

**TP151728 SPRING; TP150026 AND TP151640 SHOE LEVERS; TP150033,  
TP154694, AND TP155047 DISCS**

*APPARATUS AFFECTED:* 33A-1 through 33A-5, 33B-5, 33C-1 through 33C-5, 33D-1 through 33D-5, 33E-5, and 33F-1 through 33F-5 Teletypewriter-Sets; 35A, 35B, 35C, 35D, 35E, 35F Typing Units; 35A, 35B, 35C, 35D, 35E, 35F Teletypewriter Bases; 35A Transmitter-Distributor Unit; 35A and 35B Tape Typing Units; 35A Typing Reperforator Unit; 35A Typing Reperforator Base; 35A, 35B, and 35C Tape Teletypewriter Bases—TP151728 Spring; TP150026 and TP151640 Shoe Levers; TP150033, TP154694, and TP155047 Discs.

*OBJECT:* To prevent possible spring breakage.

*CHANGE:* The core hardness of the TP150026 and TP151640 clutch shoe levers has been changed from Rockwell C-60 to Rockwell C-30-45, and the finish changed from black-oxide to flash nickel.

The TP151728 spring associated with either the TP150026 or TP151640 shoe lever has been modified by placing a  $\pm 15$  degree relationship on the relative angular positions of the spring hook plains which are nominally 90 degrees apart.

The hardness of the case-hardened spring post which is part of the clutch discs listed below has been changed from Rockwell C-60 to Rockwell C-40 to C-50, and a 0.005 deep groove has been added.

The parts are shown in the following bulletins:

**TP150026 SHOE LEVER**

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	Page 8-8	Original	
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**TP151640 SHOE LEVER**

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**TP151728 SPRING**

**DISCS**

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Bulletin 1188B	Page 2-2	Original	
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Bulletin 1187B	Page 4-4	Original	Disc TP150033
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	Page 4-15	1	Disc TP154694
	Page 5-7	Original	Disc TP154694
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	Page 4-15	1	Disc TP155047
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Bulletin 1188B	Page 2-4	Original	Disc TP154694
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*IDENTIFICATION:* See "CHANGE".

*INTERCHANGEABILITY:* New and old style parts are interchangeable.

*CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE:* This change shall be incorporated as soon as manufacturing conditions permit. This is expected to be about June, 1965.

*W.E.CO. STOCK OF OLD STYLE PARTS:* Shall not be used.

*APPLICATION TO APPARATUS IN THE FIELD:* Old style parts giving satisfactory service need not be replaced.

*APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS:* All units shall be equipped with new style parts if parts involved require replacement or if parts are disassembled for other reasons.