

## WORKING STATION PLAN

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- (2) To make the equipment available for reuse in much less time than normally required under full repair
- (3) To decrease the turnaround time resulting in better utilization
- (4) To minimize paperwork
- (5) To improve the Bell Operating Companies' control of their investment
- (6) To increase service response capability without increasing capital expenditures
- (7) To provide more stringent inventory controls.

**FIGURES**

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*Note:* The above are accomplished without additional functions by field craftpersons.

**3. IMPLEMENTING "WS" PLAN**

**3.01** To implement the plan the following responsibilities must be carried out by the Bell Operating Companies before returning the data sets and terminal equipment to a WECO service center:

**1. GENERAL**

**1.01** This section describes the purpose and use of the Working Station ("WS") Plan which is an alternative plan to full repair on all data sets and terminals. The plan provides for the equipment to bypass the normal Western Electric shop repair routine at the end of location life and be placed directly into repaired "C" stock.

**1.02** Whenever this section is reissued, the reason(s) for reissue will be given in this paragraph.

**2. PURPOSE**

**2.01** Since at the end of location life data sets and terminals are normally functional, the purpose of the "WS" plan is:

- (1) To minimize end of location life repair expense

- (1) Disconnected stations must be classified by the craftperson as operable to qualify for "WS". Routine maintenance will be performed at the service center, and the station will be updated to vintage level for new service.

*Note:* If equipment does not meet "WS" requirements, the normal shop procedures will be followed as outlined in Figure 1.

- (2) All equipment must be tagged as "WS".

*Note:* If a "WS" tag does not accompany the equipment, the normal shop procedures will be followed as outlined in Figure 1.

- (3) All equipment must be properly packed for return to WECO as outlined in Sections

**NOTICE**

Not for use or disclosure outside the  
Bell System except under written agreement

applicable to specific products, and the carton externally marked clearly as "WS".

4. "WS" EQUIPMENT FLOWCHART

4.01 Figure 1 depicts the typical flow of data set and terminals from a Bell Operating Company to a Western Electric Service Center.

5. STANDARD TAG

5.01 Figure 2 depicts the AT&T recommended tag provided locally to implement the "WS" plan. It is a multipurpose tag since it satisfies the needs of "WS" and the Centralized Inventory Management System (CIMS), and other present or

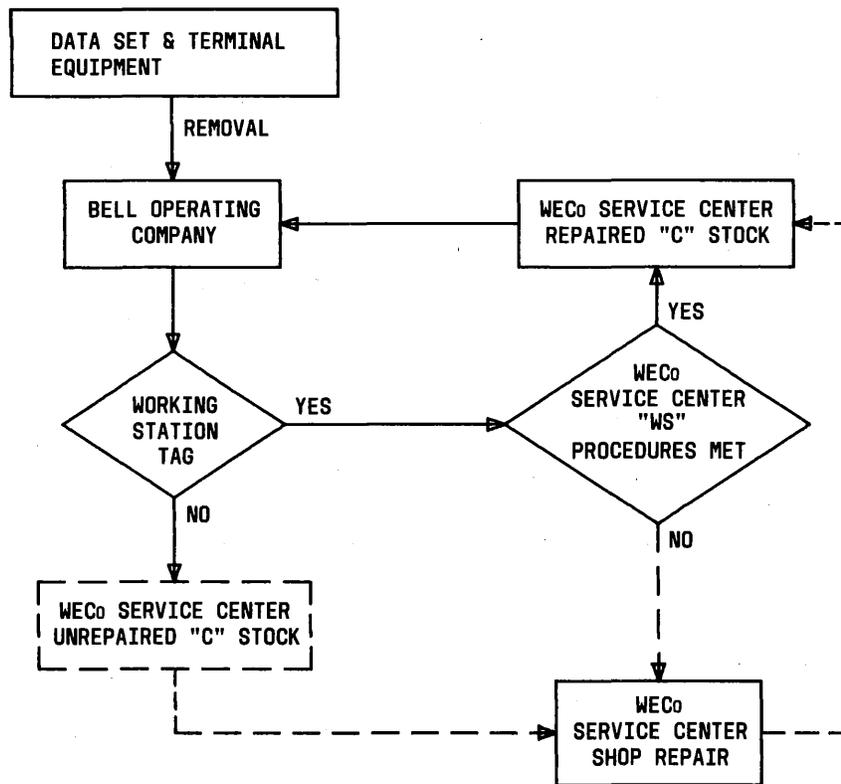
future tracking procedures. The tag is filled out by the craftperson at the time of removal of the data set or terminal and has four parts.

Part 1—Retained by originator at Bell Operating Company location.

Part 2—Sent to CIMS Coordinator (or equivalent) for tracking purposes by field.

Part 3—Bell Operating Company receiving dock copy at WECo Service Center (forwarded to CIMS administrator).

Part 4—WECo copy retained with equipment.



SYMBOL:  
 ——— "WS"  
 - - - NORMAL SHOP REPAIR

Fig. 1—"WS" Equipment Flowchart

**Note:** Parts 3 and 4 of the tag are attached to equipment by field craftperson.

equivalent) by use of Part 2 of the tag described in paragraph 5.01.

**6. TRACKING**

**6.01** The effectiveness of the "WS" plan will be tracked by the CIMS Administrator (or

RETURNED MATERIAL TAG DATA SETS AND TERMINALS CIMS/LV TRACKING	
SHIP TO: _____	← Your supervisor's address (Part 1) ← Your CIMS/LV Administrator's Address (Part 2) ← Your WECO service center address (Parts 3 & 4)
_____	
_____	
TAG #: _____	← Assigned locally
DATA: _____	← Date equipment was removed
RETURNED FROM: _____	← Street address of your garage location
(LOCATION)	
TECHNICIAN'S NAME: _____	← Your name
SUPERVISOR: _____	← Your supervisor's name
TEL. #: _____	← Your supervisor's telephone number
AREA: _____	← Area Code
QUANTITY: _____	← Number of items
EQUIPMENT TYPE: _____	← Type of Data Terminal Equipment (Ex: Teleprinter 4310AAC, List 1)
(INCLUDE COMPLETE LIST #)	
*****	
REASON FOR RETURN	
GOOD	<input type="checkbox"/> SERVICE ORDER DISCONNECT
	<input type="checkbox"/> SURPLUS - GOOD
	<input type="checkbox"/> JOB CANCELED
	<input type="checkbox"/> WS (WORKING STATION)
DEFECTIVE	<input type="checkbox"/> DEAD ON ARRIVAL
	<input type="checkbox"/> FAILED IN SERVICE
	<input type="checkbox"/> PRE-TEST FAILURE
	<input type="checkbox"/> SURPLUS - DEFECTIVE OR UNKNOWN
SERVICE ORDER # _____	← If any of these blocks are checked, a check should also be placed in WS block, if WS procedures have been developed for product.
USSO #: _____	
CKT #: _____	
← If any of these blocks are checked, equipment does not qualify for "WS" plan.	
← Service order number	
← USSO number	
← Circuit number	
ORIGINATOR COPY	
CIMS ADMINISTRATOR COPY	
WECO COPY-SEND WITH EQUIPMENT	
WECO COPY-SEND WITH EQUIPMENT	

Fig. 2—Four-Part Returned Material Tag