

TP183138 MODIFICATION KIT AND TP183135 READER COVER

APPARATUS AFFECTED: 33C-1 to 33C-5, 33F-1 to 33F-5 Teletypewriter-Sets.

OBJECT: To provide increased alignment adjustment range of the tape reader top plate with the reader cover and punch.

CHANGE: The old style TP183046 tape reader cover is replaced by a new style TP183135 tape reader cover (see Figure 2) to make it compatible with the TP183134 base associated with the tape reader.

A TP183138 modification kit, which consists of the following parts, has been made available.

Replaces

1 TP183133 Bracket	TP183025 Bracket
1 TP183134 Base Casting	TP183047 Base Casting
4 TP121575 Screws 10-32 x 5/16 inch Hex	
1 TP183112 Screw 4-40 x 5/32 inch	
1 TP183117 Screw 10-32 x 5/8 inch	} TP181244 Screw/Lockwasher TP7002 Washer
1 TP183118 Nut Plate	

See Figures 1 and 2.

The TP183118 nut plate is located between the new style TP183133 bracket and the armature coil.

The four TP121575 screws are provided for adjusting the height of the TP183133 bracket.

The TP183112 screw is used to mount the new style cover to the new style base.

The reader mounting bracket adjustment shown in Bulletin 273B, page 4-120, change 2, and in Section 574-100-703, page 120, issue 2, does not apply to the new style parts. The requirements and adjustment covered in Figure 1 shall be used.

Old style parts are shown in Bulletin 1184B, pages 6-2 and 6-3, change 3.

IDENTIFICATION: See "CHANGE" and figures.

The length of the 1/8-inch slot at the rear of the old style TP183046 cover is approximately 7/32 inch long. The length of this slot has been increased to 1/4 inch on new style TP183135 covers. In addition, a 0.161 diameter hole has been added to the lower left side (used for mounting the new style cover to the new style base).

New style TP183134 base has four 10-32 tapped holes at the bottom and a 13/64 clearance hole centrally located between these tapped holes. In addition, a 4-40 tapped hole has been added to the left rear side of the base (used for mounting the new style cover to the base).

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Old style TP183047 base has three slots at the bottom of the base.

New style TP183133 bracket has a rectangular cutout 3/8 by 7/16 inch located in the center of the lower section.

Old style TP183025 bracket has three tapped holes at the lower section.

INTERCHANGEABILITY: New and old style parts are not individually interchangeable.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: Old style parts shall not be furnished*. Old style screws and washers may be furnished for other applications.

APPLICATION TO APPARATUS IN THE FIELD: It is not practical to modify units in the field.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall be modified by the use of the TP183138 modification kit. New style TP183135 or modified old style TP183046 reader covers shall be used.

*Old style TP183046 reader covers may be furnished if they are modified in accordance with Figure 2.

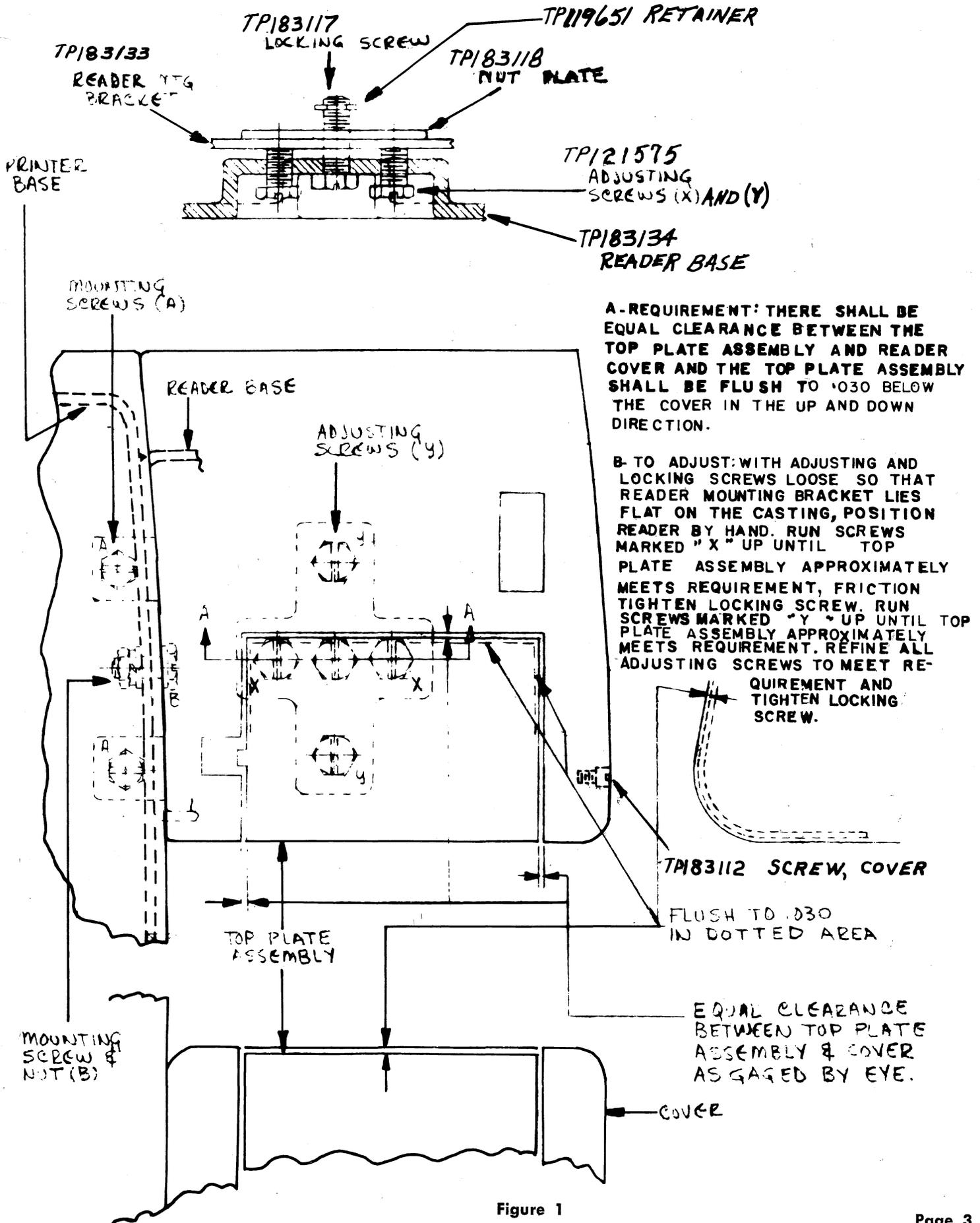


Figure 1

NEW TP183135 COVER OR MODIFIED
TP183046 OLD STYLE COVER

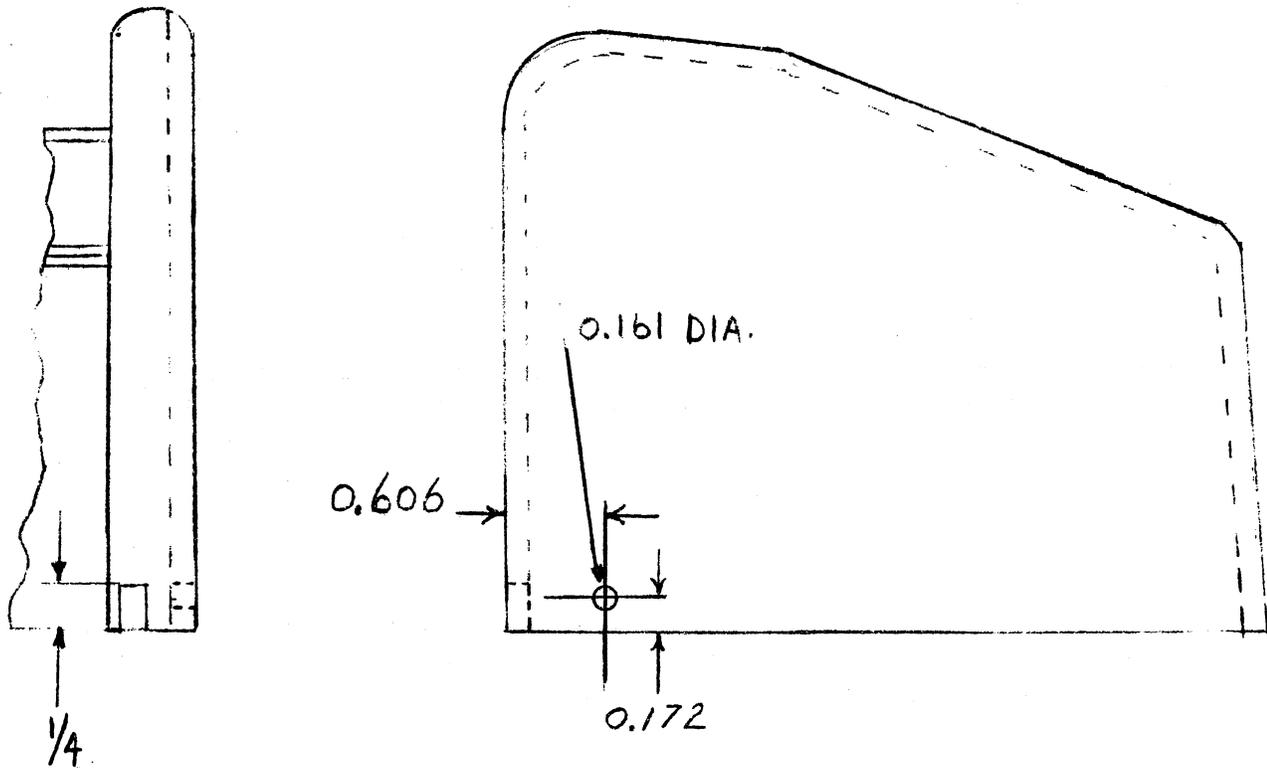


Figure 2