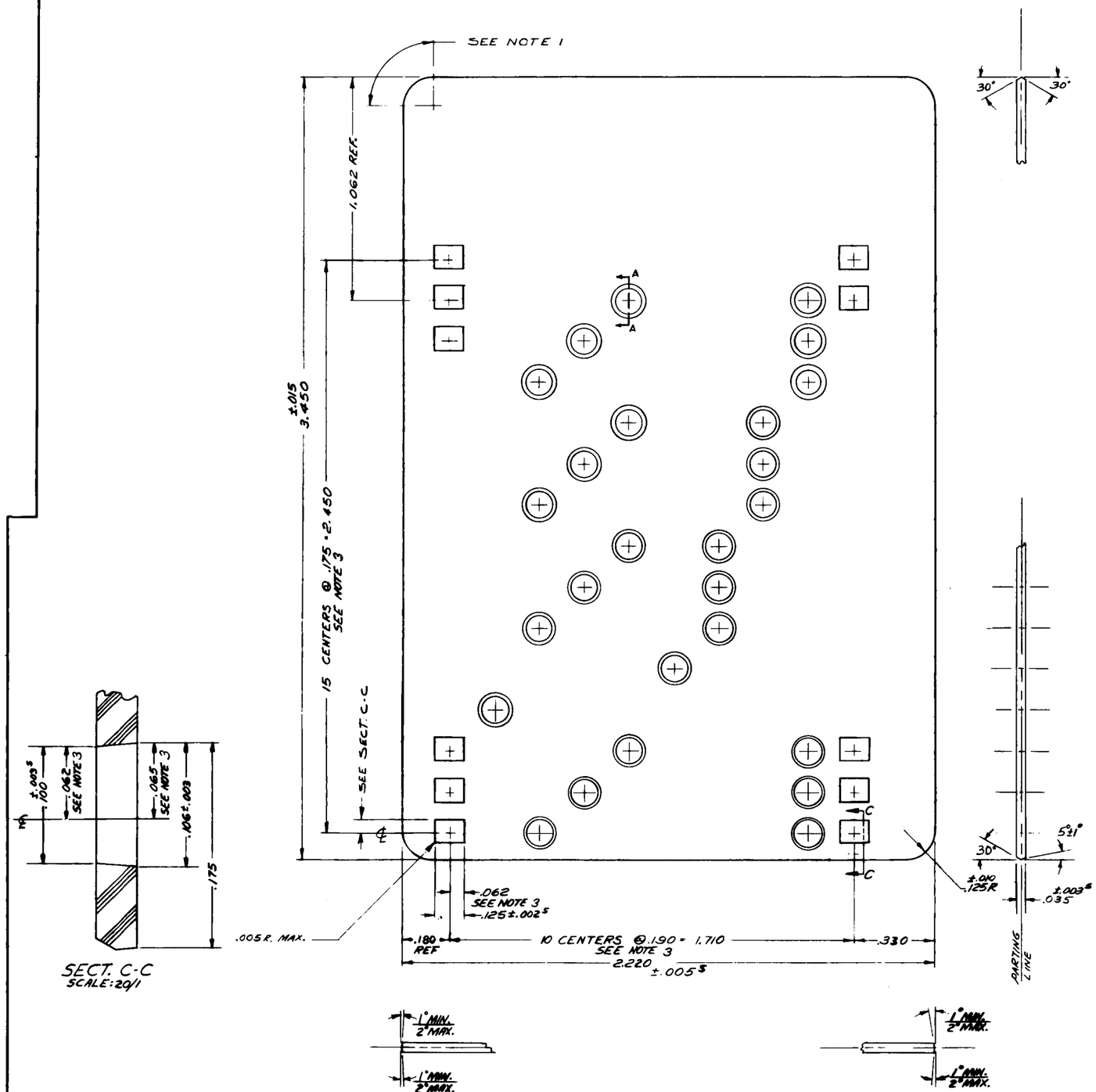
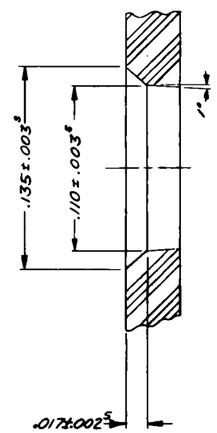
NOTES:

1. BLEND TAPERS IN THIS AREA.
2. A GRADUAL BOW UP TO 0.020 INCH IS PERMISSIBLE PROVIDING THE CARD WILL FLATTEN UNDER A WEIGHT OF 250 GRAMS TO WITHIN 0.003 INCH FLATNESS. THE WEIGHT SHALL BE 2.220 INCH WIDE BY 2.453 INCH LONG AND COVER THE BOTTOM SECTION OF THE CARD WHICH CONTAINS THE CODED HOLES.
3. (S) LOCATION OF THE CENTERLINE OF THE HOLES WITHIN ANY ONE HORIZONTAL ROW SHALL NOT VARY MORE THAN ±.002 MEASURED VERTICALLY. THE LOCATION OF ANY HOLE IN A HORIZONTAL ROW IN RELATION TO ANY HOLE IN AN ADJACENT HORIZONTAL ROW SHALL NOT VARY MORE THAN ±.005 MEASURED VERTICALLY. THERE IS NO OBJECTION TO THE TOLERANCES FOR THE LOCATION OF THE HORIZONTAL ROWS ADDING ACCUMULATIVELY IN A VERTICAL DIRECTION. THE LOCATION OF ANY HOLE WHEN MEASURED HORIZONTALLY IN RELATION TO ANY OTHER HOLE SHALL NOT VARY MORE THAN ±.015. THESE TOLERANCES SHALL NOT BE ADDED ACCUMULATIVELY.
4. A RAISED SURFACE AROUND THE OPENING SURROUNDING THE HOLES UP TO 0.005 INCH HIGH BY 0.032 INCH WIDE IS NOT OBJECTIONABLE.
5. WHEN NEW TOOLS ARE BUILT THEY SHALL BE BUILT FOR LIST 3 (CYCOLAC).



SECT. C-C
SCALE: 20/1



SECT. A-A
SCALE 20/1

MATERIAL	FINISH	
SEE A-568428 LIST 2 OR 3 COLOR-WHITE, PER X-17025, SEE NOTE 5		

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. NONLIMITED DIMENSIONS OTHER THAN SIZE OF RAW MATERIAL SHALL BE HELD AS FOLLOWS WHEN EXPRESSED:
TO 2 DECIMAL PLACES ±
AS ANGLES ±
TO 3 DECIMAL PLACES ±
FOR GENERAL INFORMATION ON SYMBOLS AND NOTES REFER TO MANUFACTURING STANDARD 18.003, PART 2, SECTION 227. (THIS NOTE IS NOT APPLICABLE TO CENTRAL OFFICE EQUIPMENT.)

DWG SIZE 6S

40B41A DIAL REG'TS	A-579511 A-579855
USED ON	DWG

CARD BLANK

SCALE 4/1 AS SHOWN

WESTERN ELECTRIC CO. INC.
ENGINEER OF MANUFACTURE

B-858507