

TP148128 AND TP159597 FLAT WASHERS,
TP149938 SHOULDER SCREW, TP149939 SPRING WASHER
TAPE SUPPLY REEL ASSEMBLY AND TAPE REPERFORATOR CABINET

APPARATUS AFFECTED: 1B Receiver Cabinet — DATASPEED.

OBJECT: To provide an improved design of the tape reel core latch assembly. To forward information on the recommended assembly procedure for the tape supply reel of DATASPEED reperfector cabinets to accommodate various widths of paper tape. To eliminate tape tearing and erratic loadings on the roll of paper tape.

CHANGE: New style parts and additional parts have been added to the tape supply reels as follows:

- (a) The TP110334 shoulder screw (4-40 x .272 inches) has been replaced by a TP149938 shoulder screw (4-40 x .291 inches).
- (b) The TP89406 spring washer (.312 O.D. x .144 I.D. x .010 thick with a .018 bow) has been replaced by a TP149939 spring washer (.312 O.D. x .144 I.D. x .006 thick with a .030 bow).
- (c) Two TP159597 flat washers have been added to the latch assembly on each side of the TP146354 core assembly.
- (d) Two TP148128 flat washers have been added to the latch assembly on each side of the TP146354 core assembly.

Figure 1 illustrates the assembly of the new and added parts and the method of tape reel assembly to accommodate rolls of paper tape having tape widths of 11/16 inch, 7/8 inch and 1 inch.

Parts are shown in Teletype Bulletin 1154B, page 4-5, change 7.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: New style and old style core assemblies are interchangeable. New and old style parts are not individually interchangeable but are interchangeable in sets.

SECTION 592-806-800.02

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: The change is in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: Should not be furnished after new style parts become available.

APPLICATION TO APPARATUS IN THE FIELD: Should be incorporated in all apparatus where required for proper operation.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall be equipped with new style parts as soon as new style parts can be obtained from Teletype.

AVAILABILITY: New style parts are available.

Figure 1

POSITION OF REEL RETAINERS AND LATCHES FOR VARIOUS TAPE WIDTHS

