

## LEAD-CALCIUM SLEEVES

### DESCRIPTION AND INSTALLATION

#### 1. GENERAL

1.001 This addendum supplements Section 633-200-201, Issue 1. Place this pink sheet ahead of Page 1 of the section.

1.002 This addendum is issued to add the requirement for using Lead Particle Entrapment Compound (Le.P.E.C.) when cleaning lead sleeves, sheath, wedges, etc, and to outline how the Le.P.E.C. is to be used.

#### 2. CHANGES TO SECTION

2.001 References in the section that apply to cleaning lead surfaces shall be amended to include the use of Le.P.E.C. as described in this addendum. The following shall be added to Part 2 of the section:

2.02 The following procedures are to be followed when cleaning all lead surfaces:

- (1) Use a clean, dry rag to apply a generous amount of Le.P.E.C. to the lead surface to be cleaned and at least 2 inches beyond the area

to be cleaned. When cleaning a wedge or end plate or other small part, cover the entire part with Le.P.E.C. **Do not use the carding brush on any lead surface that has not been coated with Le.P.E.C.**

- (2) Apply a 1/2-inch wide strip of Le.P.E.C. over the length of the bristles of the carding brush and brush the surface to be cleaned.

- (3) As the Le.P.E.C. begins to dry while brushing, apply additional compound to the carding brush and continue brushing. Remove lead particulate from the carding brush by striking the brush against a solid object. The lead particulate should be caught in a container and disposed of in accordance with local practices covering scrap lead disposal.

- (4) When the lead surface has been thoroughly cleaned, remove excess Le.P.E.C. with a clean, dry rag. Since stearine is a component of the Le.P.E.C., it is not necessary to apply additional stearine to the cleaned area to protect against oxidation.

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