

## TP195016 FUNCTION PAWL

*APPARATUS AFFECTED:* 28AB, 28AC Typing Units; TP178343 Modification Kit.

*OBJECT:* To provide a function pawl with an adjustable stud to operate the answerback contact in order to meet critical timing requirements.

*CHANGE:* The design of the one-piece pawl is changed to include a TP305687 stud mounted in a slot with a TP90791 washer and TP112627 nut.

The adjustment of the TP195016 function pawl stud used with the "figures" stuntbox contact associated with the answerback mechanism is as follows:

*Requirement:* Clearance between contact insulator and function lever stud should be Min. some — Max. 0.010 inch.

*To Check:* With stuntbox on typing unit and "letters" combination manually set up on typing unit selector, rotate typing unit main shaft until function lever is in extreme forward position toward the contact insulator ("letters" function bar *not* in selected condition).

*To Adjust:* Loosen adjusting stud mounting nut and move adjusting stud to meet requirement. Retighten mounting nut.

See Section 573-115-700, issue 5, par. 2.76, and Bulletin 217B, page 2-61, change 5, for old adjustment.

For location of parts, see Specifications 50,060S and 50,065S.

*IDENTIFICATION:* The old style pawl is one piece. The new style pawl has an adjustable contact operating stud.

*INTERCHANGEABILITY:* New and old style pawls are interchangeable.

*CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE:* This change is now in effect.

*W.E.CO. STOCK OF OLD STYLE PARTS:* Shall not be used after new style pawls are available.

*APPLICATION TO APPARATUS IN THE FIELD:* Old style pawls giving satisfactory service need not be replaced.

*APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS:* All units shall be equipped with new style pawls.