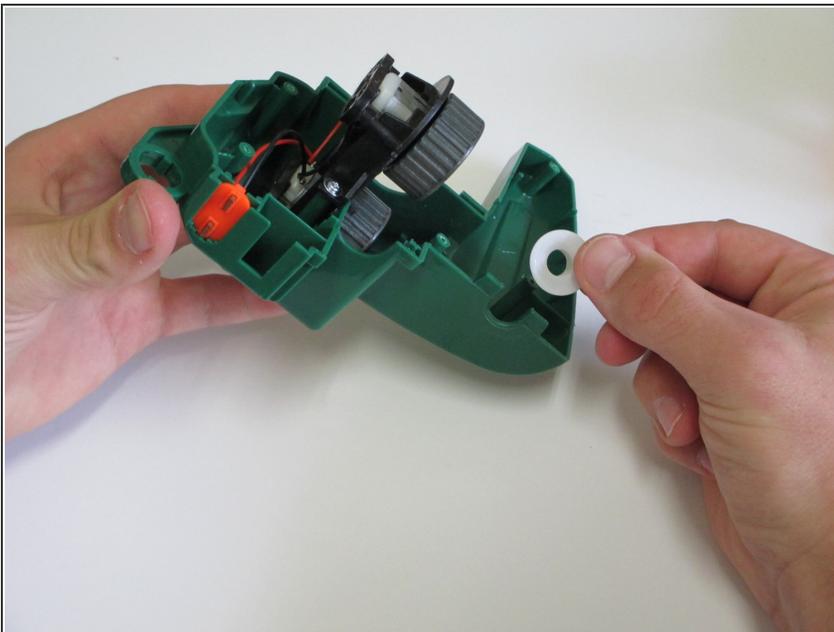
- Remove the single 1/8 in. screw at the junction of the body and the nose using a Philips #00 Screwdriver.
  - Remove all parts within the chamber to be able to completely detach the nose of the gun.
- Be careful to keep track of all the components for reassembly.

### Step 3 — Disassembling the Nose of the Gun



- Remove all five 1/16 in. screws holding the nose of the gun together using a Phillips #00 screwdriver.
- Look out for the hidden fifth screw behind the thin light green tape near the bushing itself. Peel the tape using your finger to gain access.

### Step 4 — Removing the Bushing



- Pick up the now split half of the nose of the gun that does not still have the orange tip attached to it.
- Remove the bushing by simply pulling it away from the plastic.

To reassemble your device, follow these instructions in reverse order.