

254M MAGNET COIL

APPARATUS AFFECTED: All 28 Reperforator-Transmitter Units; all 28 Typing Units; all 28 Typing Reperforator Units; all 28 Sequence Selector Units; and 28D, 28F, and 28K Perforator-Transmitter-Bases.

OBJECT: To facilitate manufacture and provide a more durable coil that will be less susceptible to physical damage caused by handling.

CHANGE: The new style and the old style 254M coils are electrically the same. On the old style coils, the terminal lugs are in a horizontal position with respect to the coil flange and on the new style coils, the terminal lugs are in a vertical plane.

Note: When the old style coil is replaced by a new style coil, the terminals on the associated cable assembly shall be re-formed to conform to the new terminal lug position. This may be accomplished with a pair of pliers.

For location of the 254M coils, refer to the following parts Bulletins: 1149B, page 3-35, change 11; 1160B, page 2-4, change 1; 1167B, page 2-15, change 6; and 1172B, page 7, change 3.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: The 254M old style and new style magnet coils are not individually interchangeable, but are interchangeable in pairs.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: The new style coils shall be furnished when manufacturing conditions permit and after the present supply of coils is exhausted. This is expected to be about June, 1965.

W.E.CO. STOCK OF OLD STYLE PARTS: The old style coils may be furnished until supply is exhausted.

APPLICATION TO APPARATUS IN THE FIELD: Old style coils giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: Units may be equipped with old or new style coils.