

TP180465 CARRIAGE SHAFT, TP181084 BRACKET

APPARATUS AFFECTED: 33A through 33F-4 Teletypewriter-Sets.

OBJECT: To facilitate manufacture.

CHANGE: The TP180465 carriage shaft has a circular recess 0.060-inch wide and 0.047-inch deep added 0.429 inch from the right end. The TP181084 spacing pulley shaft bracket is modified to provide a projection 0.050-inch wide and 0.156-inch long to fit into the carriage shaft recess to retain and locate the shaft. The TP180744 collars and TP124681 set screws, formerly part of the shaft, are no longer required. See Bulletin 1184B, Page 2-4, Change 3 for location of parts.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: New style carriage shafts and brackets are interchangeable with old style shafts and brackets. Old style brackets may be used with new style shafts if the TP180744 collars and TP124681 set screws are retained. New style brackets must be used with new style shafts.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: The change affecting the carriage shaft is now in effect. The change affecting the bracket shall be made as soon as manufacturing conditions permit. This is expected to be about May, 1964.

W.E.CO. STOCK OF OLD STYLE PARTS: May be furnished.

APPLICATION TO APPARATUS IN THE FIELD: Old style parts giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: Units may be equipped with new or old style parts.