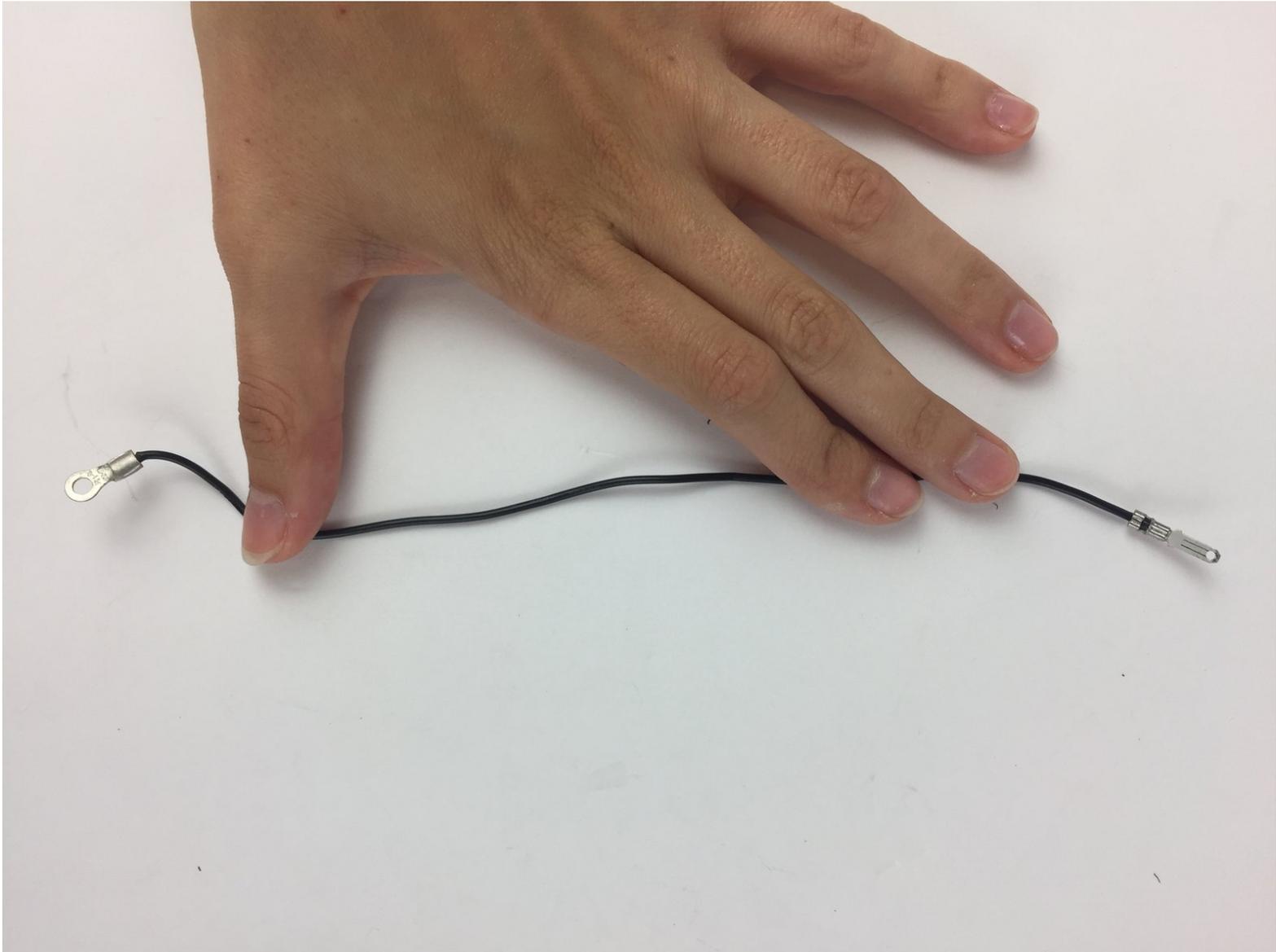




ACN Iris WG4K Blade Connector Replacement

Replace damaged or malfunctioning blade connector.

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INTRODUCTION

The blade connector helps transmit power from the lower half of the ACN Iris WG4K body to the upper half. If there is glitchy power on your video screen, check to see if blade connector is properly plugged in and working correctly.

TOOLS:

- [Phillips #0 Screwdriver](#) (1)
 - [Spudger](#) (1)
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Step 1 — Handset



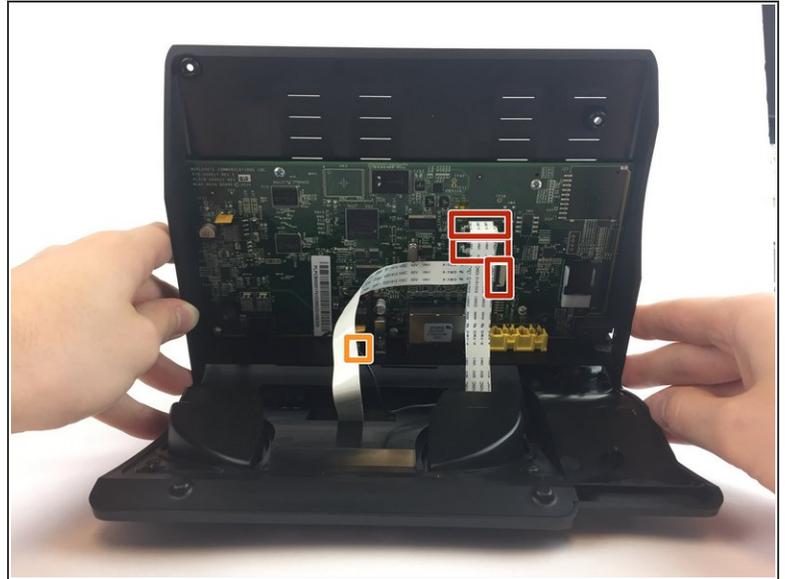
- Press upwards with your index finger on the 4P4C connector as shown in the image.
- Pull the connector gently out of its socket.

Step 2 — Lower Case



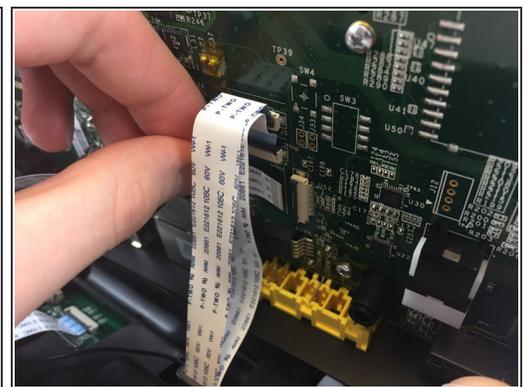
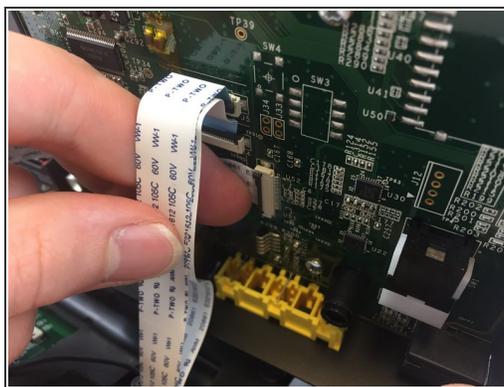
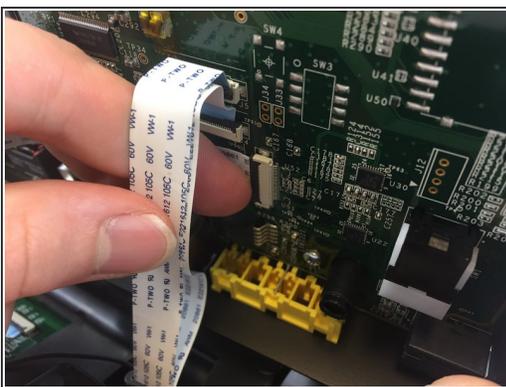
- Flip the main body of the video phone so that the bottom is facing up.
- Use the Phillips #0 Screwdriver to remove the four Phillips head screws (6 mm) highlighted by the red circles.

Step 3



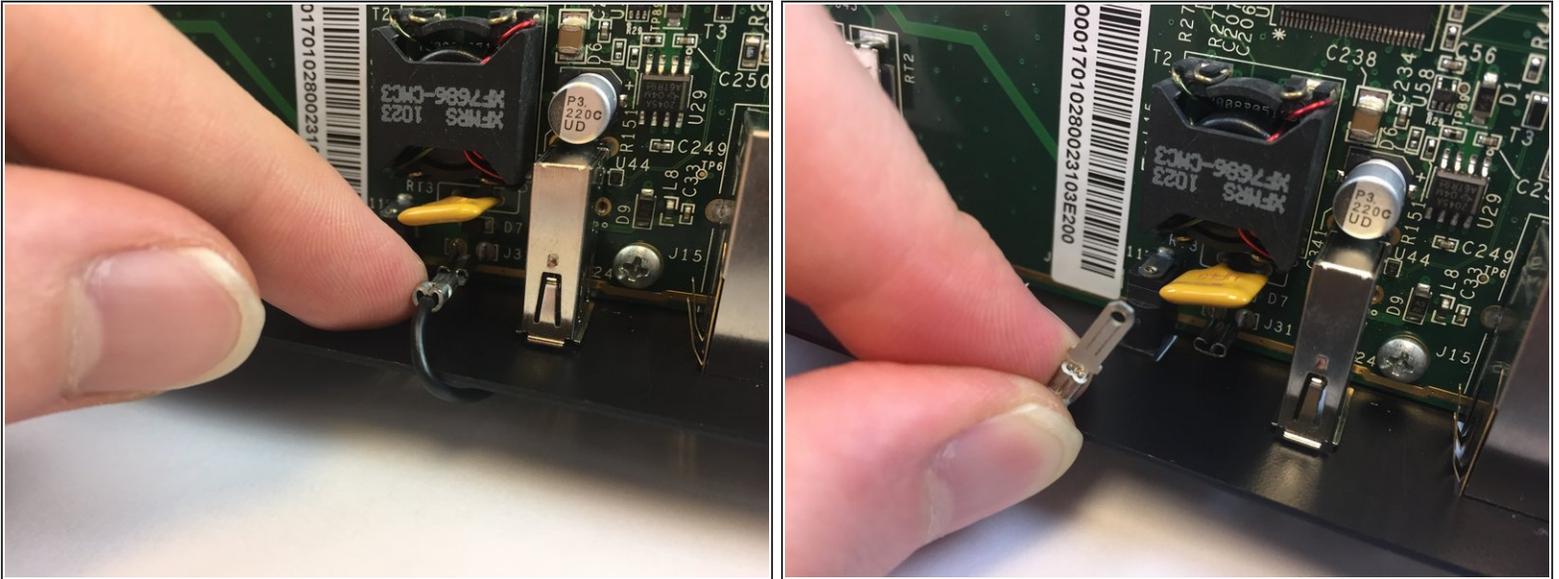
- Lift the back case upwards to expose the inside components.
- Red rectangles indicate the three ribbon cables.
- The orange square indicates the blade connector.

Step 4



- Disconnect the three ribbon cables from their insulation-displacement connectors by flipping up the black plastic clip.
- Gently pull the ribbon cables out of their insulation-displacement connectors.

Step 5



- Disconnect the blade connector from the blade receptacle by gripping the exposed area of the blade connector.
- Gently pull the blade connector out of the blade receptacle.

Step 6



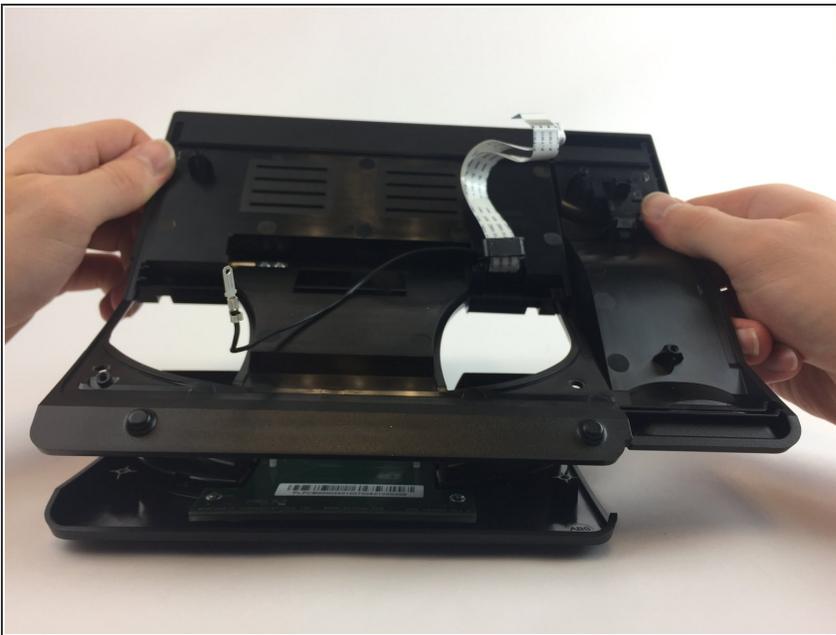
- Gently lift up the lower case to separate it from the top case.

Step 7 — Blade Connector



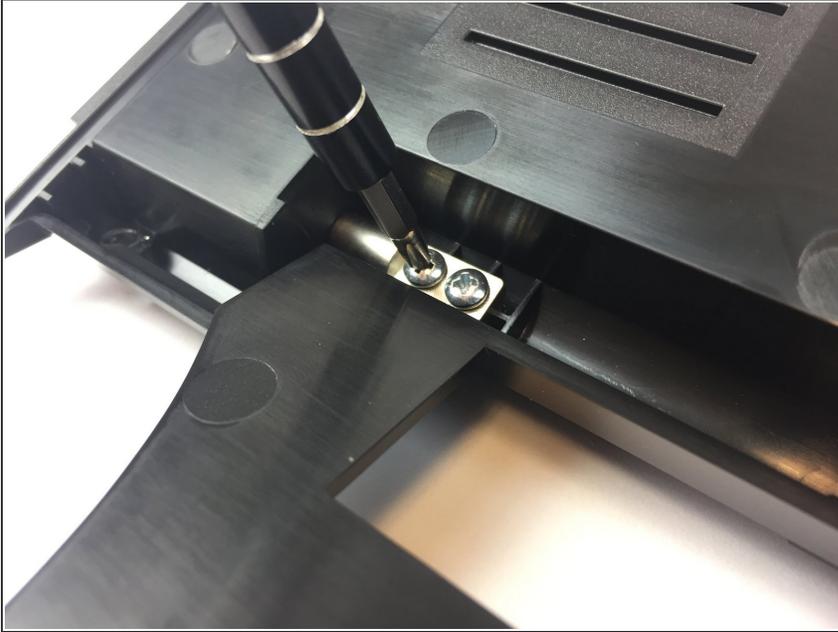
- Use the Phillips #0 Screwdriver to remove the four Phillips head screws (6 mm) highlighted by the red circles.

Step 8



- Gently lift up on the upper case to separate it from the keypad/speaker panel.

Step 9



- Use the Phillips #0 Screwdriver to remove the two Phillips head screws (5 mm) located on the upper case.

Step 10



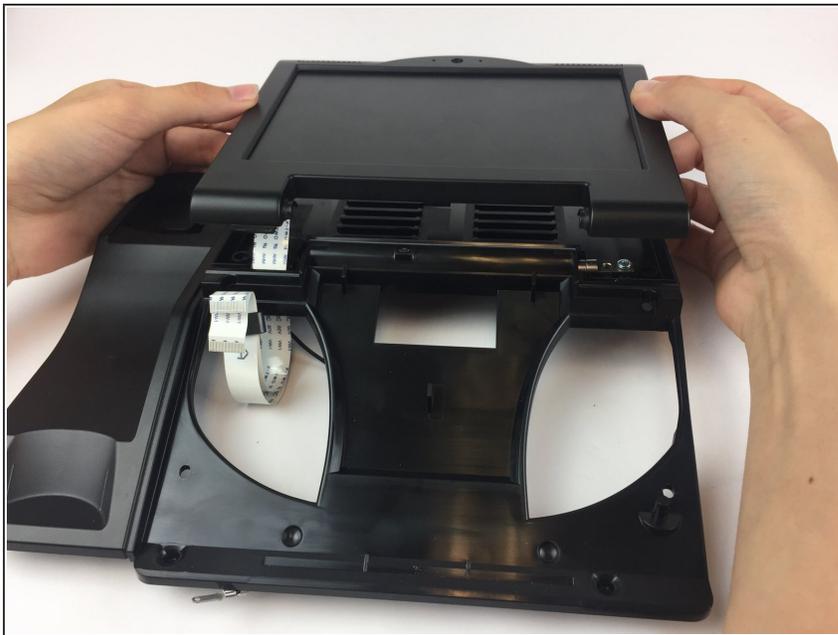
- Rotate the top case 180 degrees so that the video screen is closest to you.
- Lift up the bottom up so that it is perpendicular to the table (this helps you reach the two top screws).
- The four Phillips head screws (6 mm) are highlighted by the red circles.

Step 11



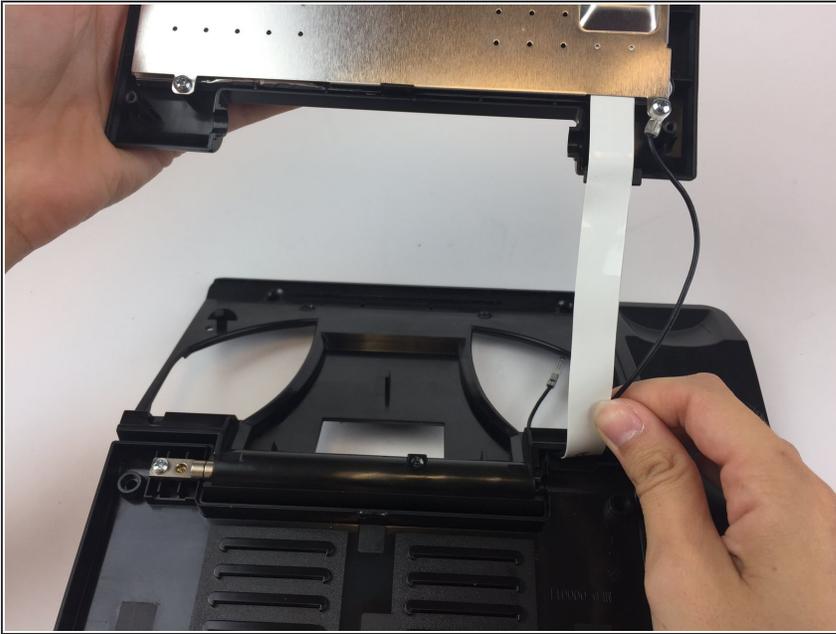
- Use the Phillips #0 Screwdriver to remove the four Phillips head screws (6 mm).

Step 12



- Flip the top case so that the video screen is facing up.

Step 13



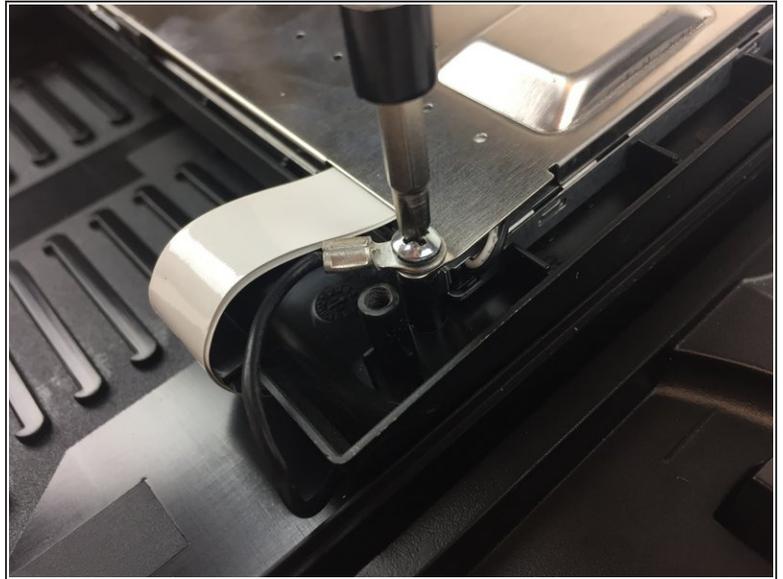
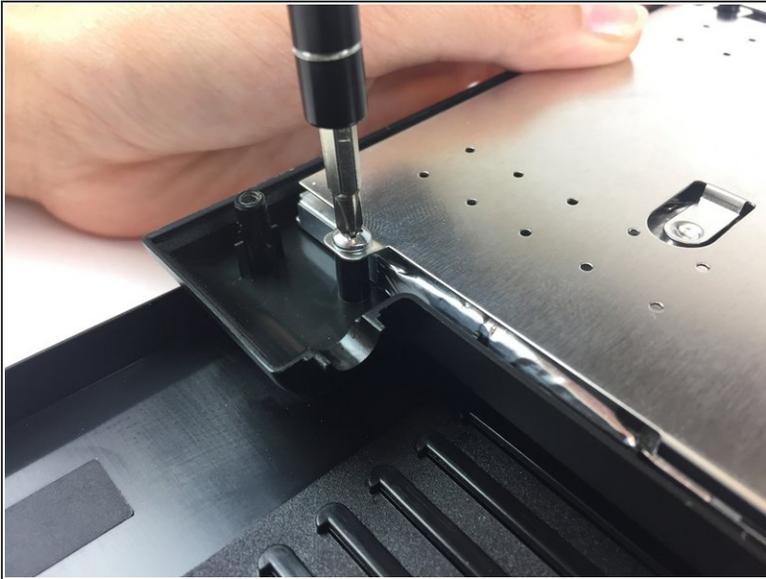
- Rotate the top case 180 degrees.
- Gently lift up on the video screen and the blade and ribbon connector to give you more slack to work with.

Step 14



- Place the video screen face down to expose the two screws. The screws are indicated by the red circles.

Step 15



- Use the Phillips #0 Screwdriver to remove the two Phillips head screws (6 mm)

Step 16



- Pull the ribbon connector and blade connector through the top case.

To reassemble your device, follow these instructions in reverse order.