

LORDEL LM-625 SPECIALTY TELEPHONE SET KIT
INSTALLATION AND MAINTENANCE

1. GENERAL

1.01 This addendum is issued to cover manufacturing changes made in the LM-625 kit to permit its use with the Model US-5 decorator housing manufactured in Japan for the United States Telephone Company.

1.02 In ink or red pencil, make the notations indicated in Part 2, and file this addendum ahead of Section 473-417-200, Issue 1.

2. CHANGES

2.01 In the margin adjacent to Paragraphs 1.03, 2.01, 3.03, 3.09, 3.11, and 4.02, and adjacent to Figure 3, enter the notation "See Addendum."

2.02 The expectation mentioned in Paragraph 1.03 proved ill-founded, as the Model US-5 "Contessa" housing (see Figure 9) is unable to accommodate the base of the kit as originally manufactured. A revised base arrangement, as shown in Figure 10, permits the base to clear the dial mounting bracket on the US-5 assembly. Kits with the revised base are packed in cartons stamped "US4 & US5." Because of component configuration and hook-switch actuation, there is no certainty that they

will fit other makes or models of housing, even if the latter are identified as conforming to B.T.L. drawing B-696501.

2.03 A 5/16-inch hex nut driver is not required for work on the Model US-5 housing, as its base is secured from below with four captive screws. In place of a dial cup, the decorator set base has a vertical support to which the dial bracket fastens with two screws. The housing has no provision to mount a rectangular number card, so the standard number disc must be used on the dial fingerwheel, and the decorative disc remains with the dummy dial returned to the customer.

2.04 The brown lead required only with an SATT identity dial (and shown as a dotted line in Figure 3) is now furnished as part of the dial wiring harness. When installing a standard dial, tape the brown lead back to the vinyl tubing of the harness, keeping it clear of the contact springs.



Figure 9. Model US-5 Decorator Telephone Set Housing with LM-625 Kit Installed.

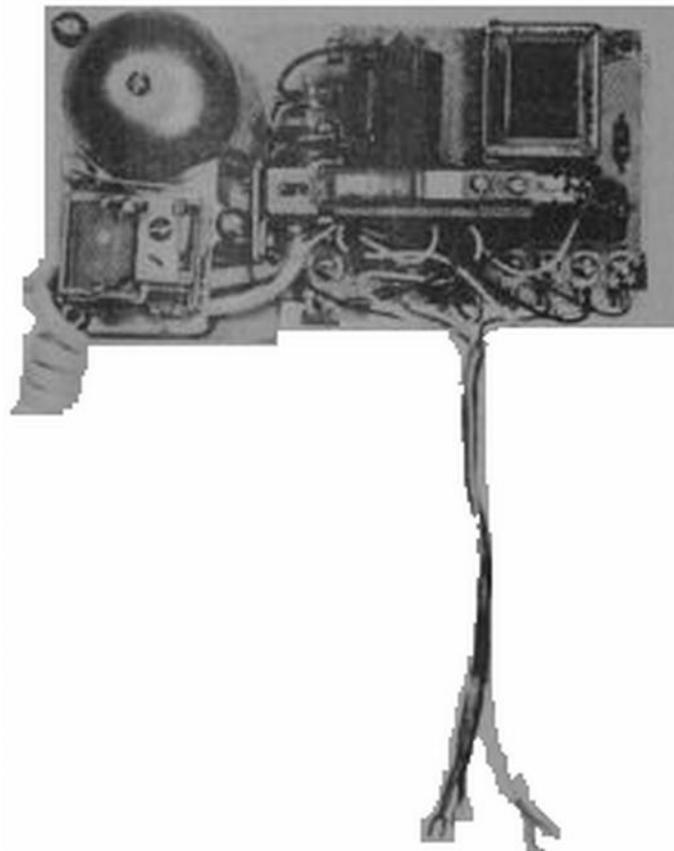


Figure 10. Base Arrangement, revised LM-625 Specialty Telephone Set Kit.

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2.05 On the Model US-5 housing, after fastening the dial bracket to the dial base and terminating the leads, mount the bracket and dial to the vertical support on the decorator set base. Tighten the support screws over the slotted tabs of the dial bracket, and remove the dial fingerwheel. Even if not required for installation of the number disc, this removal is necessary because the dial opening in the housing will not clear an A.E.Co. fingerwheel.

2.06 When mounting the Model US-5 housing on its base, insert the lower edge of the dial opening over the finger stop of the dial before lowering the rear of the housing

into place. The finger stop of an A.E.Co. dial is located nearer to the bottom of the opening than that of the dummy dial, so a small notch in the housing at the latter location will be visible after installation. If the dial is equipped with the current, one-piece acrylic fingerwheel, install the number disc before replacing the fingerwheel. Otherwise replace the fingerwheel and install the number disc in the escutcheon as required.

2.07 The three-conductor line cord provided in the kit is the same as that used on the standard Type 80 desk set.