

PACKAGING AND HANDLING

DISCONNECTED 400-TYPE KTU'S

1. GENERAL

1.01 This section describes special packing materials and procedures developed to protect 400-type key telephone units removed from service for storage or return to distributing houses for repair.

1.02 The 400-type KTU's, being compact and fragile, require special handling considerations to prevent damage to the printed circuit board and miniature components during transportation.

1.03 When shipped from the factory, 400-type KTU's are sealed in blister packs and placed in cartons. To minimize damage, units should be left in the blister packs until they are placed in service. Original blister packs should be saved for reuse. They can either be stored in equipment cabinet or returned to the shop location for storage.

1.04 Units removed from service should be packaged in blister packs before transporting or storage. Blister packaged units should be placed in shipping cartons before being returned to the distributing house for repair.

1.05 If practicable, cartons containing blister-packaged units should not be placed in boxes or hampers with other telephone apparatus. However, if due to small quantities of material being returned, it is necessary to pack KTU's in boxes or hampers with other apparatus, always place KTU's on TOP.

2. MATERIAL

2.01 The PS-11772 blister pack (Fig. 1) is designed to provide protection for 400B, C, D, 401A, and 404A key telephone units. The pack consists of a transparent plastic dome sealed to a fiberboard card having a perforated opening. A corrugated cushioning pad is included for use as necessary to provide a snug pack.

3. PACKING

3.01 Carefully open the perforated "door section" on the rear panel of the blister pack and remove the corrugated pad.

3.02 Insert the KTU being returned into the pack with the wired components facing the transparent dome (Fig. 2). Place the cushioning pad, if necessary, into the opening and close the "door section." Seal the opening with locally obtained tape applied over the dotted area printed on the door section.

3.03 Place the packaged KTU in a suitable carton prior to shipment. The 92044 corrugated container is suitable for shipment of 12 blister packs.

3.04 The PS-11772 blister packs are available through local supply channels and are packaged on cards containing twelve packs. The cards are perforated to permit easy removal of the individual packs.

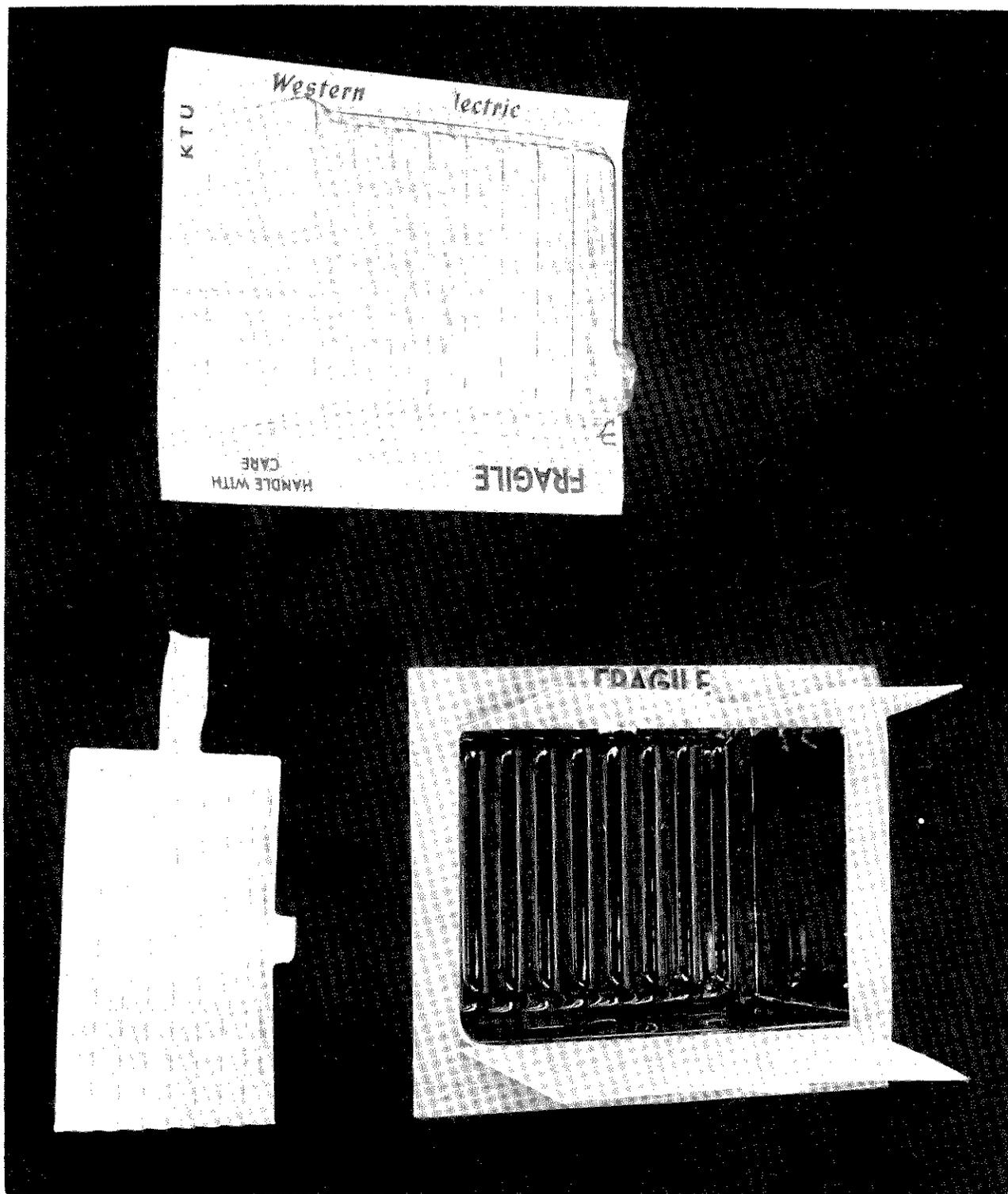


Fig. 1 — PS-11772 Blister Pack

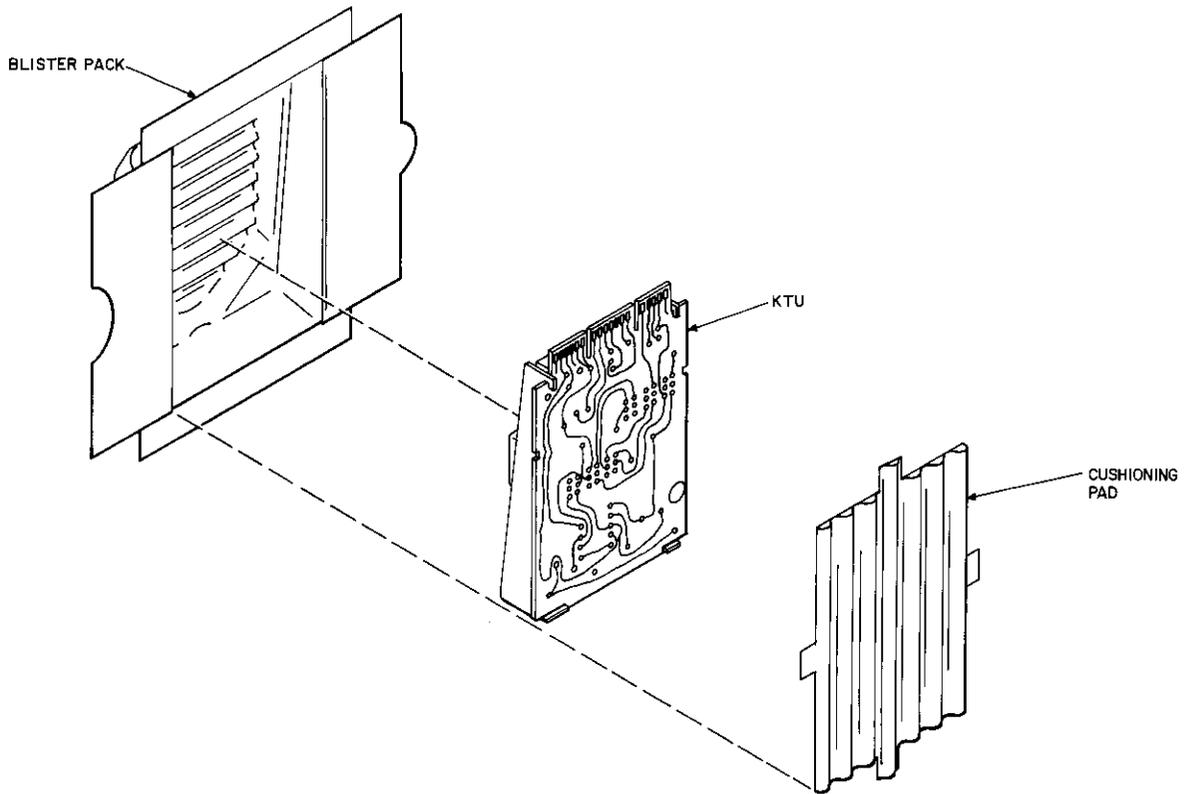


Fig. 2 — Packing KTU Using PS-11772 Blister Pack