

**TP2191 LOCKWASHER, TP3606 NUT, TP7002 FLAT WASHER, TP108199
FELT WICK, TP151658 AND TP151659 SCREWS,
TP309690 BUMPER, AND TP309692 BRACKET WITH POST**

APPARATUS AFFECTED: 35B Typing Unit.

OBJECT: To prevent the TP150585 line-feed bars from camming out of engagement with the TP150809 spur gear during the form-out cycle.

CHANGE: The sprocket-feed typing unit is changed as follows:

- (1) To add a new set of parts. (See Fig. 1 for assembly.)

| <i>New Parts</i> | | <i>Old Parts</i> |
|------------------|--------------------------|--------------------------------------|
| TP2191 | Lockwasher | (1) |
| TP3606 | Nuts (6-40 hex.) | (2) TP3598 Nut (6-40 hex.) |
| TP7002 | Flat Washers | (2) |
| TP108199 | Felt Wick | (1) |
| TP151658 | Screw (6-40 by 5/16 fil) | (1) TP151657 Screw (6-40 by 1/4 fil) |
| TP151659 | Screw (6-40 by 1/2 fil) | (1) |
| TP309690 | Bumper | (1) |
| TP309692 | Bracket With Post | (1) |

- (2) To add *Line-feed Bar Bumper* adjustment requirement. This requirement should be added to Section 574-220-700, issue 5, page 61. (See Fig. 2.)
- (3) To add lubrication information for the *Line-feed Bar Bumper*. This information should be added to Section 574-220-701, issue 3, page 30. (See Fig. 2.)

The following parts are shown in Bulletin 1187B: TP3598 nut and TP151657 screw, page 4-2, original; TP150585 line-feed bars and TP150809 spur gear, page 4-9, change 1.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: The new and old style parts are not individually interchangeable, but are interchangeable in sets.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change shall be incorporated as soon as manufacturing conditions permit. This is expected to be about May, 1965.

SECTION 574-220-700.05

W.E.CO. STOCK OF OLD STYLE PARTS: May be furnished for other applications.

APPLICATION TO APPARATUS IN THE FIELD: New style parts should be installed in all apparatus where disengagement of the line-feed bars is encountered.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: If units are disassembled for any reason, the new style parts shall be installed.

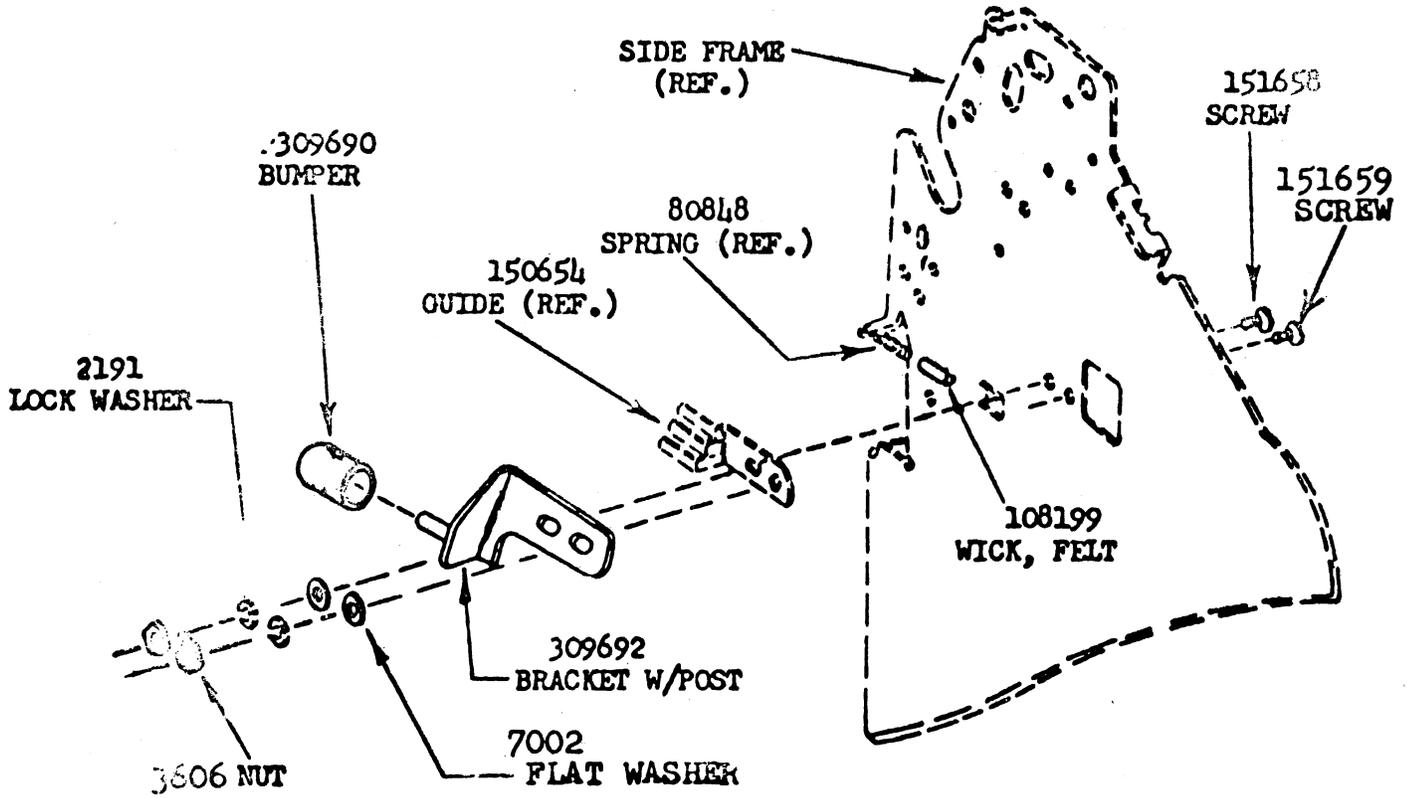
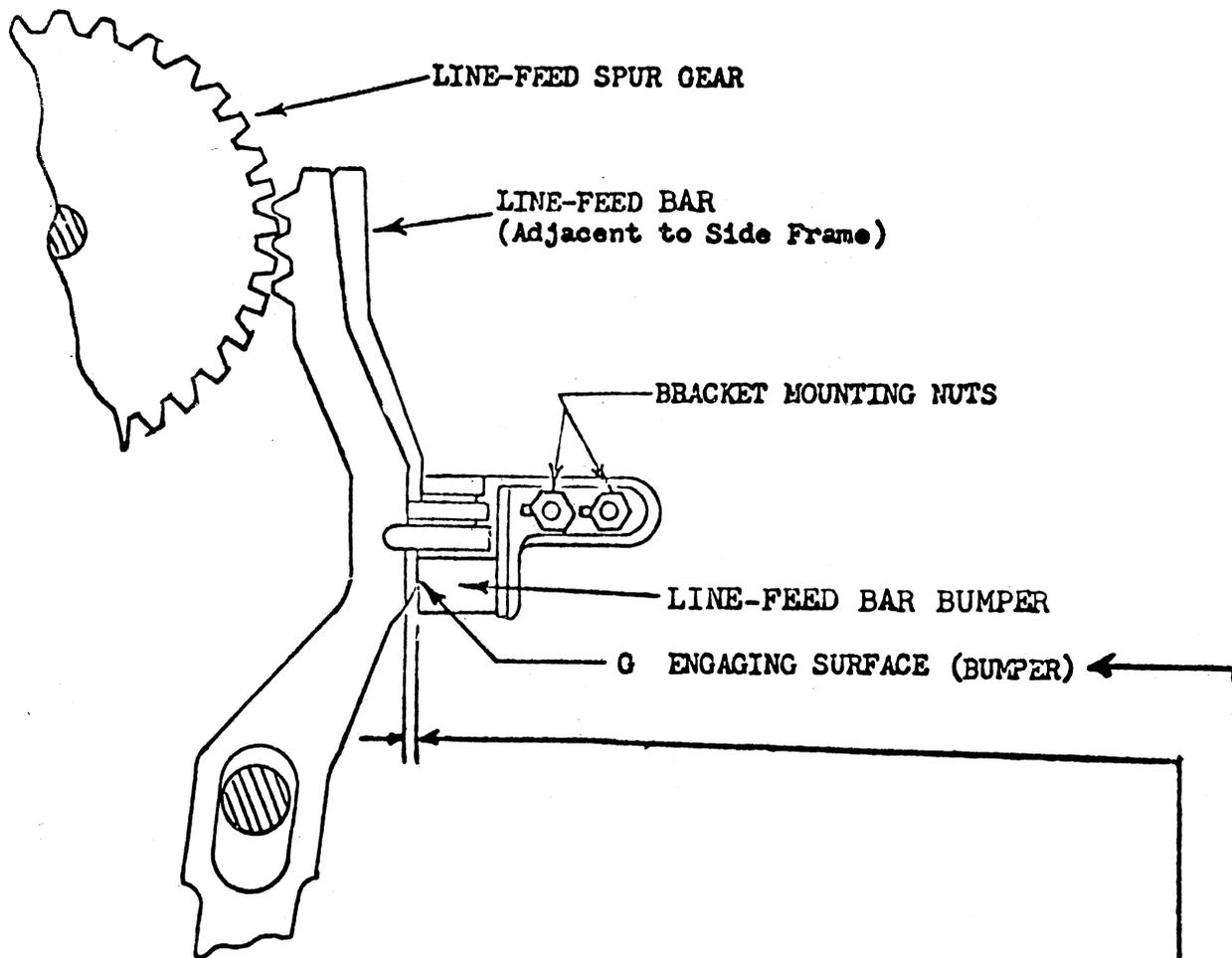


Fig. 1



LINE-FEED BAR BUMPER

Requirement: With the line-feed clutch tripped manually, rotate the main shaft until the line-feed bar adjacent to side frame is at its maximum travel away from the line-feed spur gear.

Min. 0.065 inch --- Max. 0.080 inch
 Clearance between the other line-feed bar and the line-feed bar bumper.

To Adjust: Loosen the two bracket mounting nuts and position the bracket thru its elongated slots until proper clearance is obtained. Then tighten the two mounting nuts.

NOTE: Recheck vertical-tab or form-out adjustment.

LUBRICATION FOR LINE-FEED BAR BUMPER: Apply a thin coat of grease to the engaging surface of the line-feed bar bumper as indicated above.

Fig. 2