

SEE NOTE 2  
FIG. A

FOR UNATTENDED  
TWX SERVICE  
ONLY

120C4 TTY SUB SET  
MOUNTED WITH  
P-353447,  
.216-24 X 1/2" WE SPL RHM SCR &  
TPI53017 SPEED NUTS  
(SEE NOTES 1 & 3)

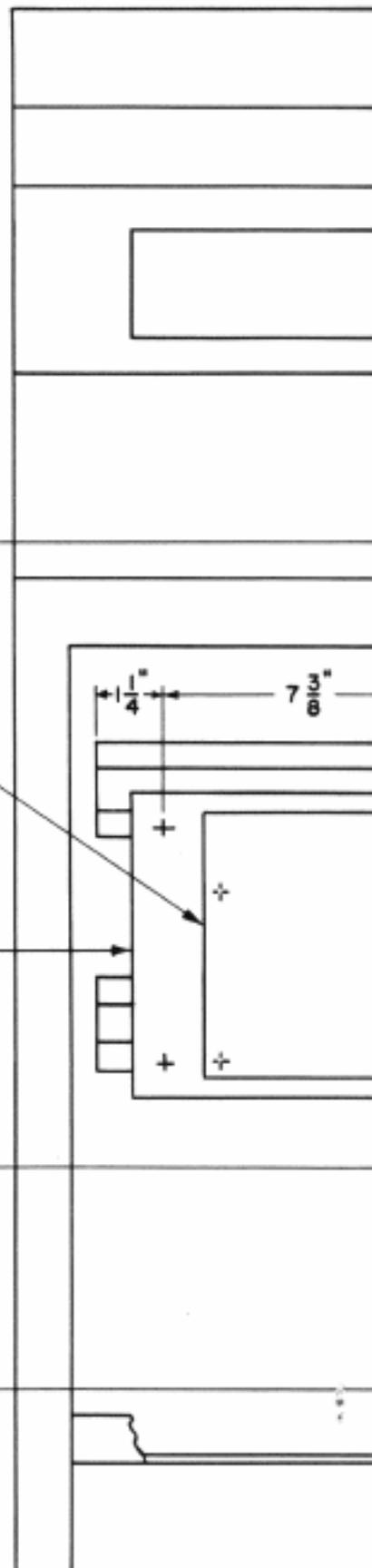
FOR ATTENDED  
TWX SERVICE  
ONLY

584DG SUB SET  
MOUNTED WITH  
NO. 8 X 3/4" RH W SCR  
(CENTERED ON BACKBOARD)

BACKBOARD  
PER FIG. A  
MOUNTED WITH  
P-353450,  
.216-24 X 1" WE SPL RHM SCR &  
TPI53017 SPEED NUTS  
(SEE NOTE 1)

M6AD CORD

KS-5663, L8 RECTIFIER  
MOUNTED WITH  
P-353447,  
.216-24 X 1/2" WE SPL RHM SCR &  
TPI53017 SPEED NUTS  
(SEE NOTES 1 & 5)



NOTES:

1. TPI53017 SPEED NUTS MADE BY TINNEMAN PRODUCTS, INC, PART NO. C509-1224-4.
2. BACKBOARD MOUNTING FOR 584DG SUB SET MADE FROM BIRCH OR MAPLE. FINISH TO BE BLACK LACQUER, 122-R.
3. UPPER MOUNTING HOLES FOR 120C4 TTY SUB SET ON VERTICAL MOUNTING BAR TO BE DRILLED TO .3125" DIA BY INSTALLER.
4. ADJUSTABLE MOUNTING BARS SHALL BE POSITIONED IN CENTER MOUNTING HOLES.
5. WHEN KS-5663, L6 RECTIFIER IS USED IN PLACE OF KS-5663, L8 RECTIFIER, IT WILL BE LOCATED TO THE LEFT OF THE UNIT MOUNTING ASSEMBLY.

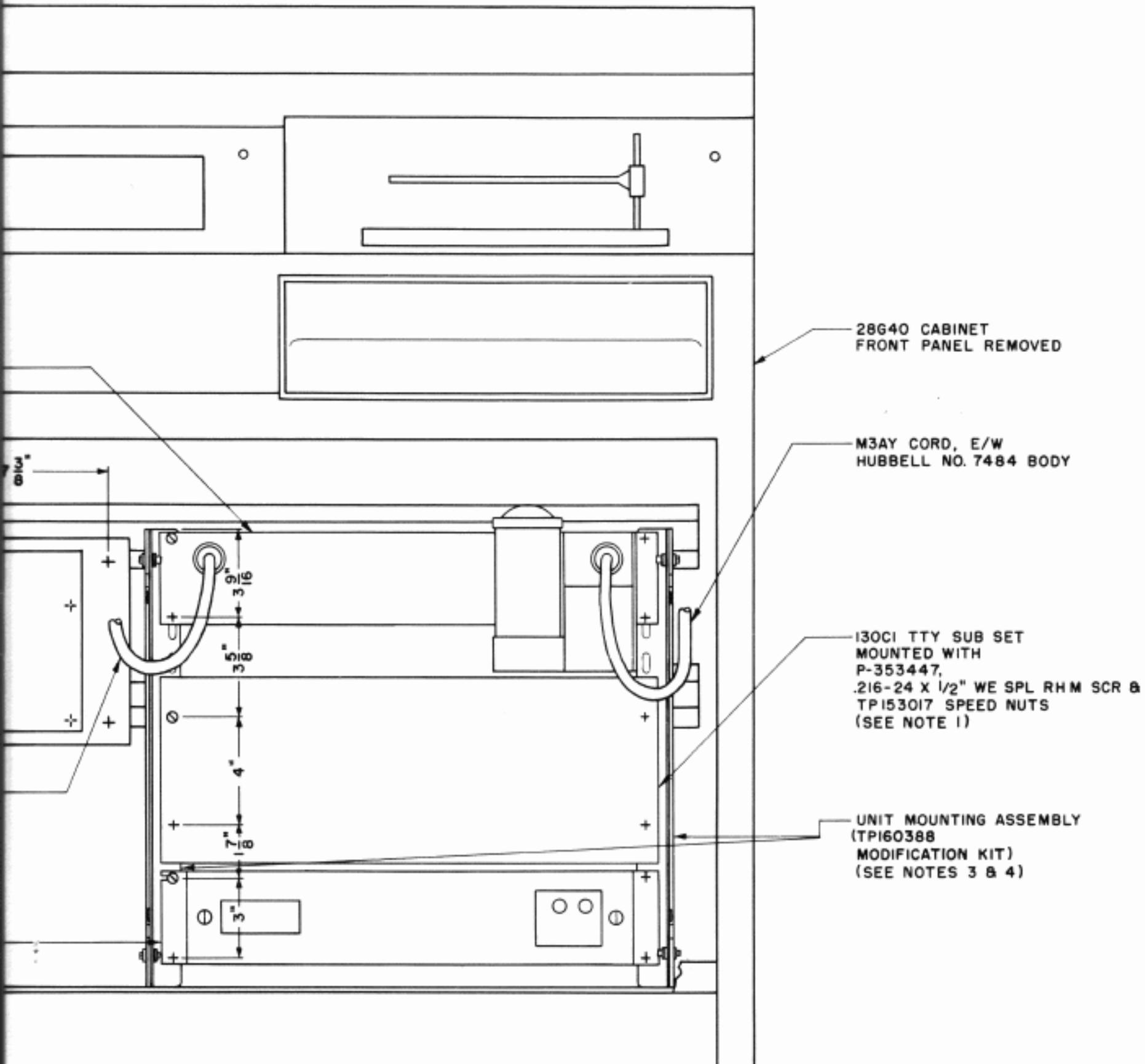


FIG. 1

28ASR TTY IN 28G40 CABINET  
PRIVATE LINE SERVICE AND ATTENDED OR  
UNATTENDED TWX SERVICE  
130C1 TTY SUB SET