

TAPE LID SPRING ADJUSTMENT FEED WHEEL DETENT SPRING ADJUSTMENT

APPARATUS AFFECTED: 1A and 2A Tape Readers — DATASPEED.

OBJECT: To facilitate manufacture by increasing the range of spring tension requirements. To improve the quality of the reading contact signal.

CHANGE: The adjustment requirements have been changed as follows:

Refer to Section 592-801-700, Issue 3, September, 1963.

Refer to Teletype Bulletin 267B, Issue April, 1963.

“Tape Lid Spring” — Section 592-801-700, Page 3, and Bulletin 267B, page 3-3, change 2.

Change the requirement of:

Min. 1 oz. — Max. 4 ozs. to read:

Min. 1 oz. — Max. 5 ozs.

To start tape lid moving.

“Feed Wheel Detent Spring” — Section 592-801-700, page 12, and Bulletin 267B, page 3-12, change 2.

Change the requirement of:

Min. 21 ozs. — Max. 25 ozs. to read:

Min. 21 ozs. — Max. 30 ozs.

To move roller away from ratchet.

“(B) Spring Tension — Normally Closed Contact Against Backstop” — Section 592-801-700, page 18, and Bulletin 267B, page 3-18, change 2.

Change the requirement of:

Min. 3 ozs. — Max. 6 ozs. to read:

Min. 4 ozs. — Max. 7 ozs.

To move stationary leaf away from backstop.

“(C) Spring Tension — Normally Closed Contact” — Section 592-801-700, page 18, and Bulletin 267B, page 3-18, change 2.

Change the requirement of:

Min. 25 Grams — Max. 35 Grams to read:

Min. 30 Grams — Max. 50 Grams

To open contact.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: The change is now in effect.

APPLICATION TO APPARATUS IN THE FIELD: All units should have the new adjustments applied.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall have the new adjustments applied.