

28 AND 35 BASE FOR
RECEIVING SELECTOR AND MULTIPLE WIRE DISTRIBUTOR
LUBRICATION

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1. GENERAL

1.01 This section provides lubrication information for the 28 and 35 base for the receiving selector and multiple wire distributor.

1.02 Specific points to receive lubricant are indicated on a line drawing and in descriptive text. The symbol G in the text indicates the points to which a thin coat of KS7471 grease must be applied.

BASIC UNIT

2.01 The intermediate gear shaft assembly is the only moving part requiring lubrication. It shall be thoroughly lubricated, but over-

lubrication which allows grease to be thrown on other parts shall be avoided.

Note: Remove the intermediate gear shaft assembly gear guard if necessary to lubricate gear teeth. Replace gear guard when lubrication is completed.

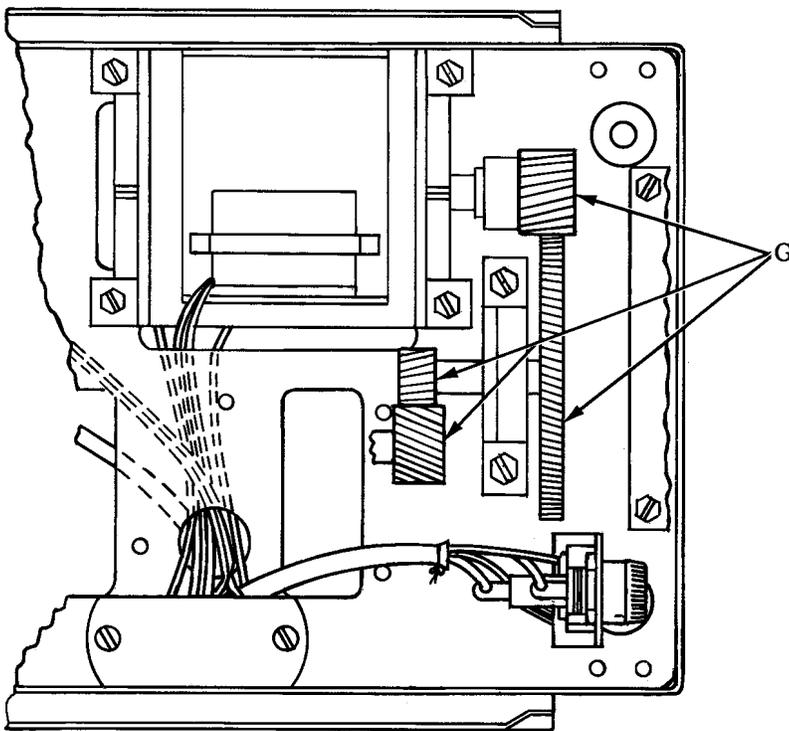
2.02 Lubricate the base before placing it in service or in storage. After three weeks of service, lubricate the gear teeth on the intermediate gear shaft assembly to be doubly certain that this was not overlooked. Thereafter, adhere to the following lubrication schedule.

Note: For lubrication of the motor or other associated units, refer to the appropriate section.

<u>OPERATING SPEED</u>	<u>LUBRICATION INTERVAL</u>
60 wpm	3000 hr or 1 yr*
75 wpm	2400 hr or 9 mo*
100 wpm	1500 hr or 6 mo*

*Whichever occurs first.

2.03 Intermediate Gear Shaft Assembly Lu-
brication



Gears

Motor Pinion,
Intermediate, and
Unit Gears