

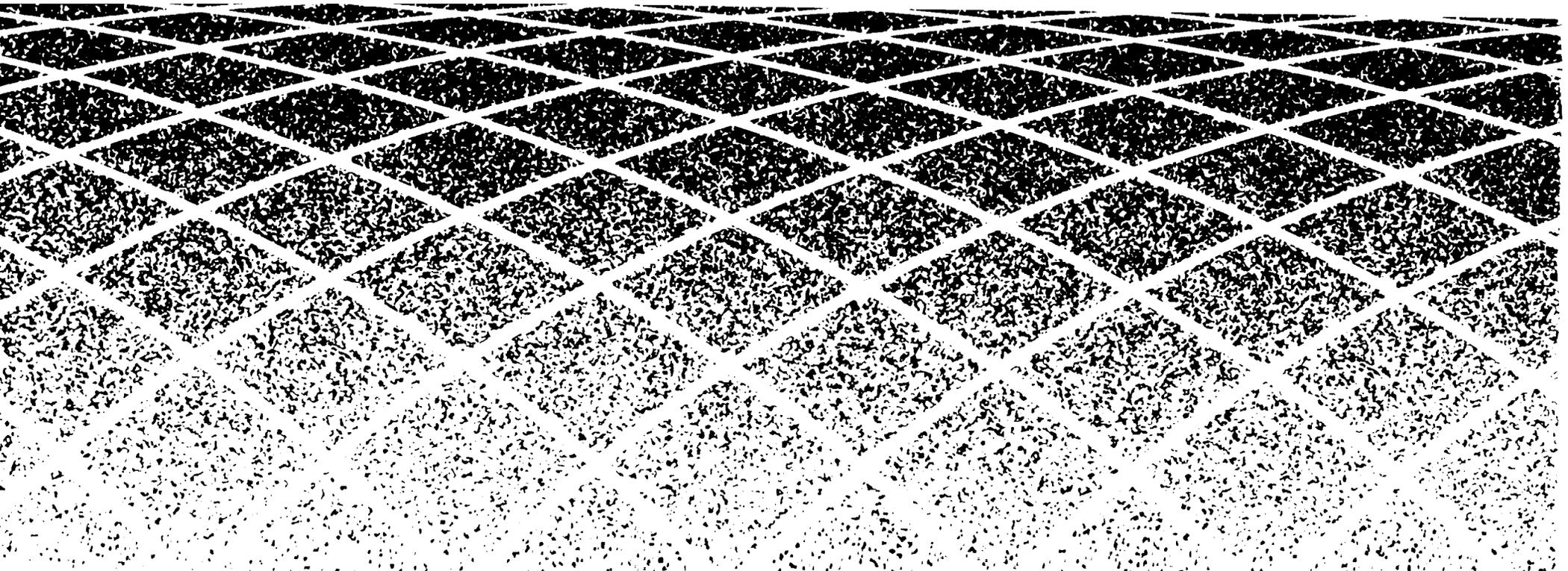


AT&T 234-351-022  
Issue 1  
February 1994

# **Task Oriented Practice (TOP)**

**J5A006D - 1 INPUT/OUTPUT PROCESSOR FRAME**

**4ESS™ Switch 1B PROCESSOR**



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**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

Acceptance . . . . .	NTP-002
Alarm Test, Manual Power - SD-5A052-02 - Perform . . . . .	DLP-501
Automatic Power Monitor Test Failure - Clear . . . . .	TAP-127
Blown Fuse; +5V12 Through +5V17 - 3B Growth Unit (SD-4C049-02) - Clear . . . . .	TAP-124
Blown Fuse; +12E, -12E, or -48A - IOP Logic Unit (SD-5A052-02) or 1A Growth Unit (SD-4C049-01) - Clear. . . . .	TAP-116
Blown Fuse; +12E, -12E, or -48V - 3B Growth Unit (SD-4C049-02) - Clear . . . . .	TAP-121
Blown Fuse; +24-1 - IOP Bus Unit (SD-5A052-02) - Clear . . . . .	TAP-102
Blown Fuse; +24-2 - IOP Bus Unit (SD-5A052-02) - Clear . . . . .	TAP-104
Blown Fuses; +24-3 and +24-3P - IOP Bus Unit (SD-5A052-02) - Clear . . . . .	TAP-106
Blown Fuse; +24-4 or +24-5 - IOP Logic Unit (SD-5A052-02) - Clear . . . . .	TAP-112
Blown Fuse; +24S22 - IOP Bus Unit (SD-5A052-02) - Clear . . . . .	TAP-108
Blown Fuses; -48 and -48P - IOP Logic Unit (SD-5A052-02) - Clear . . . . .	TAP-110
Blown Fuse; -48B - IOP Logic Unit (SD-5A052-02) - Clear . . . . .	TAP-118
Circuit Pack (SD-5A052-02) - Replace . . . . .	NTP-003
Clear TN82B Circuit Pack or Data Service Unit(s) (DSUs) Channel Failure . . . . .	TAP-145
DC-to-DC Converter/Power Supply (SD-5A052-02) - Replace . . . . .	NTP-004
Diagnostic Failure - By Analyzing Raw Data And Replacing Suspect Packs - Clear . . . . .	TAP-137
Diagnostic Failure - TLP Abort - Clear . . . . .	TAP-132
Diagnostic Failure - TLP Disk Queue Full - Clear . . . . .	TAP-129
Diagnostic Failure - TLP Inhibit - Clear . . . . .	TAP-131
Diagnostic Failure - TLP Queue Blockage - Clear . . . . .	TAP-130
Diagnostic Failure - By Replacing Packs On TLP Suspected Faulty Equipment List - Clear . . . . .	TAP-136

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

Diagnostic Failure - TLP Tape Acquisition Error - Clear . . . . . TAP-134

Diagnostic Failure - TLP Tape Not Mounted - Clear . . . . . TAP-135

Diagnostic Failure - TLP Tape Version X Does Not Match Version Y - Clear . . . . . TAP-133

Lamps - Power Switch - Test . . . . . DLP-505

Lighted LED; Converter - Fuse Not Blown - Clear . . . . . TAP-125

Lighted LED; Microprocessor Control - Fuse Not Blown (SD-5A052-02) - Clear . . . . . TAP-126

Maintenance Philosophy . . . . . TAD-100

PFLR F-Level Interrupt, IOP Frame (SD-5A052-02) Equipped With 1A Growth Unit (SD-4C049-01) - Clear . . . . . TAP-139

PFLR F-Level Interrupt, IOP Frame (SD-5A052-02) Equipped With 3B Growth Unit (SD-4C049-02) - Clear . . . . . TAP-140

PFLR Base Level Maintenance Poll Failure, IOP Frame (SD-5A052-02) Equipped With 3B Growth Unit (SD-4C049-02) - Clear . . . . . TAP-141

PFLR Base Level Maintenance MTCE Request, IOP Frame (SD-5A052-02) Equipped With 1A Growth Unit (SD-4C049-01) - Clear . . . . . TAP-142

PFLR Base Level Maintenance Poll Failure, IOP Frame (SD-5A052-02) Equipped With 1A Growth Unit (SD-4C049-01) - Clear . . . . . TAP-143

PFLR Base Level Maintenance MTCE Request, IOP Frame (SD-5A052-02) Equipped With 3B Growth Unit (SD-4C049-02) - Clear . . . . . TAP-144

Power Switch - Replace . . . . . DLP-500

TLP Abort - Diagnostic Failure - Clear . . . . . TAP-132

TLP Disk Queue Full - Diagnostic Failure - Clear . . . . . TAP-129

TLP Inhibit - Diagnostic Failure - Clear . . . . . TAP-131

TLP Queue Blockage - Diagnostic Failure - Clear . . . . . TAP-130

**TASK INDEX LIST**

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>IXL</b>
<b>PAGE 2 of 4</b>	<b>001</b>

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

TLP Tape Acquisition Error - Diagnostic Failure - Clear . . . . . TAP-134

TLP Tape Not Mounted - Diagnostic Failure - Clear . . . . . TAP-135

TLP Tape Version X Does Not Match Version Y - Diagnostic Failure - Clear . . . . . TAP-133

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUSPECTED FAULTY EQUIPMENT  
 NOTE COLUMN DOES NOT CONTAIN NOTE 2 . . . . . TAP-136

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUSPECTED FAULTY EQUIPMENT  
 NOTE COLUMN CONTAINS NOTE 2  
 FUSE BLOWN . . . . . See Blown Fuse Entries

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUSPECTED FAULTY EQUIPMENT  
 NOTE COLUMN CONTAINS NOTE 2  
 NO FUSES BLOWN . . . . . TAP-127

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] NULL PACK TEST GENERATED  
 SD-5A052-02 . . . . . TAP-137

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0001 . . . . . TAP-129

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0002 . . . . . TAP-130

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0004 . . . . . TAP-131

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]]STF  
 ANALY:TLPPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] ABORTED . . . . . TAP-132

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]] STF  
 ANALY:TLPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]]  
 TLP PROGRAM ABORTED . . . . . TAP-132

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]] STF  
 ANALY:TLPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]] TLP  
 WARNING:VERSION X DOES NOT MATCH EXPECTED VERSION Y . . . . . TAP-133

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]] STF  
 ANALY:TLPFILE IOUS a,[[IPUB b|IOUC c|IOMP d]]  
 TLP TAPE ACQUISITION ERROR  
 MOUNT TAPE WITH FILE = f . . . . . TAP-134

TTY Printout - DGN:IOUS a,[[IPUB b|IOUC c|IOMP d]] STF  
 REPT:TAPE MUST BE MOUNTED FOR FUNCTION TLP . . . . . TAP-135

TTY Printout - REPT:BASE LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-01)  
 DATA ----- POLL FAILURE . . . . . TAP-143

TTY Printout - REPT:BASE LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-02)  
 DATA ----- POLL FAILURE . . . . . TAP-141

TTY Printout - REPT:BASE LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-01)  
 DATA ----- MAINTENANCE REQUEST . . . . . TAP-142

TTY Printout - REPT:BASE LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-02)  
 DATA ----- MAINTENANCE REQUEST . . . . . TAP-144

TTY Printout - REPT:F-LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-01) . . . . . TAP-139

TTY Printout - REPT:F-LEVEL PFLR ----- IOP (SD-5A052-02 EQUIPPED WITH SD-4C049-02) . . . . . TAP-140

No acceptance test procedures are required for this frame.  
Readiness of frame to become part of working system was  
established by successful completion of Installation  
Handbook test procedures.

**ACCEPTANCE**

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>NTP</b>
<b>PAGE 1 of 1</b>	<b>002</b>

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Notify Next Higher Maintenance Organization Before Removing Any Channels From Service and Replacing Any Circuit Packs	-
2	Replace Circuit Pack	DLP-503

**REPLACE CIRCUIT PACK (SD-5A052-02)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Notify Next Higher Maintenance Organization Before Removing Any Channels From Service and Replacing Any Circuit Packs	-
2	Replace DC-to-DC Converter/Power Supply	DLP-502

**REPLACE DC-TO-DC CONVERTER/POWER SUPPLY (SD-5A052-02)**

## GENERAL

The maintenance philosophy contained in this volume is based upon the design of equipment (hardware), diagnostic software, and test equipment employed. Procedures are intended to aid personnel in performing trouble-clearing tasks. The degree to which these procedures accomplish this depends upon input and feedback from the user. Additions, corrections, and improvements to the data are encouraged. Manufacturer, engineering, and software documentation such as I/O Manuals, SDs, PKs, PRs, etc, which are available to the operating telephone company offices are referenced where applicable rather than duplicating that information in the TOP. Some portions of those documents may be utilized in procedures but only as examples for the purpose of explanation. Test equipment (oscilloscopes, voltmeters, etc.) and parameters involved in circuits being tested, adjusted, or checked are usually prescribed. However, the setup and method of operation is not described unless it is unusual or unique in some manner.

## IXL PHILOSOPHY

The Task Index List (IXL-001) is structured to provide fast access to procedures in this document.

Power problems are sensed by scan points which generate a major or minor alarm. It is assumed that the user can locate the frame with the power fault which was automatically powered down (1B power switch with PWR OFF lamp lighted and OFF NORM lamp off) by following the aisle pilot lights or by reading the REPT:PA printout which would identify the frame with a power fault. The precise structure of the message is given in the Input/Output (I/O) message manuals. The symptoms described in the IXL reflect the preceding assumptions and indicate other conditions that are observable at the frame that would enable the user to access the proper trouble-clearing procedure. These conditions are blown fuses, lighted LEDs on converters, or power function circuit packs, etc.

In general, most logic circuit failures cause the fault recovery program to request a diagnostic program. This method of requesting the diagnostic program includes the TLP option. The IXL reflects this in the TTY messages listed. Outside of the first two supplementary messages (ANALY:TLPFILE;) all other supplementary messages pertain to problems in generating a SUSPECTED FAULTY EQUIPMENT list and reference to procedures (TAPs) which attempt to correct the problem. If successful in generating a SUSPECTED FAULTY EQUIPMENT list, those procedures reference to the appropriate procedure which indicates what to do with this list. If not successful, they reference the next level of trouble-clearing, raw-data analysis which is an alternative to the first and most common trouble-clearing approach.

## TAP PHILOSOPHY

When documenting a procedural approach to trouble clearing, certain assumptions are made. It is assumed that one fault is being cleared at a time; and when directing the user to perform an action, it is assumed that the action is performed correctly. Similarly, when directed to make replacements, the replacement part is always assumed to be good and equipment used for testing, both built-in (hardware and software) and commercial, are assumed to be good. Only consistent fault signatures are covered.

The trouble-clearing TAPs provided for diagnostic failures are provided on three levels.

The first level addresses what to do with a software-generated (TLP) **SUSPECTED FAULTY EQUIPMENT** list and provides a step-by-step procedure for replacing circuit packs one at a time, and analyzing the results. This level is straightforward and requires some familiarity with the equipment (Descriptive and Theory AT&T Practices), TTY techniques, and diagnostic printouts.

The second level of trouble clearing is accessed from the first level. This level is referenced when the **SUSPECTED FAULTY EQUIPMENT** list has been exhausted without clearing the problem; or it can be accessed directly from the IXL or any of the **ANALY:TLPFILE:** TAPs which produce a **NULL PACK TEST GENERATED** response. This level of trouble clearing is known as raw data analysis and describes what to do with the summary and supplemental data printed either with or instead of the **SUSPECTED FAULTY EQUIPMENT** list. It is expected that this leads to the identification of faulty circuits within the SD and possible additional suspected circuit packs not previously identified. This level of trouble clearing is more complex and requires knowledge of the equipment, TTY techniques and printouts, and SDs, PKs, PRs, etc.

## MAINTENANCE PHILOSOPHY

The third level of trouble clearing is signal tracing using interactive diagnostics. This procedure is accessible only from the previous level and uses information derived in the performance of that procedure. This level of trouble clearing requires an increase in the capabilities cited in the first two levels and requires additional knowledge and skill in the setup and operation of test equipment (oscilloscopes, voltmeters, etc.).

## ALTERNATE METHODS

The more knowledgeable and experienced personnel may access TOP documents at a point in trouble clearing where analyzation is completed (the faulty component determined), and only repair or replacement is required. Access to trouble-clearing procedures must be obtained by locating procedural data provided in the Task Index List (IXL-001). Most DLPs are built to support TAPs and NTPs with preconditioning and system restoration steps covered in those level procedures (TAPs, NTPs). Therefore, access to data (DLPs) on a hunt-and-find basis is a threat to equipment operation and may compound trouble-clearing problems.

Another method of trouble clearing that may be utilized is interrupt analysis. Interrupt analysis may produce a list of circuit packs that could be responsible for the interrupt. Prior to changing the circuit packs, diagnostics should be run with ATP expected. If diagnostics produce:

- (1) ATP – The first identified interrupt analysis circuit pack should be changed. Should this be the wrong circuit pack, then the probability is high that the interrupt occurs again with the same symptom. At this time, the next identified pack should be changed.

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>TAD</b>
<b>PAGE 2 of 3</b>	<b>100</b>

- (2) STF – The most suspect circuit pack is the pack that appears on both the TLP pack list and list generated from analysis of interrupt.

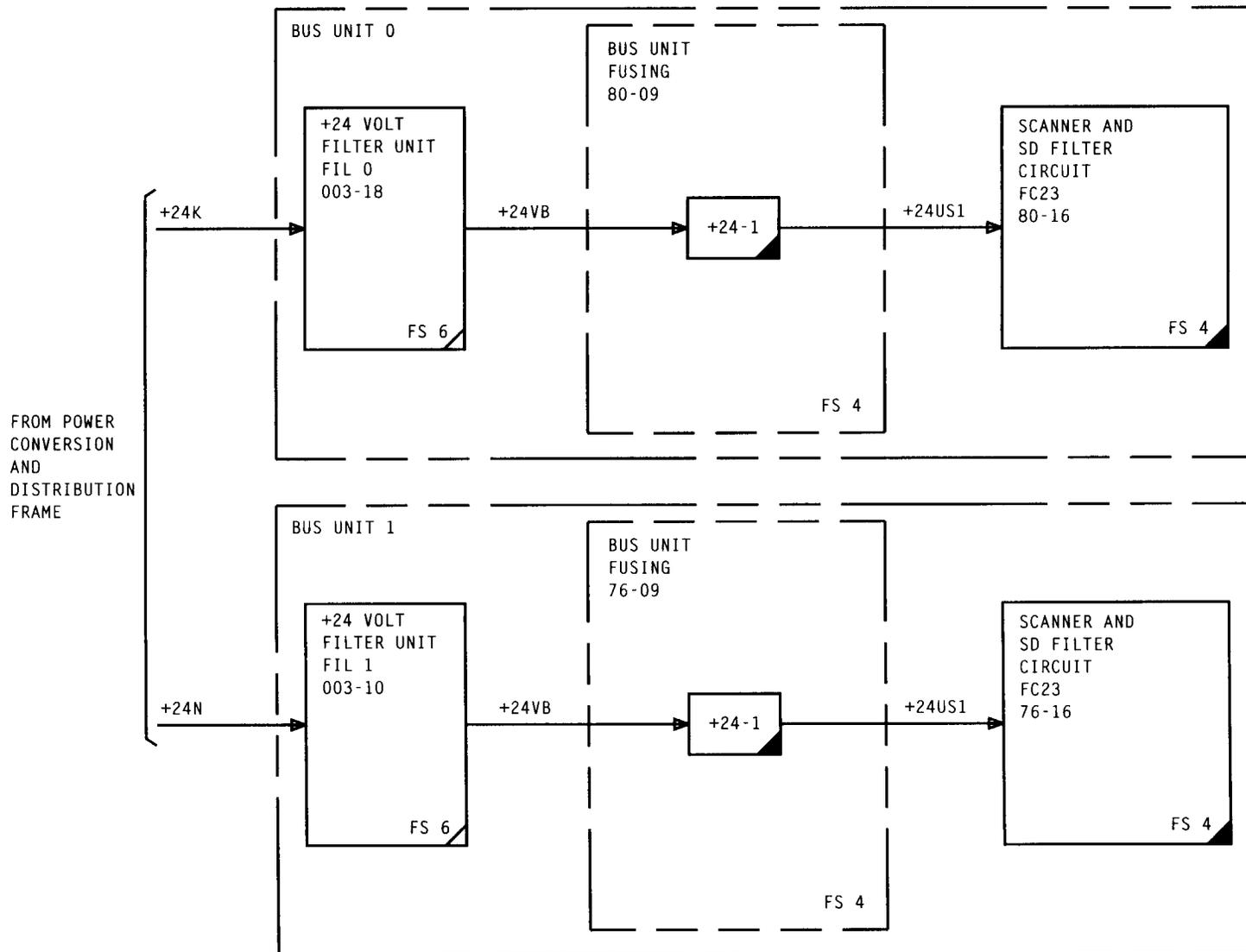
#### TERMINOLOGY

A component location given in TAPs and DLPs, such as 80/76-16, means that only the appropriate component, either at 80-16 or 76-16, is designated. The component location to be chosen is only on the unit that has been taken out of service.

#### EQUIPMENT TEST LIST

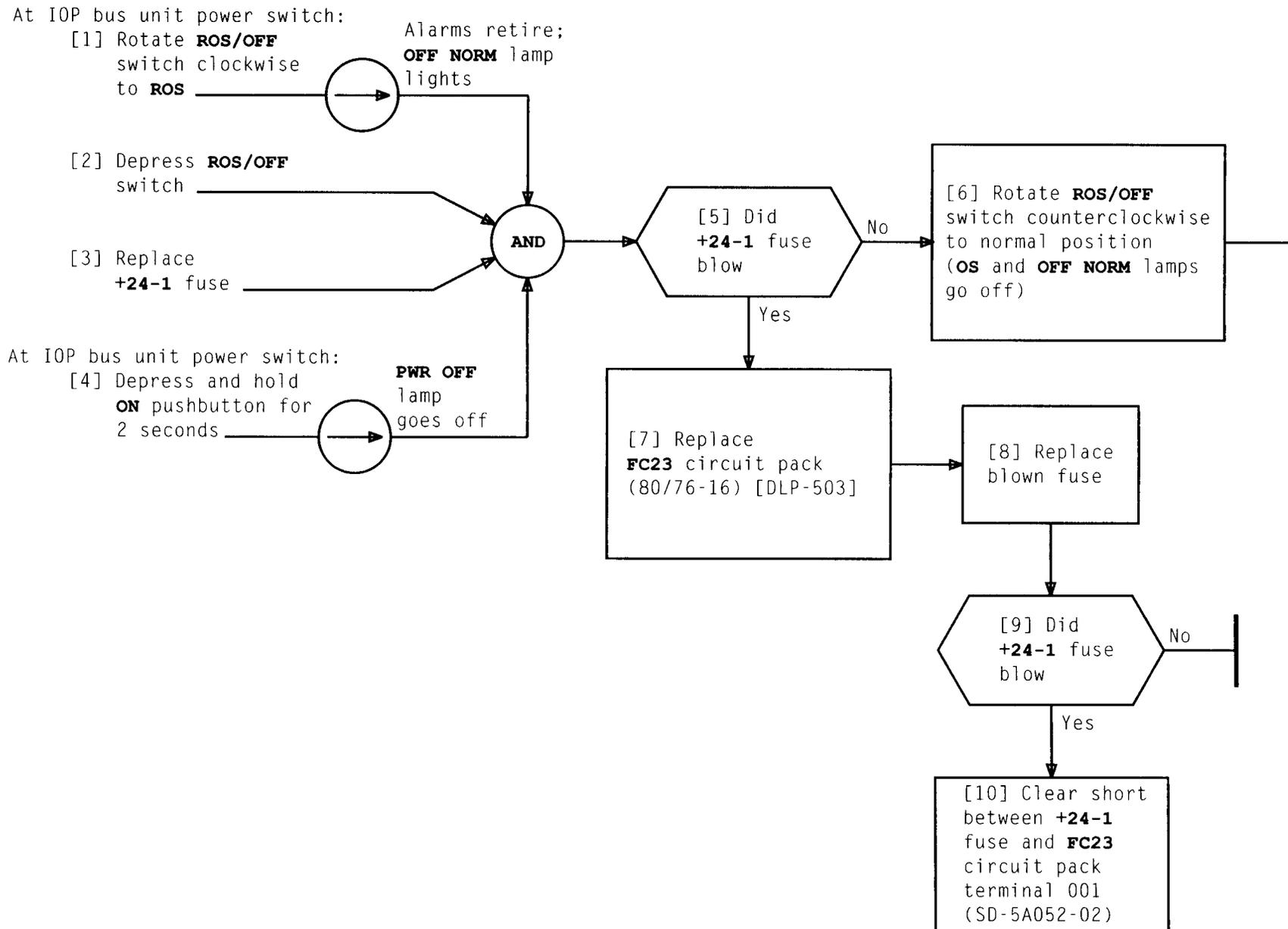
This is a list of tasks recommended for routine preventive maintenance. Information on the list is arranged in the following order from left to right: Frequency, title, and procedure number

12M	Perform Manual Power Alarm Test	DLP-501
6M	Test Power Switch Lamps	DLP-505



**+24-1 FUSE POWER DISTRIBUTION, IOP BUS UNIT (SD-5A052-02)**

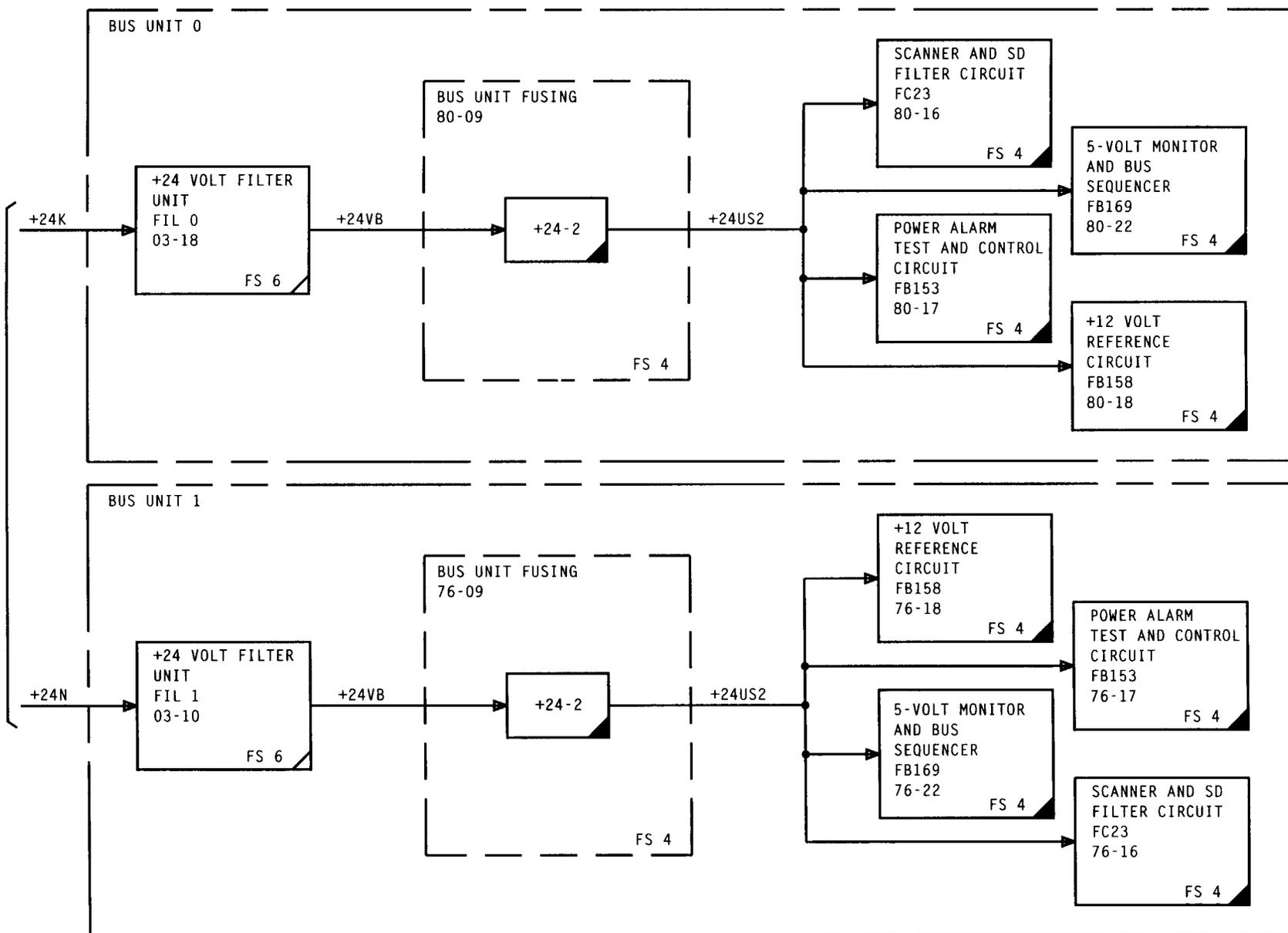
Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	101



**CLEAR BLOWN +24-1 FUSE, IOP BUS UNIT (SD-5A052-02)**

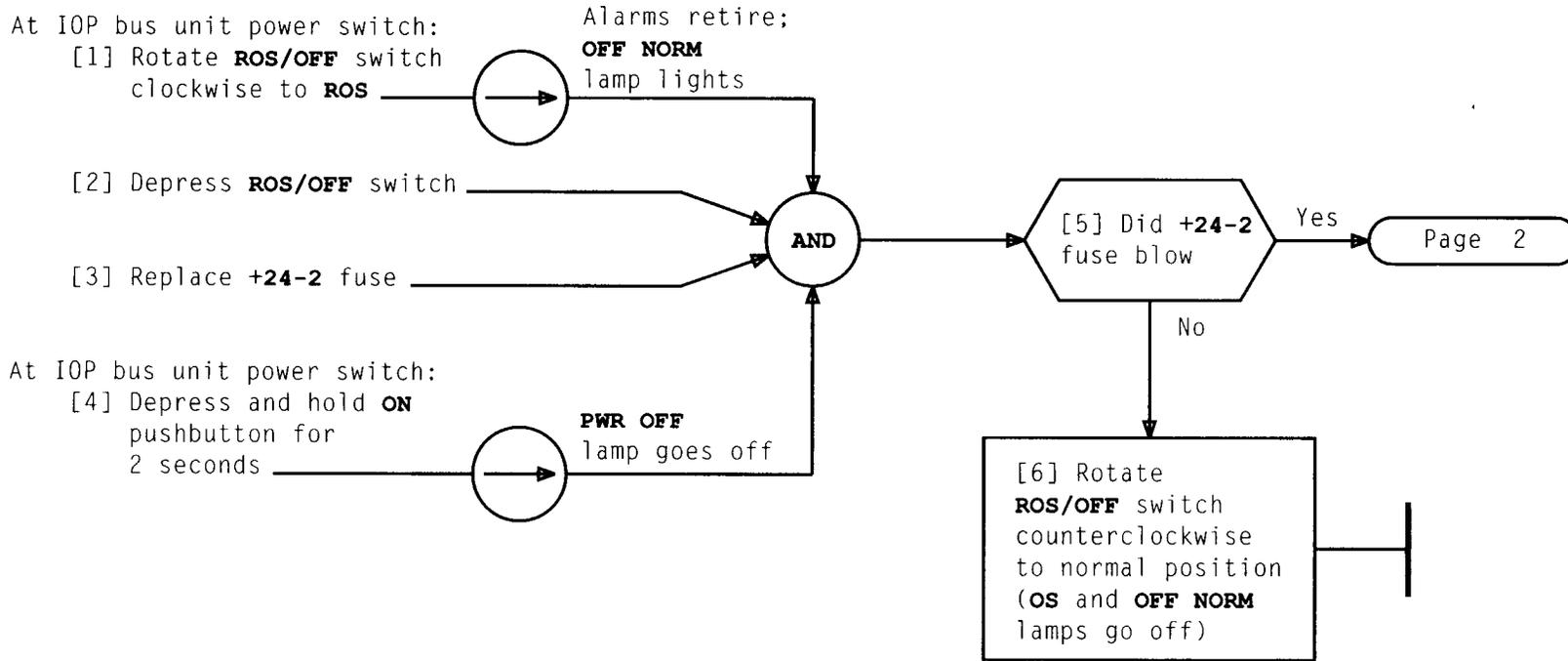
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	102

FROM POWER  
CONVERSION  
AND  
DISTRIBUTION  
FRAME



**+24-2 FUSE POWER DISTRIBUTION, IOP BUS UNIT (SD-5A052-02)**

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>ISD</b>
<b>PAGE 1 of 1</b>	<b>103</b>



Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	104

[7] Replace all circuit packs associated with faulty bus [TABLE A] [DLP-503]

[8] Replace blown fuse

[9] Did +24-2 fuse blow

[10] Clear short between +24-2 fuse and circuit pack terminal [TABLE B] (SD-5A052-02)

TABLE B	
CIRCUIT PACK/ LOCATION	TERMINAL
FB169 80/76-22	019
FC23 80/76-16	100
FB153 80/76-17	012 212
FB158 80/76-18	214 215

TABLE A		
+24-2 FUSE RELATED CIRCUIT PACKS		
TYPE	LOCATION	
	BUS 0	BUS 1
FB169	80-22	76-22
FC23	80-16	76-16
FB153	80-17	76-17
FB158	80-18	76-18

[11] Replace first circuit pack with original pack removed [TABLE A] [DLP-503]

[12] Did +24-2 fuse blow

[13] Replace original circuit pack just installed with replacement pack and install all other original packs [DLP-503]

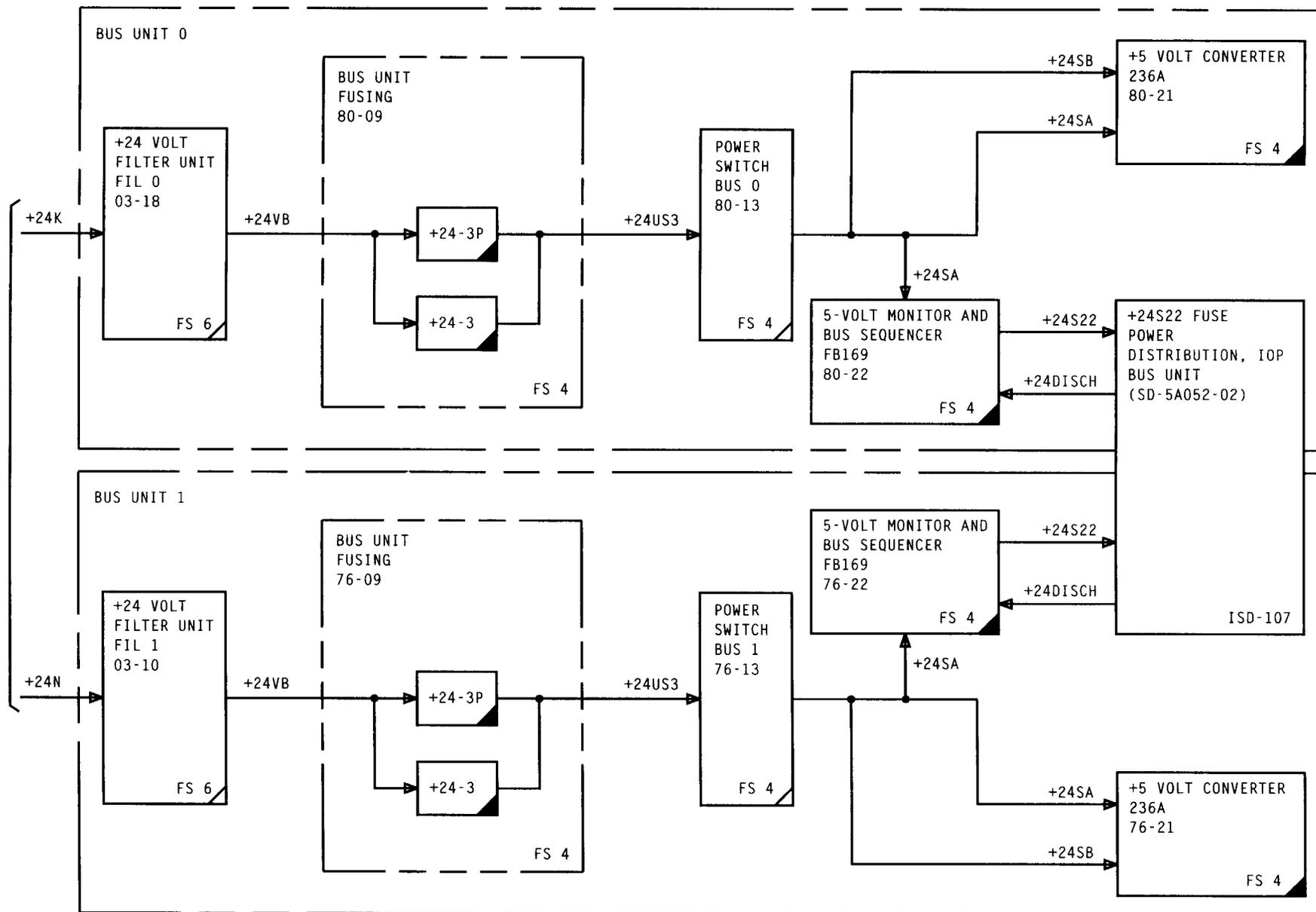
[16] Replace next circuit pack with original pack removed [TABLE A] [DLP-503]

[15] Have all original circuit packs been reinstalled

[14] Replace blown fuse

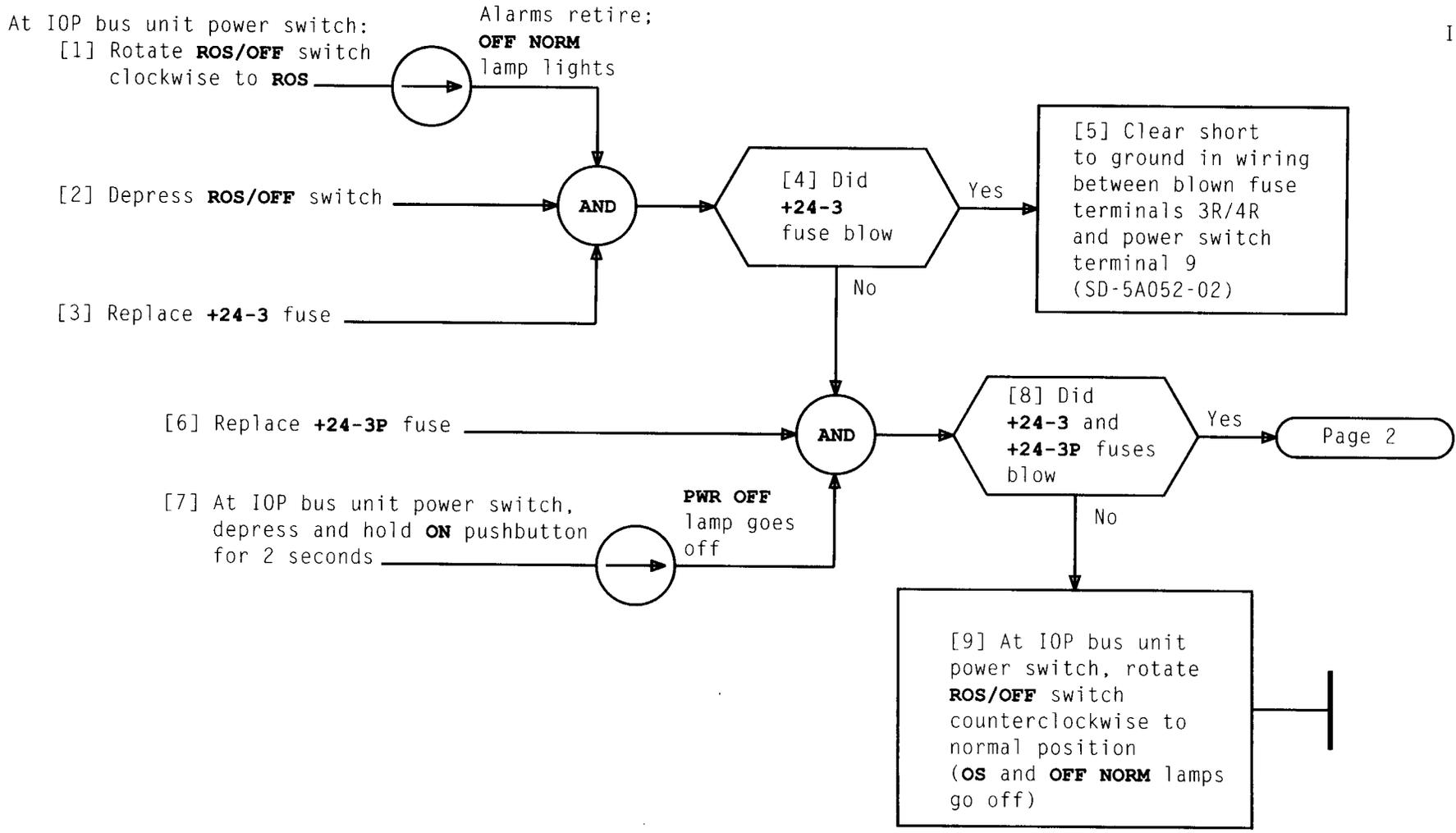
**CLEAR BLOWN +24-2 FUSE, IOP BUS UNIT (SD-5A052-02)**

FROM POWER  
CONVERSION  
AND  
DISTRIBUTION  
FRAME



**+24-3 AND +24-3P FUSE POWER DISTRIBUTION,  
IOP BUS UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	105



**CLEAR BLOWN +24-3 AND +24-3P FUSES, IOP BUS UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	106

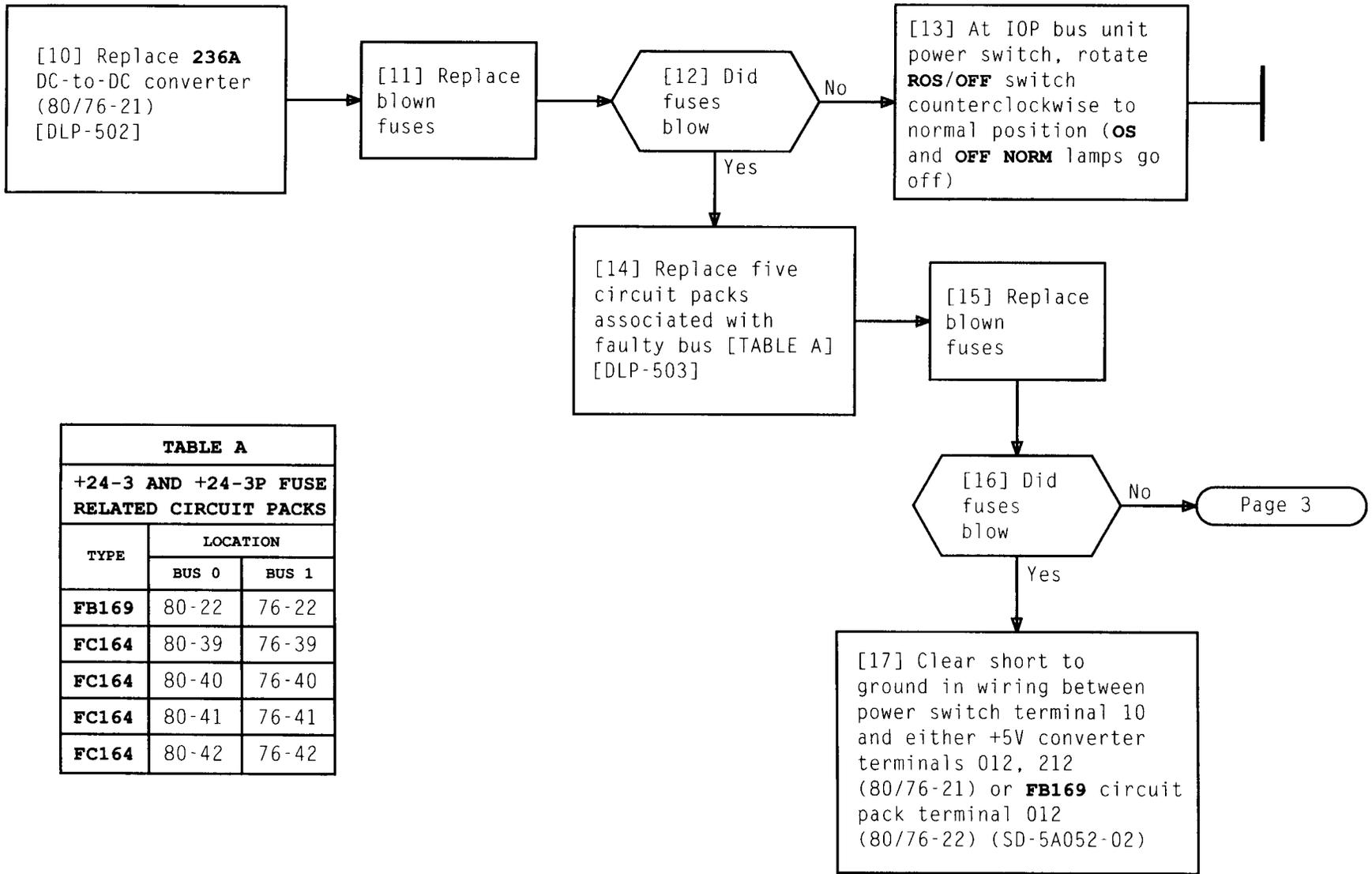
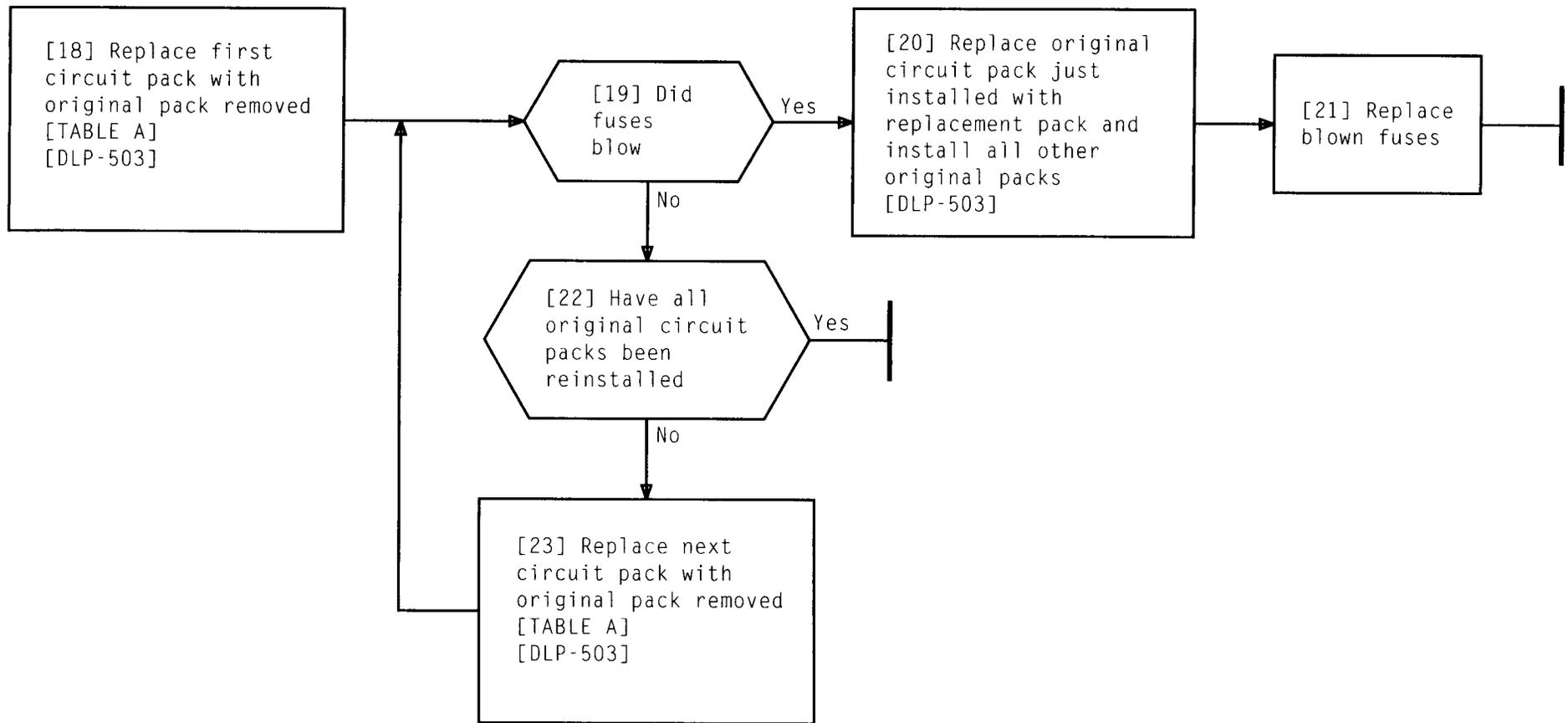
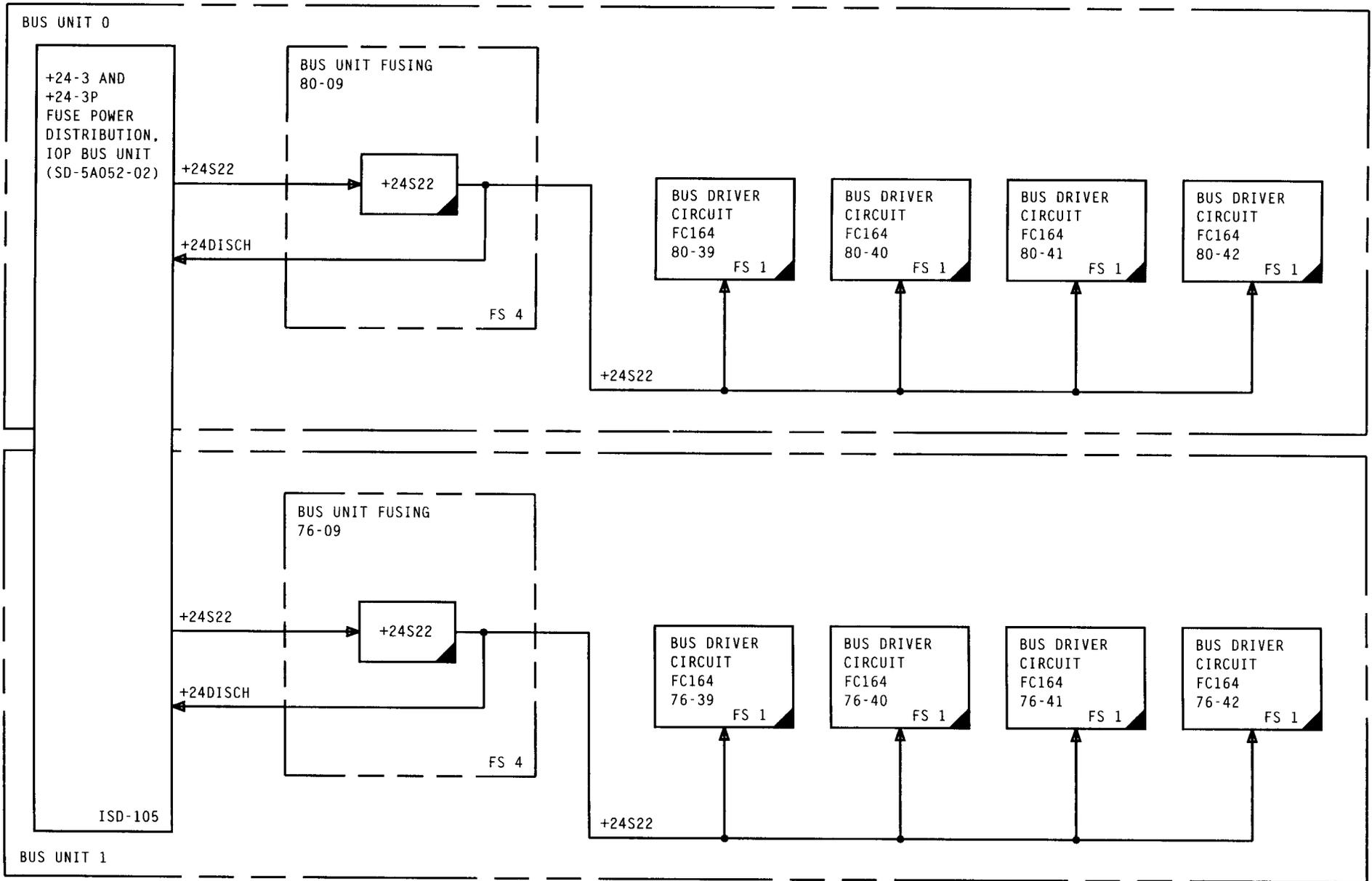


TABLE A		
+24-3 AND +24-3P FUSE RELATED CIRCUIT PACKS		
TYPE	LOCATION	
	BUS 0	BUS 1
FB169	80-22	76-22
FC164	80-39	76-39
FC164	80-40	76-40
FC164	80-41	76-41
FC164	80-42	76-42

**CLEAR BLOWN +24-3 AND +24-3P FUSES, IOP BUS UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	106





**+24S22 FUSE POWER DISTRIBUTION, IOP BUS UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	107

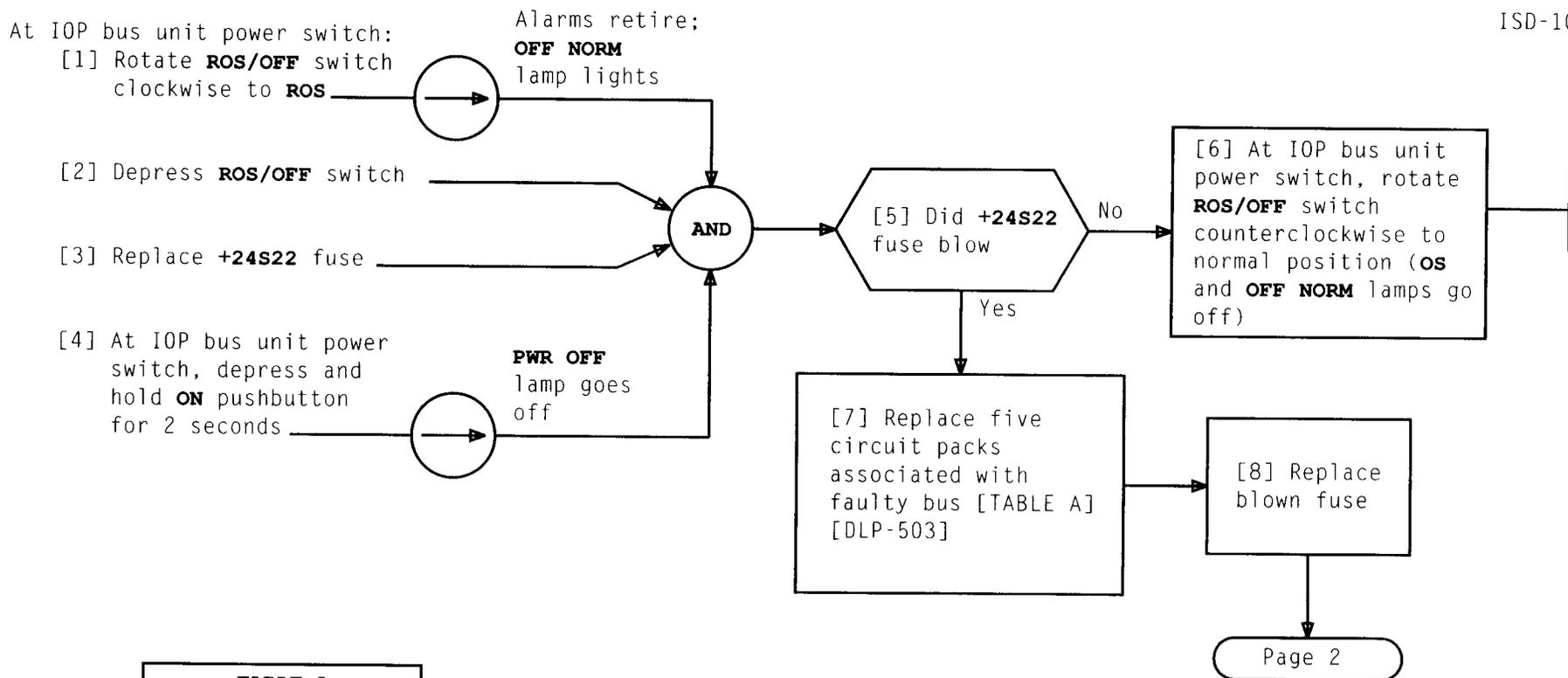
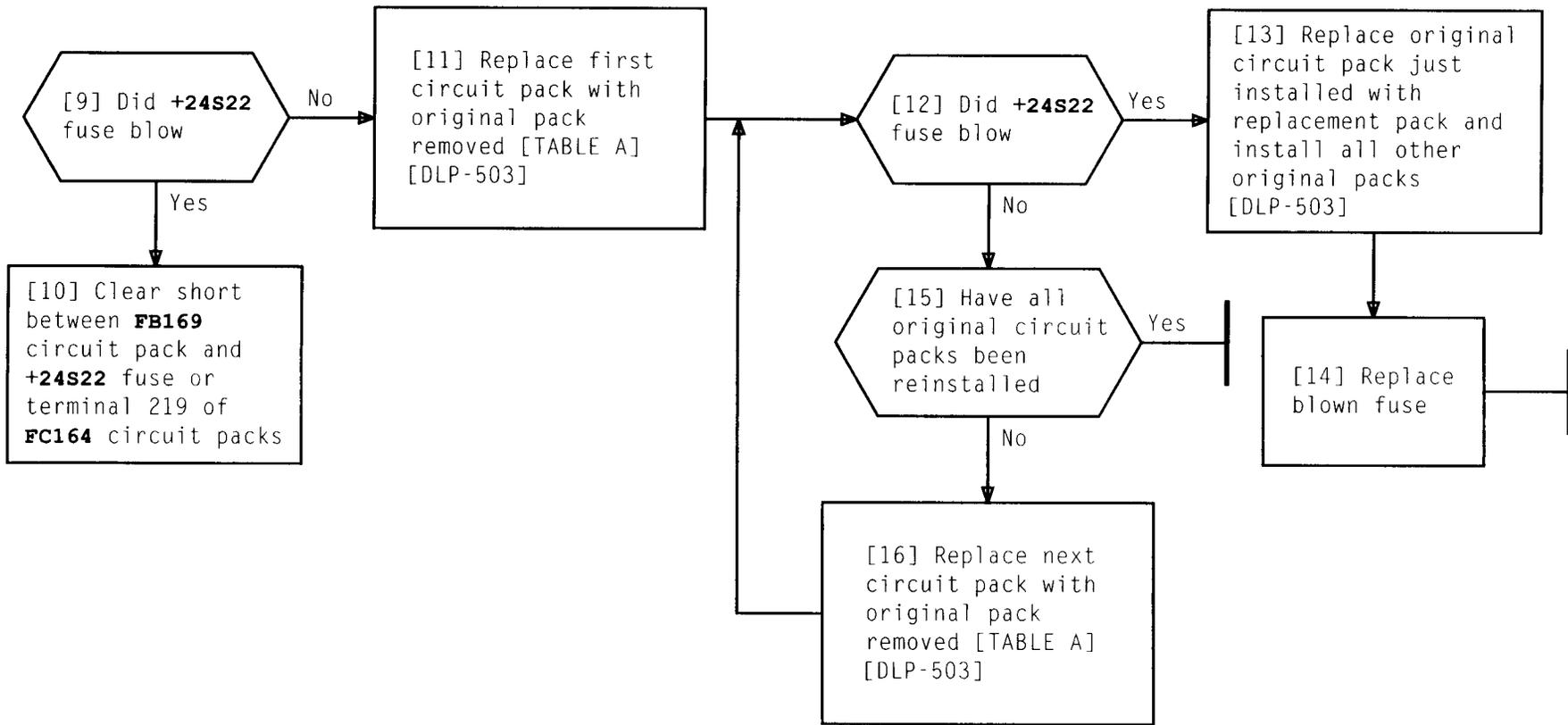


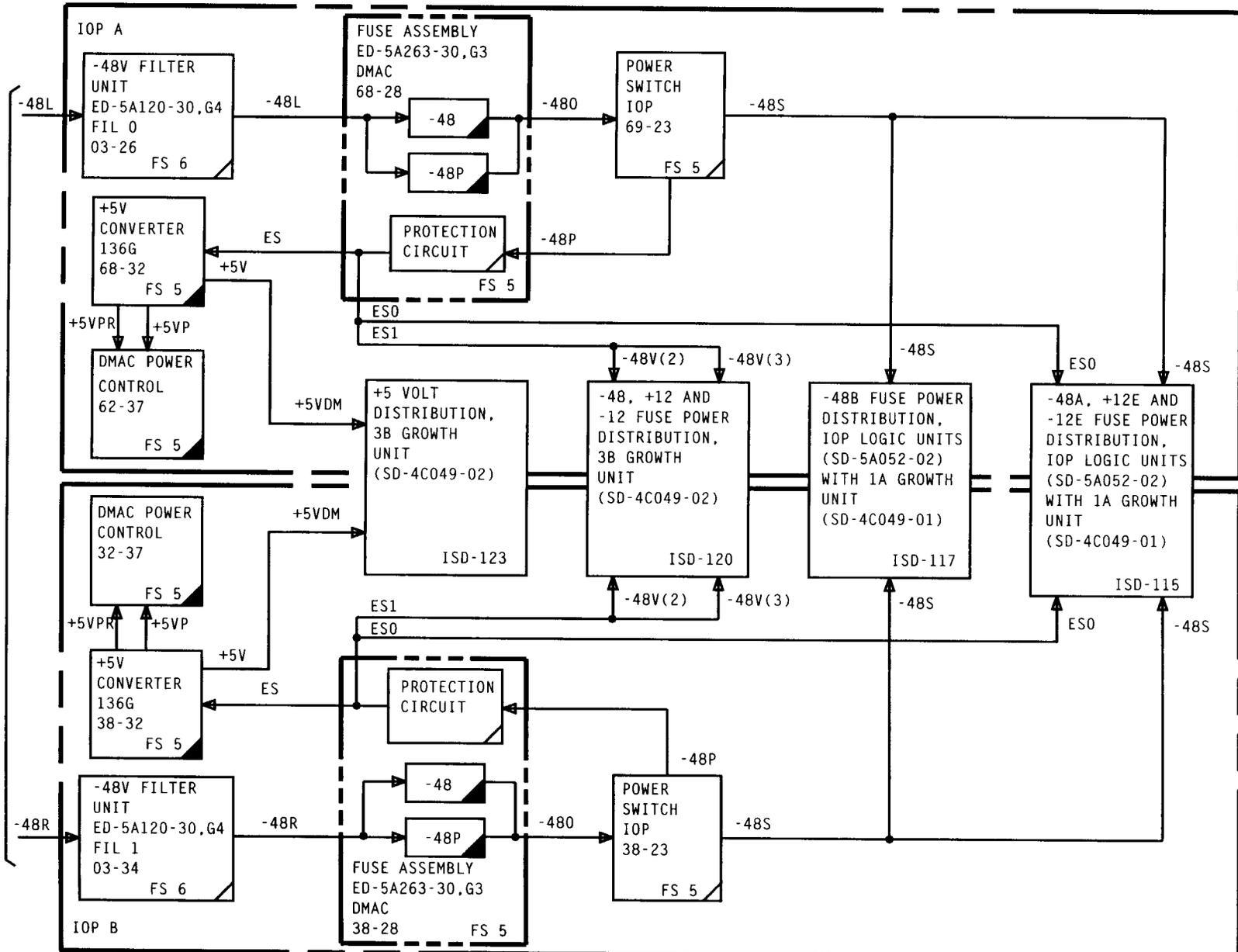
TABLE A		
+24S22 FUSE RELATED CIRCUIT PACKS		
TYPE	LOCATION	
	BUS 0	BUS 1
FB169	80-22	76-22
FB164	80-39	76-39
FB164	80-40	76-40
FB164	80-41	76-41
FB164	80-42	76-42



**CLEAR BLOWN +24S22 FUSE, IOP BUS UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 2	108

FROM  
POWER  
CONVERSION  
AND  
DISTRIBUTION  
FRAME



**-48 AND -48P FUSE POWER DISTRIBUTION, IOP LOGIC UNIT  
(SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	109

At IOP logic unit power switch:

[1] Rotate **ROS/OFF** switch clockwise to **ROS**

Alarms retire;  
**OFF NORM** lamp lights

[2] Depress **ROS/OFF** switch

AND

[3] Replace **-48** fuse

[4] Did **-48** fuse blow

Yes

[5] Clear short between **-48** fuse terminal TS15 and power switch terminals 10/11 (SD-5A052-02)

No

[6] Replace **-48P** fuse

AND

[8] Did fuses blow

Yes

Page 2

No

[7] At IOP logic unit power switch, depress and hold **ON** pushbutton for 2 seconds

**PWR OFF** lamp goes off

[9] At IOP logic unit power switch, rotate **ROS/OFF** switch counterclockwise to normal position (**OS** and **OFF NORM** lamps go off)

**CLEAR BLOWN -48 AND -48P FUSES, IOP LOGIC UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	110

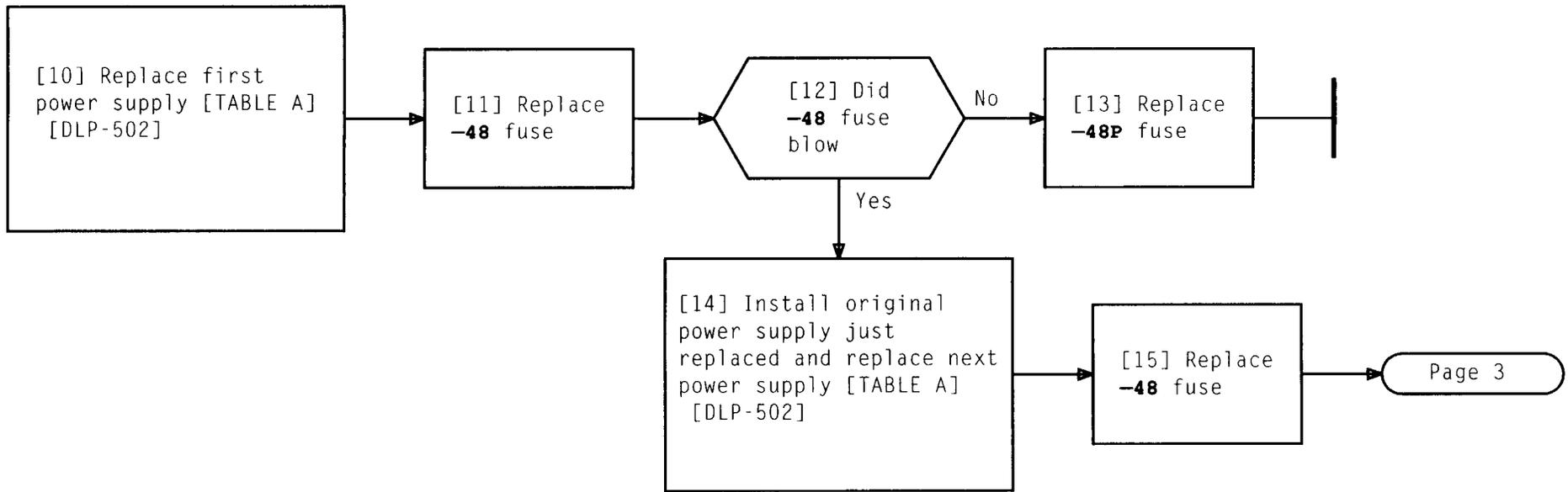


TABLE A		
POWER SUPPLY LOCATIONS		
TYPE	LOCATION	
	IOP 0	IOP 1
136H	68-02	38-02
136G	68-32	38-32
136H	52-32	22-32

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	110

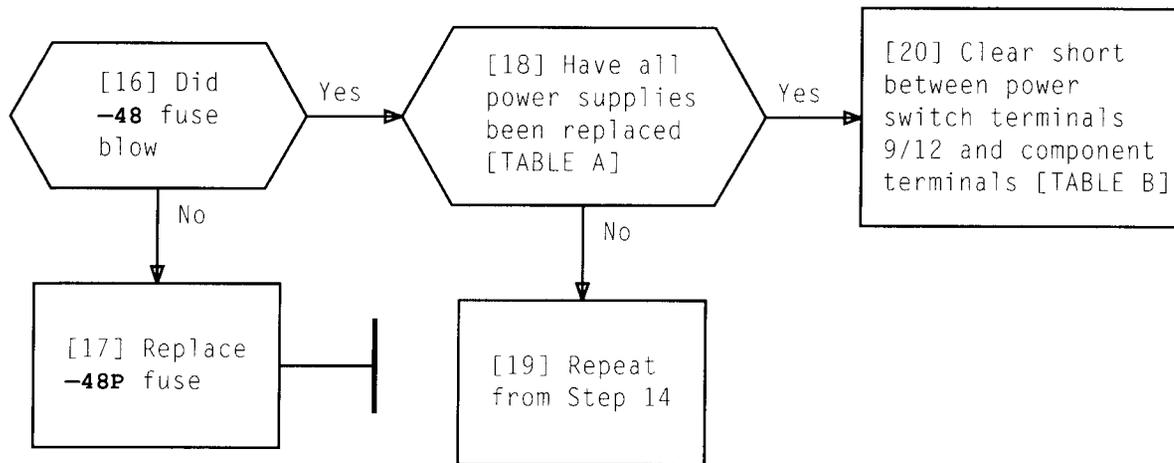
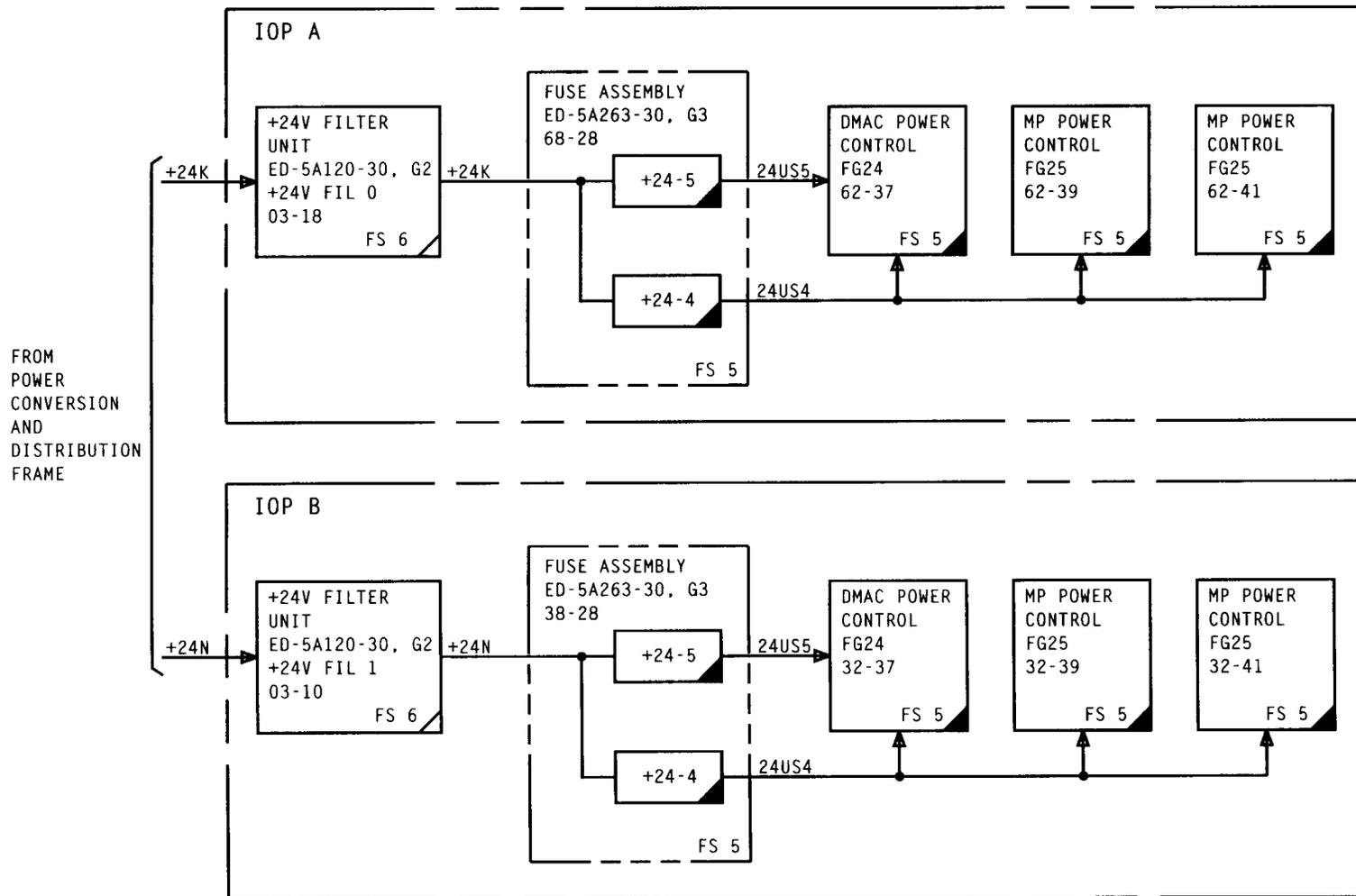


TABLE B					
UNIT	COMPONENT				
	NAME	TYPE	LOCATION		TERMINALS
			IOP 0	IOP 1	
Logic	Fuse Block	ED-5A264-30-G3	68-28	38-28	TS1-1, TS1-3, TS2-4
Logic	Power Supply	<b>136H</b>	68-02	38-02	S, T, U
Logic	Power Supply	<b>136G</b>	68-32	38-32	S, T, U
1A Growth	Power Supply	<b>136H</b>	52-32	22-32	S, T, U



**+24-4 AND +24-5 FUSE POWER DISTRIBUTION,  
IOP LOGIC UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	111

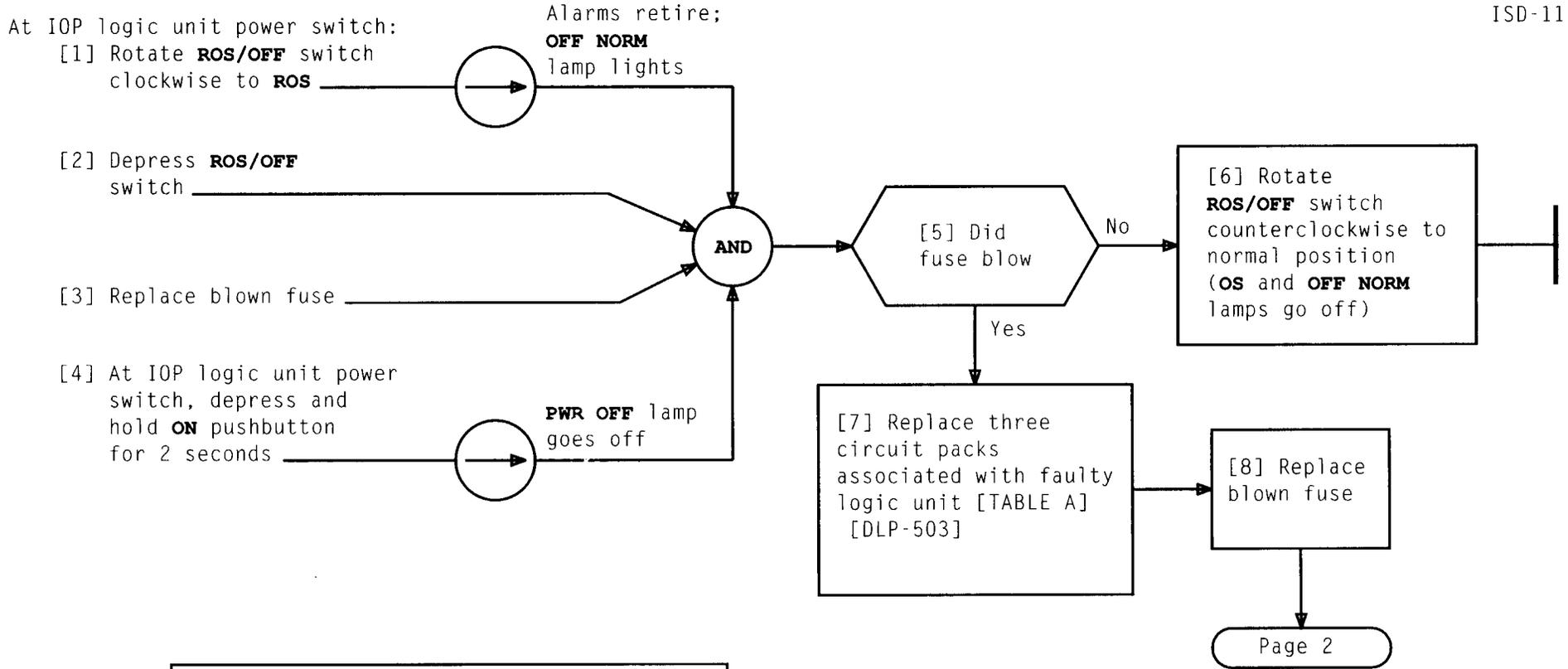
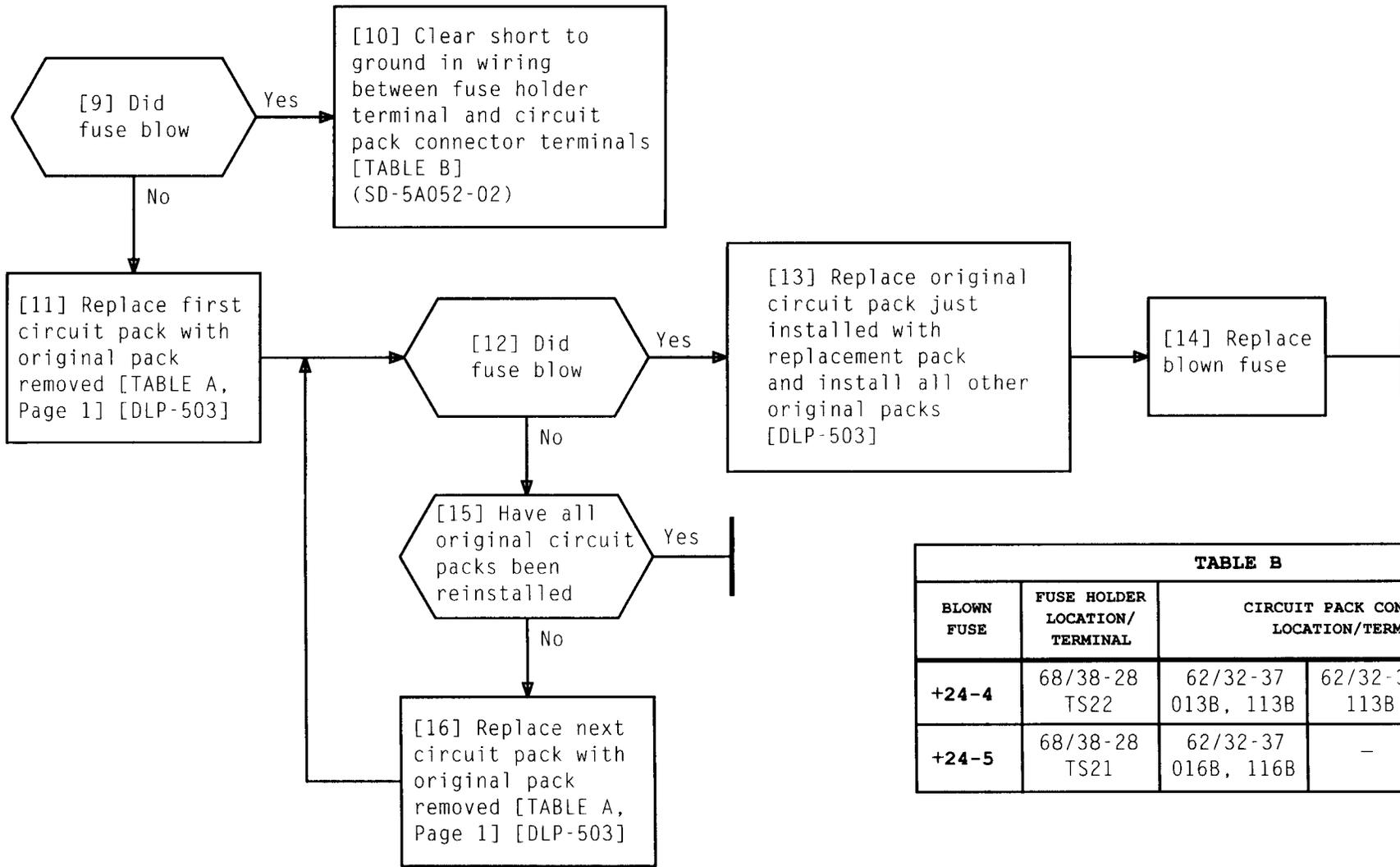


TABLE A			
+24-4 AND +24-5 FUSE RELATED CIRCUIT PACKS			
UNIT	CIRCUIT PACK LOCATION		
	FIRST	SECOND	THIRD
IOP 0	62-37	62-39	62-41
IOP 1	32-37	32-39	32-41

**CLEAR BLOWN +24-4 OR +24-5 FUSE, IOP LOGIC UNIT (SD-5A052-02)**

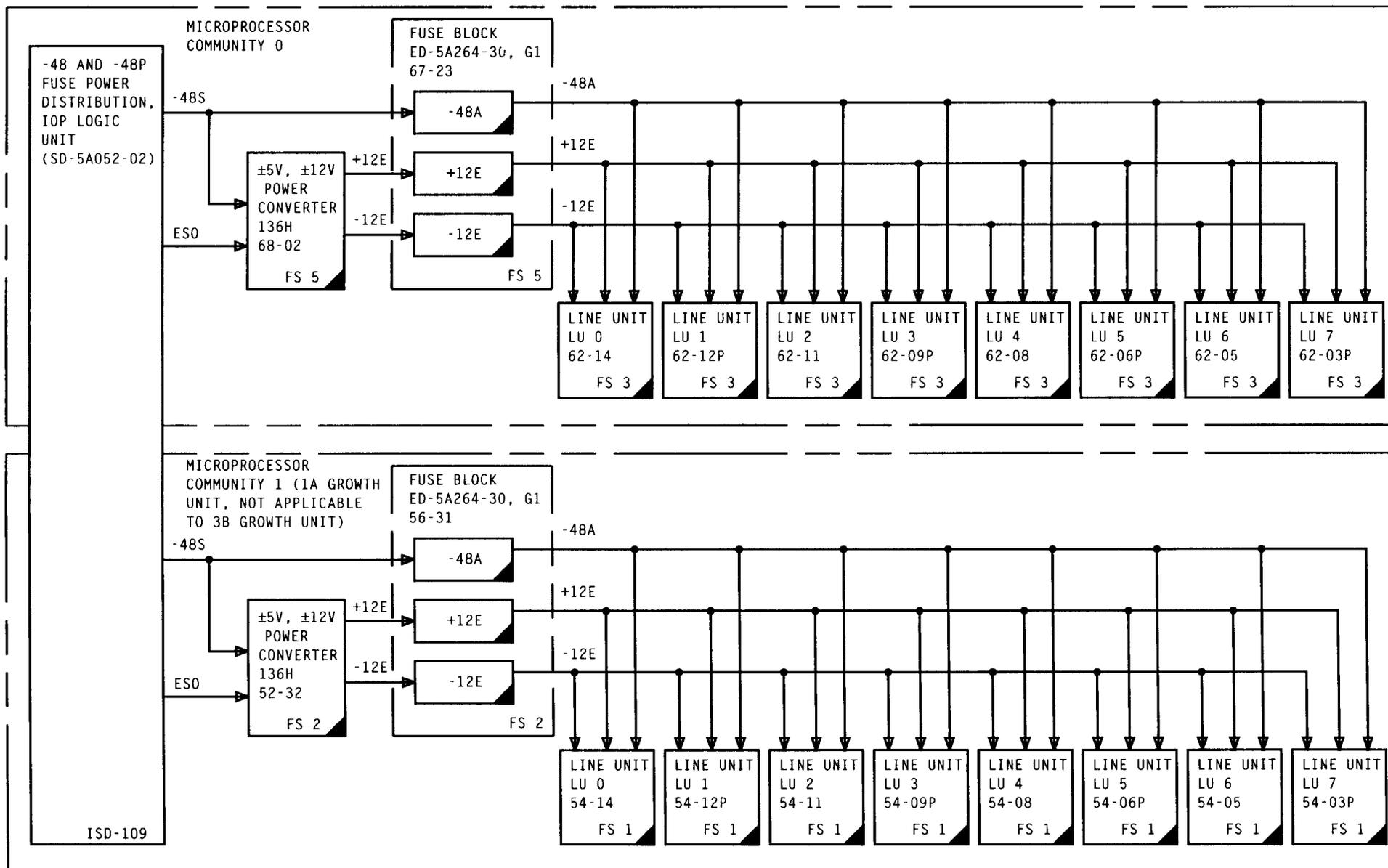
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	112



**TABLE B**

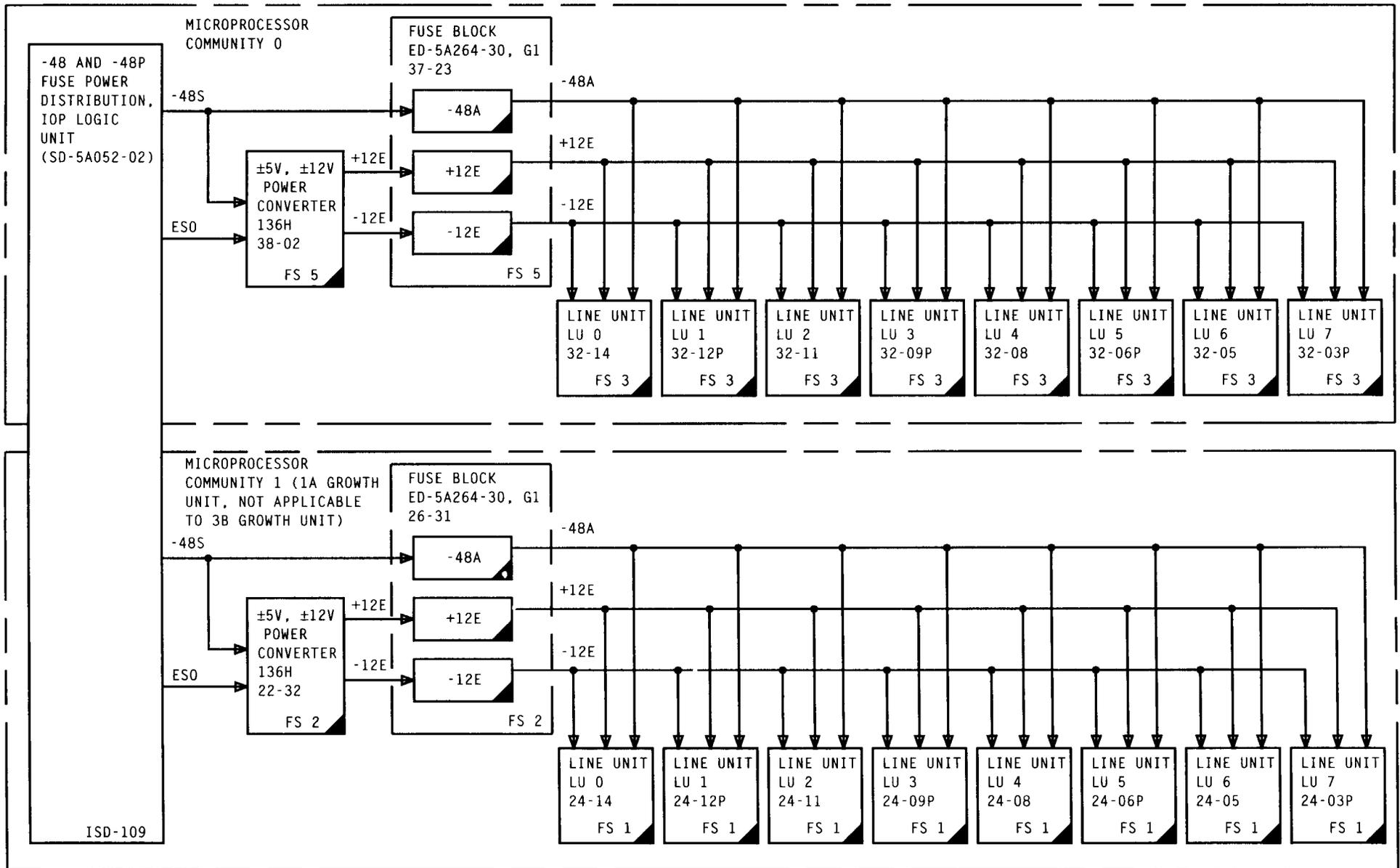
BLOWN FUSE	FUSE HOLDER LOCATION/TERMINAL	CIRCUIT PACK CONNECTOR LOCATION/TERMINAL		
		62/32-37	62/32-39	62/32-41
+24-4	68/38-28 TS22	013B, 113B	113B	113B
+24-5	68/38-28 TS21	016B, 116B	-	-

**CLEAR BLOWN +24-4 OR +24-5 FUSE, IOP LOGIC UNIT (SD-5A052-02)**



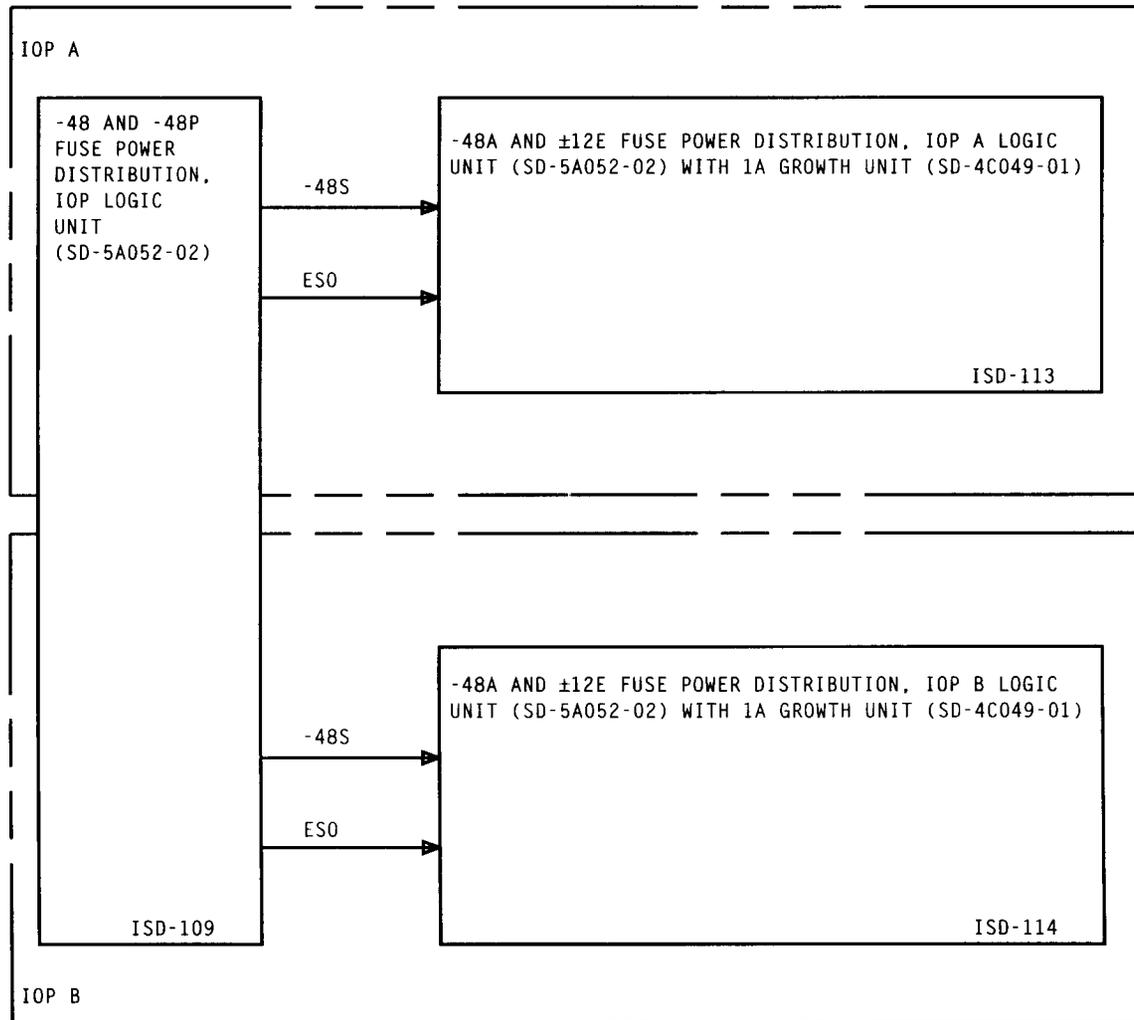
**-48A AND ±12E FUSE POWER DISTRIBUTION, IOP A LOGIC UNIT (SD-5A052-02) WITH 1A GROWTH UNIT (SD-4C049-01)**

<b>Issue 1</b>	<b>FEB 1994</b>
234-351-022	ISD
PAGE 1 of 1	113



**-48A AND ±12E FUSE POWER DISTRIBUTION, IOP B LOGIC UNIT (SD-5A052-02) WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	114



**-48A AND ±12E FUSE POWER DISTRIBUTION, IOP LOGIC UNITS  
(SD-5A052-02) WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	115

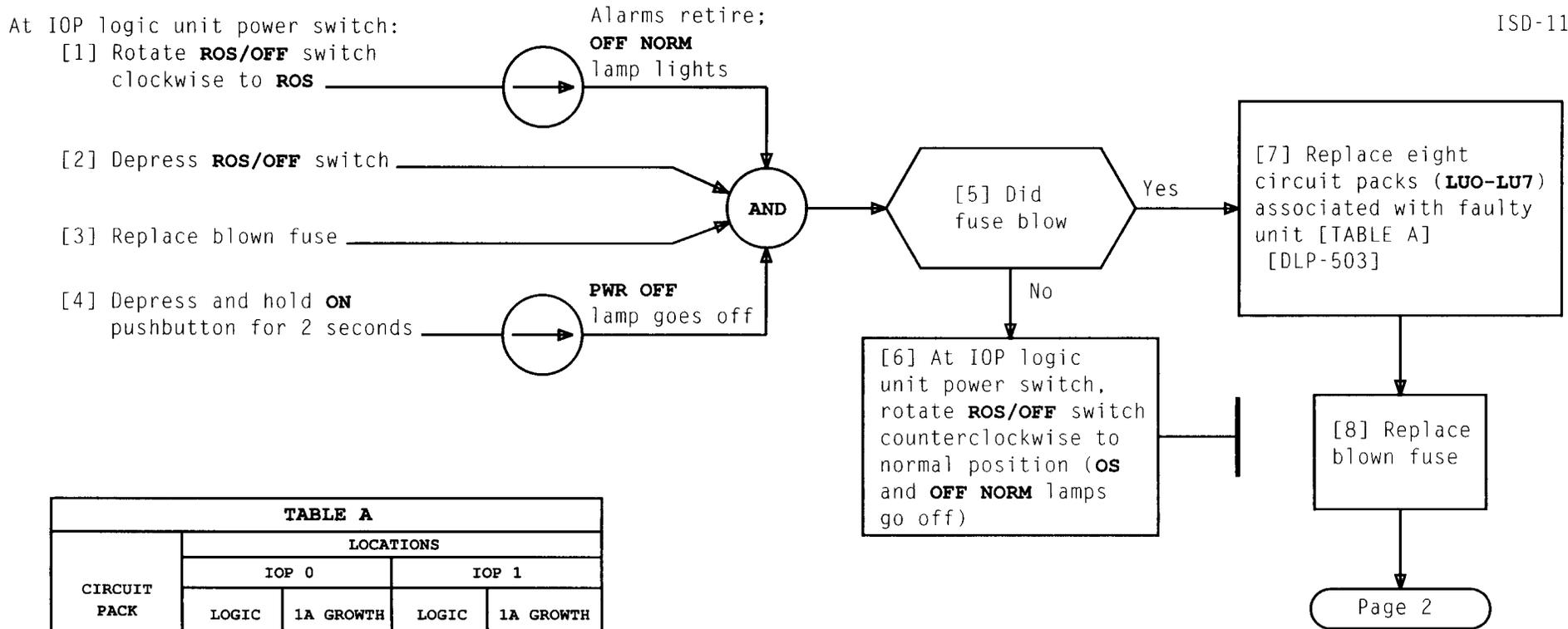


TABLE A				
CIRCUIT PACK	LOCATIONS			
	IOP 0		IOP 1	
	LOGIC UNIT	1A GROWTH UNIT	LOGIC UNIT	1A GROWTH UNIT
LU0	62-14	54-14	32-14	24-14
LU1	62-12P	54-12P	32-12P	24-12P
LU2	62-11	54-11	32-11	24-11
LU3	62-09P	54-09P	32-09P	24-09P
LU4	62-08	54-08	32-08	24-08
LU5	62-06P	54-06P	32-06P	24-06P
LU6	62-05	54-05	32-05	24-05
LU7	62-03P	54-03P	32-03P	24-03P

**CLEAR BLOWN +12E, -12E, OR -48A FUSE, IOP LOGIC UNIT (SD-5A052-02) OR 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	116

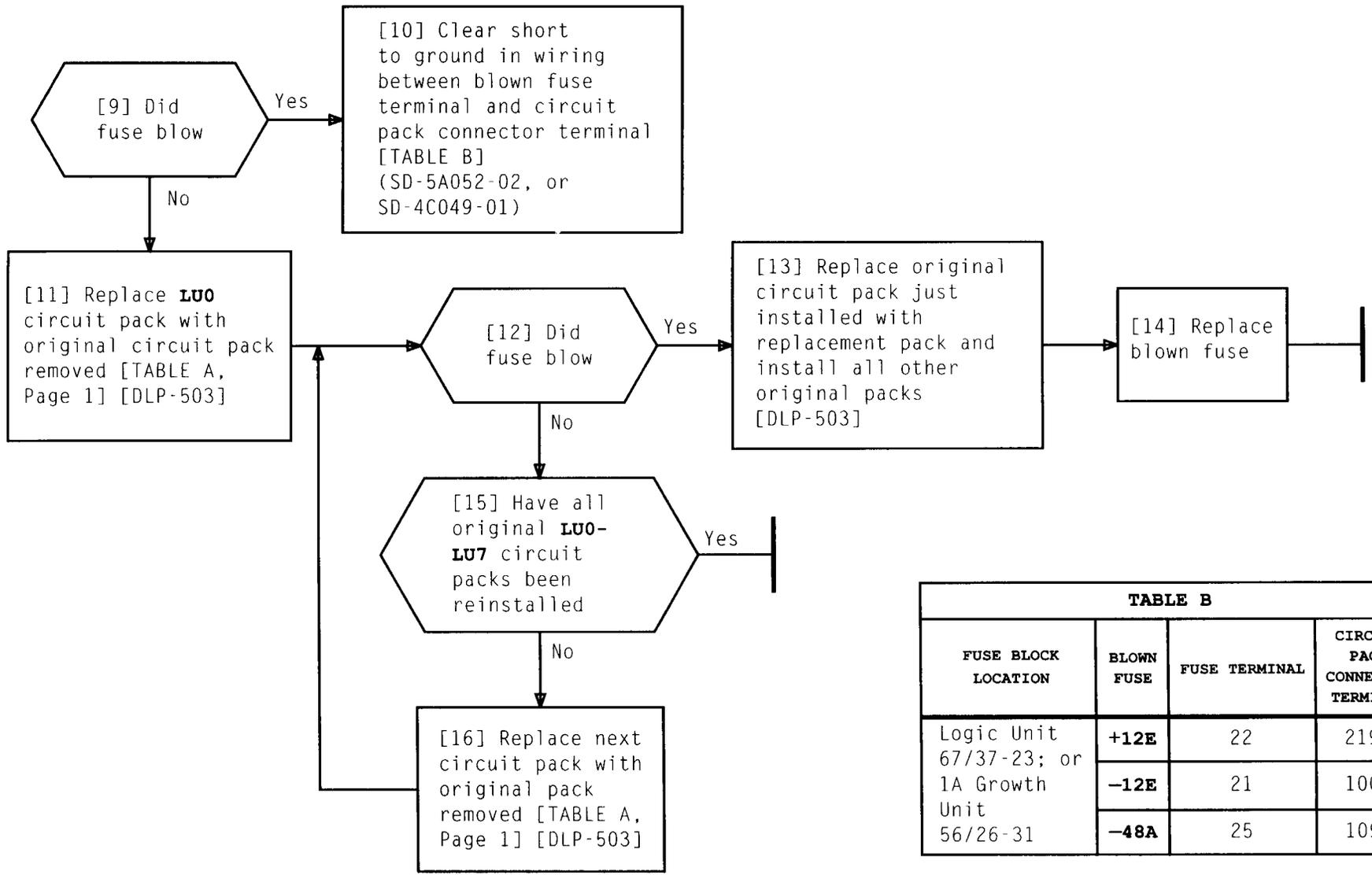
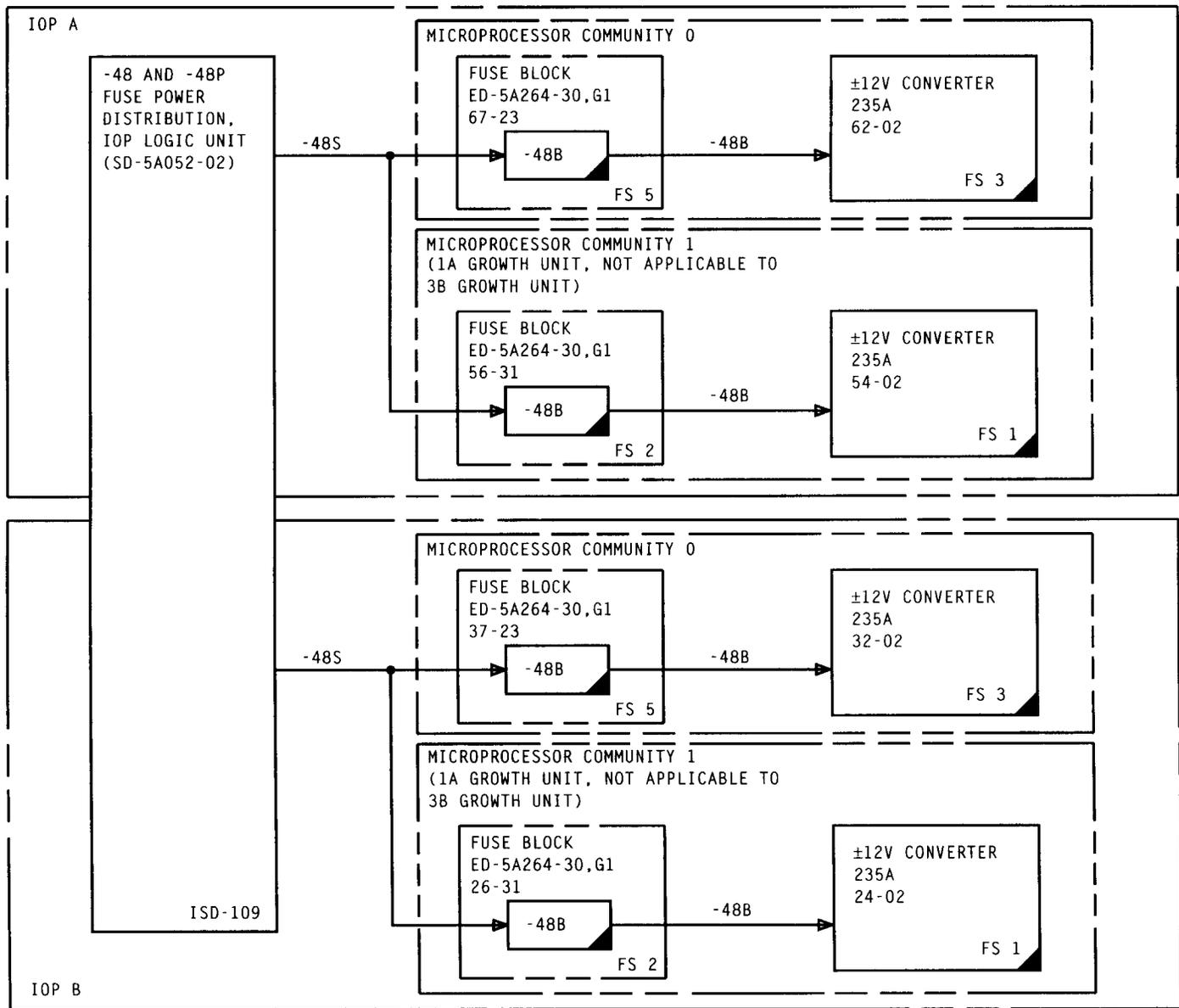


TABLE B			
FUSE BLOCK LOCATION	BLOWN FUSE	FUSE TERMINAL	CIRCUIT PACK CONNECTOR TERMINAL
Logic Unit 67/37-23; or 1A Growth Unit 56/26-31	+12E	22	219T
	-12E	21	100T
	-48A	25	109T

**CLEAR BLOWN +12E, -12E, OR -48A FUSE, IOP LOGIC UNIT (SD-5A052-02) OR 1A GROWTH UNIT (SD-4C049-01)**



**-48B FUSE POWER DISTRIBUTION, IOP LOGIC UNITS (SD-5A052-02)  
WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	117

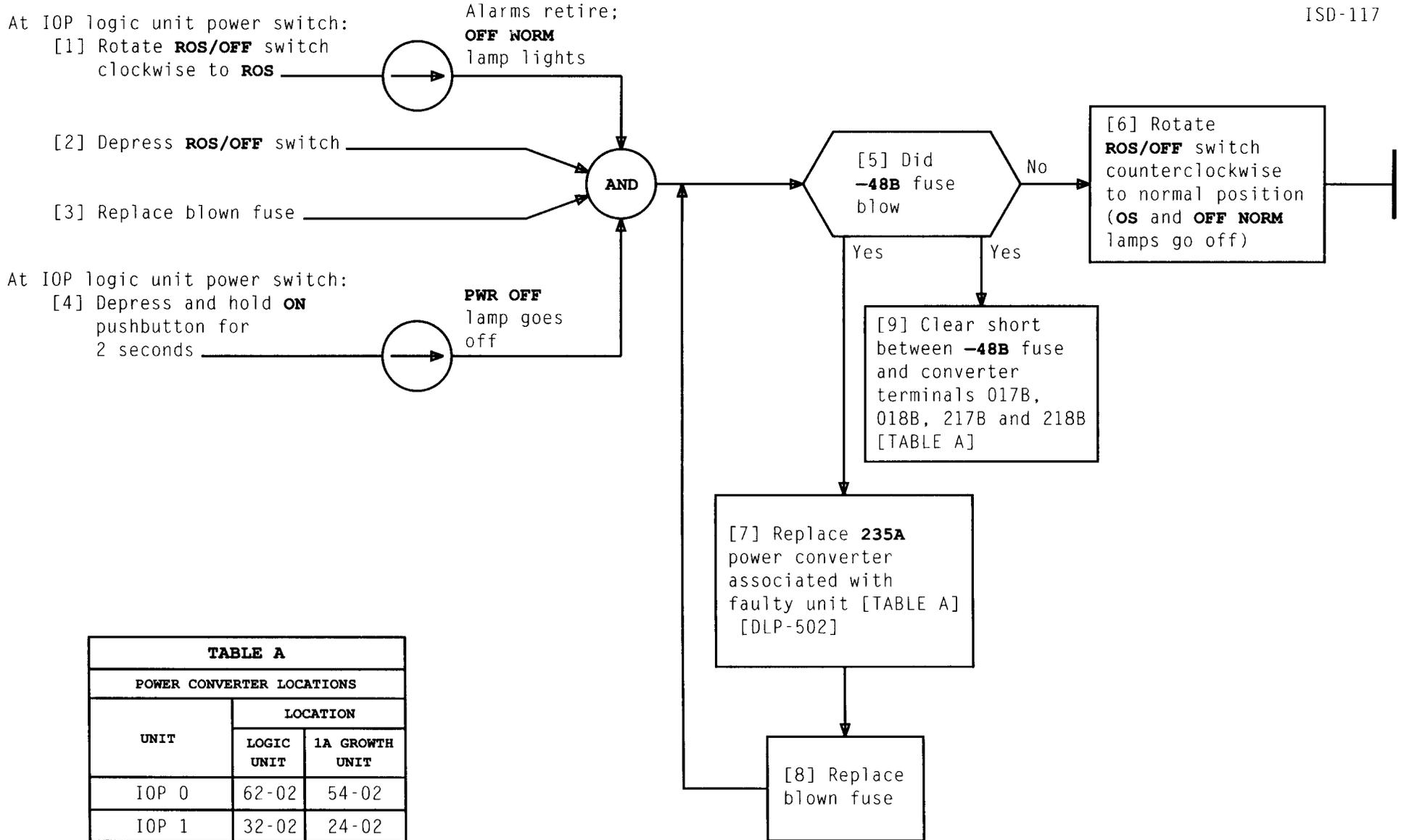
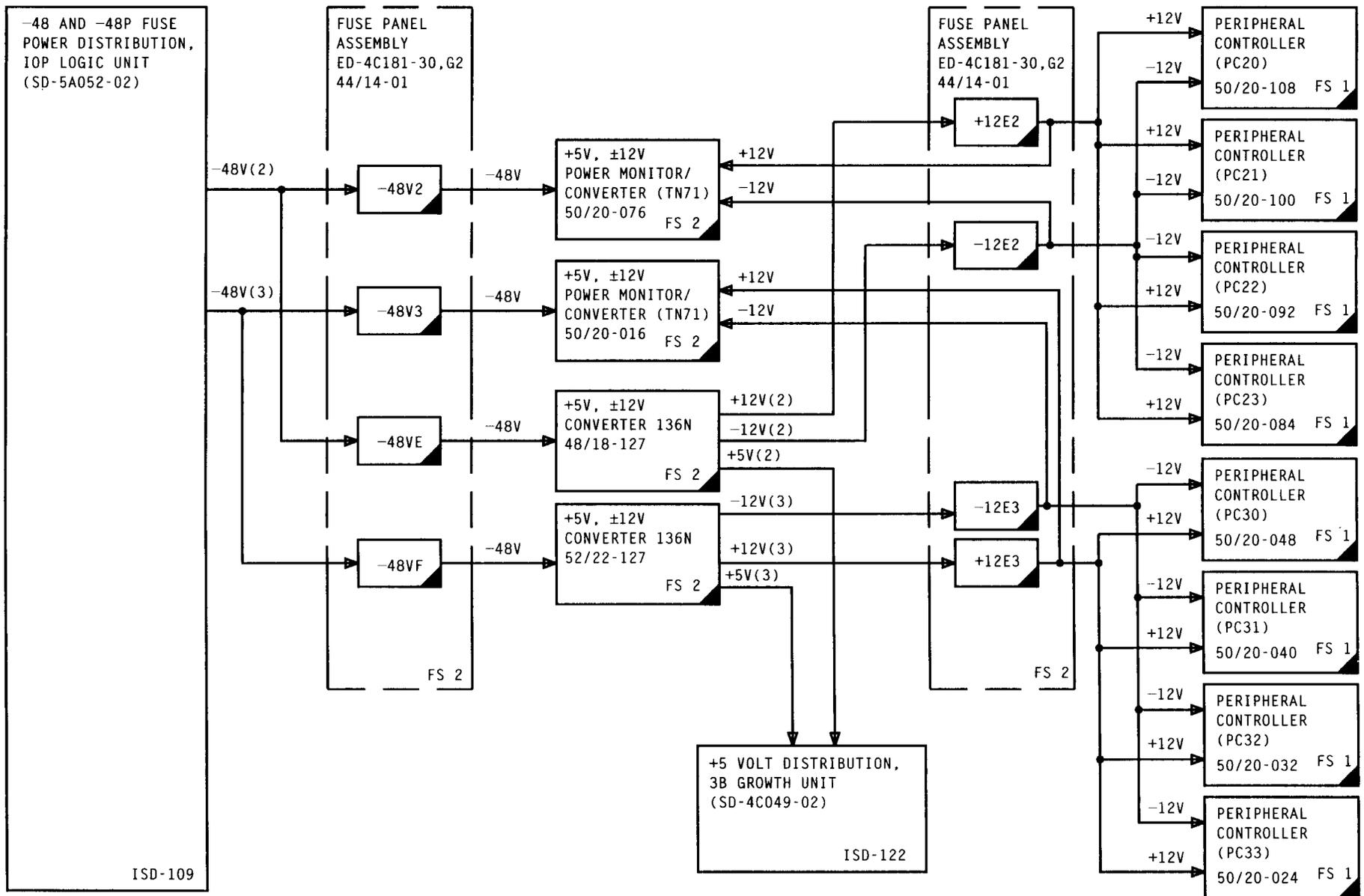


TABLE A		
POWER CONVERTER LOCATIONS		
UNIT	LOCATION	
	LOGIC UNIT	1A GROWTH UNIT
IOP 0	62-02	54-02
IOP 1	32-02	24-02

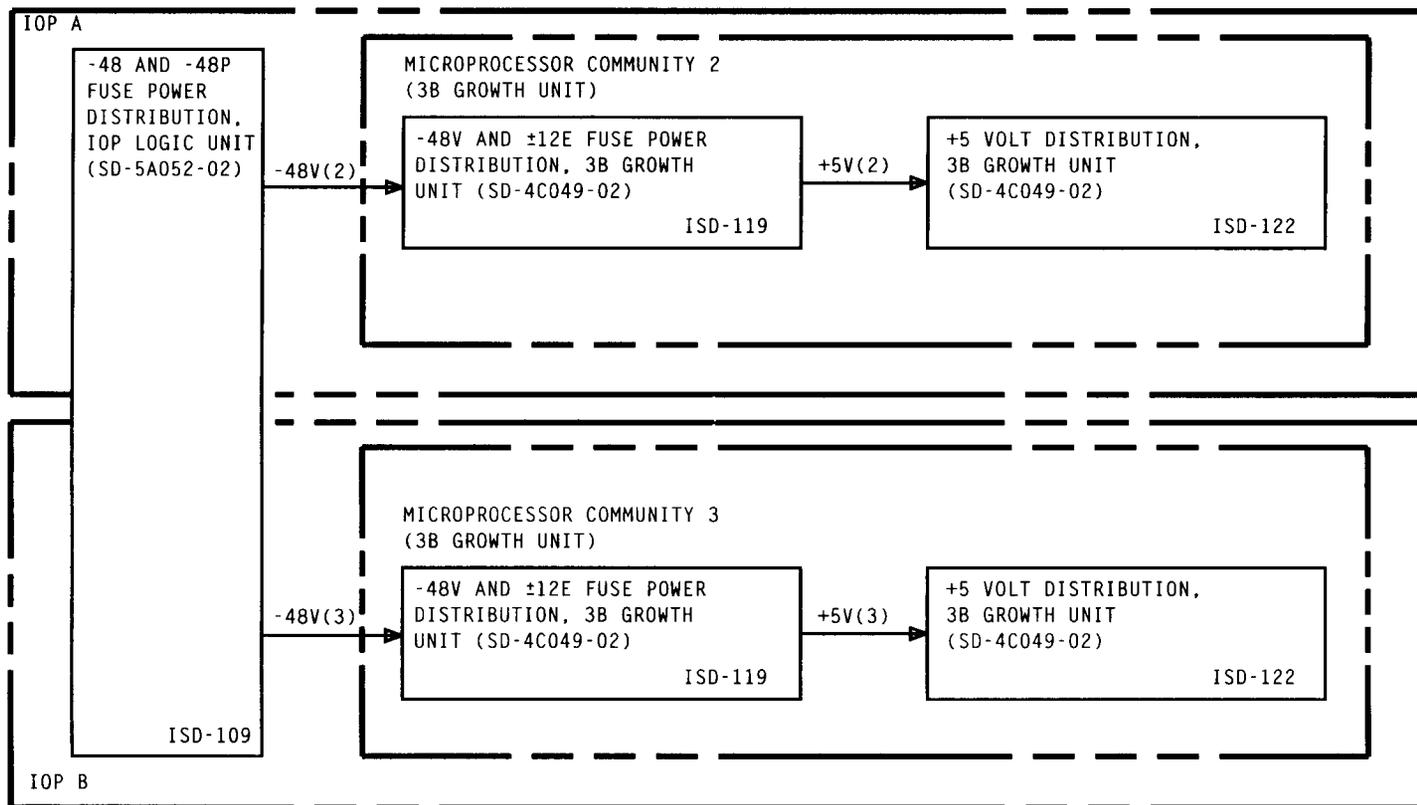
**CLEAR BLOWN -48B FUSE, IOP LOGIC UNIT (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	118



**-48V AND ±12E FUSE POWER DISTRIBUTION, 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	119



**-48 AND ±12 FUSE POWER DISTRIBUTION, 3B GROWTH UNIT  
(SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	120

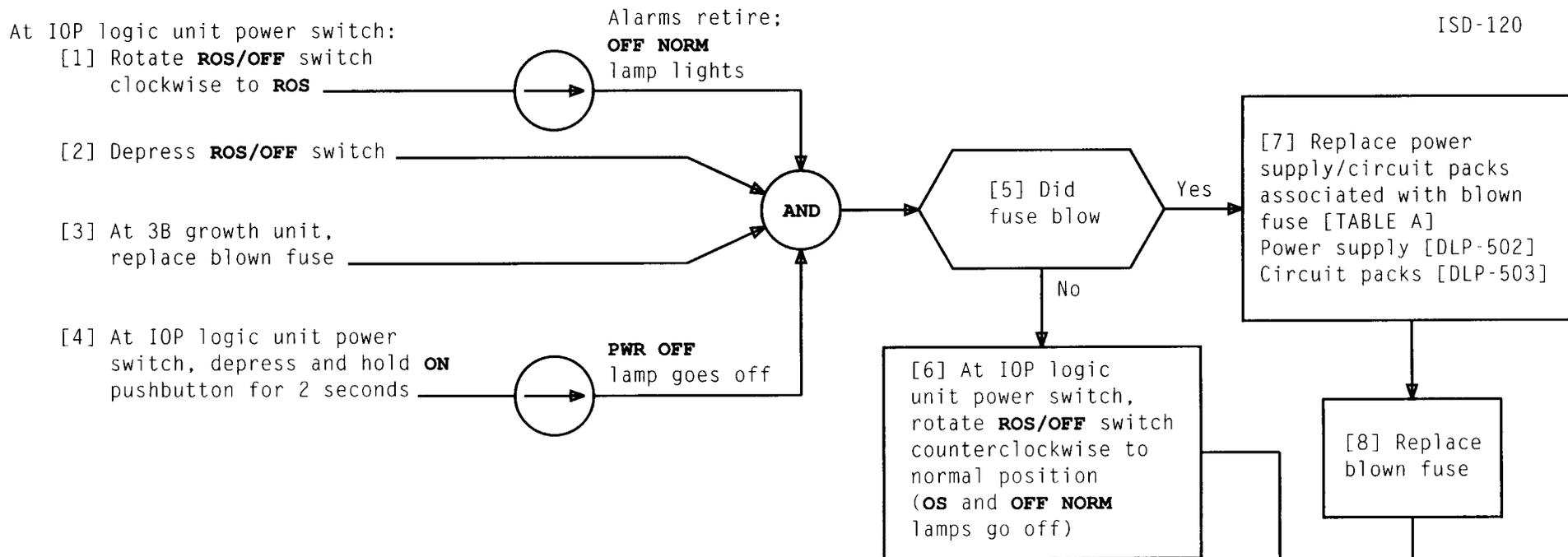


TABLE A							
BLOWN FUSE	ASSOCIATED COMPONENT			BLOWN FUSE	ASSOCIATED COMPONENT		
	TYPE	LOCATION			TYPE	LOCATION	
		IOMP 0	IOMP 1			IOMP 0	IOMP 1
-48VE	136H	48-127	18-127	-48V3	TN71	50-016	20-016
-48V2	TN71	50-076	20-076	+12E3, -12E3	PC30	50-048	20-048
+12E2, -12E2	PC20	50-108	20-108		PC31	50-040	20-040
	PC21	50-100	20-100		PC32	50-032	20-032
	PC22	50-092	20-092		PC33	50-024	20-024
	PC23	50-084	20-084		TN71	50-016	20-016
+	TN71	50-076	20-076				
-48VF	136H	52-127	22-127				

**CLEAR BLOWN +12E, -12E, OR -48V FUSE, 3B GROWTH UNIT (SD-4C049-02)**

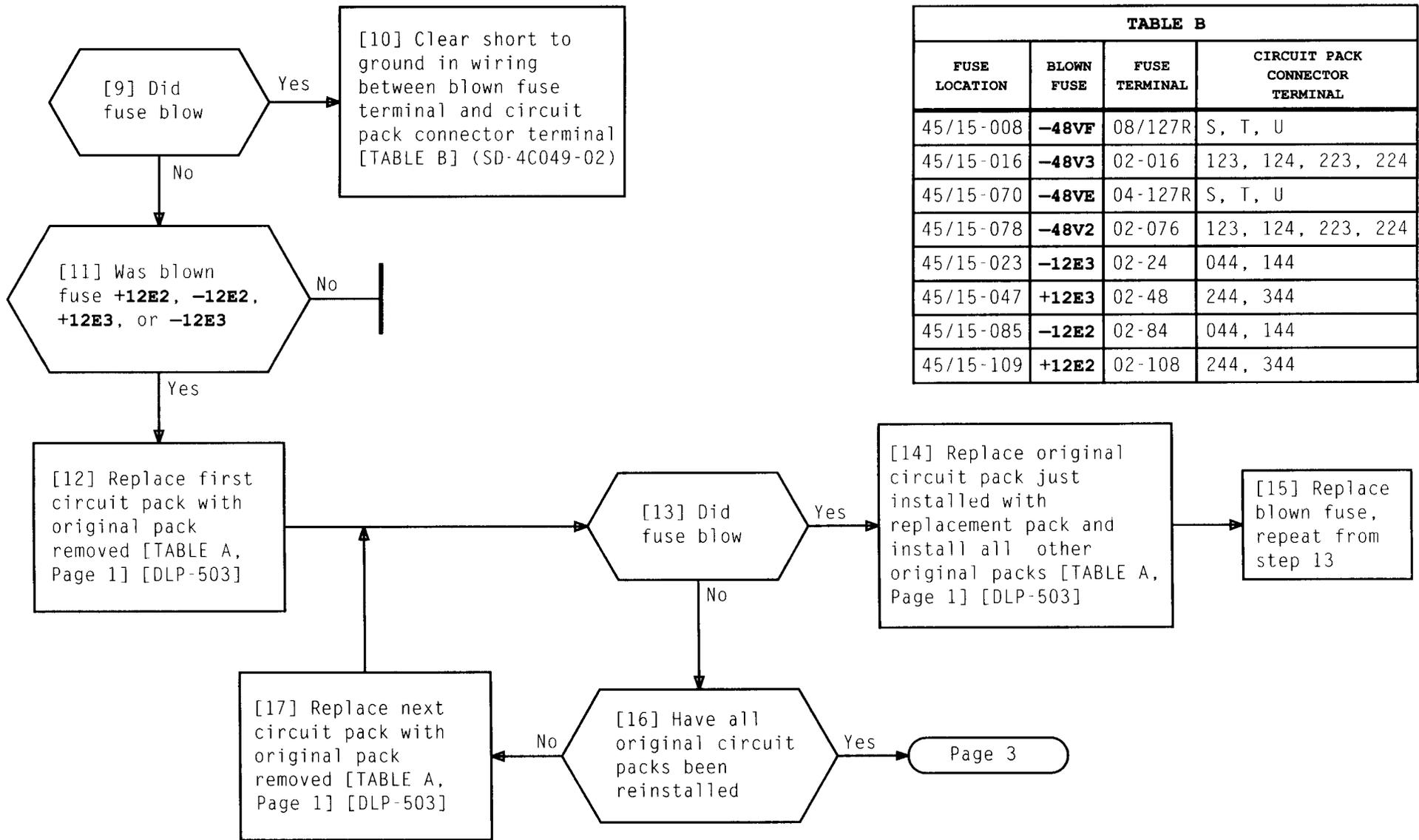
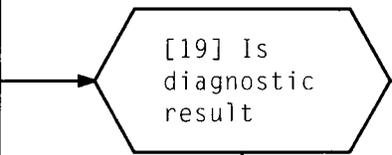


TABLE B			
FUSE LOCATION	BLOWN FUSE	FUSE TERMINAL	CIRCUIT PACK CONNECTOR TERMINAL
45/15-008	-48VF	08/127R	S, T, U
45/15-016	-48V3	02-016	123, 124, 223, 224
45/15-070	-48VE	04-127R	S, T, U
45/15-078	-48V2	02-076	123, 124, 223, 224
45/15-023	-12E3	02-24	044, 144
45/15-047	+12E3	02-48	244, 344
45/15-085	-12E2	02-84	044, 144
45/15-109	+12E2	02-108	244, 344

**CLEAR BLOWN +12E, -12E, OR -48V FUSE, 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 4	121

[18] Enter IOUC diagnose message [TABLE C]



STF

[20] Request technical assistance from next higher maintenance organization

TABLE C	
DGN:IOUS a,IOUC b!	
a	= Member number of growth associated IOUS (0-7)
b	= Submember number of IOUC (8-15)

ATP/  
CATP

[21] Enter:  
RST:IOUS a,IOUC b!  
a = IOUS member number (0-7)  
b = IOUC member number (8-15)



Yes

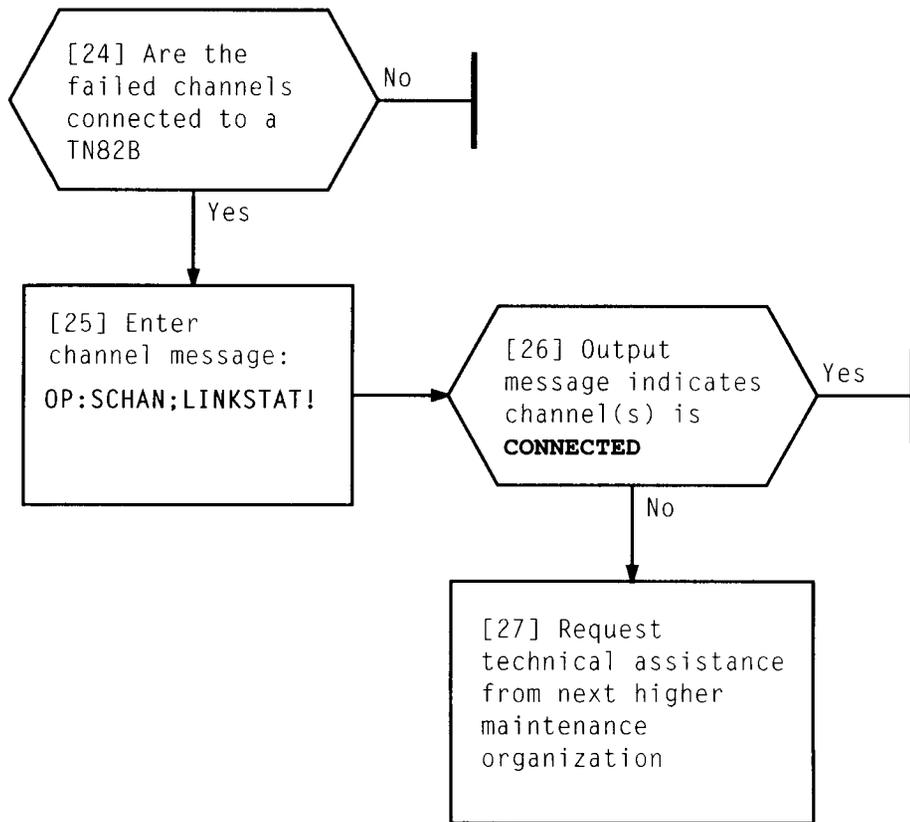
Page 4

No

[23] Request technical assistance from next higher maintenance organization

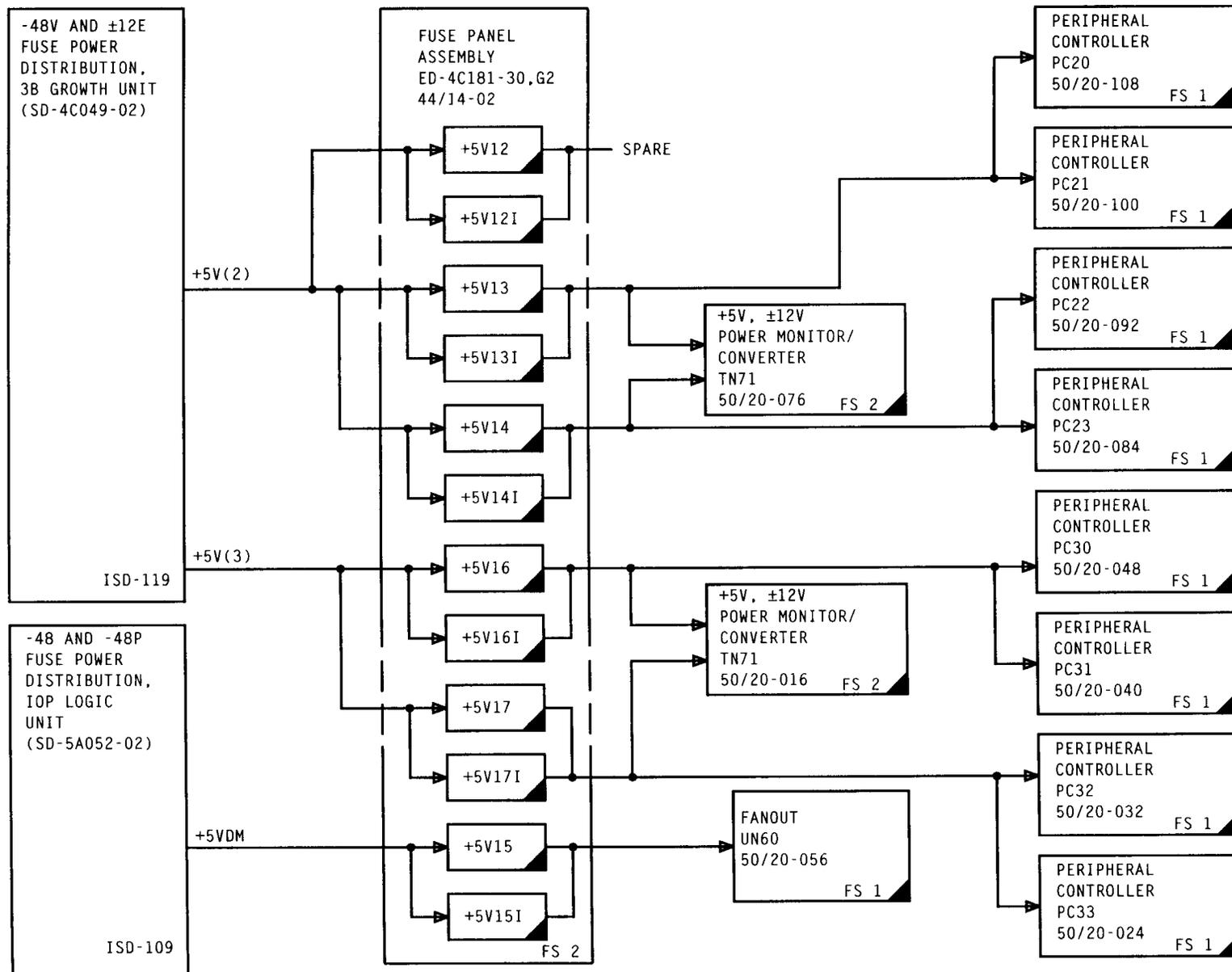
**CLEAR BLOWN +12E, -12E OR -48V FUSE, 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 4	121

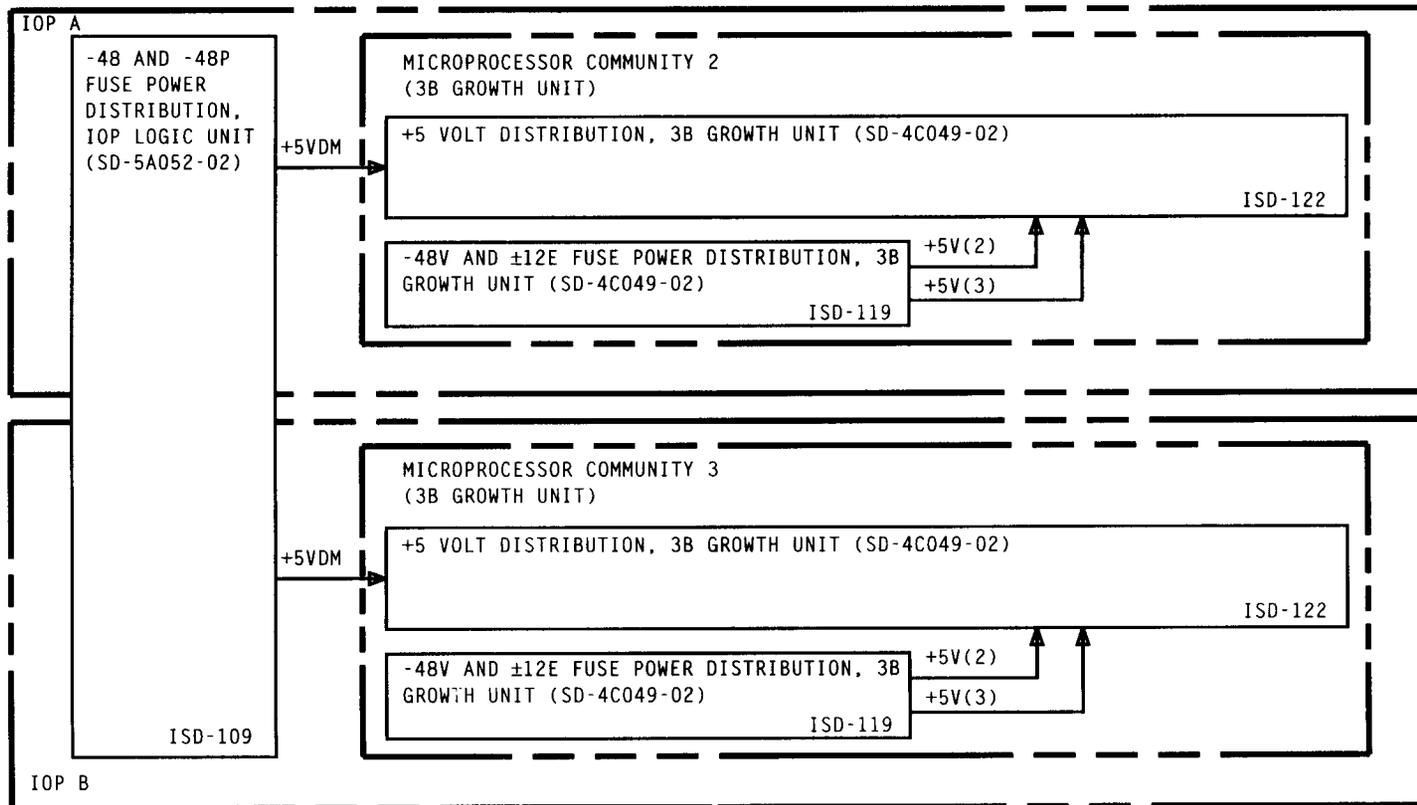


**CLEAR BLOWN +12E, -12E, OR -48V FUSE, 3B GROWTH UNIT  
(SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 4 of 4	121



Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	122



**+5 VOLT DISTRIBUTION, 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	ISD
PAGE 1 of 1	123

At IOP logic unit power switch:

[1] Rotate **ROS/OFF** switch clockwise to **ROS**

[2] Depress **ROS/OFF** switch

[3] At 3B growth unit, replace blown fuse

[4] At IOP logic unit power switch, depress and hold **ON** pushbutton for 2 seconds

Alarms retire;

**OFF NORM**

lamp lights

**PWR OFF**

lamp goes off

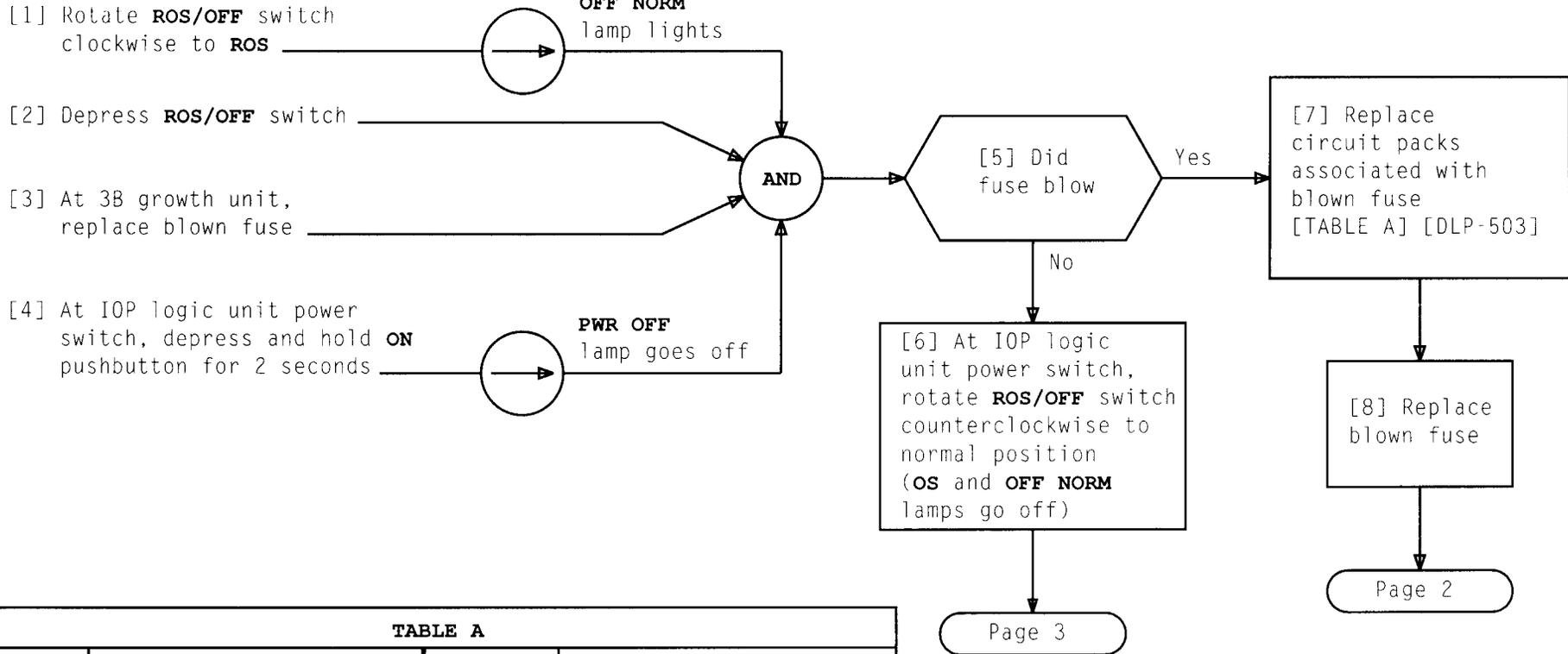


TABLE A

FUSE DESIGNATION	ASSOCIATED CIRCUIT PACK			FUSE DESIGNATION	ASSOCIATED CIRCUIT PACK		
	TYPE	LOCATION			TYPE	LOCATION	
		IOMP 0	IOMP 1			IOMP 0	IOMP 1
+5V12	SPARE	--	--	+5V15	UN60	50-056	20-056
+5V13	*(PC20)	50-108	20-108	+5V16	*(PC30)	50-048	20-048
	*(PC21)	50-100	20-100		*(PC31)	50-040	20-040
	TN71	50-076	20-076		TN71	50-016	20-016
+5V14	*(PC22)	50-092	20-092	+5V17	*(PC32)	50-032	20-032
	*(PC23)	50-084	20-084		*(PC33)	50-024	20-024
	TN71	50-076	20-076		TN71	50-016	20-016

\* TN75, TN75B, TN82B or TN75C (office-dependent)

**CLEAR BLOWN +5V12 THROUGH +5V17 FUSE, 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 4	124

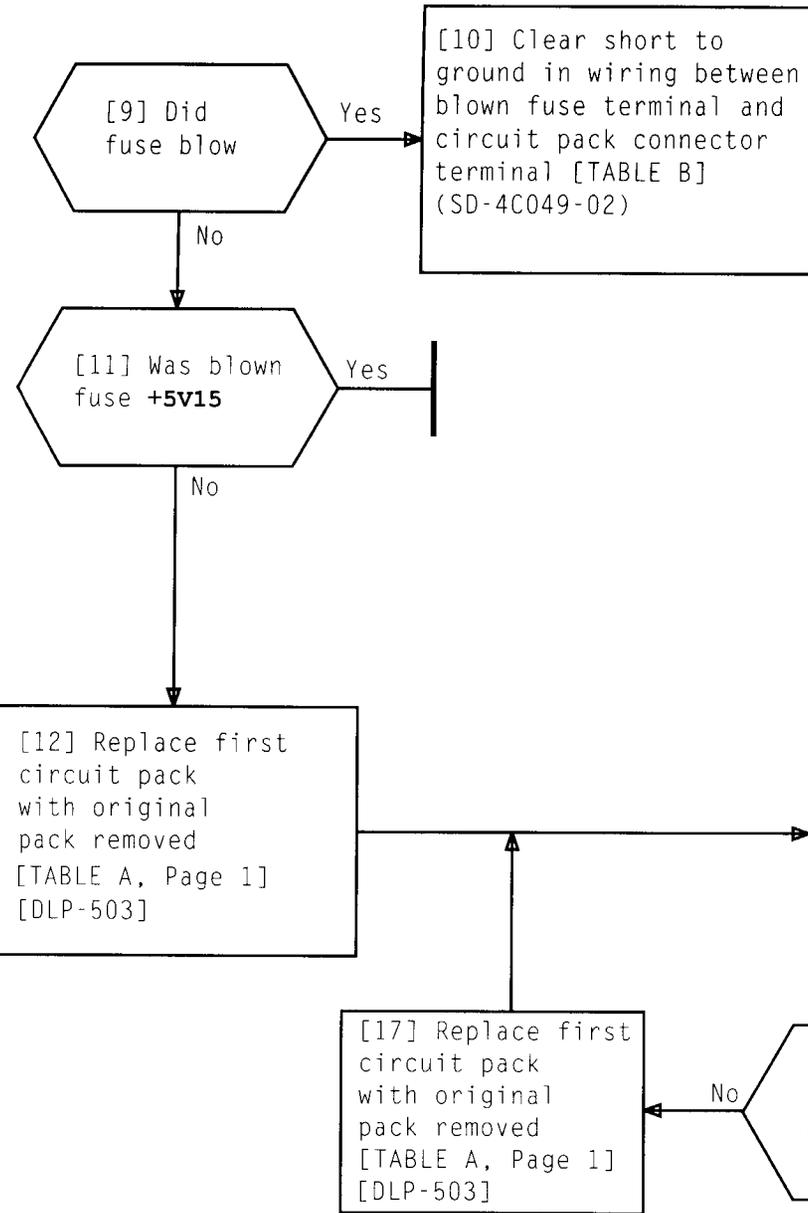
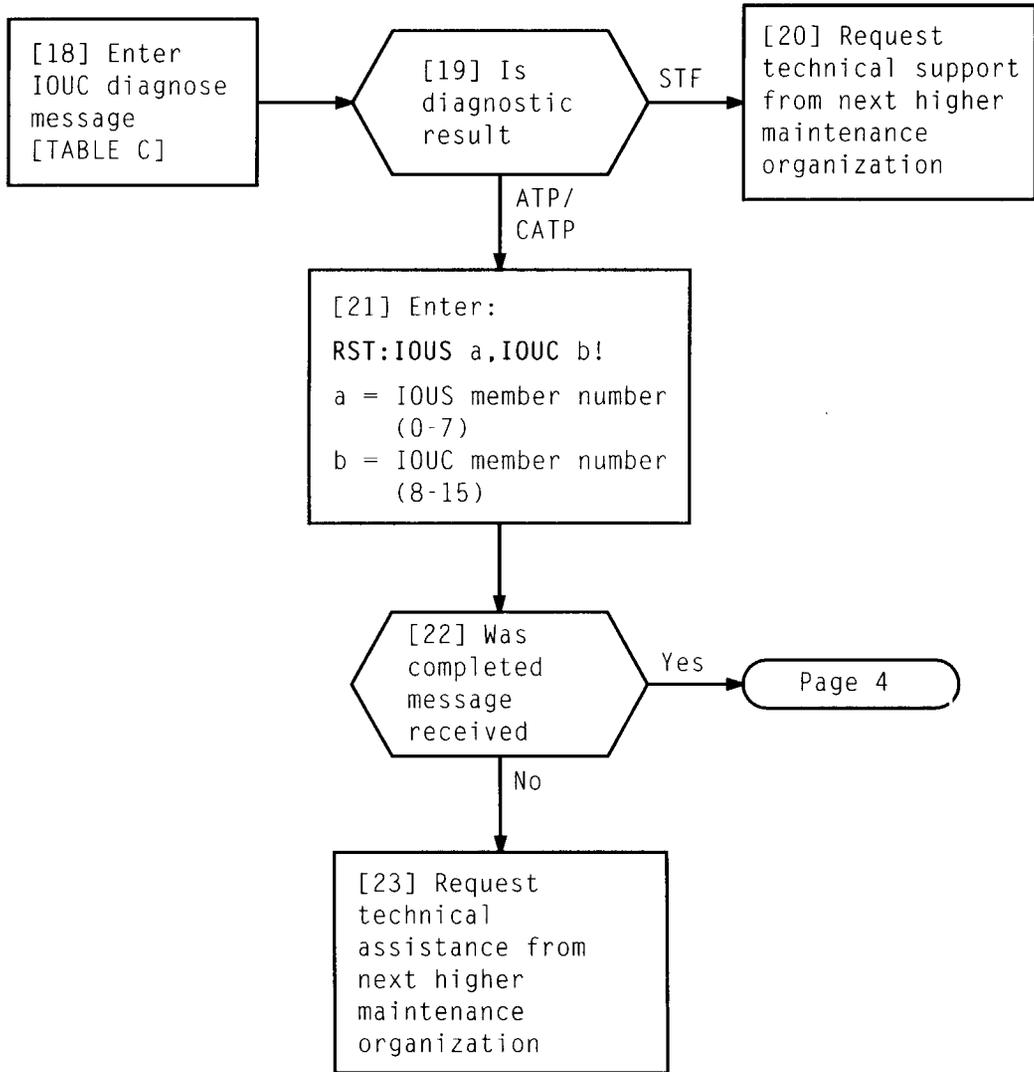


TABLE B				
FUSE LOCATION	BLOWN FUSE	FUSE TERMINAL	CIRCUIT PACK CONNECTOR TERMINAL	CIRCUIT PACK TYPE
45/15-116 43/13-116	+5V12 (F15.0) +5V12 (F15.1)	02-116	NA NA	NA (SPARE) NA (SPARE)
45/15-100 43/13-100	+5V13 (F13.0) +5V13 (F13.1)	02-106	000,024,100 338	*PC20, *PC21, TN71
45/15-092 43/13-092	+5V14 (F12.0) +5V14 (F12.1)	02-090	000,024,100 335	*PC22, *PC23, TN71
45/15-054 43/13-054	+5V15 (F7.0) +5V15 (F7.1)	02-056	324,356	UN60
45/15-039 43/13-039	+5V16 (F5.0) +5V16 (F5.1)	02-046	000,024,100 338	*PC30, *PC31, TN71
45/15-031 43/13-031	+5V17 (F4.0) +5V17 (F4.1)	02-030	000,024,100 335	*PC32, *PC33, TN71

\* TN75, TN75B, TN75C or TN82B (office-dependent)

**CLEAR BLOWN +5V12 THROUGH +5V17 FUSE, 3B GROWTH UNIT  
(SD-4C049-02)**

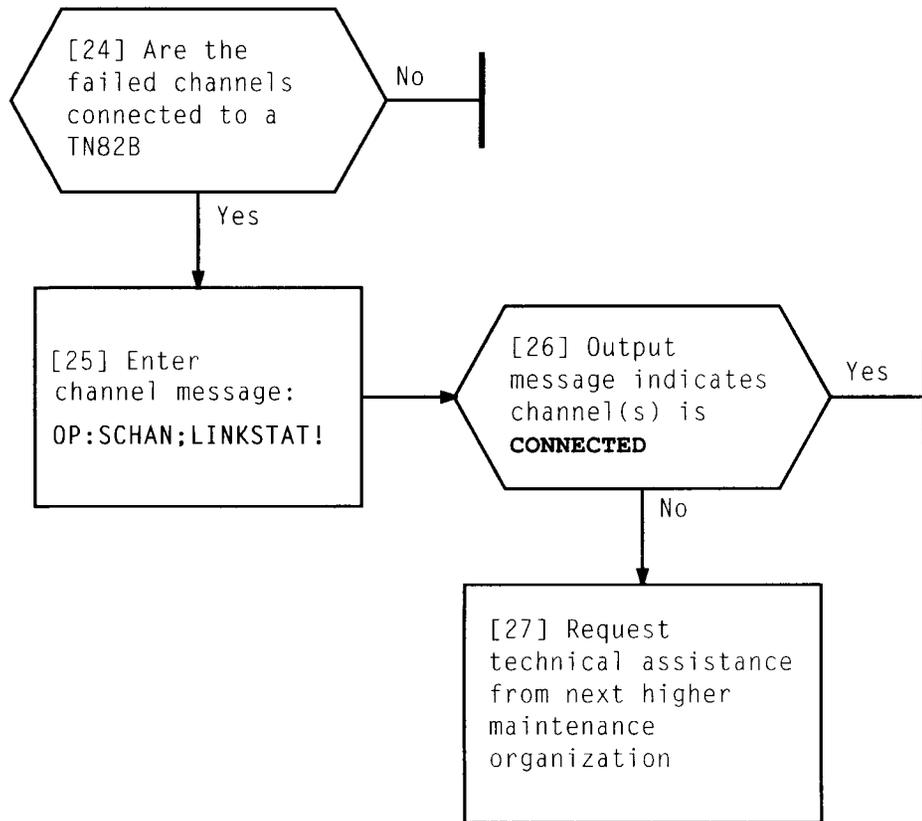
Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 4	124



<b>TABLE C</b>	
DGN:IOUS a,IOUC b!	
a = Member number of growth associated IOUS (0-7)	
b = Submember number of IOUC (8-15)	

**CLEAR BLOWN +5V12 THROUGH +5V17 FUSE, 3B GROWTH UNIT  
(SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 4	<b>124</b>



**CLEAR BLOWN +5V12 THROUGH +5V17 FUSE, 3B GROWTH UNIT  
(SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 4 of 4	<b>124</b>

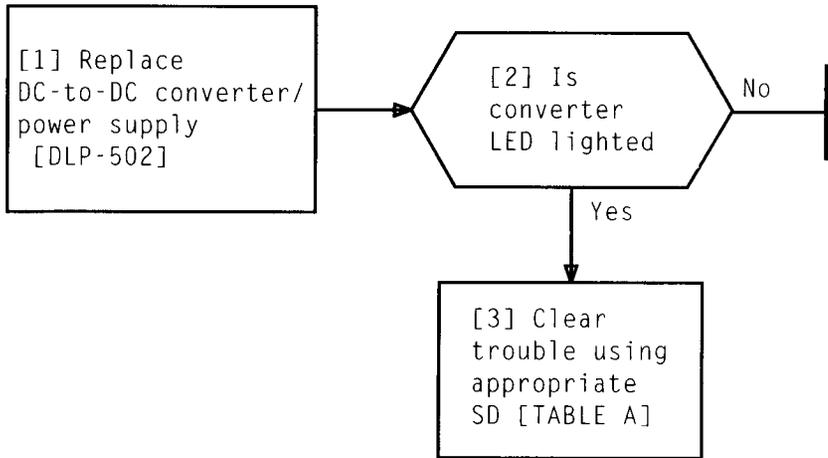
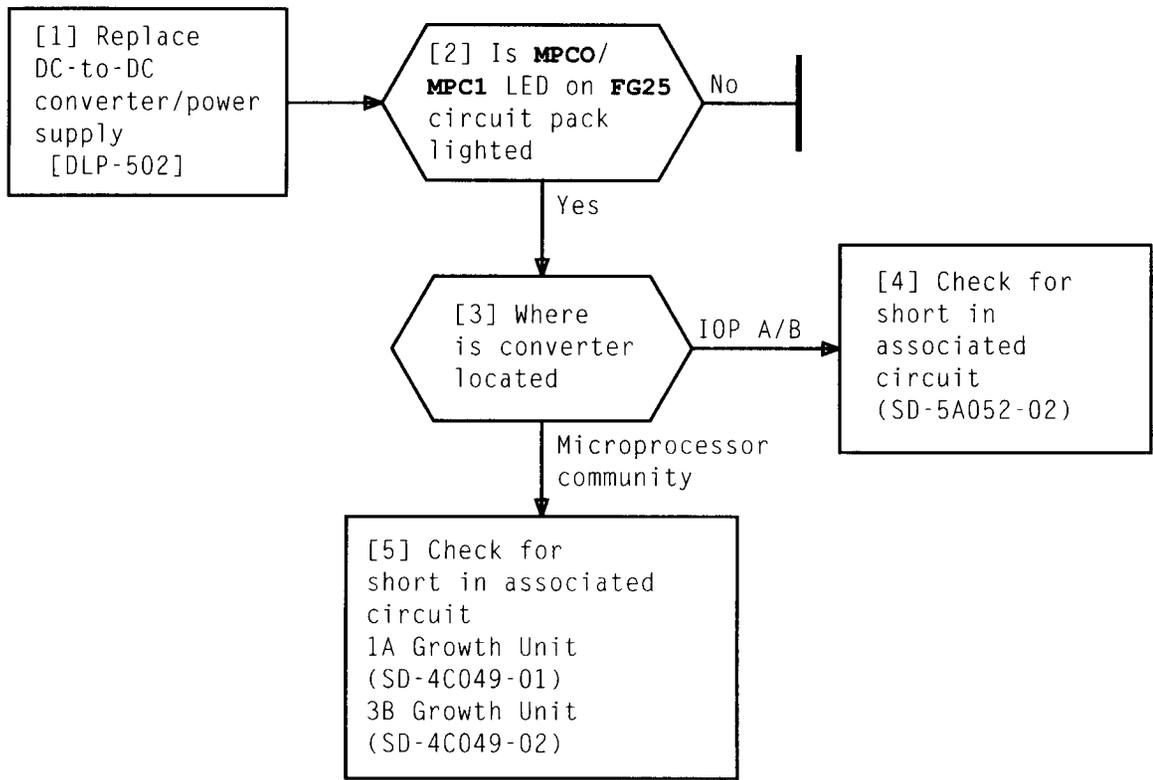


TABLE A	
UNIT	UNIT SD
IOP bus unit	SD-5A052-02
IOP logic unit	
1A growth unit *	SD-5A049-01
3B growth unit *	SD-4C049-02
* Optional units	

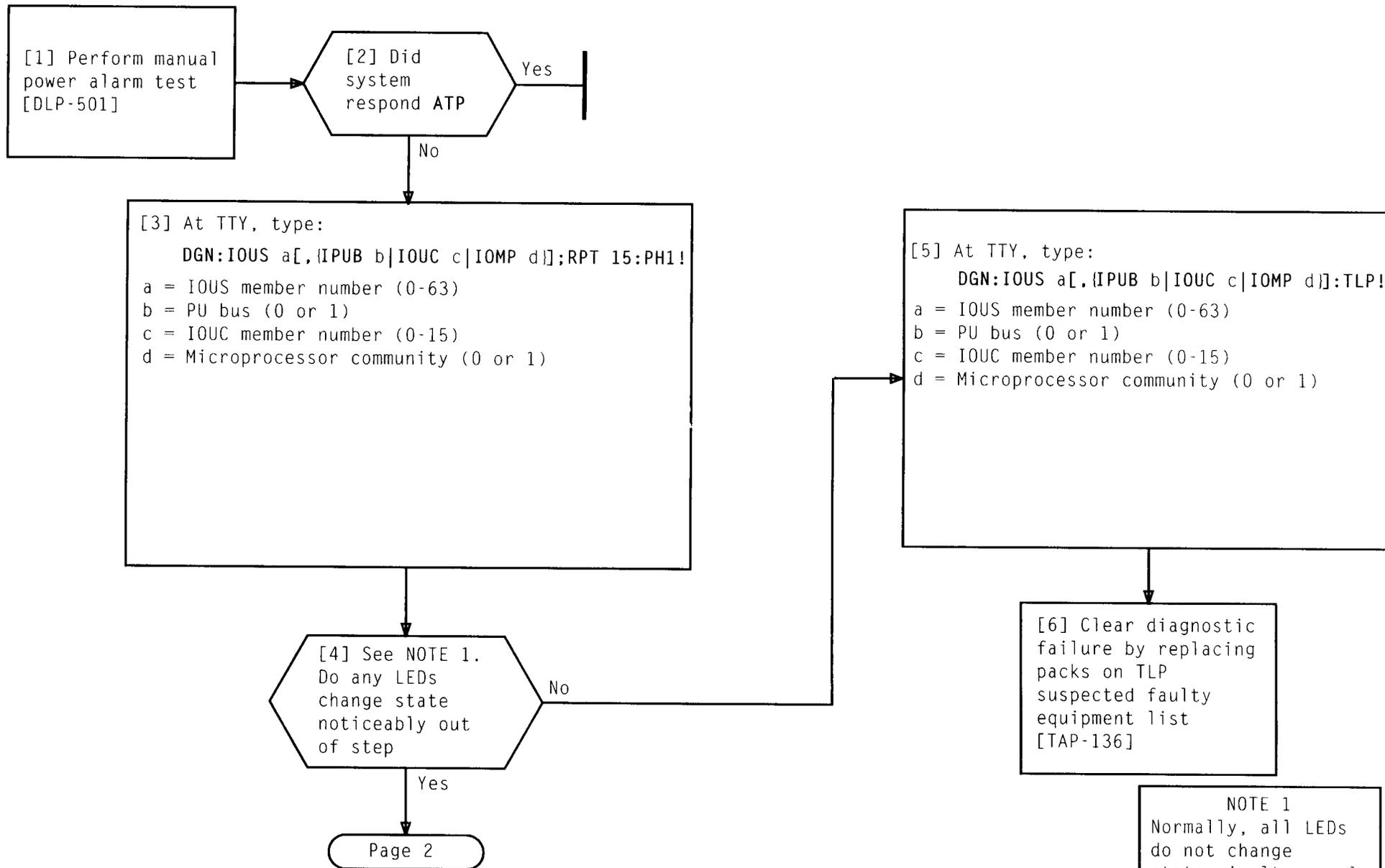
**CLEAR LIGHTED CONVERTER LED, FUSE NOT BLOWN**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	125



**CLEAR LIGHTED MICROPROCESSOR CONTROL LED, FUSE NOT BLOWN  
 (SD-5A052-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	126



**CLEAR AUTOMATIC POWER MONITOR TEST FAILURE**

NOTE 1 Normally, all LEDs do not change state simultaneously	
<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>TAP</b>
<b>PAGE 1 of 2</b>	<b>127</b>

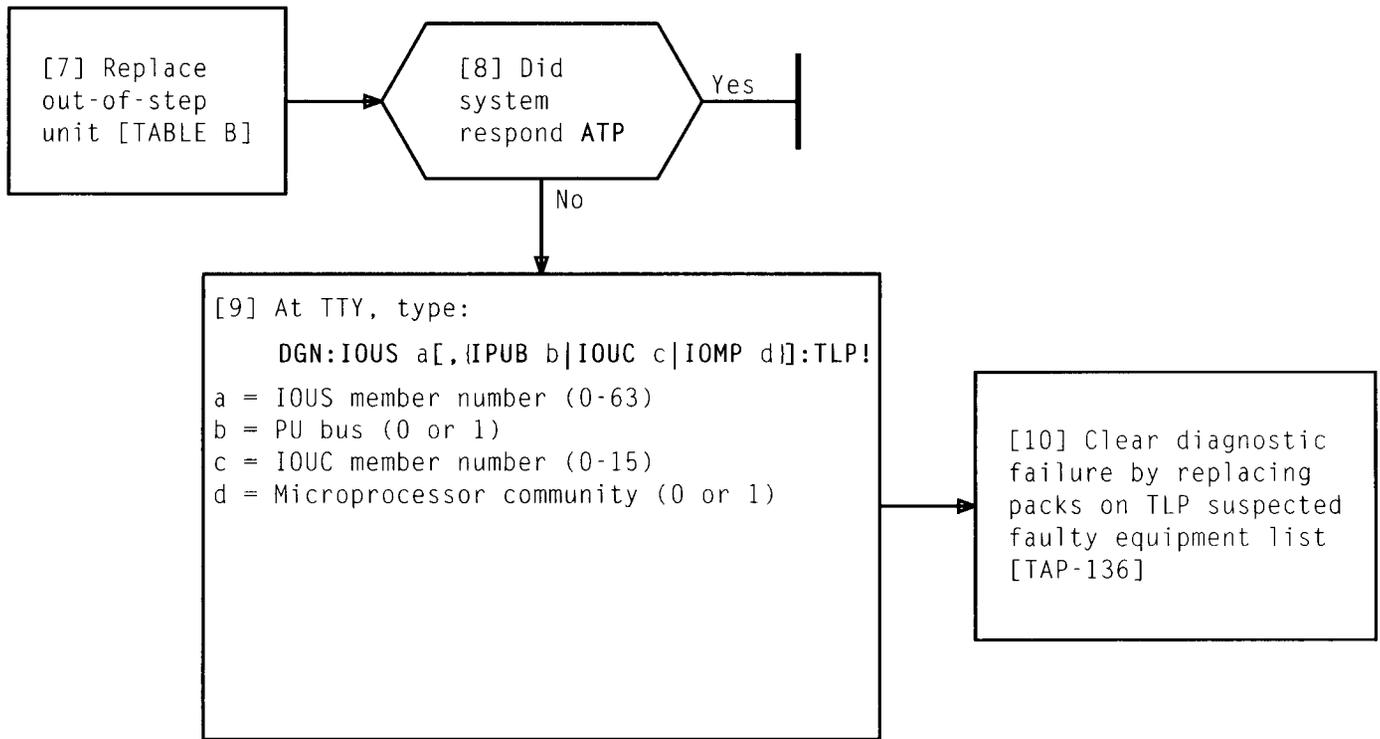
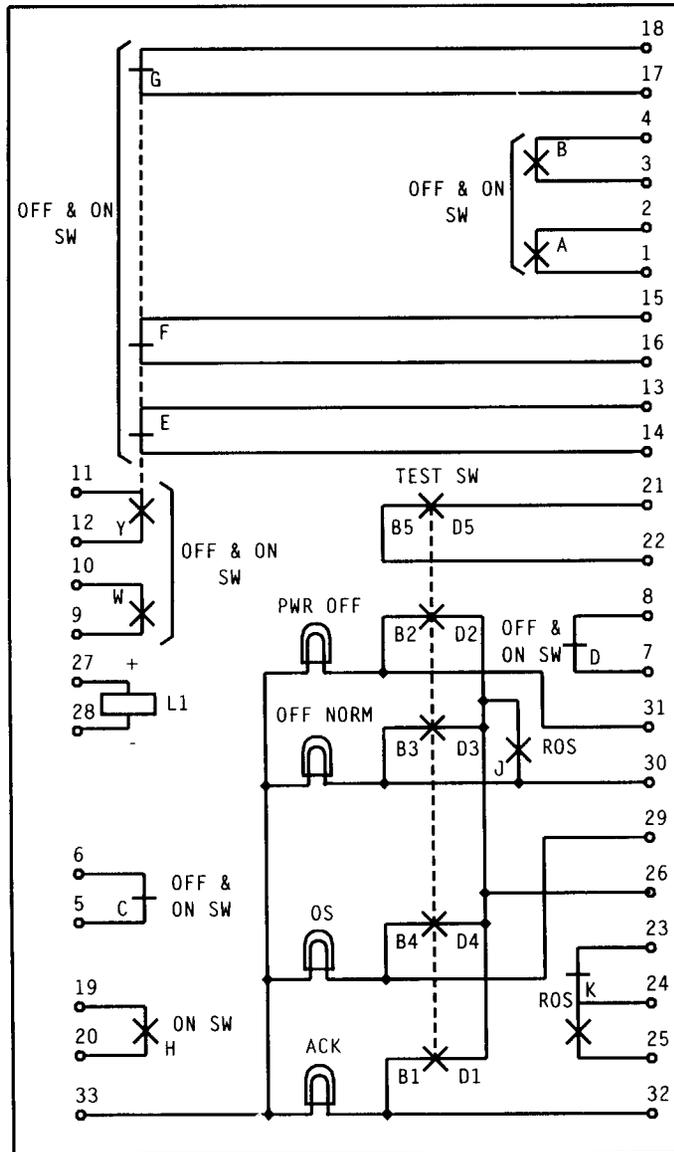
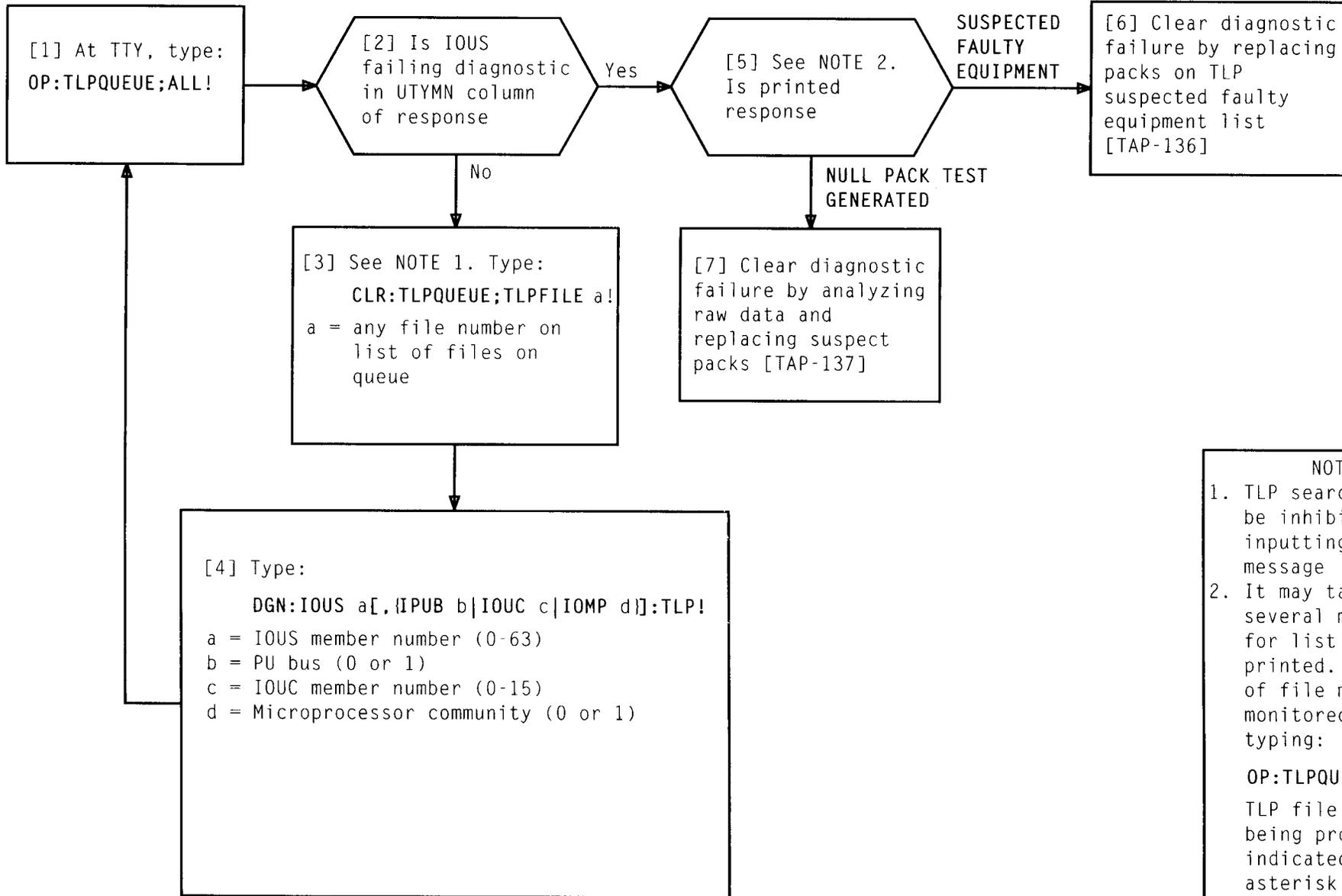


TABLE B	
UNIT	PROCEDURE
Circuit pack	DLP-503
Converter	DLP-502



POWER SWITCH (KS-20738)

Issue 1	FEB 1994
234-351-022	TAD
PAGE 1 of 1	128



NOTES

1. TLP searches may be inhibited after inputting this message
2. It may take several minutes for list to be printed. Status of file may be monitored by typing:  
  
OP:TLPQUEUE;ALL!  
  
TLP file currently being processed is indicated by asterisk in priority column

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	129

[1] At TTY, type:  
 DGN:IOUS a[, (IPUB b|IOUC c|IOMP d)]:TLP!  
 a = IOUS member number (0-63)  
 b = PU bus (0 or 1)  
 c = IOUC member number (0-15)  
 d = Microprocessor community (0 or 1)

[2] Is code 0002 still obtained

Page 2

[3] See NOTE 1. Type:  
 ALW:TLP:SRCH!  
 ALW:TLP:SRCH!  
 DGN:IOUS a[, (IPUB b|IOUC c|IOMP d)]:TLP!  
 a = IOUS member number (0-63)  
 b = PU bus (0 or 1)  
 c = IOUC member number (0-15)  
 d = Microprocessor community (0 or 1)

NOTE 1  
 Using SRCH on this message blocks the following input messages until TLP search process has been enabled:  
 OP:TLPQUEUE  
 CLR:TLPQUEUE  
 ALW:TLP:SRCH  
 TLP search process can be manually inhibited using  
 INH:TLP:SRCH  
 input message

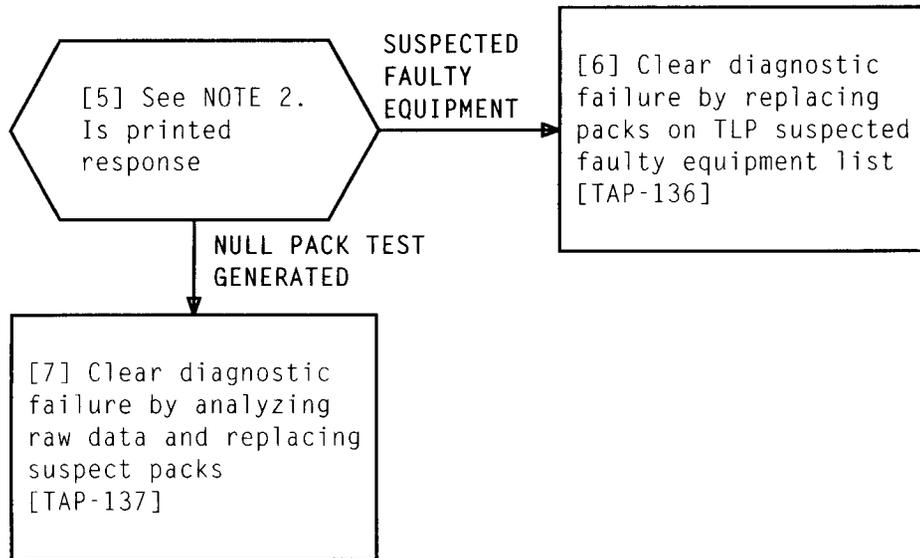
[4] Is code 0002 still obtained

Page 2

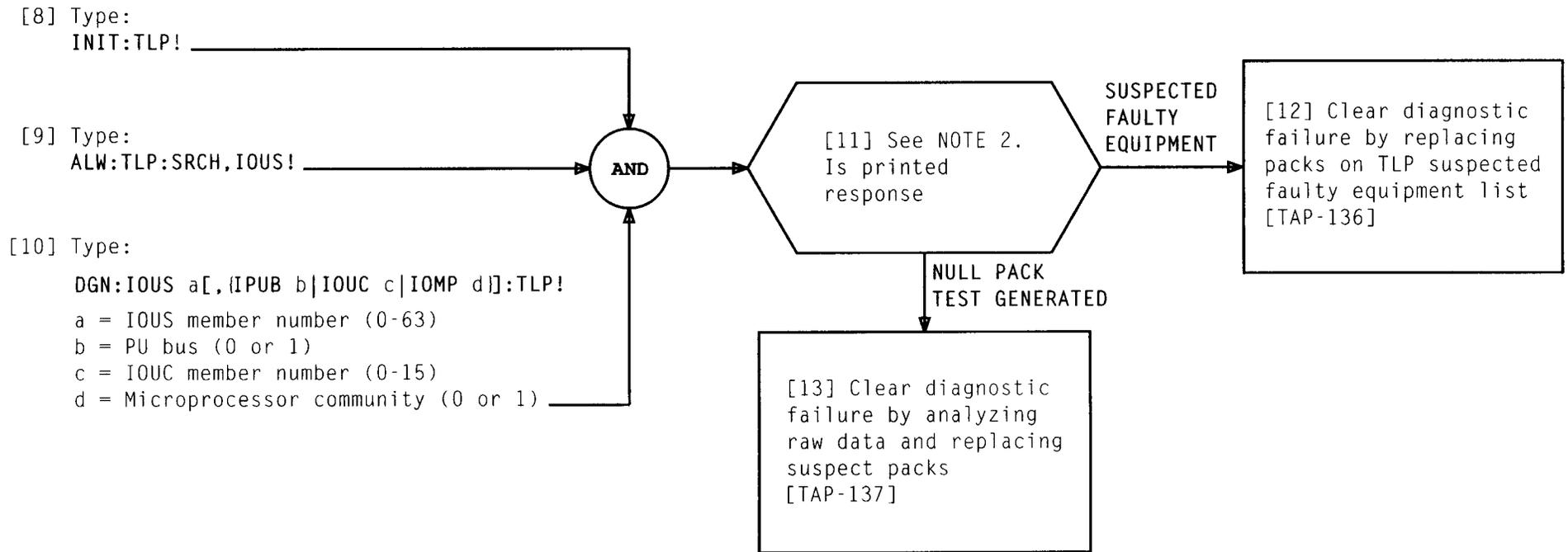
Page 3

**CLEAR DIAGNOSTIC FAILURE, TLP QUEUE BLOCKAGE**

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>TAP</b>
<b>PAGE 1 of 3</b>	<b>130</b>



NOTE 2	
It may take several minutes for list to be printed. Status of file may be monitored by typing:	
OP:TLPQUEUE;ALL!	
TLP file currently being processed is indicated by asterisk in priority column	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	130



**CLEAR DIAGNOSTIC FAILURE, TLP QUEUE BLOCKAGE**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 3	130

[1] At TTY, type:  
ALW:TLP:SRCH,IOUS!

[2] Type:

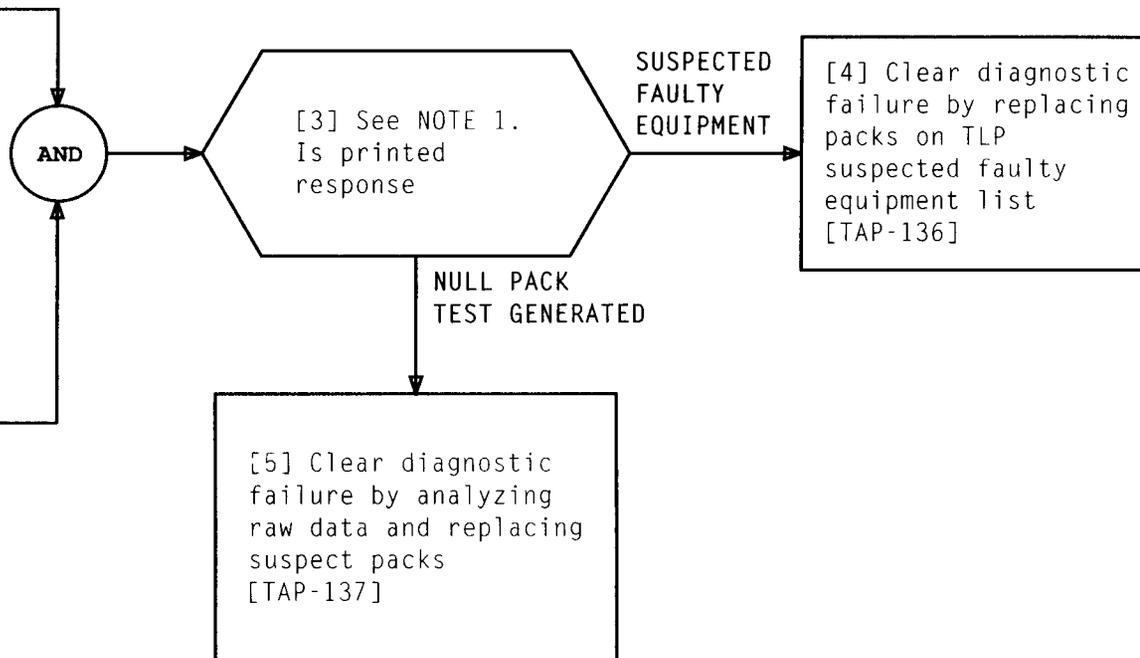
DGN:IOUS a[, {IPUB b|IOUC c|IOMP d}]:TLP!

a = IOUS member number (0-63)

b = PU bus (0 or 1)

c = IOUC member number (0-15)

d = Microprocessor community (0 or 1)



NOTE 1

It may take several minutes for list to be printed. Status of file may be monitored by typing:

OP:TLPQUEUE;ALL!

TLP file currently being processed is indicated by asterisk in priority column

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>TAP</b>
<b>PAGE 1 of 1</b>	<b>131</b>

[1] At TTY, type:

DGN:IOUS a[, {IPUB b|IOUC c|IOMP d}]:TLP!

a = IOUS member number (0-63)

b = PU bus (0 or 1)

c = IOUC member number (0-15)

d = Microprocessor community (0 or 1)

[2] Did TLP  
abort message  
recur

Yes

[3] Clear diagnostic  
failure by analyzing  
raw data and  
replacing suspect  
packs [TAP-137]

No

[4] See NOTE 1.  
Is printed  
response

NULL PACK  
TEST GENERATED

SUSPECTED  
FAULTY  
EQUIPMENT

[5] Clear diagnostic  
failure by replacing  
packs on TLP  
suspected faulty  
equipment list  
[TAP-136]

NOTE 1

It may take several  
minutes for list  
to be printed.  
Status of file may  
be monitored by  
typing:

OP:TLPQUEUE;ALL!

TLP file  
currently being  
processed is  
indicated by  
asterisk in priority  
column

Issue 1	FEB 1994
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234-351-022	TAP
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PAGE 1 of 1	132
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[1] TLP tape being used is not correct issue for this generic. Obtain correct TLP tape

[2] Demount tape on tape transport  
[DLP-507]

[3] Mount correct tape on tape transport  
[DLP-506]

[4] At TTY, type:

SET:TUC a;FUNCTION TLP!

a = TUC member number

[5] Type:

ALW:TUC a:RO!

a = TUC member number

[6] Type:

ALW:TLP:SRCH,IOUS!

[7] Type:

DGN:IOUS a [, (IPUB b|IOUC c|IOMP d)]:TLP!

a = IOUS member number (0-63)

b = PU bus (0 or 1)

c = IOUC member number (0-15)

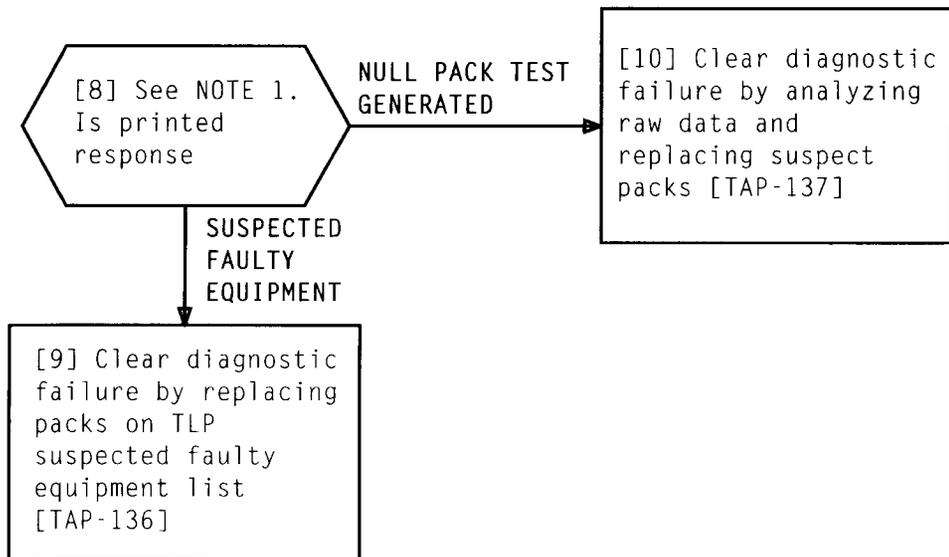
d = Microprocessor community (0 or 1)

AND

Page 2

**CLEAR DIAGNOSTIC FAILURE, TLP TAPE VERSION X DOES NOT MATCH  
VERSION Y**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	133



NOTE 1	
It may take several minutes for list to be printed. Status of file may be monitored by typing:	
OP:TLPQUEUE;ALL!	
TLP file currently being processed is indicated by asterisk in priority column	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 2	133

**CLEAR DIAGNOSTIC FAILURE, TLP TAPE VERSION X DOES NOT MATCH VERSION Y**

[1] TLP tape being used does not contain IOUS data file. Obtain correct TLP tape

[2] Demount tape on tape transport [DLP-507]

[3] Mount correct tape on tape transport [DLP-506]

[4] At TTY, type:  
SET:TUC a;FUNCTION TLP!  
a = TUC member number

[5] Type:  
ALW:TUC a:R0!  
a = TUC member number

[6] Type:  
ALW:TLP:SRCH,IOUS!

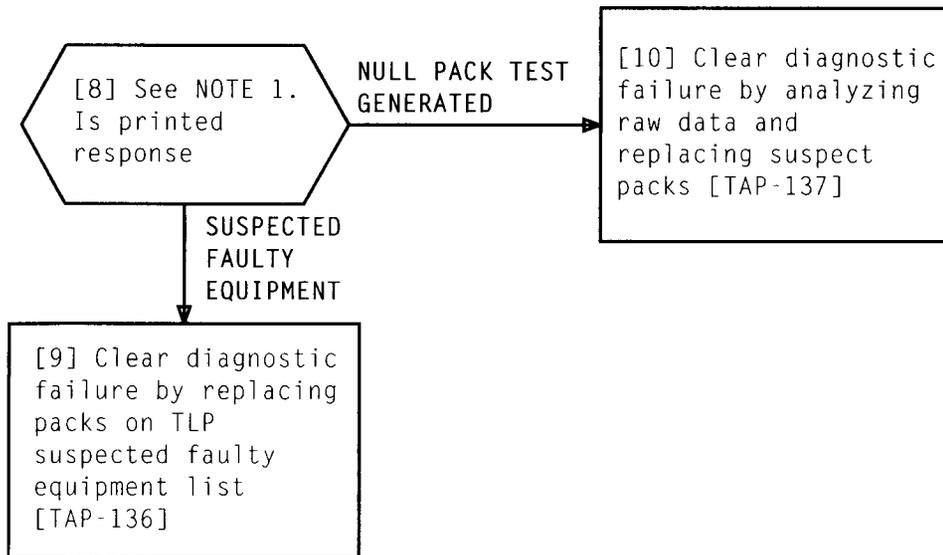
[7] Type:  
DGN:IOUS a [.,{IPUB b|IOUC c|IOMP d}]:TLP!  
a = IOUS member number (0-63)  
b = PU bus (0 or 1)  
c = IOUC member number (0-15)  
d = Microprocessor community (0 or 1)

AND

Page 2

## CLEAR DIAGNOSTIC FAILURE, TLP TAPE ACQUISITION ERROR

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	134



NOTE 1	
It may take several minutes for list to be printed. Status of file may be monitored by typing:	
OP:TLPQUEUE;ALL!	
TLP file currently being processed is indicated by asterisk in priority column	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 2	134

[1] If required, demount tape  
on tape transport [DLP-507]

[2] Obtain and mount appropriate  
tape [DLP-506]

[3] At TTY, type:

SET:TUC a;FUNCTION TLP!

ALW:TUC a:RO!

ALW:TLP:SRCH,IOUS!

DGN:IOUS b [,{IPUB c|IOUC d|IOMP e}]:TLP!

a = TUC member number

b = IOUS member number (0-63)

c = PU bus (0 or 1)

d = IOUC member number (0-15)

e = Microprocessor community (0 or 1)

AND

[4] See NOTE 1.  
Is printed  
response

SUSPECTED  
FAULTY  
EQUIPMENT

[6] Clear diagnostic  
failure by replacing  
packs on TLP  
suspected faulty  
equipment list  
[TAP-136]

NULL PACK TEST  
GENERATED

[5] Clear diagnostic  
failure by analyzing  
raw data and  
replacing suspect  
packs [TAP-137]

NOTE 1

It may take  
several minutes  
for list to be  
printed. Status of  
file may be  
monitored by  
typing:

OP:TLPQUEUE;ALL!

TLP file  
currently being  
processed is  
indicated by  
asterisk in  
priority column

Issue 1 FEB 1994

234-351-022 TAP

PAGE 1 of 1 135

**CLEAR DIAGNOSTIC FAILURE, TLP TAPE NOT MOUNTED**

[1] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[2] At TTY, type:

RMV:IOUS a[,{IPUB b|IOUC c|IOMP d}]!

a = IOUS member number (0-7)

b = PU bus (0 or 1)

c = IOUC member number (0-15)

d = Microprocessor community (0 or 1)

[3] Identify most suspect circuit pack on TLP list

[4] Replace circuit pack [DLP-503]

[5] Type:

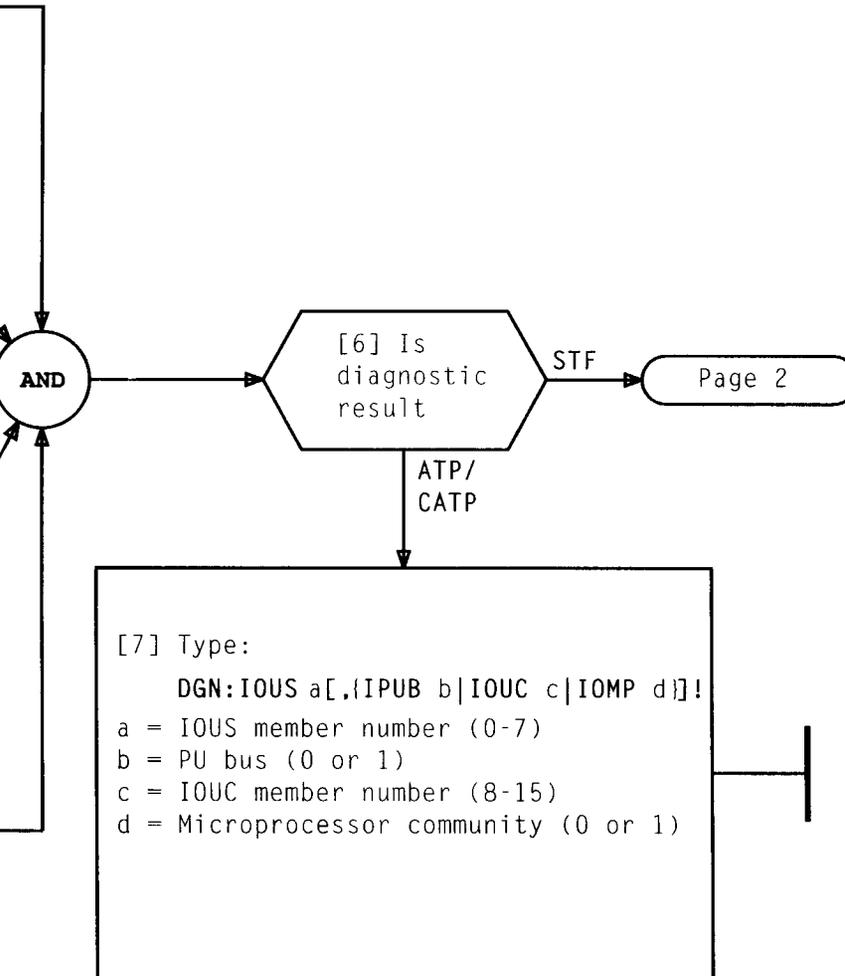
DGN:IOUS a[,{IPUB b|IOUC c|IOMP d}]:TLP!

a = IOUS member number (0-7)

b = PU bus (0 or 1)

c = IOUC member number (0-15)

d = Microprocessor community (0 or 1)



[7] Type:

DGN:IOUS a[,{IPUB b|IOUC c|IOMP d}]!

a = IOUS member number (0-7)

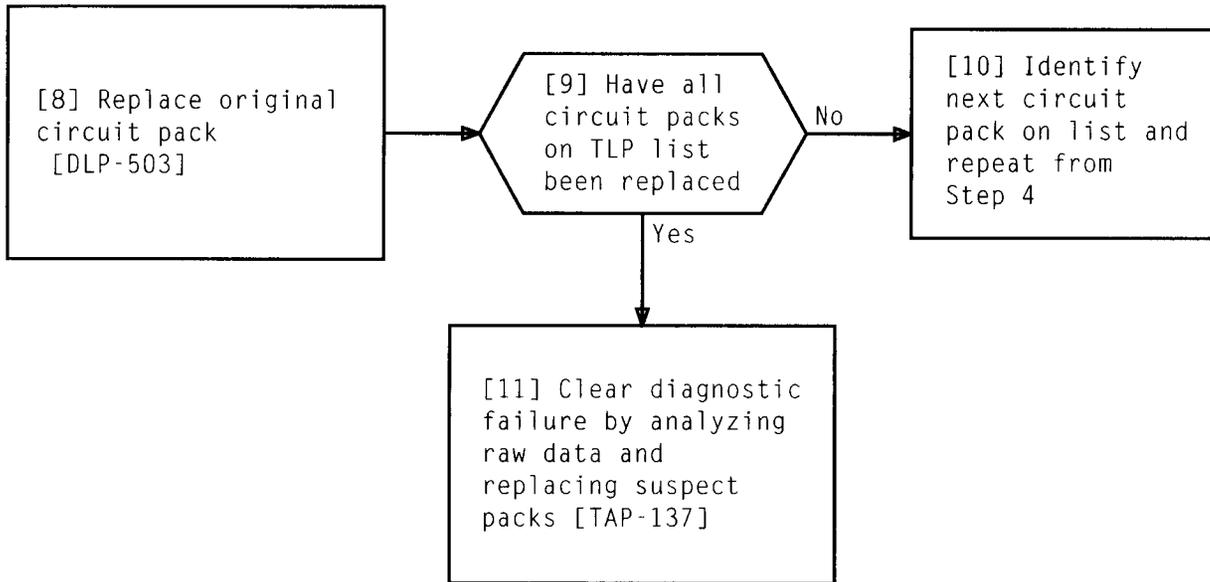
b = PU bus (0 or 1)

c = IOUC member number (8-15)

d = Microprocessor community (0 or 1)

**CLEAR DIAGNOSTIC FAILURE BY REPLACING PACKS ON TLP SUSPECTED FAULTY EQUIPMENT LIST**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 2	136

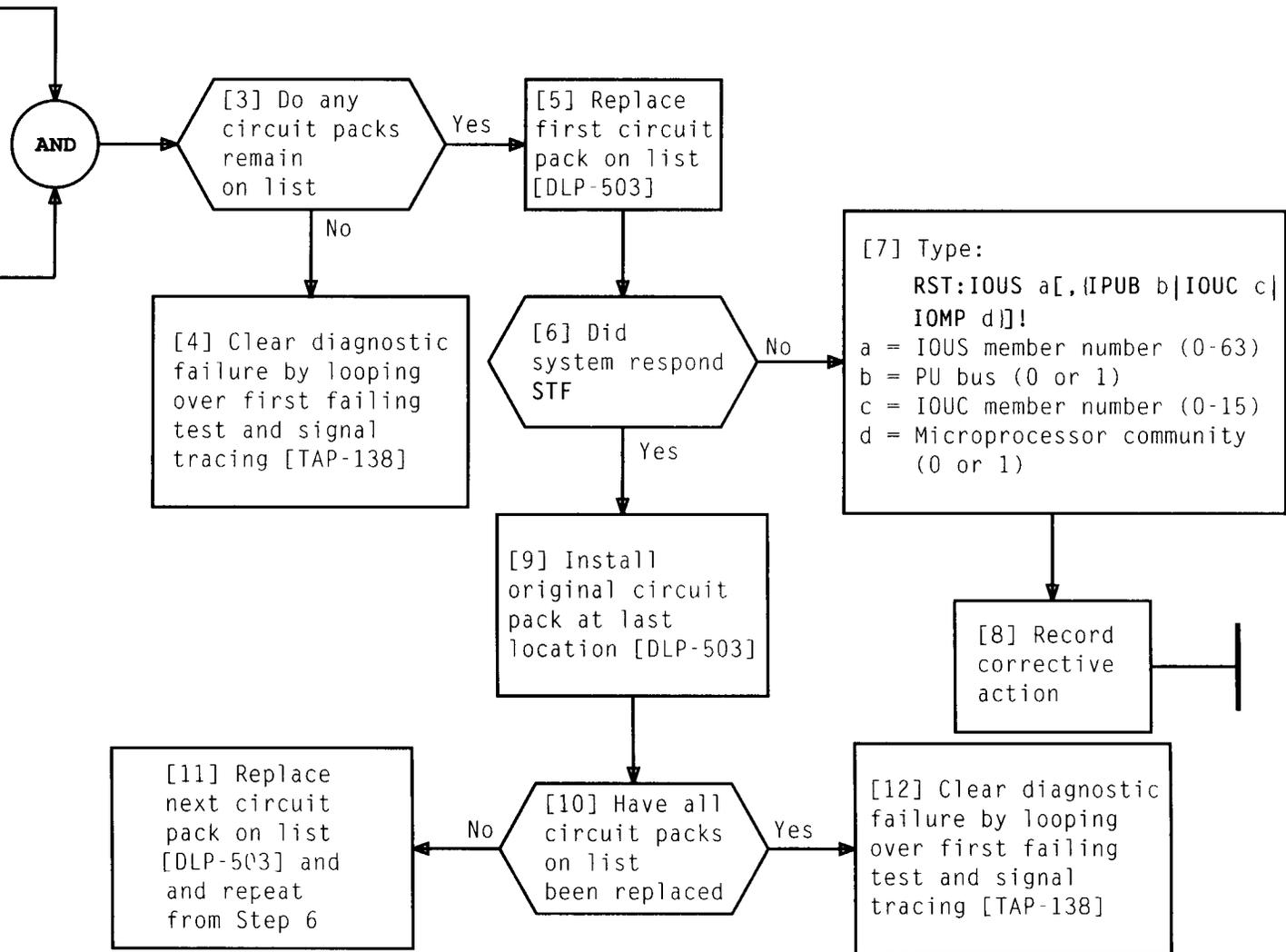


**CLEAR DIAGNOSTIC FAILURE BY REPLACING PACKS ON TLP SUSPECTED FAULTY EQUIPMENT LIST**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 2	136

[1] Identify list of circuit packs and locations using diagnostic information [DLP-504]

[2] Delete circuit packs from list which have previously been replaced



**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING SUSPECT PACKS**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 1	137

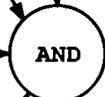
[1] Obtain and power up oscilloscope allowing period for scope to stabilize

[2] Determine looping parameters [DLP-508]

[3] See NOTE 1. At TTY, type:  
EX:IOUS a,IOUC b;START!  
a = IOUS member number (0-63)  
b = IOUC member number (0-15)

[4] Type:  
EX:IOUS a:SYNC b,ENABLE c!  
a = IOUS member number (0-63)  
b = failing phase  
c = failing test number

[5] Type:  
EX:IOUS a;RPT 2:PH b,ADR c!  
a = IOUS member number (0-63)  
b = failing phase  
c = looping address range

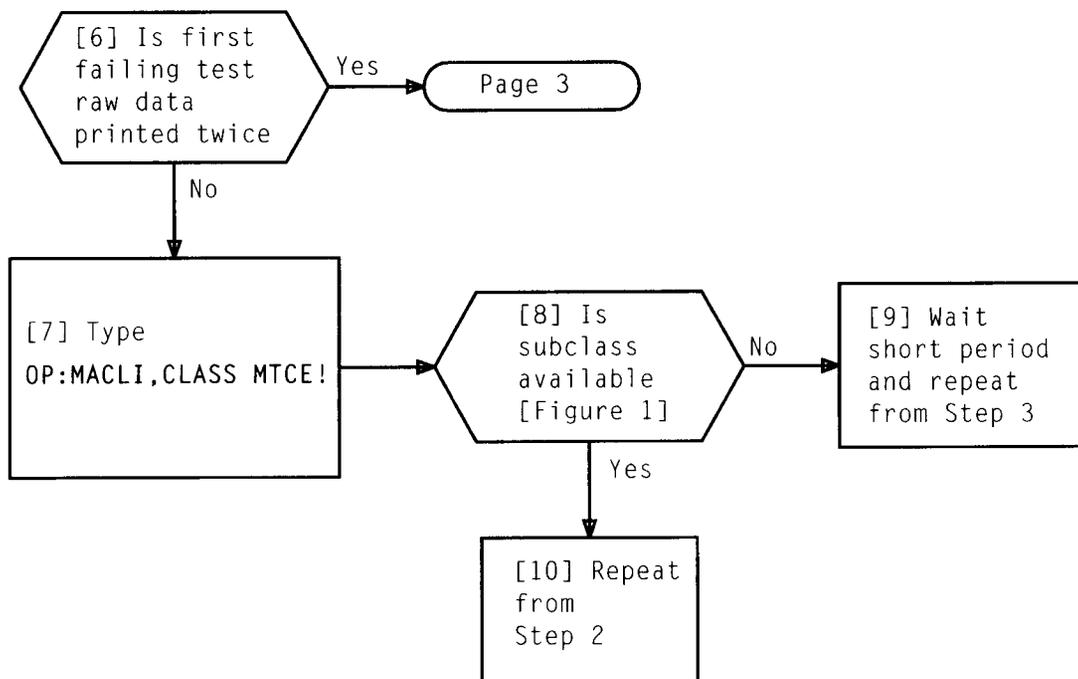


Page 2

NOTE 1  
To discontinue looping condition, identify MACLI MTCE subclass assigned to frame under test by typing:  
OP:MACLI,CLASS MTCE!  
then type:  
STOP:MACLI,CLASS MTCE, SUBCLASS a!  
a = subclass assigned to frame under test

# CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER FIRST FAILING TEST AND SIGNAL TRACING

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	138



```

M 13 OP:MACLI
  CLASS MTCE SUBCLASS 0 4 69 0 14261252 DT 19
  CLASS MTCE SUBCLASS 1 NONE
  CLASS MTCE SUBCLASS 2 NONE
  #223
  → AVAILABLE
  → OCCUPIED
  
```

Figure 1 - Example of Output Message  
Showing Status of MACLI

## CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER FIRST FAILING TEST AND SIGNAL TRACING

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	138

[11] Set up oscilloscope [Figure 2]

[12] See NOTE 1. At TTY, type:

EX:IOUS a,IOUC b;START!

a = IOUS member number (0-63)

b = IOUC member number (0-15)

[13] Type:

EX:IOUS a:SYNC b,ENABLE c!

a = IOUS member number (0-63)

b = failing phase

c = failing test number

[14] Type:

EX:IOUS a:PH b,ADR c!

a = IOUS member number (0-63)

b = failing phase

c = looping address range

AND

[15] Using frame SD, CD, PK, circuit pack data and raw data analysis information, signal trace path of failing bit to isolate and clear problem [DLP-509]

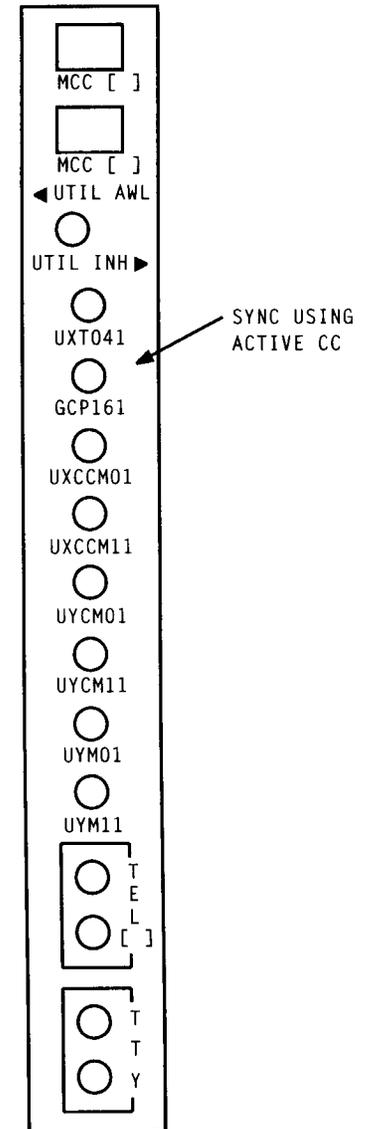
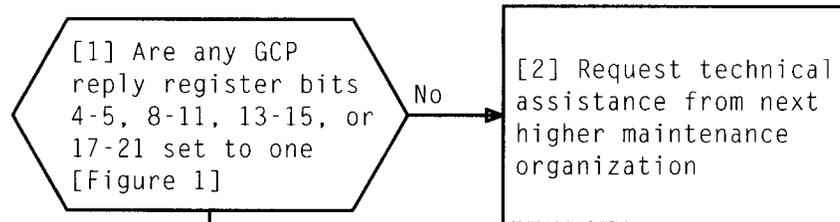


Figure 2 - Sample Layout of MCC Terminal Connectors

**CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER FIRST FAILING TEST AND SIGNAL TRACING**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 3	138



[3] See NOTES 1 and 2. Identify suspect pack vertical location [TABLE A] and horizontal location [TABLE B] associated with GCP reply register bits set to one

Page 2

REPT: F-LEVEL ...  
PFLR...IOUS ...  
DATA: F-LEVEL


GCP REPLY REGISTER

Figure 1 - Part of Interrupt Printout

IOUS	IOMP	FRAME VERTICAL LOCATION
0	0	62
	1	54
1	0	32
	1	24
2	0	62
	1	54
3	0	32
	1	24
4	0	62
	1	54
5	0	32
	1	24
6	0	62
	1	54
7	0	32
	1	24

GCP REPLY REGISTER			
GCP BIT	SUSPECT EQUIPMENT		
	TYPE	HORIZONTAL LOCATION	COMMENTS
4,5	FG23	35	-
	FG41	24	-
	FG25	39	-
	136H	08	Power unit*
	235A	02	Power unit
8,9	FG41	24	-
	FG44	28	May be FG87
10,11	FG20	22	-
	FG43	31	May be FG86
13,14	FG44	28	May be FG87
	FG22	26	-
15	FG20	22	-
	FG22	26	-
17	FG44	28	May be FG87
	FG22	26	-
18,19	FG43	31	May be FG86
	FG44	28	May be FG87
	FG42	33	May be FG85
20	FG22	26	-
21	FG22	26	-
	FG42	33	May be FG85

\* Even IOUS - Vert 68  
Odd IOUS - Vert 44

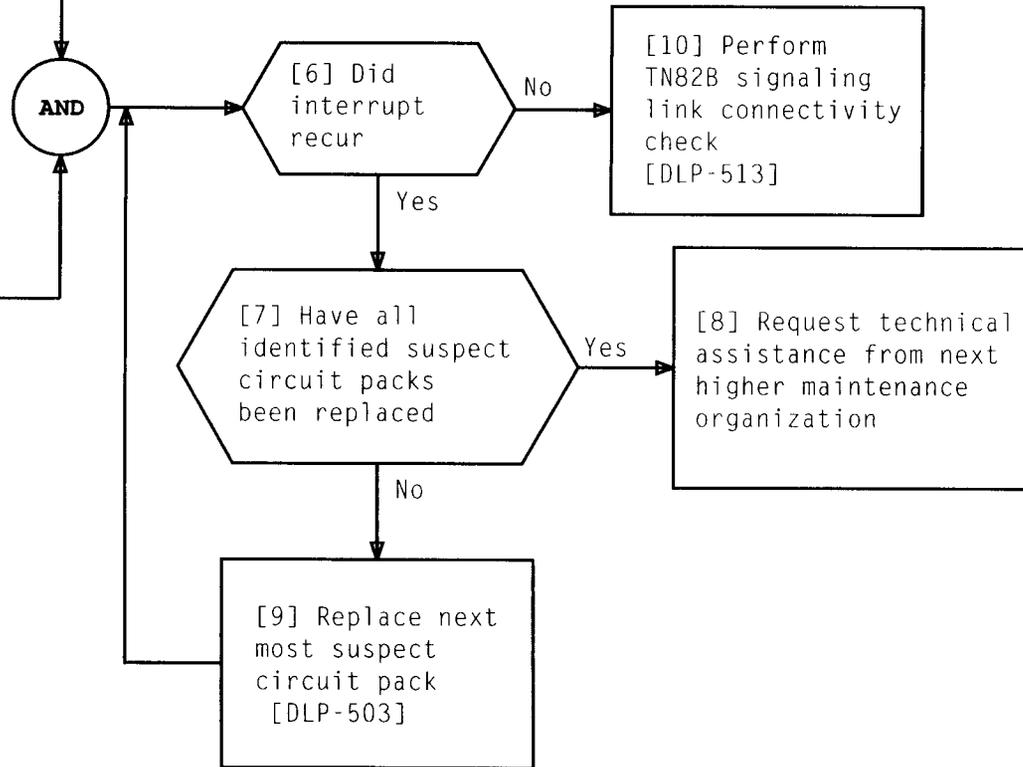
NOTES

1. If IOUS only is indicated, IOMP 0 should be assumed for TABLE A use
2. IOUS number on printout is same as IOP number on power switch

CLEAR PFLR F-LEVEL INTERRUPT, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)

[4] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[5] Replace most suspect circuit pack on list [DLP-503]



**CLEAR PFLR F-LEVEL INTERRUPT, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 2	139

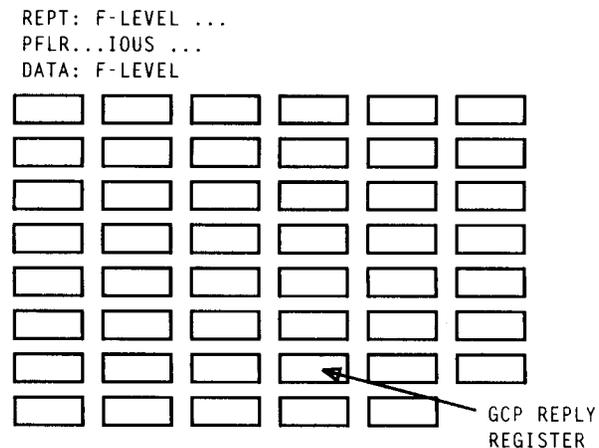
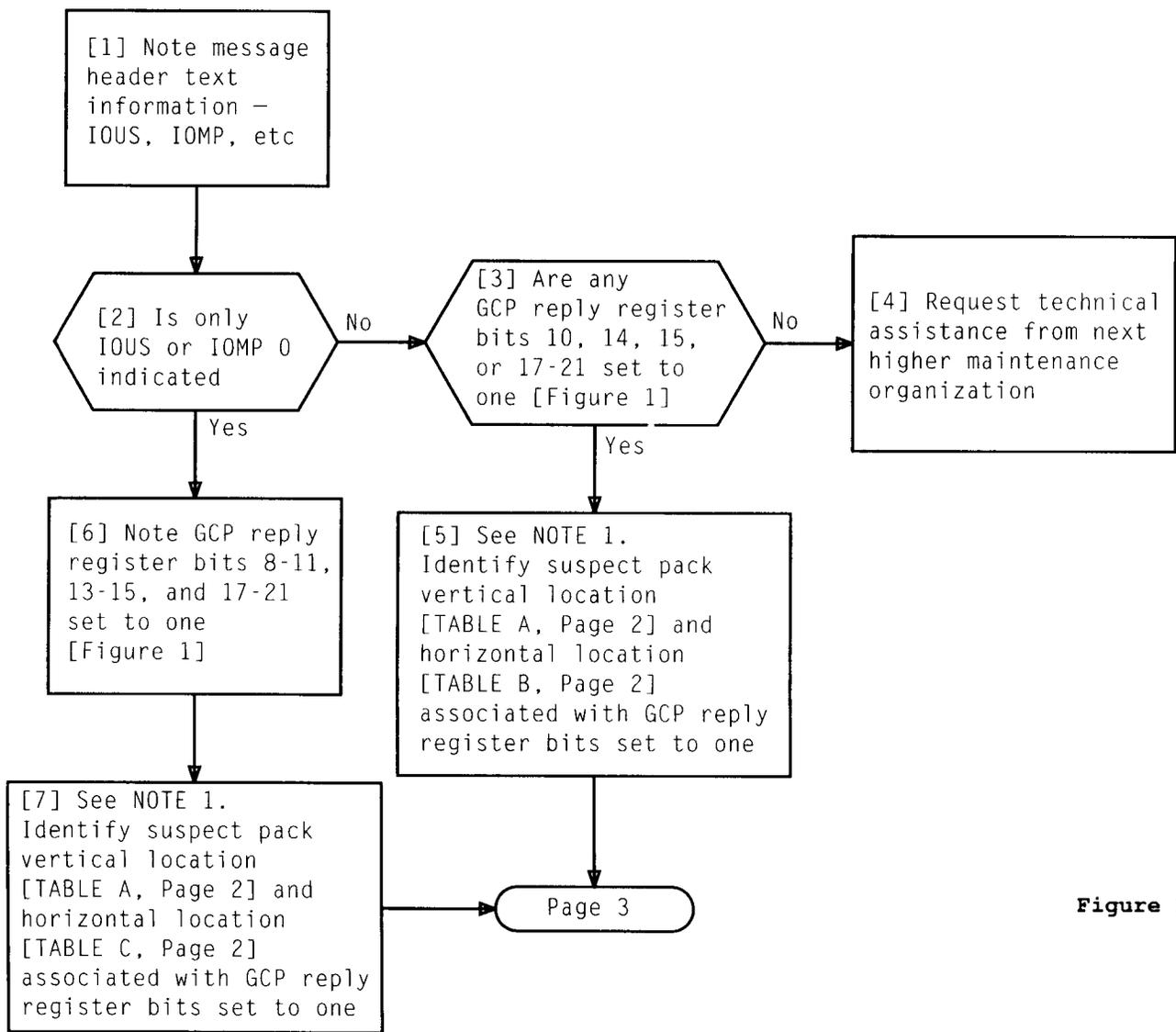


Figure 1 - Example of Partial Interrupt Printout

NOTE 1	
IOUS number on printout is same as IOP number on power switch	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	140

**CLEAR PFLR F-LEVEL INTERRUPT, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)**

TABLE A		
I O U S	I O M P	VERTICAL LOCATION
0	0	62
	1	50
1	0	32
	1	20
2	0	62
	1	54
3	0	32
	1	24
4	0	62
	1	50
5	0	32
	1	20
6	0	62
	1	50
7	0	32
	1	20

TABLE B			
IOMP 1			
GCP BIT	SUSPECT PACK		
	TYPE	HORIZONTAL LOCATION	COMMENTS
10	UN60	056	-
	* (PC20)	108	These RC packs are not listed in order of fault probability
	* (PC21)	100	
	* (PC22)	092	
	* (PC23)	084	
	* (PC30)	048	
	* (PC31)	040	
	* (PC32)	032	
	* (PC33)	024	
14	FG87	28	
	FG22	26	
15	FG20	22	
	FG22	26	
17	FG87	28	
	FG22	26	
18,19	FG86	31	
	FG87	28	
	FG85	33	
20	FG22	26	
21	FG22	26	
	FG85	33	

\* TN75, TN75B, TN75C, or TN82B (office dependent)

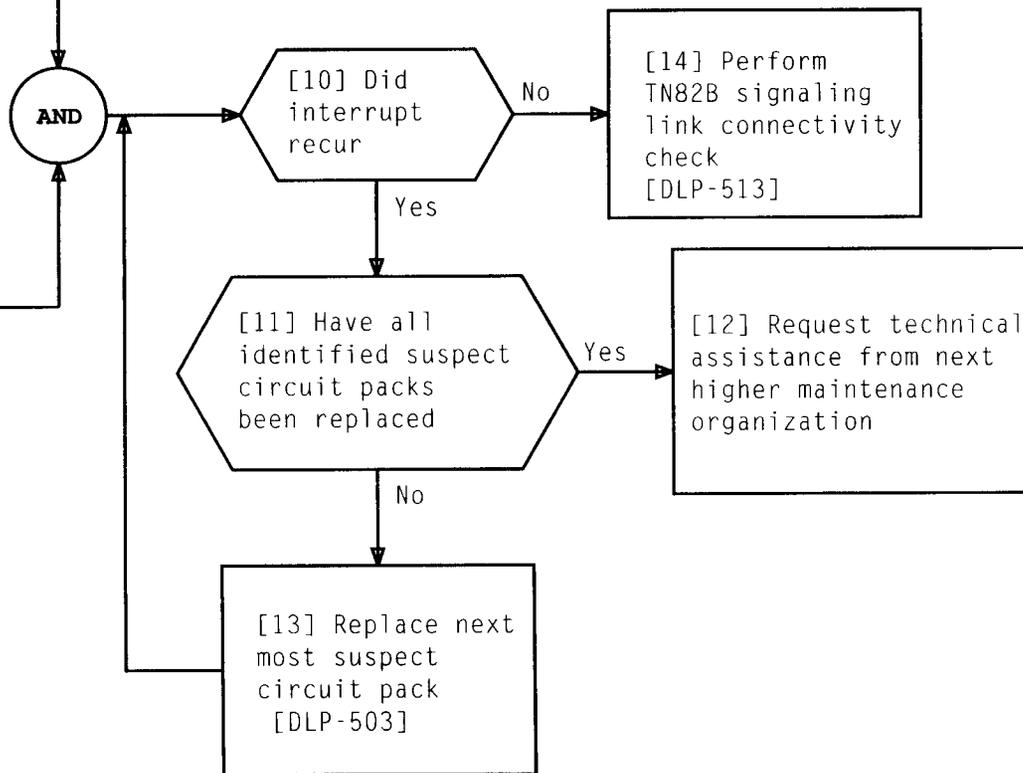
TABLE C		
IOMP 0		
GCP BIT	SUSPECT PACK	
	TYPE	HORIZONTAL LOCATION
8,9	FG41	24
	FG87	28
10,11	FG20	22
	FG86	31
13,14	FG87	28
	FG22	26
15	FG20	22
	FG22	26
17	FG87	28
	FG22	26
18,19	FG86	31
	FG87	28
	FG85	33
20	FG22	26
21	FG22	26
	FG85	33

CLEAR PFLR F-LEVEL INTERRUPT, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	140

[8] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[9] Replace most suspect circuit pack [DLP-503]



**CLEAR PF LR F-LEVEL INTERRUPT, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 3	140

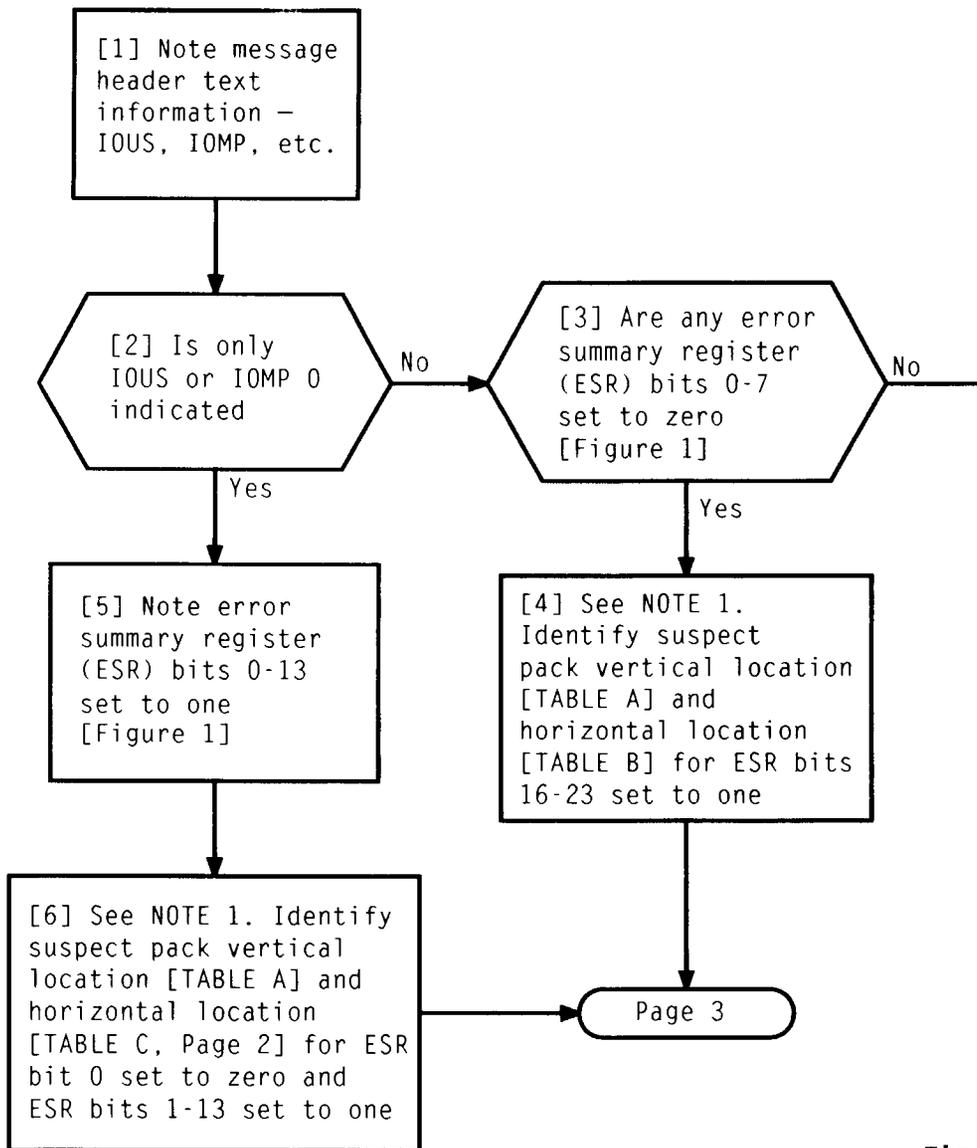


TABLE A		
I O U S	I O M P	VERTICAL LOCATION
0	0	62
	1	50
1	0	32
	1	20
2	0	62
	1	50
3	0	32
	1	20
4	0	62
	1	50
5	0	32
	1	20
6	0	62
	1	50
7	0	32
	1	20

TABLE B		
IOMP 1		
ESR BIT	SUSPECT PACK	
	TYPE	HORIZONTAL LOCATION
16	*(PC20)	108
	UN60	056
17	*(PC21)	100
	UN60	056
18	*(PC22)	092
	UN60	056
19	*(PC23)	084
	UN60	056
20	*(PC30)	048
	UN60	056
21	*(PC31)	040
	UN60	056
22	*(PC32)	032
	UN60	056
23	*(PC33)	024
	UN60	056

\* TN75, TN75B, TN75C or TN82B (office dependent)

REPT: BASE LEVEL MAINTENANCE  
 PFLR ... IOUS ...  
 DATA: ... POLL FAILURE



Figure 1 — Example of Partial Base Level Interrupt Printout

NOTE 1	
IOUS number on printout is same as IOP number on power switch	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	141

CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)

TABLE C				
IOMP 0				
ESR BIT		SUSPECT PACK		
POSITION	SET	TYPE	HORIZONTAL LOCATION	COMMENTS
0	No	FG41	24	-
1	Yes	FG41	24	Pin 5,6 bottom 400-ns square wave
2	Yes	FG41	24	-
3	Yes	FG21	18	
		FG41	24	
4	Yes	FG20	22	
		FG41	24	
		FG22	26	
5,6	Yes	FG41	24	
7	Yes	*	14	
		*	12P	
		*	11	
		*	09P	
		*	08	
		*	06P	
		*	05	
		*	03P	
8-13	Yes	FG86	31	
		FG87	28	
		FG22	26	
		FG23	35	
		FG85	33	

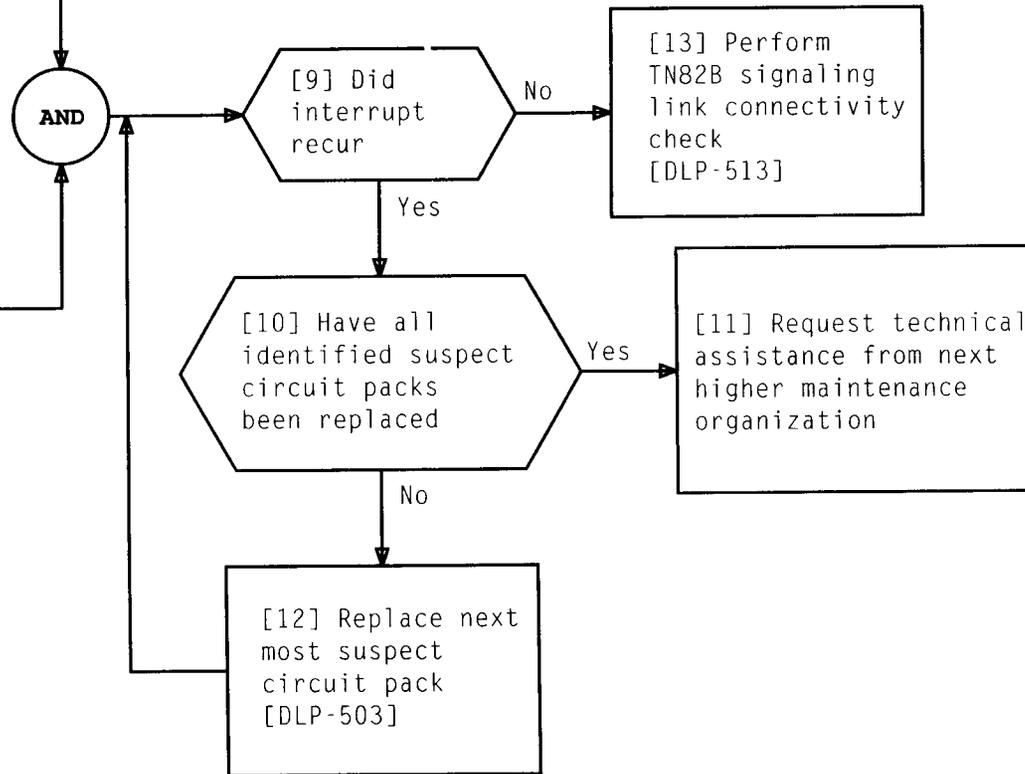
\* FG19, FG26, or FG27

CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME  
(SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	141

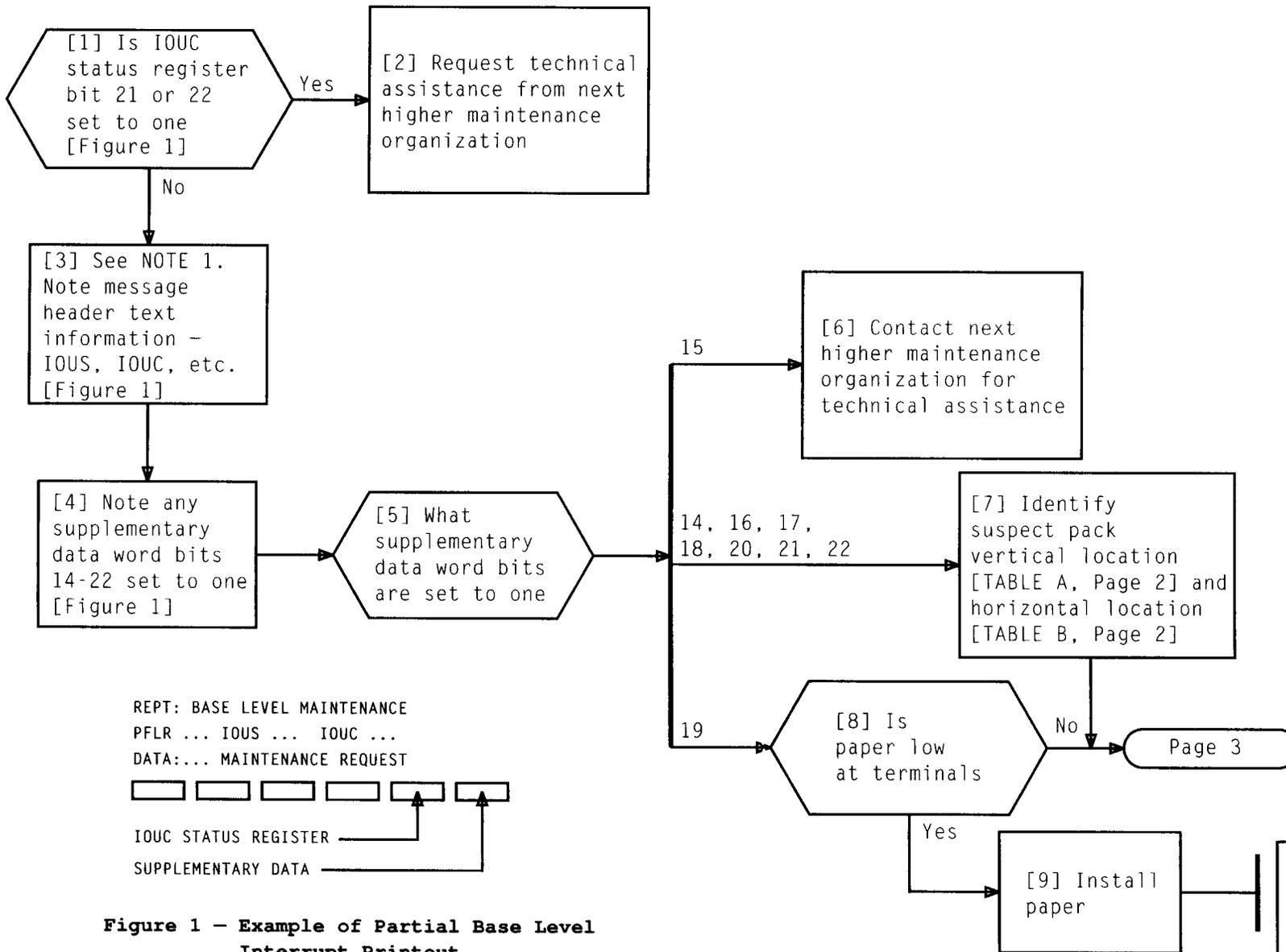
[7] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[8] Replace most suspect circuit pack [DLP-503]



**CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME  
(SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 3	141



REPT: BASE LEVEL MAINTENANCE  
 PFLR ... IOUS ... IOUC ...  
 DATA: ... MAINTENANCE REQUEST

--	--	--	--	--	--

IOUC STATUS REGISTER      ↑  
 SUPPLEMENTARY DATA      ↑

Figure 1 - Example of Partial Base Level Interrupt Printout

NOTE 1 IOUS number on printout is same as IOP number on power switch	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 4	142

**CLEAR PFLR BASE LEVEL MAINTENANCE MTCE REQUEST, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)**

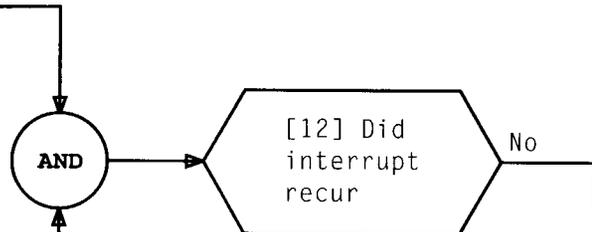
TABLE A		
IOUS	IOUC	FRAME VERTICAL LOCATION
0	0-7	62
	8-15	50
1	0-7	32
	8-15	20
2	0-7	62
	8-15	54
3	0-7	32
	8-15	24
4	0-7	62
	8-15	54
5	0-7	32
	8-15	24
6	0-7	62
	8-15	54
7	0-7	32
	8-15	24

TABLE B		
IOUC	SUSPECT PACK	
	TYPE	HORIZONTAL LOCATION
0, 8	*	14
1, 9	*	12P
2, 10	*	11
3, 11	*	09P
4, 12	*	08
5, 13	*	06P
6, 14	*	05
7, 15	*	03P
* FG19, FG26, or FG27		

**CLEAR PFLR BASE LEVEL MAINTENANCE MTCE REQUEST, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)**

[10] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[11] Replace most suspect circuit pack [DLP-503]



[12] Did interrupt recur

No

Yes

[13] Was supplementary data word bit 17 or 18 set to one [Figure 1]

Yes

No

[14] Identify suspect pack vertical location [TABLE A, Page 2] and horizontal location [TABLE C]

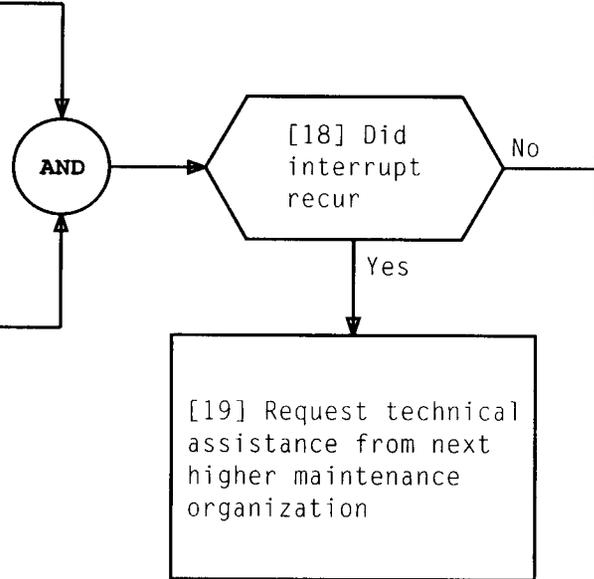
Page 4

[15] Suspect IOUC DSU equipment or cabling

TABLE C	
SUSPECT PACKS	
TYPE	HORIZONTAL LOCATION
FG20	22
FG41	24

[16] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[17] Replace suspect circuit pack [DLP-503]



**CLEAR PFLR BASE LEVEL MAINTENANCE MTCE REQUEST, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 4 of 4	142

[1] Identify error summary register (ESR) bits 0-13 set to one [Figure 1]

[2] See NOTE 1. Identify suspect pack vertical location [TABLE A, Page 2] and horizontal location [TABLE B, Page 2] for ESR bit 0 set to zero and ESR bits 1-13 set to one

[3] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[4] Replace most suspect circuit pack [DLP-503]

AND

[5] Did interrupt recur

No

Yes

Page 3

REPT: BASE LEVEL MAINTENANCE

PFLR ... IOUS ...

DATA: ... POLL FAILURE

□ □ □ □ □

ERROR SUMMARY REGISTER ↑

Figure 1 - Example of Partial Base Level Interrupt Printout

NOTE 1

If IOUS only is indicated on printout, IOMP 0 should be assumed for TABLE A use. IOUS number on printout is same as IOP number on power switch

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 3	143

CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME (SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)

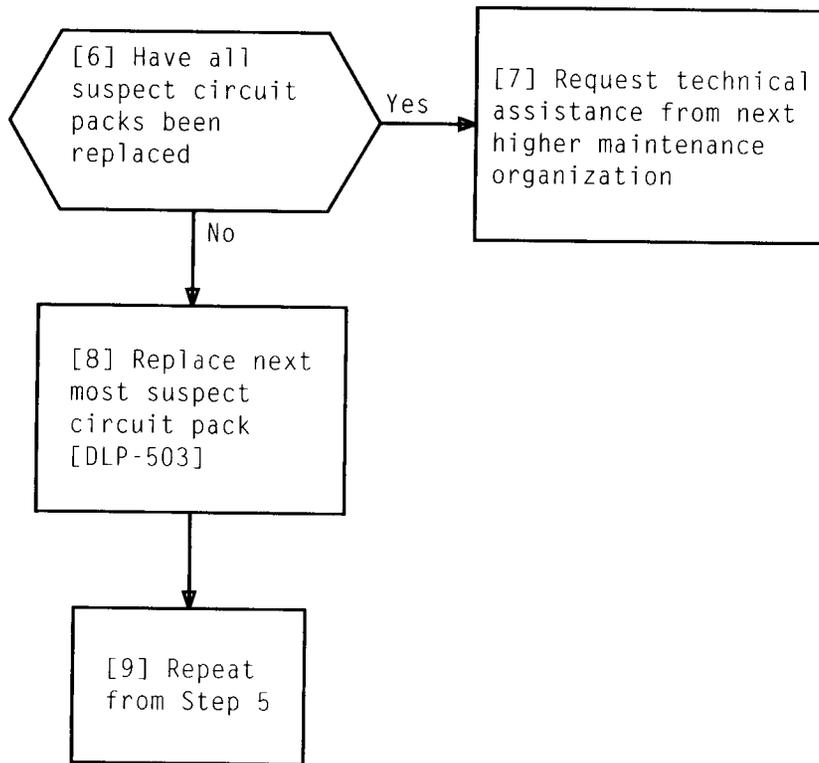
TABLE A		
I O U S	I O M P	FRAME VERTICAL LOCATION
0	0	62
	1	54
1	0	32
	1	24
2	0	62
	1	54
3	0	32
	1	24
4	0	62
	1	54
5	0	32
	1	24
6	0	62
	1	54
7	0	32
	1	24

TABLE B					
ESR BIT		SUSPECT PACK			
POSITION	SET	TYPE	HORIZONTAL LOCATION	COMMENTS	
0	No	FG41	24	-	
1	Yes	FG41	24	Pin 5, 6 bottom 400NS square wave	
2	Yes	FG41	24		
3	Yes	FG21	18	-	
		FG41	24		
4	Yes	FG20	22		
		FG41	24		
		FG22	26		
5,6	Yes	FG41	24		
7	Yes	*	14		Line unit packs not listed in order of fault probability
		*	12P		
		*	11		
		*	09P		
		*	08		
		*	06P		
		*	05		
		*	03P		
8-13	Yes	FG43	31	May be FG86	
		FG44	28	May be FG87	
		FG22	26	-	
		FG23	35		
		FG42	33		May be FG85

\* FG19, FG26, or FG27

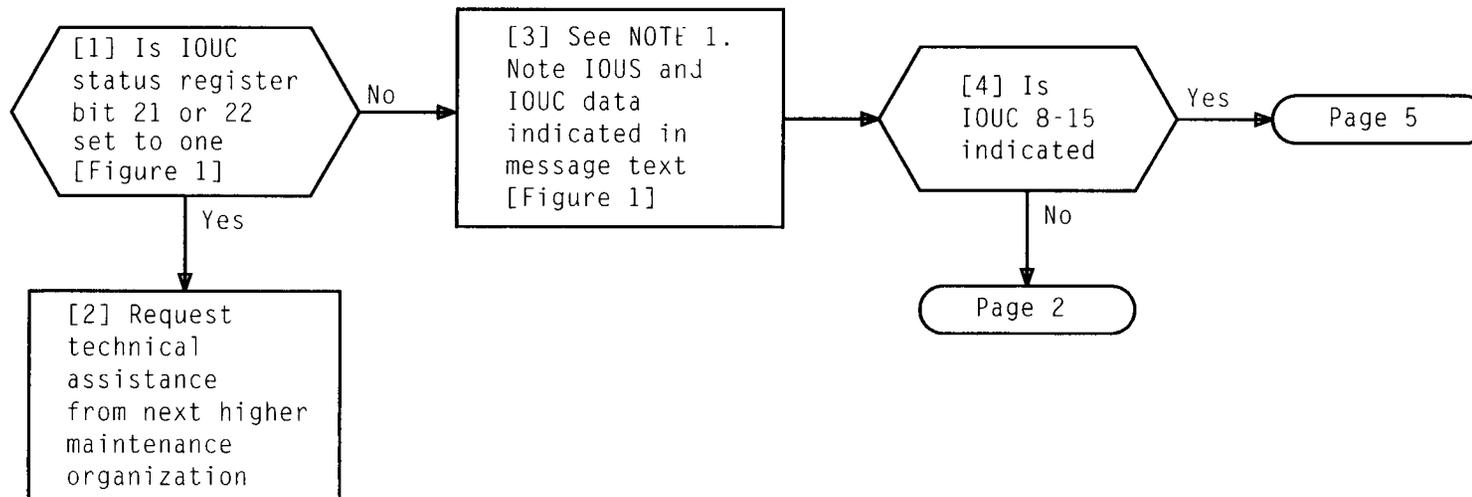
CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME  
(SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 3	143



**CLEAR PFLR BASE LEVEL MAINTENANCE POLL FAILURE, IOP FRAME  
(SD-5A052-02) EQUIPPED WITH 1A GROWTH UNIT (SD-4C049-01)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 3	143



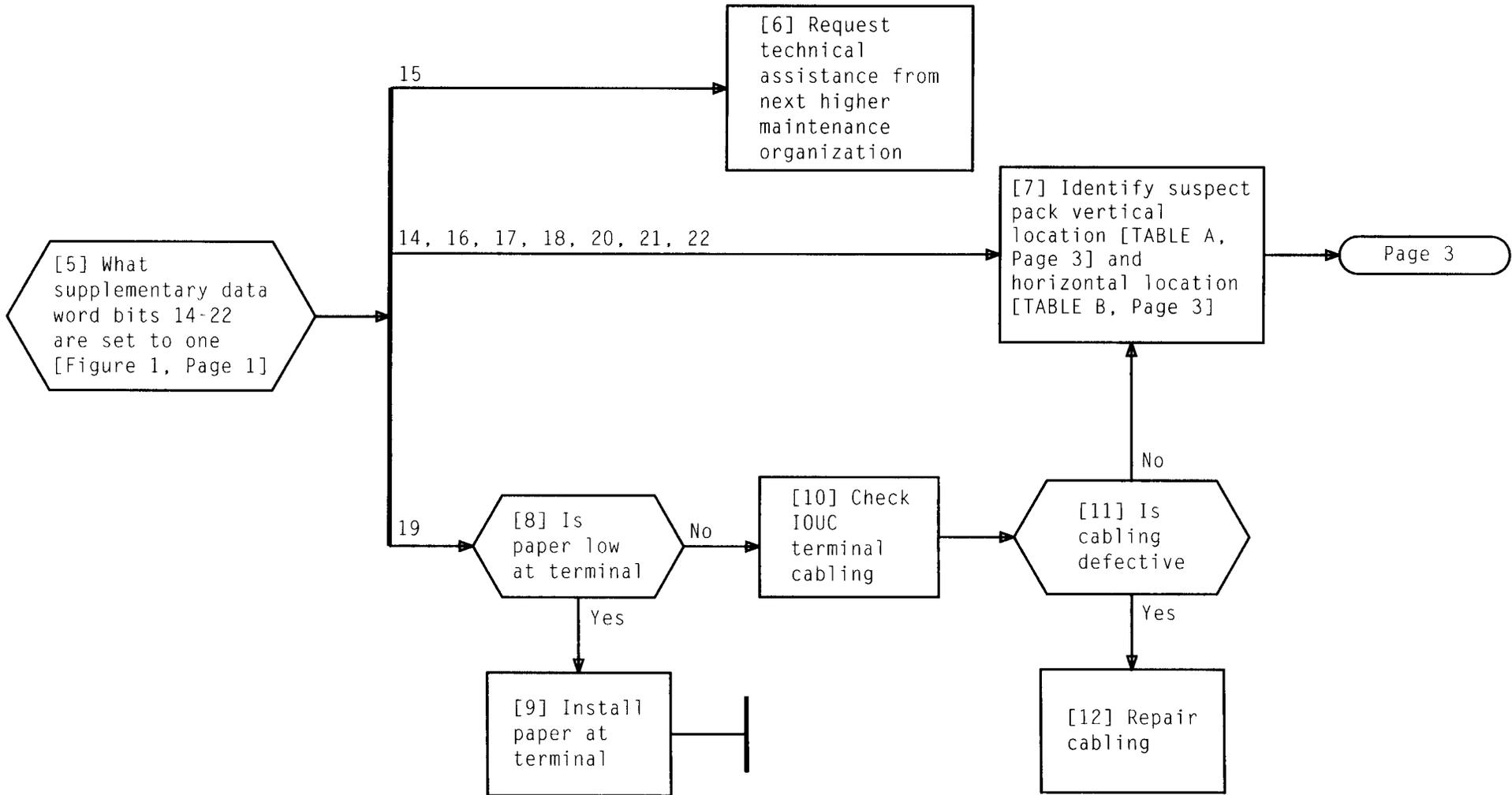
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REPT: BASE LEVEL MAINTENANCE
PFLR ... IOUS ... IOUC ...
DATA: ... MAINTENANCE REQUEST
[ ] [ ] [ ] [ ] [ ] [ ]
IOUC STATUS REGISTER  ————▲
SUPPLEMENTARY DATA  ————▲
  
```

Figure 1 - Example of Partial Base Level Interrupt Printout

NOTE 1	
IOUS number on printout is same as IOP number on power switch	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 7	144

**CLEAR PFLR BASE LEVEL MAINTENANCE MTCE REQUEST, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)**



[13] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[14] Replace suspect circuit pack [DLP-503]

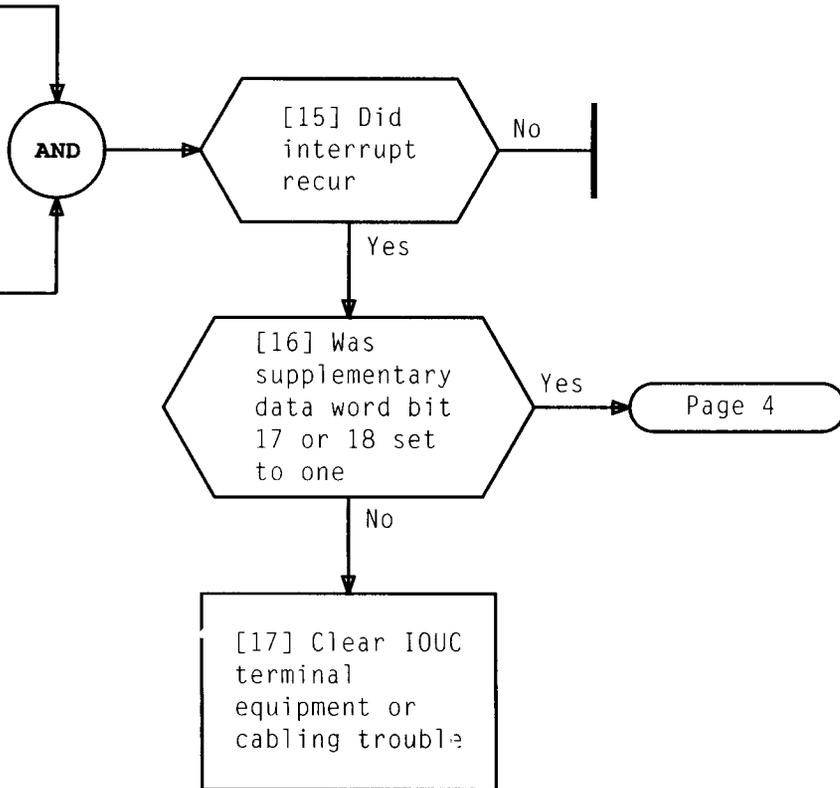


TABLE A		
IOUCS	IOMP	VERTICAL LOCATION
0	0	62
	1	50
1	0	32
	1	20
2	0	62
	1	50
3	0	32
	1	20
4	0	62
	1	50
5	0	32
	1	20
6	0	62
	1	50
7	0	32
	1	20

TABLE B		
IOUC	SUSPECT PACK	
	TYPE	HORIZONTAL LOCATION
0	*	14
1	*	12P
2	*	11
3	*	09P
4	*	08
5	*	06P
6	*	05
7	*	03P

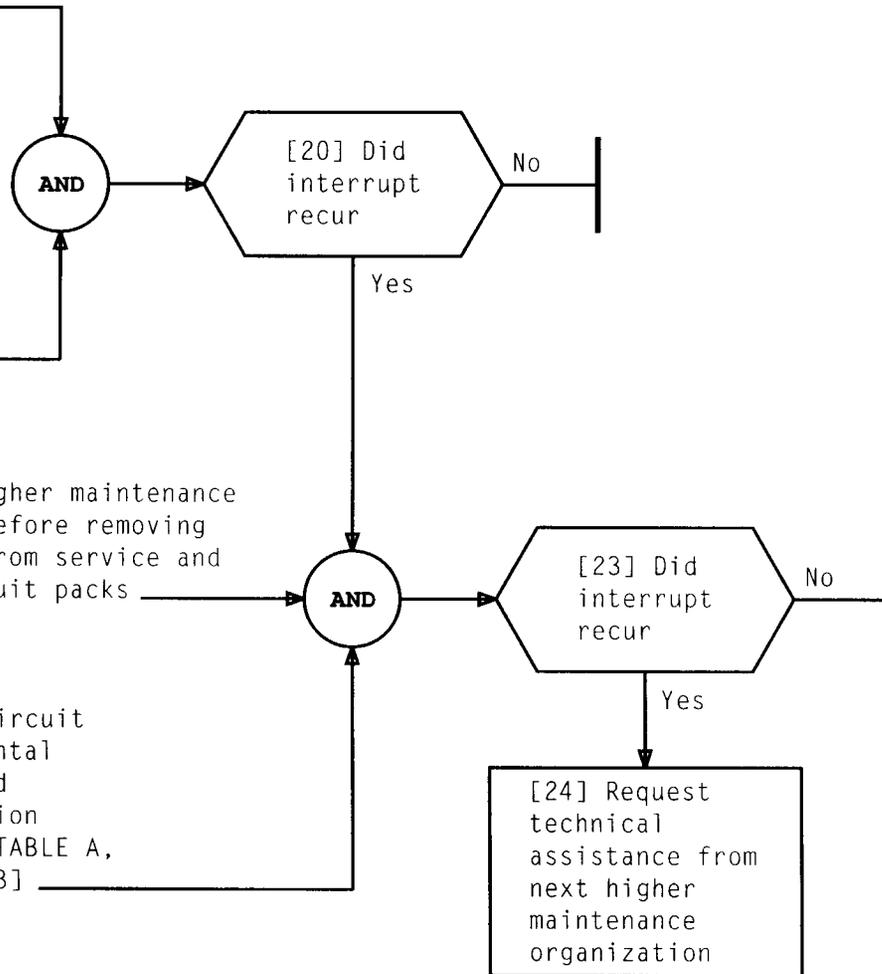
\* FG19, FG26, or FG27

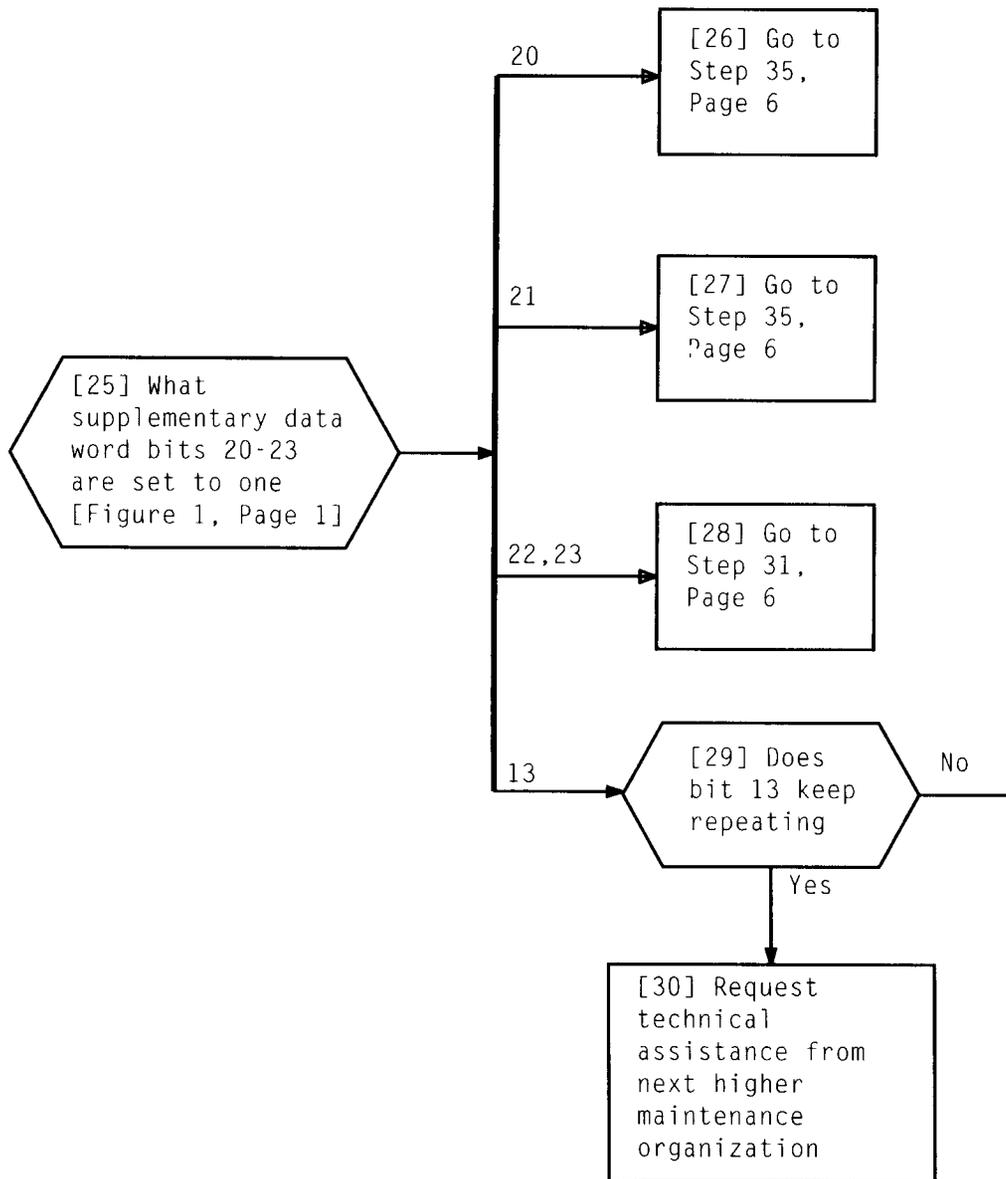
[18] Notify next higher maintenance organization before removing any channels from service and replacing circuit packs

[19] Replace **FG20** circuit pack at horizontal location 22 and vertical location identified in TABLE A, Page 3 [DLP-503]

[21] Notify next higher maintenance organization before removing any channels from service and replacing circuit packs

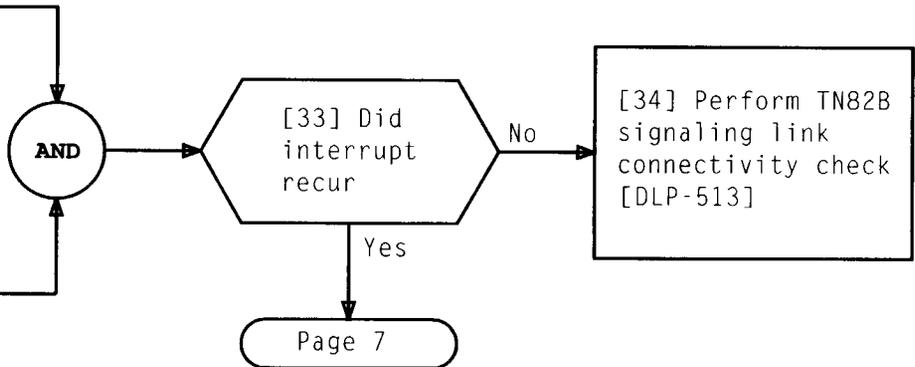
[22] Replace **FG41** circuit pack at horizontal location 24 and vertical location identified in TABLE A, Page 3 [DLP-503]





[31] Notify next higher maintenance organization before removing any channels from service and replacing any circuit packs

[32] Replace suspect circuit pack [DLP-503]



**CLEAR PFLR BASE LEVEL MAINTENANCE MTCE REQUEST, IOP FRAME (SD-5A052-02) EQUIPPED WITH 3B GROWTH UNIT (SD-4C049-02)**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 6 of 7	144

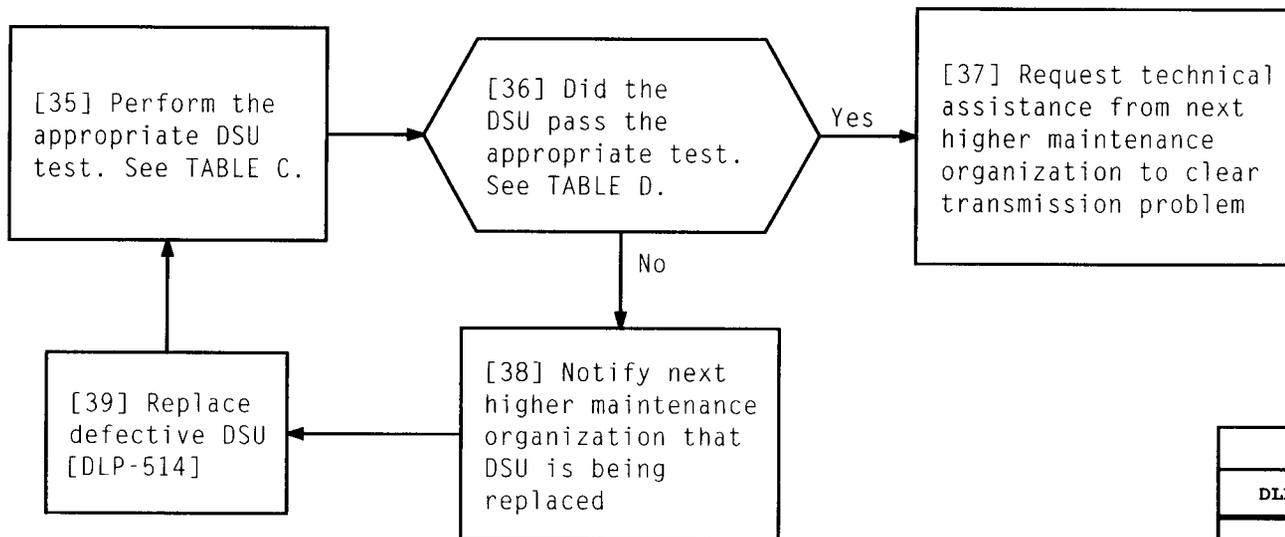
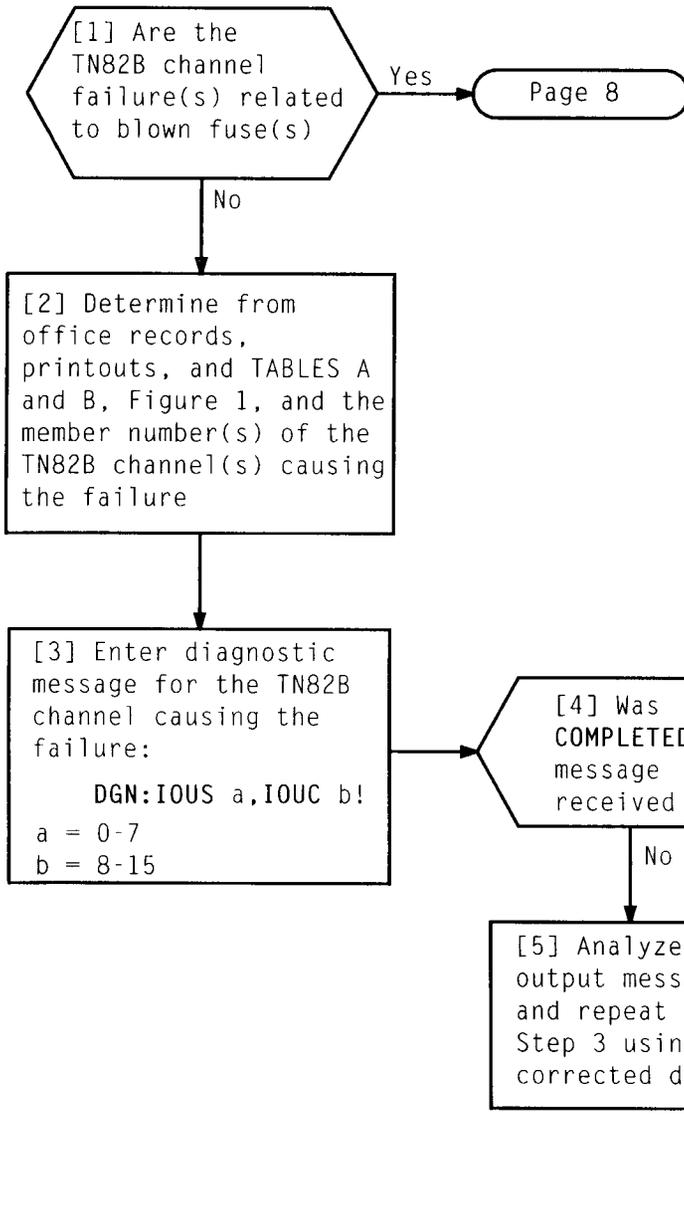


TABLE C	
TO PERFORM TEST	GO TO
Perform Local Loopback Test to check the Local DSU	DLP-510
Perform Local Device Testing to check Local cabling	DLP-511
Perform Digital Loopback to Test Remote DSU and Cabling	DLP-512

TABLE D	
DLP USED	APPROPRIATE TEST RUN
DLP-510	This DLP tests the Local DSU in a Self-Test Mode. The DSU either passes or fails the test
DLP-511	This DLP helps determine if the Local DSU and the TN82B cabling are good. Transmitted and received messages at the Local DTE must match
DLP-512	This DLP determines if local and remote DSUs and transmission between them are good. <b>FAILED</b> indicator flashes if bit errors are being detected



**TABLE A**

TN82B CIRCUIT PACK PC DESIGNATION, IOUC, AND ASTN CHANNELS (IOMP a, IOUS x)				TN82B CIRCUIT PACK LOCATION	DIGITAL FACILITY ACCESS DSU LOCATION	
TN82B PC DESG.	TN82B IOUC MEM NO.	ASTN CHANNEL NO.	ASTN LINK NO.		DFA 0	DFA 1
PC22	10	90	6	50/20 - 092	-	2
PC23	11	86	2	50/20 - 084	-	1
PC32	14	88	4	50/20 - 032	2	-
PC33	15	84	0	50/20 - 024	1	-

**TABLE B**

TN82B CIRCUIT PACK PC DESIGNATION, IOUC, AND ASTN CHANNELS (IOMP a, IOUS x)				TN82B CIRCUIT PACK LOCATION	DIGITAL FACILITY ACCESS DSU LOCATION	
TN82B PC DESG.	TN82B IOUC MEM NO.	ASTN CHANNEL NO.	ASTN LINK NO.		DFA 0	DFA 1
PC22	10	91	7	50/20 - 092	10	-
PC23	11	87	3	50/20 - 084	9	-
PC32	14	89	5	50/20 - 032	-	10
PC33	15	85	1	50/20 - 024	-	9

Issue 1	FEB 1994
234-351-022	TAP
PAGE 1 of 8	145

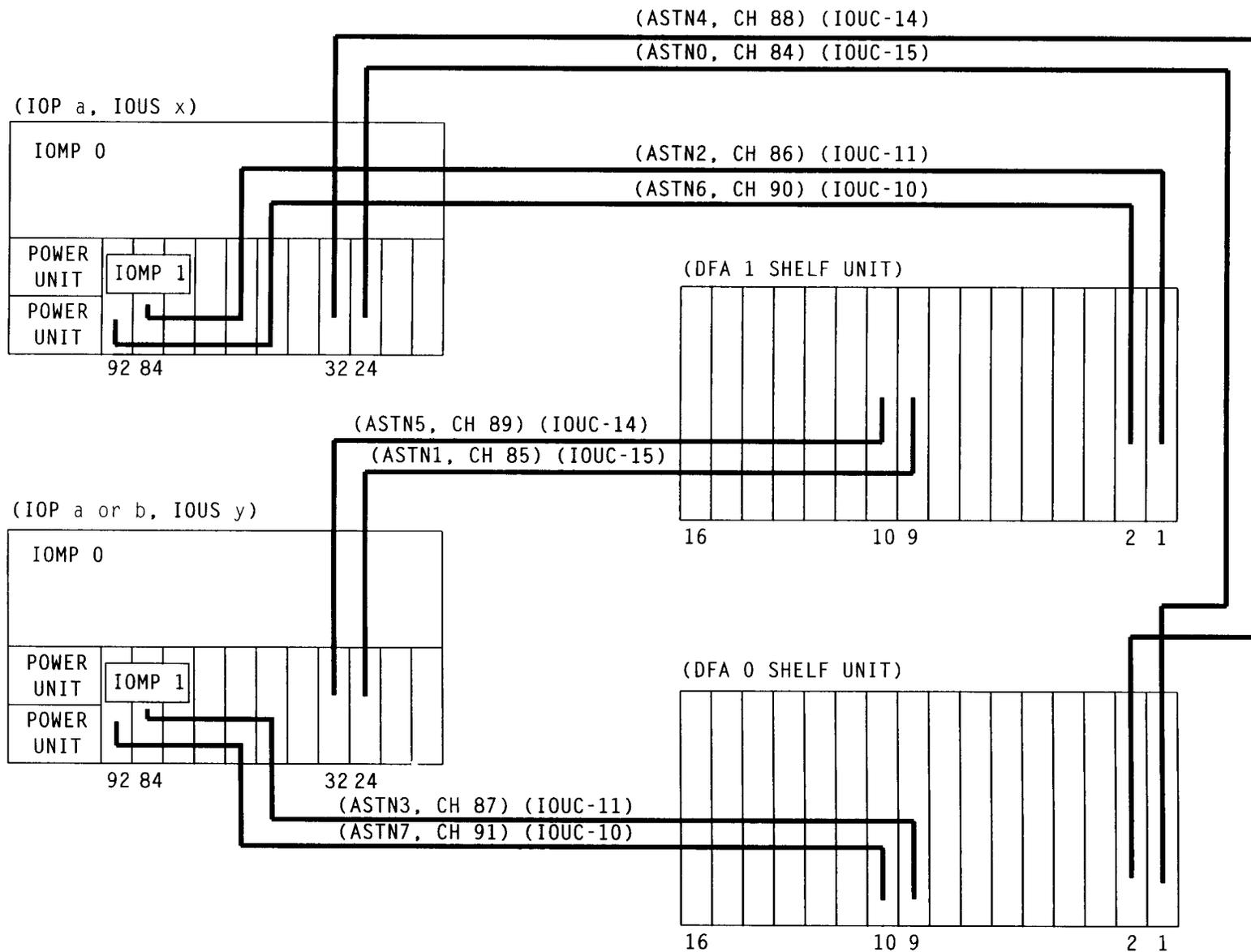
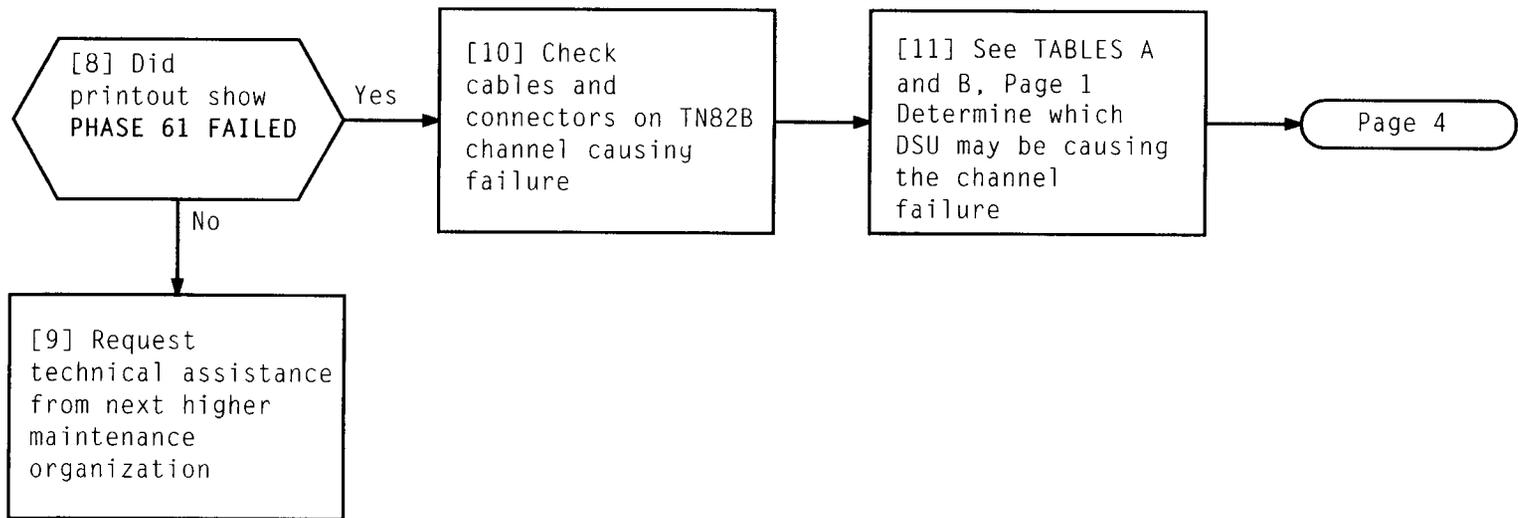


Figure 1 - ASTN Channel Connections Assignments From IOMP To DFA (Rear View)

Issue 1	FEB 1994
234-351-022	TAP
PAGE 2 of 8	145



**CLEAR TN82B CIRCUIT PACK OR DSU CHANNEL FAILURE**

Issue 1	FEB 1994
234-351-022	TAP
PAGE 3 of 8	145

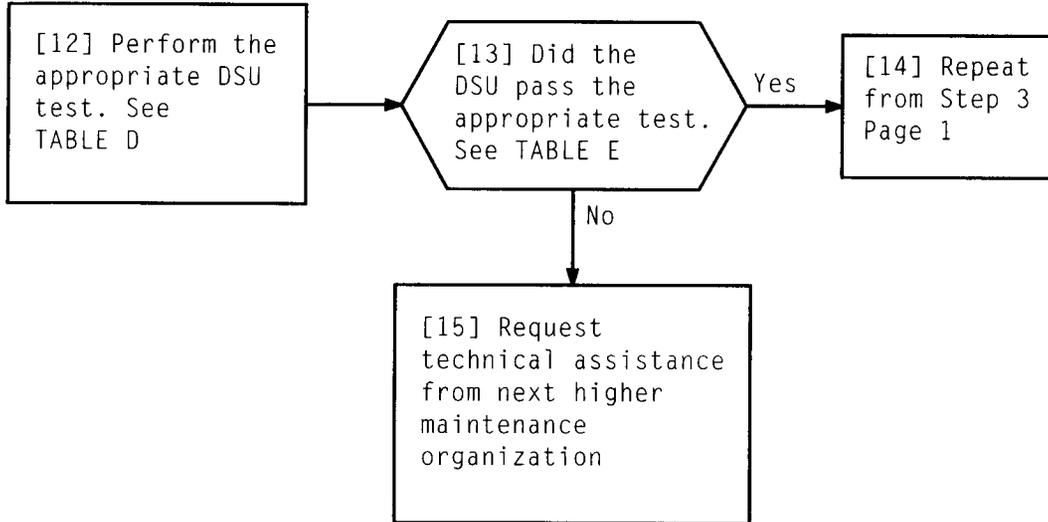
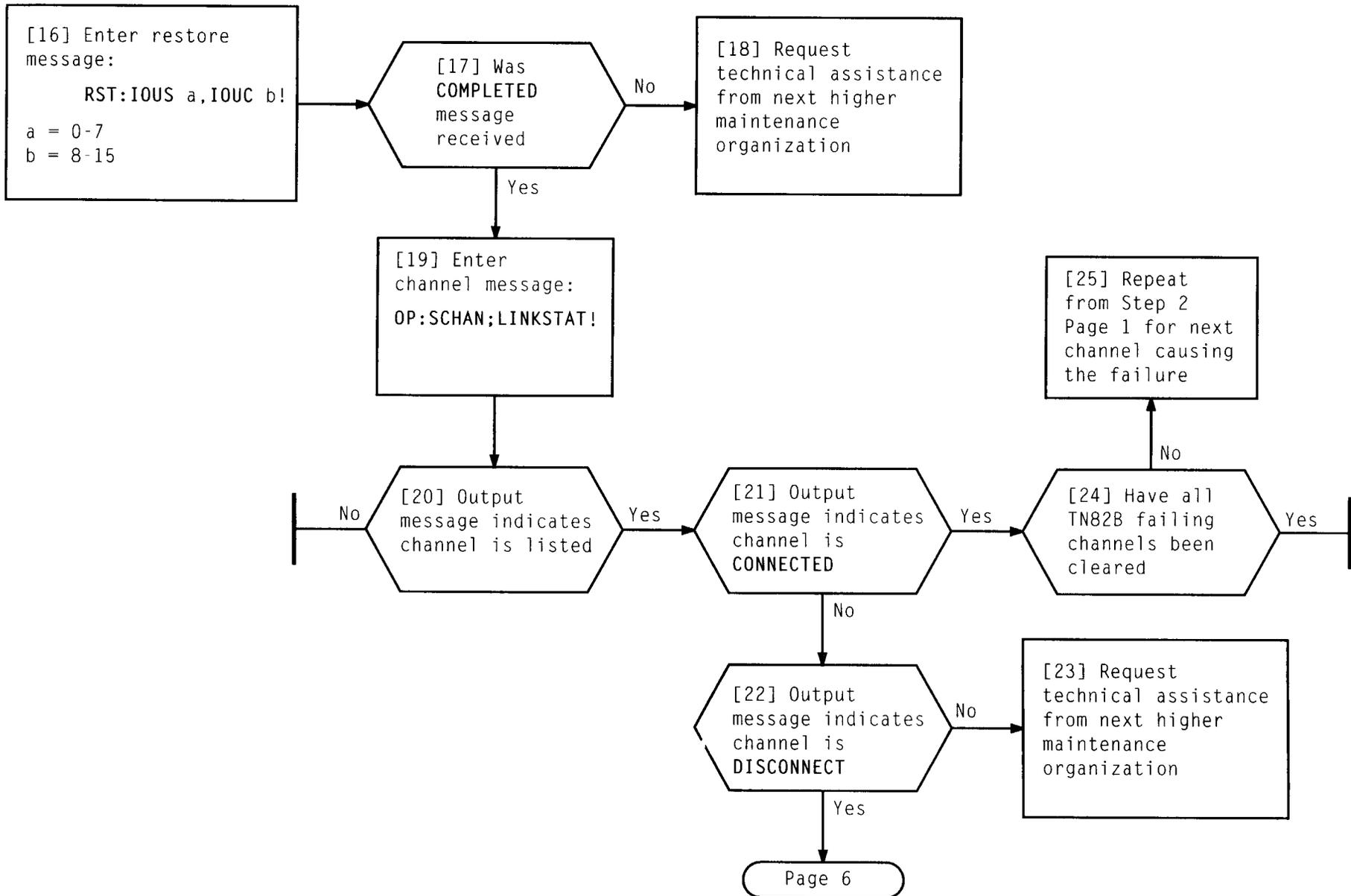
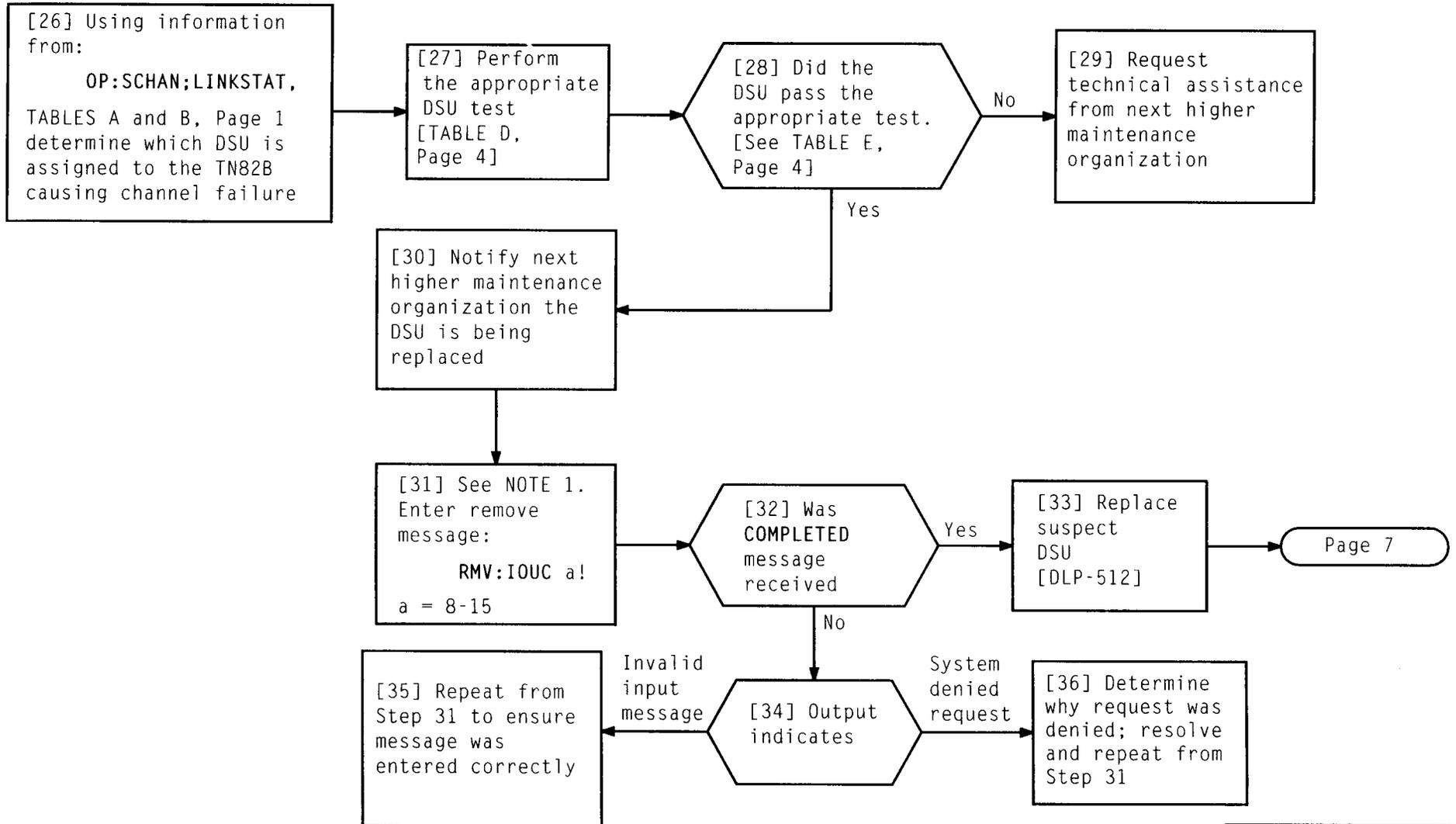


TABLE D	
TO PERFORM TEST	GO TO
Perform local Loopback Test to check the Local DSU	DLP-510
Perform Local Device Testing to check Local Cabling	DLP-511
Perform Digital Loopback to Test Remote DSU and Cabling	DLP-512

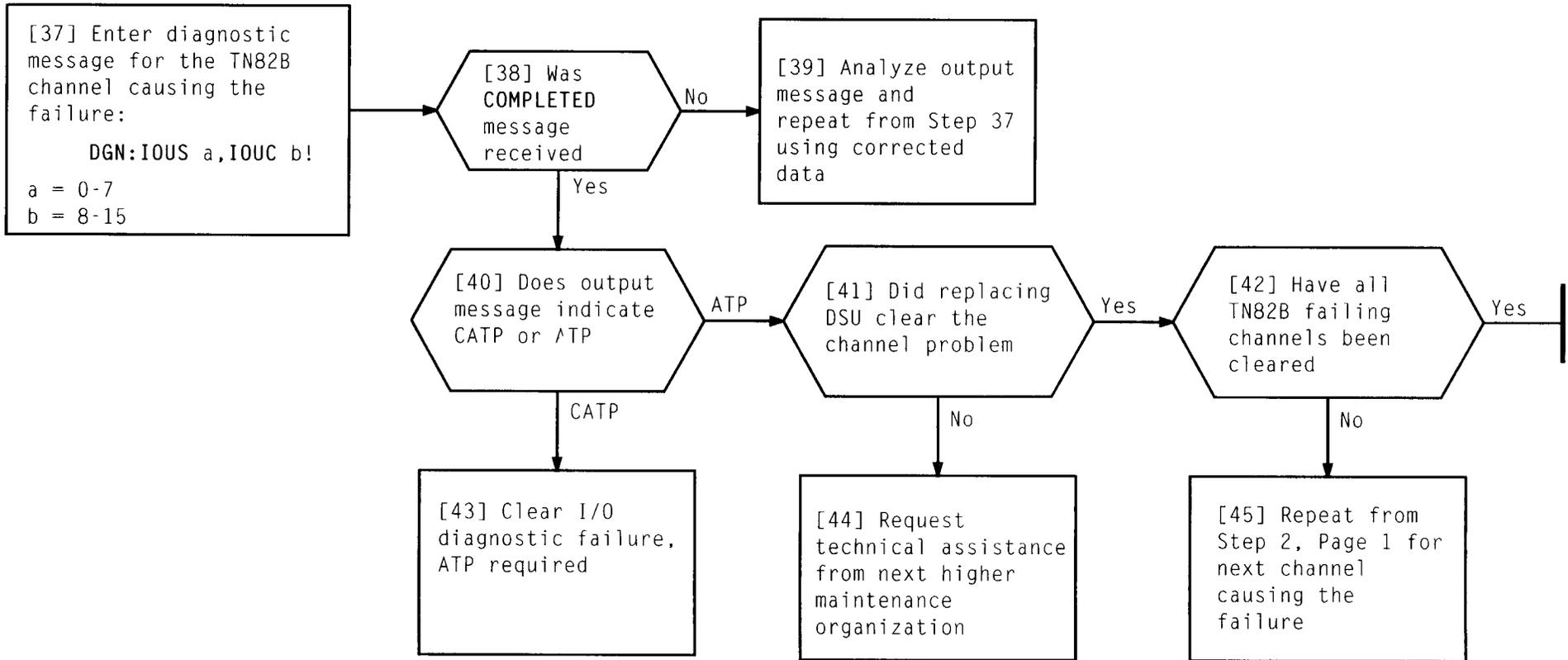
TABLE E	
DLP USED	APPROPRIATE TEST RUN
DLP-510	This DLP tests the Local DSU in a Self-Test Mode. The DSU either Passes or Fails the test
DLP-511	This DLP helps determine if the Local DSU and the TN82B Cabling are good. Transmitted and Received messages at the Local DTE must match
DLP-512	This DLP determines if local and remote DSUs and transmission between them are good. <b>FAILED</b> indicator flashes if bit errors are being detected

Issue 1	FEB 1994
234-351-022	TAP
PAGE 4 of 8	145



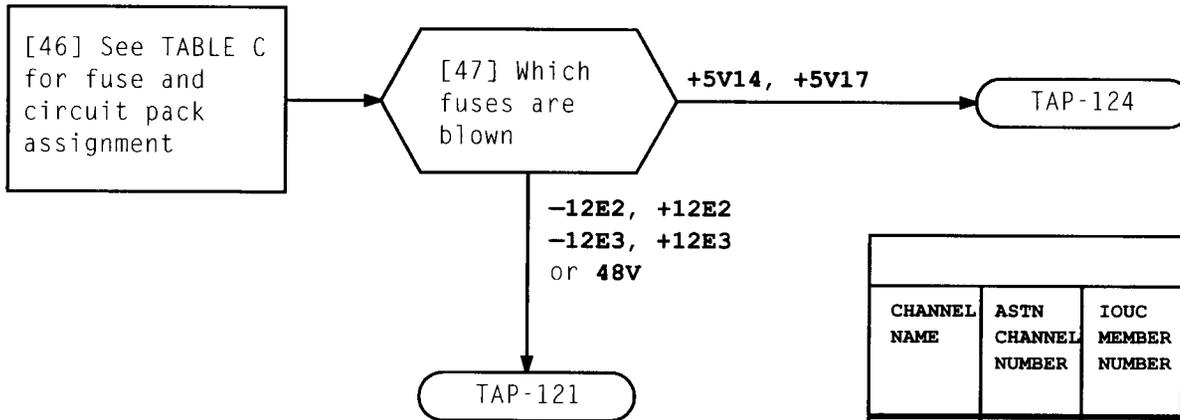


NOTE 1 DSU replacement causes a TN82B failure diagnostics	
Issue 1	FEB 1994
234-351-022	TAP
PAGE 6 of 8	145



**CLEAR TN82B CIRCUIT PACK OR DSU CHANNEL FAILURE**

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>TAP</b>
<b>PAGE 7 of 8</b>	<b>145</b>



**TABLE C**

CHANNEL NAME	ASTN CHANNEL NUMBER	IOUC MEMBER NUMBER	TN82B CIRCUIT PACK LOC.	FUSE DESG.	FUSE DESG.	FUSE DESG.
ASTN0	84	15	024	-12E3	-48VF	+5V17
ASTN1	85	15	024	+12E3		+5V17I
ASTN2	86	11	084	-12E2	-48VE	+5V14
ASTN3	87	11	084	+12E2		+5V14I
ASTN4	88	14	032	-12E3	-48VF	+5V17
ASTN5	89	14	032	+12E3		+5V17I
ASTN6	90	10	092	-12E2	-48VE	+5V14
ASTN7	91	10	092	+12E2		+5V14I

**CLEAR TN82B CIRCUIT PACK OR DSU CHANNEL FAILURE**

[1] At TTY, type:

RMV:IOUS a [,{IPUB b|IOMP c }]!

a = IOUS member number (0-63)

b = PU bus (0 or 1)

c = Microprocessor community (0 or 1)

System responds:

RMV:IOUS a [{IPUB b|IOMP c }]COMPLETED

[2] At power switch, rotate **ROS/OFF** switch clockwise to **ROS**

**OS** and **OFF NORM** lamps light

**PWR OFF** lamp lights

[3] Depress **ROS/OFF** switch

[4] Remove power switch fuses [TABLE A, Page 2]

[5] Cover apparatus below switch with drop cloth

[6] See NOTE 1. Tag and remove frame wiring from switch terminals

[7] Remove four mounting screws and withdraw switch from front of frame

Defective switch removed

Page 2

AND

NOTE 1

Surface wiring on switch terminals should not be removed. It is used as a guide to surface wire replacement switch

Issue 1 FEB 1994

234-351-022 DLP

PAGE 1 of 2 500

- [8] Install surface wire on replacement switch in same manner as on defective switch \_\_\_\_\_
- [9] At front of frame, install replacement switch using screws removed \_\_\_\_\_
- [10] Reconnect frame leads to switch terminals and install pigtail components as required \_\_\_\_\_
- [11] Replace fuses removed [TABLE A] \_\_\_\_\_
- [12] Depress and hold **ON** pushbutton for 2 seconds \_\_\_\_\_
- [13] Rotate **ROS/OFF** switch counterclockwise to normal position \_\_\_\_\_
- [14] At TTY, type:  
**RST:IOUS a [,{IPUB b|IOMP c}]!**  
 a = IOUS member number (0-63)  
 b = PU bus (0 or 1)  
 c = Microprocessor community (0 or 1) \_\_\_\_\_

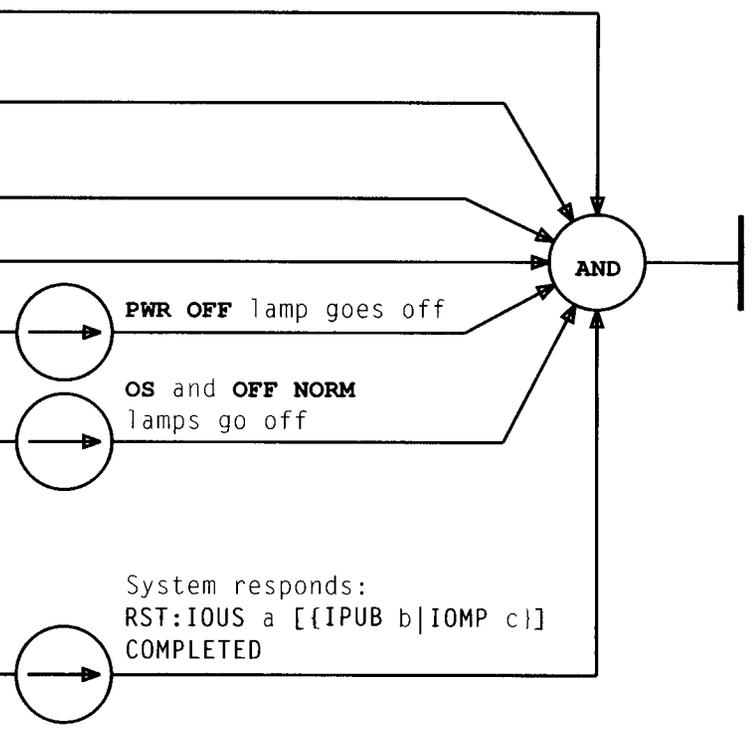


TABLE A		
SWITCH LOCATION	FUSE	
	BLOCK LOCATION	NAME
80-13	80-09	+24-3, +24-3P
76-13	76-09	+24-3, +24-3P
69-23	68-28	-48, -48P
39-26	38-28	-48, -48P

Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 2	500

**REPLACE POWER SWITCH**

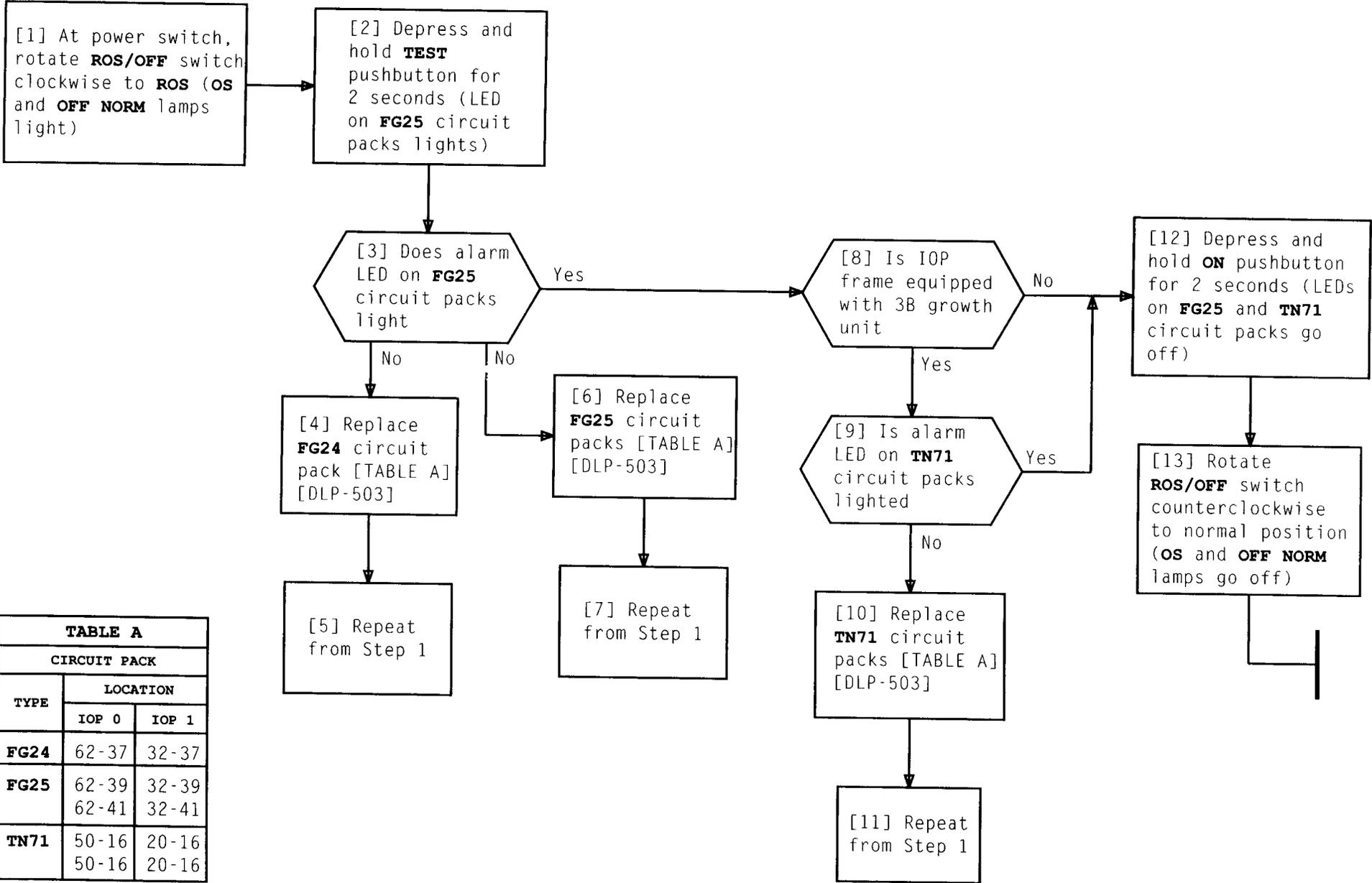


TABLE A		
CIRCUIT PACK		
TYPE	LOCATION	
	IOP 0	IOP 1
FG24	62-37	32-37
FG25	62-39	32-39
	62-41	32-41
TN71	50-16	20-16
	50-16	20-16

At 1A power switch [TABLE A, Page 2]:

- [1] Rotate **ROS/OFF** switch clockwise to **ROS**

**OS and OFF NORM**  
lamps light

- [2] Depress **ROS/OFF** switch

**PWR OFF**  
lamp lights

- [3] Remove DC-to-DC converter/  
power supply

- [4] Clean and lubricate connector  
and replacement converter/power  
supply terminals per approved procedure

- [5] Insert and properly seat replacement  
converter/power supply

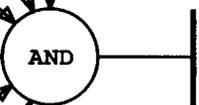
At 1A power switch:

- [6] Depress and hold **ON** pushbutton for 2 seconds

**PWR OFF**  
lamp goes off

- [7] Rotate **ROS/OFF** switch counter-  
clockwise to normal position

**OS and OFF NORM**  
lamps go off



## REPLACE DC-TO-DC CONVERTER/POWER SUPPLY

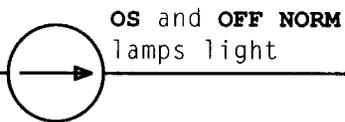
Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 2	502

TABLE A		
CONVERTER/ POWER SUPPLY LOCATION	POWER SWITCH	
	LOCATION	NAME
80-21	80-13	BUS 0
76-21	76-13	BUS 1
68-02, 32 62-02 *54-02 52-32 **48-32	69-23	IOP 0
38-02, 32 32-02 *24-02 22-32 **18-32	39-23	IOP 1
* 1A Growth Unit Option ** 3B Growth Unit Option		

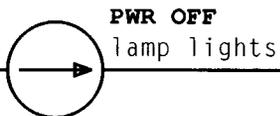
REPLACE DC-TO-DC CONVERTER/POWER SUPPLY

Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 2	502

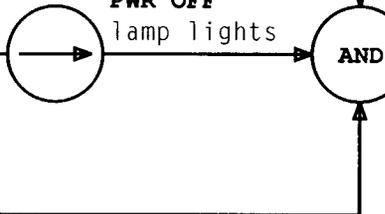
[1] At power switch associated with circuit pack [TABLE A, Page 3], rotate **ROS/OFF** switch clockwise to **ROS**



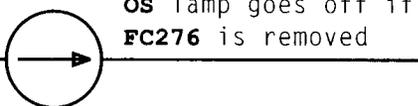
[2] Depress **ROS/OFF** switch



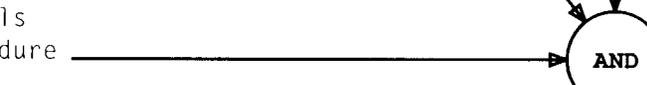
[3] If circuit pack is listed in TABLE B, Page 3 or Table C or D, Page 4 remove associated fuses



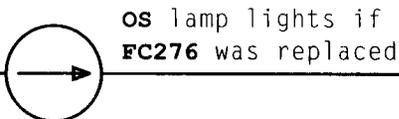
[4] Remove circuit pack



[5] Clean and lubricate pack terminals and connector per approved procedure



[6] Insert and properly seat replacement pack



[7] Install fuses if removed [TABLE B, Page 3 or Table C or D, Page 4]

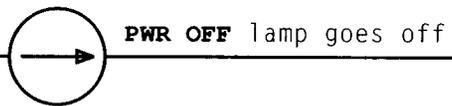


Page 2

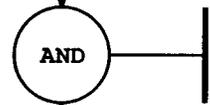
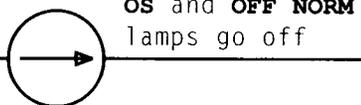
## REPLACE CIRCUIT PACK

Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 4	503

[8] At power switch, depress and hold **ON** pushbutton for 2 seconds



[9] Rotate **ROS/OFF** switch counterclockwise to normal position



**REPLACE CIRCUIT PACK**

Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 4	503

TABLE A		
POWER SWITCHES		
CIRCUIT PACK LOCATION	POWER SWITCH	
	LOCATION	NAME
†72-17	80-13	BUS 0
80-16....80-42	80-13	BUS 0
† 72-23	76-13	BUS 1
76-16....76-42	76-13	BUS 1
†72-13	69-23	IOMP 0
62-03P....62-41	69-23	IOMP 0
*54-03P....54-24	69-23	IOMP 0
*50-05....50-26	69-23	IOMP 0
†72-26	39-23	IOMP 1
32-03P....32-41	39-23	IOMP 1
*24-03P....24-24	39-23	IOMP 1
*20-05....20-26	39-23	IOMP 1
*Optional growth units - 1A or 3B †Expanded IOP		

TABLE B		
FUSES		
CIRCUIT PACK LOCATION	FUSE	
	LOCATION	NAME
80-16	80-09	+24-1, +24-2
80-17, 18, 22	80-09	+24-2
76-16	76-09	+24-1, +24-2
76-17, 18, 22	76-09	+24-2
72-17	72-12	(0)
72-13	72-12	(A)
72-23	72-12	(1)
72-26	72-12	(B)
62-37	68-28	+24-4, +24-5
62-39, 41	68-28	+24-4
32-37	38-28	+24-4, +24-5
32-39, 41	38-28	+24-4

REPLACE CIRCUIT PACK

Issue 1	FEB 1994
234-351-022	DLP
PAGE 3 of 4	503

TABLE C							
FUSE DESIGNATION	ASSOCIATED CIRCUIT PACK			FUSE DESIGNATION	ASSOCIATED CIRCUIT PACK		
	TYPE	LOCATION			TYPE	LOCATION	
		IOMP 0	IOMP 1			IOMP 0	IOMP 1
+5V12	SPARE	—	—	+5V16	*(PC30)	50-048	20-048
+5V13	*(PC20)	50-108	20-108		*(PC31)	50-040	20-040
	*(PC21)	50-100	20-100	TN71	50-016	20-016	
	TN71	50-076	20-076	+5V17	*(PC32)	50-032	20-032
+5V14	*(PC22)	50-092	20-092		*(PC33)	50-024	20-024
	*(PC23)	50-084	20-084		TN71	50-016	20-016
	TN71	50-076	20-076				
+5V15	UN60	50-056	20-056				

\* TN75, TN75B, TN82 or TN75C (office-dependent)

TABLE D							
BLOWN FUSE	ASSOCIATED COMPONENT			BLOWN FUSE	ASSOCIATED COMPONENT		
	TYPE	LOCATION			TYPE	LOCATION	
		IOMP 0	IOMP 1			IOMP 0	IOMP 1
-48VE	136H	48-127	18-127	-48V3	TN71	50-016	20-016
-48V2	TN71	50-076	20-076	+12E3, -12E3	PC30	50-048	20-048
+12E2, -12E2	PC20	50-108	20-108		PC31	50-040	20-040
	PC21	50-100	20-100		PC32	50-032	20-032
	PC22	50-092	20-092		PC33	50-024	20-024
	PC23	50-084	20-084		TN71	50-016	20-016
	TN71	50-076	20-076				
-48VF	136H	52-127	22-127				

REPLACE CIRCUIT PACK

Issue 1	FEB 1994
234-351-022	DLP
PAGE 4 of 4	503

[1] Identify first failing phase on diagnostic printout [Figure 1]

[2] Identify and obtain PR for first failing phase [TABLE A]

[3] Within PR, locate first failing test indicated on diagnostic printout [Figure 1]

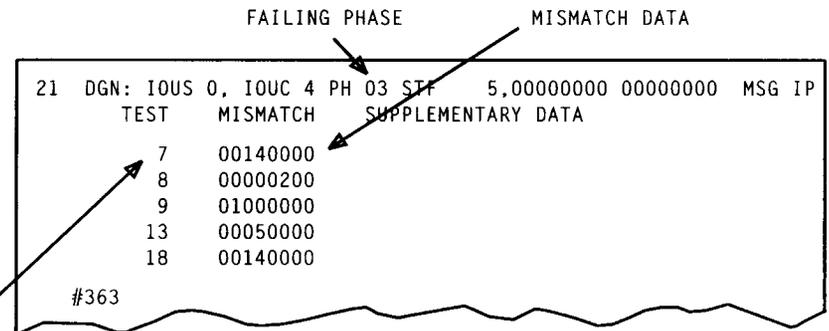
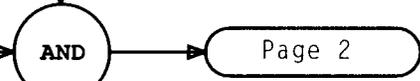
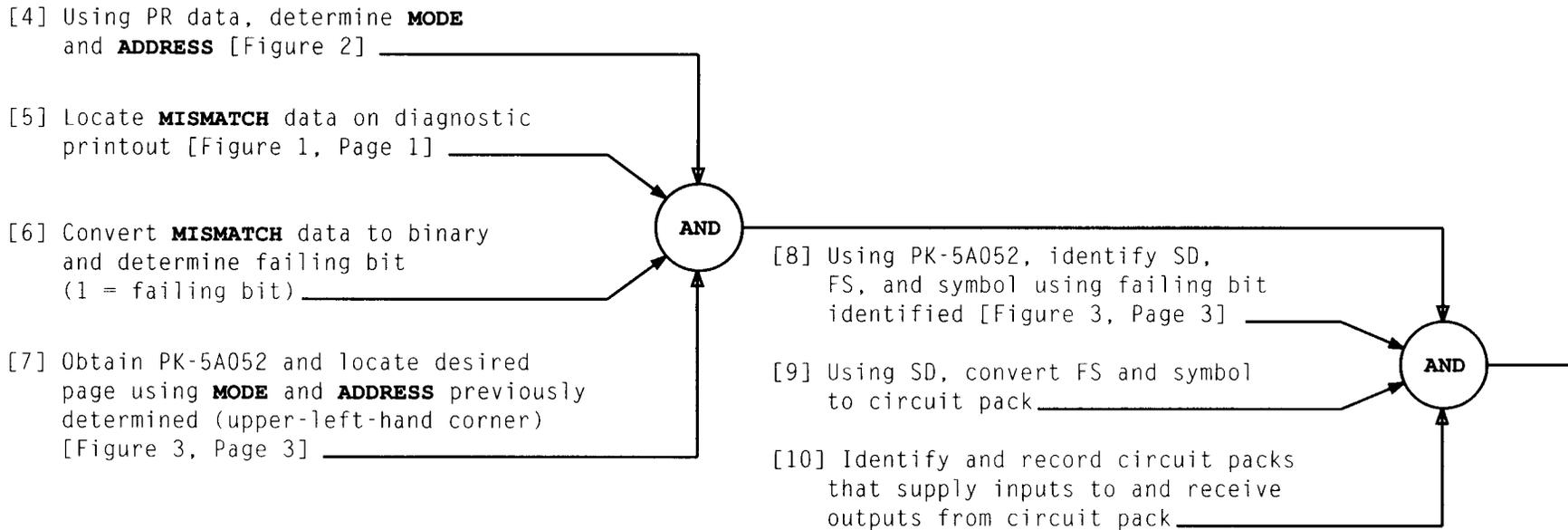


Figure 1 - Sample Diagnostic Printout

TABLE A					
PHASE	PR NO.	PHASE	PR NO.	PHASE	PR NO.
00	5A788	24	5A807	54	5A430
01	5A789	25	5A807	55	5A430
02	5A790	26	5A807	56	5A430
03	5A791	27	5A807	57	5A430
04	5A792	28	5A807	58	5A430
11	5A798	29	5A815	61	5A431
12	5A799	31	5A816	91	5A449
13	5A800	41	5A428	92	5A450
14	5A801	42	5A429	99	5A825
21	5A807	51	5A430		
22	5A807	52	5A430		
23	5A807	53	5A430		

**IDENTIFY CIRCUIT PACKS AND LOCATIONS USING DIAGNOSTIC INFORMATION**



```

    FAILING TEST          MODE          ADDRESS
    2920, 34             IOREAD OPER(RDSTATM),MASK(M(I01I80,I01CPF,I01080,I01IMR,I01MR,I01UNL
    BUF,I01LPA,I01CFA,I01IDLE,I01INPUT,I01BRKREC,I01OUTPUT,I01SOI
    I01LODBUF)),EXPECT(M(I01SOI,I01INPUT,I01UNLBUF)),MTCPU
    -002- 37 #.....ACCESS: READ, OPERATION CODE = 170,MASK = 77773000,EXPECT = 1420000
    38 #*****
    39 #*
    40 # TEST 7
    41 #*
    42 #*****
    20740032             -002- 43      DATA 1 = 0,1 = 1,1 = 0,3 = IDG_UNUSED,7 = IDGRDSTATM,5 =
    IDG_UNUSED,6 = IDGIOREAD
    77773000             -002- 45      DATA 24 = M(I01I80,I01CPF,I01080,I01MR,I01MR,I01UNLBUF,I01LPA,I01
    CFA,I01IDLE,I01INPUT,I01BRKREC,I01OUTPUT,I01SOI,I01LODBUF)
    01420000             -002- 47      DATA 24 = M(I01SOI,I01INPUT,I01UNLBUF)
  
```

Figure 2 - Sample PR Data

**IDENTIFY CIRCUIT PACKS AND LOCATIONS USING DIAGNOSTIC INFORMATION**

Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 3	504

MODE AND ADDRESS: MODE-READ ADDRESS=170

IOUS AND IOUC STATUS REGISTER

22:15:39  
07/23/76

COMPOOL MNEMONIC - ROSTATM  
SD5A052-01  
GATEOUT ENABLE - STE080

FS AND SYMBOL

SD

BITS

BIT	OP	FUNCTION NAME	COMPOOL ALIAS	SD	FS/SYM	LEAD DESIG	CPS REG/GATE NAME	DESCRIPTION	NOTE
00		MAS		21	1/1	MAS10	MAS(B)	OVERALL IOUS MAINTENANCE	
01		RO		21	1/1	RO0	RO(B)	SPECIFIES RECEIVE BUS	
02		S0		21	1/1	S01	SND(B)	REPLY ON BUS 0	
03		S1		21	1/1	S11	SND(A)	REPLY ON BUS 1	
04								UNUSED RESPONSE	
05								UNUSED RESPONSE	
06								UNUSED RESPONSE	
07								UNUSED RESPONSE	
08								UNUSED RESPONSE	
09		CFA		21	2/4	CFAA0	CFA	CARRIER FAILURE ALARM	
10		LPA		21	2/4	LPAA0	LPA	LOW PAPER ALARM	
11		MA		21	2/5	BOBA	RC13(3)	INDIVIDUAL CHANNEL (IOUC) MAINTENANCE	
12		IDLE		21	2/5	IDLEA0	IDL	IDLE STATE	
13		INPUT		21	2/5	INPUTA0	INP	INPUT STATE	
14		OUTPUT		21	2/5	OUTPUTA0	OUT	OUTPUT STATE	
15		BRKREC		21	2/5	BRCGIOA	BRC(A)	BREAK RECEIVE STATE	
16		LOGBUF		21	2/5	A1BA	RC67A1B	LOAD BUFFER (ALMOST EMPTY)	
17		UNLBUF		21	2/5	B1BA	RC67B1B	UNLOAD BUFFER (ALMOST FULL)	
18		SCI		21	2/5	AOBA	RC45A0B	START OF INPUT MESSAGE	
19		MR		21	2/4	MROA0	P67(A)	MAINTENANCE REQUEST	
20		IMR		21	2/5	IMRA0	IMRO	INHIBIT MAINTENANCE REQUEST	
21		OBO		21	2/5	ST05A0	RC23(B)	OUTPUT BUFFER OVERFLOW	
22		CPF		21	2/5	ST06A0	RC01(A)	CHARACTER PARITY FAILURE	
23		IBO		21	2/5	ST07A0	RC01(B)	INPUT BUFFER OVERFLOW	

NOTE(S):  
1. MAINT. READ

MODE-READ ADDRESS=170

INPUT/OUTPUT TEST ACCESS

ISSUE 1 PK-5A052-01-C6

Figure 3 - Sample Test Access Document (PK) Format

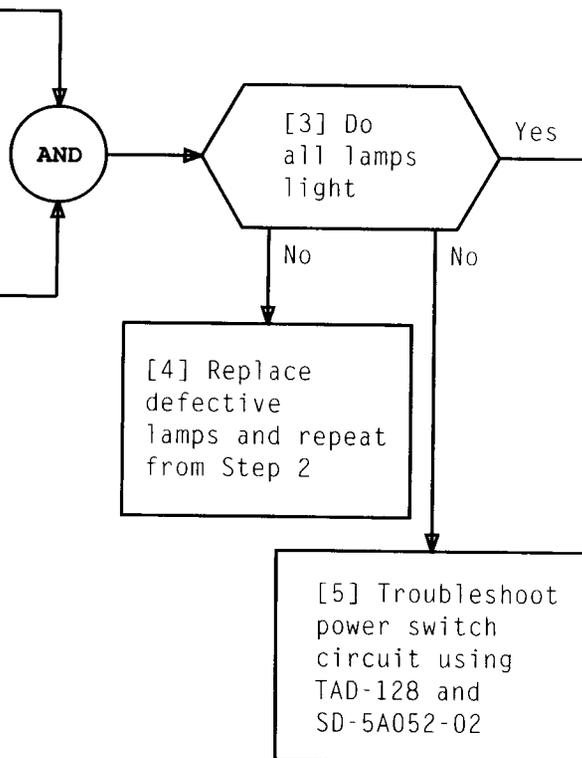
IDENTIFY CIRCUIT PACKS AND LOCATIONS USING DIAGNOSTIC INFORMATION

Issue 1	FEB 1994
234-351-022	DLP
PAGE 3 of 3	504

At power switch:

[1] Ensure **ROS/OFF** switch is rotated counterclockwise to normal position

[2] Depress and hold **TEST** pushbutton while observing lamps



## TEST POWER SWITCH LAMPS

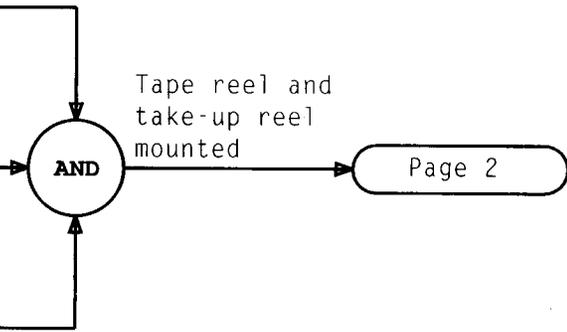
Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 1	505

At tape transport:

[1] Verify interlock switch plunger is in out position; **LOCAL/REMOTE** switch is in **LOCAL** lighted condition and lower (take-up) reel is same size or larger than tape reel to be mounted

[2] With hub (knob) of upper reel holder in counterclockwise position, mount reel with tape on reel holder

[3] Rotate hub (knob) of upper reel holder clockwise to lock tape reel securely



**MOUNT TAPE ON TAPE TRANSPORT, TAPE UNIT**

Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 3	506

[4] See CAUTION 1. While depressing **BRAKE RELEASE** pushbutton, manually unwind approximately 5 feet of tape and release **BRAKE RELEASE** pushbutton

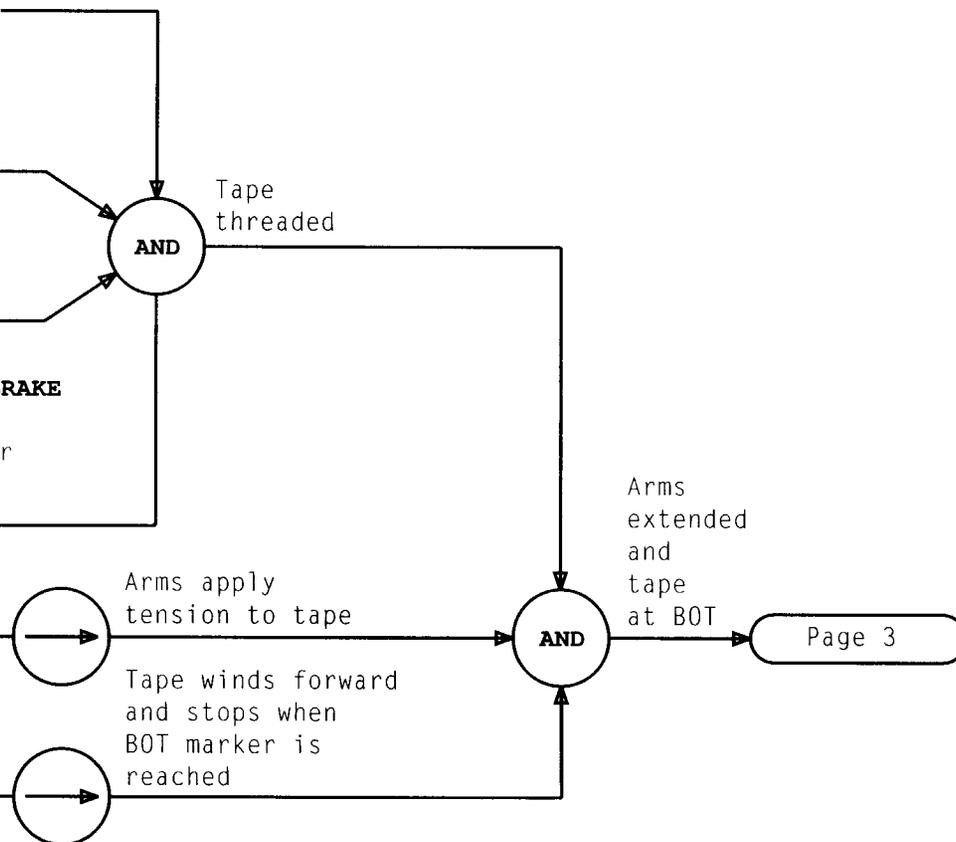
[5] See CAUTION 2. Thread tape through tape path indicated on tape transport

[6] See NOTE 1. Start tape end on lower (take-up) reel making sure tape is not twisted

[7] See CAUTION 3. While depressing **BRAKE RELEASE** pushbutton, manually wind lower (take-up) reel three or four turns and release **BRAKE RELEASE** pushbutton

[8] Depress **ARMS NORMAL** pushbutton

[9] See NOTE 2. Depress **FORWARD** pushbutton



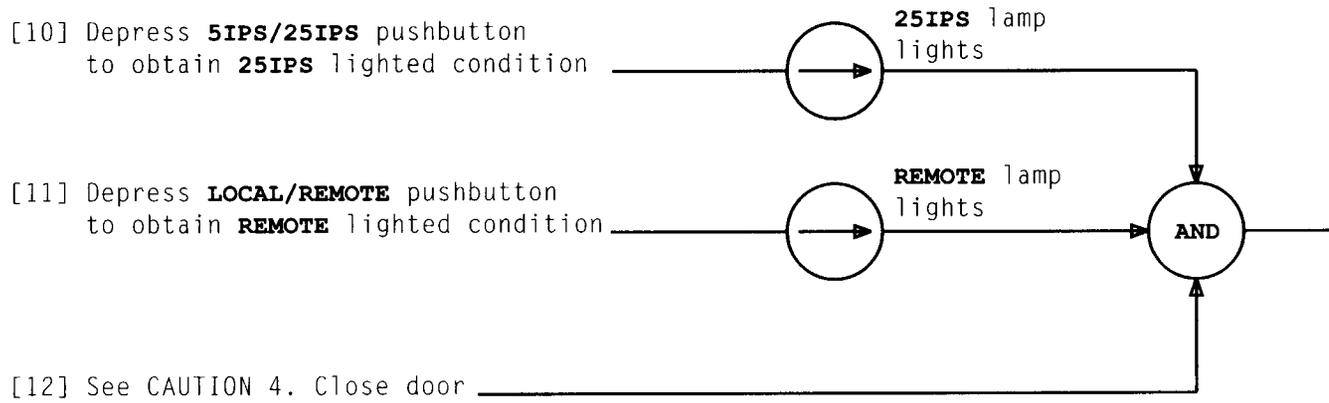
**NOTES**

1. To start tape on take-up reel, it may help to moisten tape end (moistened fingers) and stick it to reel axle
2. Tape may not stop at BOT marker if fast forward is depressed

**CAUTIONS**

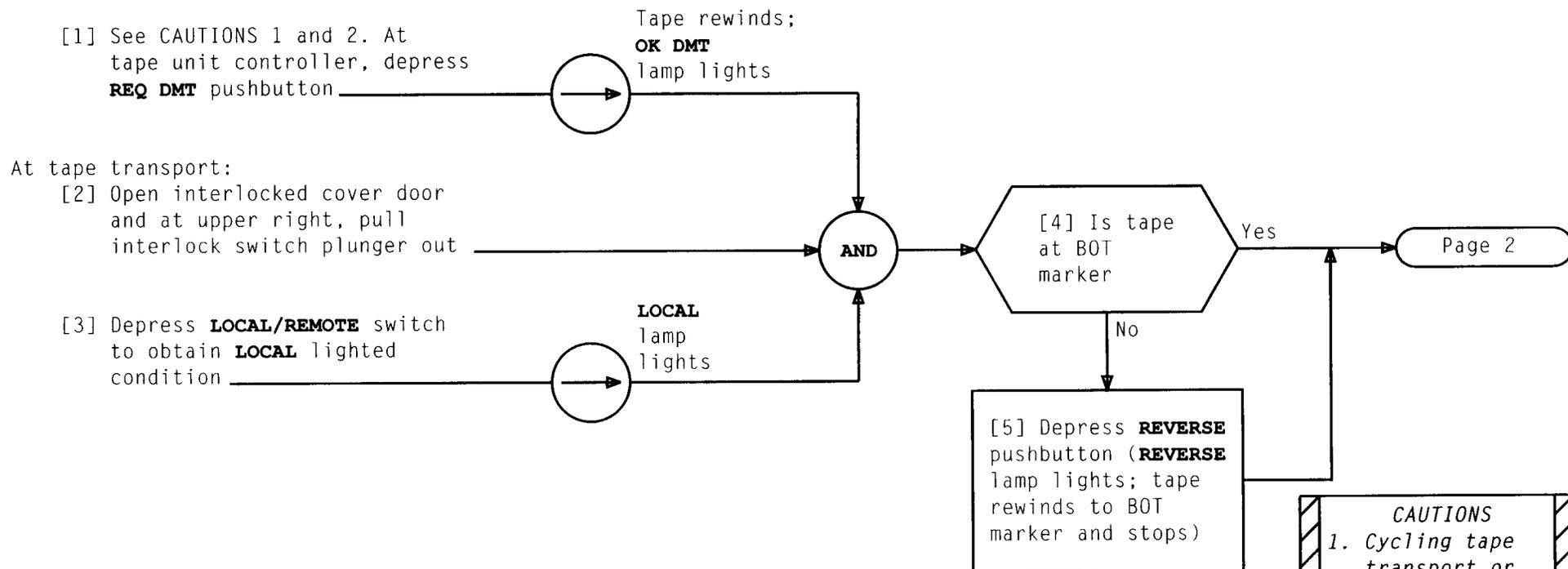
1. Contamination of tape by contact with floor damages tape heads
2. Do not touch tape head surfaces; body oils contaminate tape
3. If tape is not properly aligned along rollers and guides or is too loose, tape may be damaged

Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 3	506



**MOUNT TAPE ON TAPE TRANSPORT, TAPE UNIT**

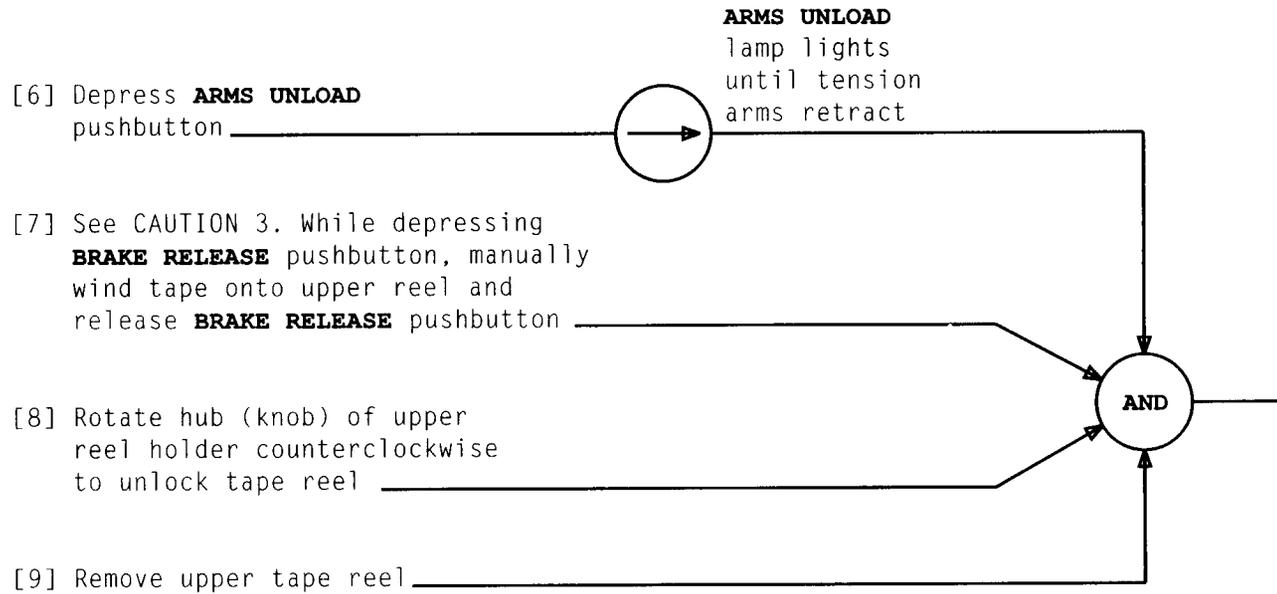
<i>CAUTION 4</i>	
<i>Closing tape transport door in harsh manner may upset alignment</i>	
Issue 1	FEB 1994
234-351-022	DLP
PAGE 3 of 3	506



**CAUTIONS**

1. *Cycling tape transport or tape unit controller with tape over read/write heads may damage tape*
2. *If tape is being demounted due to a faulty tape unit, the proper tape unit maintenance documentation should be used*

Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 2	507



<i>CAUTION 3</i>	
<i>Pulling or dragging last 2 feet of tape across heads may contaminate heads</i>	
Issue 1	FEB 1994
234-351-022	DLP
PAGE 2 of 2	507

1. Obtain PR for failing phase [TABLE A]
  2. Locate test number index page near end of PR [Figure 1, Page 2]
  3. Locate first failing test on test index page
  4. After failing test, locate and record location (LOC)
  5. After failing test, locate and record looping address (ADR)
- End of procedure

TABLE A					
PHASE	PR NO.	PHASE	PR NO.	PHASE	PR NO.
00	5A788	24	5A807	54	5A430
01	5A789	25	5A807	55	5A430
02	5A790	26	5A807	56	5A430
03	5A791	27	5A807	57	5A430
04	5A792	28	5A807	58	5A430
11	5A798	29	5A815	61	5A431
12	5A799	31	5A816	91	5A449
13	5A800	41	5A428	92	5A450
14	5A801	42	5A429	99	5A825
21	5A807	51	5A430		
22	5A807	52	5A430		
23	5A807	53	5A430		

FAILING TEST

MUDG01 20 20

```

-003- 01 #*****#
-003- 02 #
-003- 03 #          DATA TABLE TEST LOCATION AND SEGMENT LOOP ADDRESS INDEX
-003- 04 #*****#
-003- 05 #*****#
-003- 06 #
-003- 07 # TEST  LOC  LOOPING ADR      TEST  LOC  LOOPING ADR      TEST  LOC  LOOPING ADR
-003- 08 #
-003- 09 # 00000 0062  0002-0104*    00001 00065  0002-0104*    00002 0070  0002-0104*
-003- 10 # %00003 0077  0002-0104*    00004 00110  0104-0157*    00005 0120  0104-0157*
-003- 11 # 00006 0124  0104-0157*    00007 00127  0104-0157*    00008 0140  0104-0157*
-003- 12 # 00009 0145  0104-0157*    00010 00211  0157-0244*    00011 0214  0157-0244*
-003- 13 # 00012 0217  0157-0244*    00013 00223  0157-0244*    00014 0226  0157-0244*
-003- 14 # 00015 0232  0157-0244*    00016 00235  0157-0244*    00017 0240  0157-0244*
-003- 15 #
-003- 16 #*****#

-003- 19 # % - EARLY TERMINATION POINT AFTER THIS TEST
-003- 20 # * - LOOP CONTAINS A CONDITIONAL DTJUMP AND MAY BE SENSITIVE TO RUN TIME VARIABLES

```

FAILING PHASE  
LOOPING ADDRESS  
LOC (LOCATION)

Figure 1 - Sample PR Data

On Summary Data Printout [Figure 1]:

1. Note monitor point address on first CD line under **V1** column
2. Convert octal failing bit in leftmost four octal digits of word under adjacent **V2** column to decimal

**NOTE:** In Test Access PK Document: Negative addresses precede positive addresses in PK. If address is not found, other addresses and bits may be investigated using other V column pairs (first CD line or other CD lines). The PK data for these addresses is further removed from fault, and PR data may be of greater value

3. Locate address and failing bit
4. Note pack type and gate name for failing bit

In CPS for Pack Type:

5. Locate component list section

**NOTE:** If A or B appears after gate name in test access PK, it indicates A or B half of register (gate)

6. Under column heading **DESIG**, locate gate name
7. In adjacent **SH LOC** column, use location indicated to locate gate in CPS
8. At gate, note lead name and terminal leaving gate to outside pack [Figure 2]

In Test Access PK Document:

9. For failing bit, note FS, SD, and symbol name

In SD FS indicated:

10. Locate symbol number having same symbol name as indicated in Test Access PK for failing bit
11. Locate lead interconnection section for this symbol
12. Using terminal and lead name noted, locate corresponding SD lead name

End of procedure

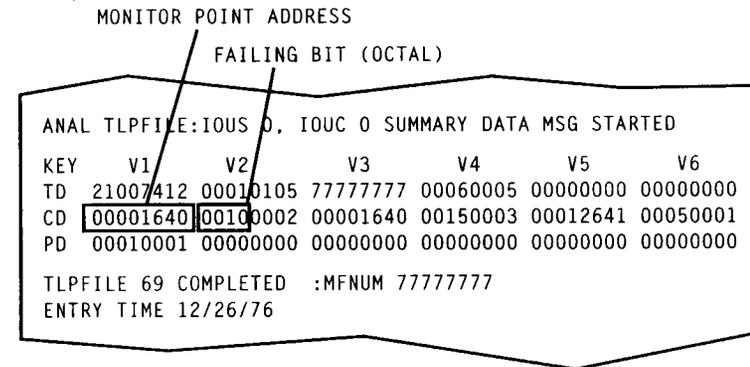


Figure 1 - Example of Summary Data Printout

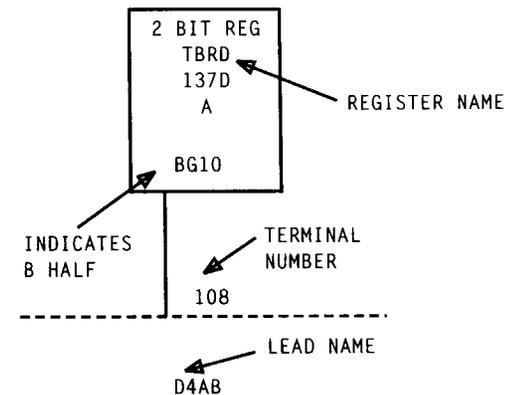


Figure 2 - Example of Lead Leaving B Half of CPS Register

## SIGNAL TRACE PATH OF FAILING BIT USING SUMMARY DATA PRINTOUT AND TEST ACCESS PK DOCUMENT

Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 1	509

At DSU:

[1] Press **LL** switch  
[See NOTE 1]

**LL** indicator lights;  
**TEST** indicator flashes;  
**LSD, DSR, CTS** indicators go out;  
**TEST** indicator stops flashing;  
**LSD, DSR, CTS** indicators light.

[2] Press **TP** switch

**TP** indicator lights;  
**DSR** indicator goes off;  
**TEST** indicator flashes;  
**TXD** and **RXD** indicators flash.

[3] Observe Test  
Result

**TEST** indicator stops flashing;  
**PASS** or **FAIL** indicator lights.

[4] Press **TP** switch

**TP** indicator goes off;  
**TXD** and **RXD** indicators go off;  
**PASS** or **FAIL** indicator goes off;  
**DSR** indicator lights.

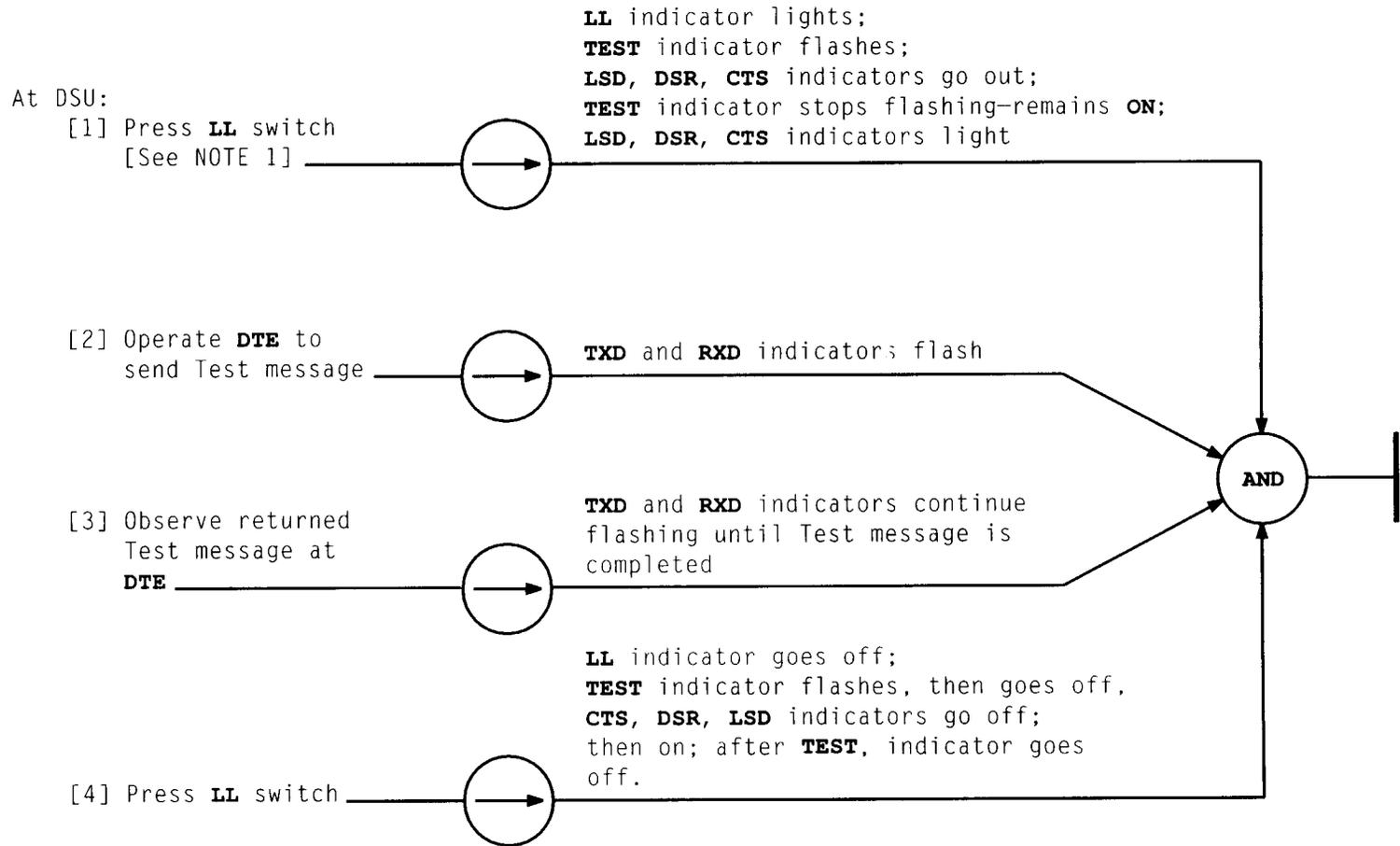
[5] Press **LL** switch

**LL** indicator goes off;  
**TEST** indicator flashes, then goes off;  
**CTS, DSR, LSD** indicators go off, then on;  
after **TEST**, indicator goes off.

AND

NOTE 1	
Device test is disruptive. The IOUS and IOUC channels associated with the local and remote DSUs go out-of-service	
Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 1	510

## PERFORM DSU LOCAL DEVICE TEST



NOTE 1	
Local Loopback Test is disruptive. The IOUS, IOUC channels associated with the local and remote DSUs go out-of-service.	
Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 1	511

**PERFORM DSU LOCAL LOOPBACK TEST**

At DSU:

[1] Press **RL** switch  
[See NOTE 1]

**RL** indicator lights;  
**TEST** indicator flashes;  
**LSD, DSR, CTS** indicators go out;  
**TEST** indicator stops flashing;  
**LSD, DSR, CTS** indicators light.

[2] Press **TP** switch

**TP** indicator lights;  
**DSR** indicator goes off;  
**TXD** and **RXD** indicators flash.

[3] Observe Test  
Result

Look for the **FAIL** indicator to  
flash during the test interval

[4] Press **TP** switch

**TP** indicator goes off;  
**TXD** and **RXD** indicators go off;  
**DSR** indicator lights.

[5] Press **RL** switch

**RL** indicator goes off;  
**TEST** indicator flashes, then goes off;  
**CTS, DSR, LSD** indicators go off, then  
on; after **TEST**, indicator goes off.

AND

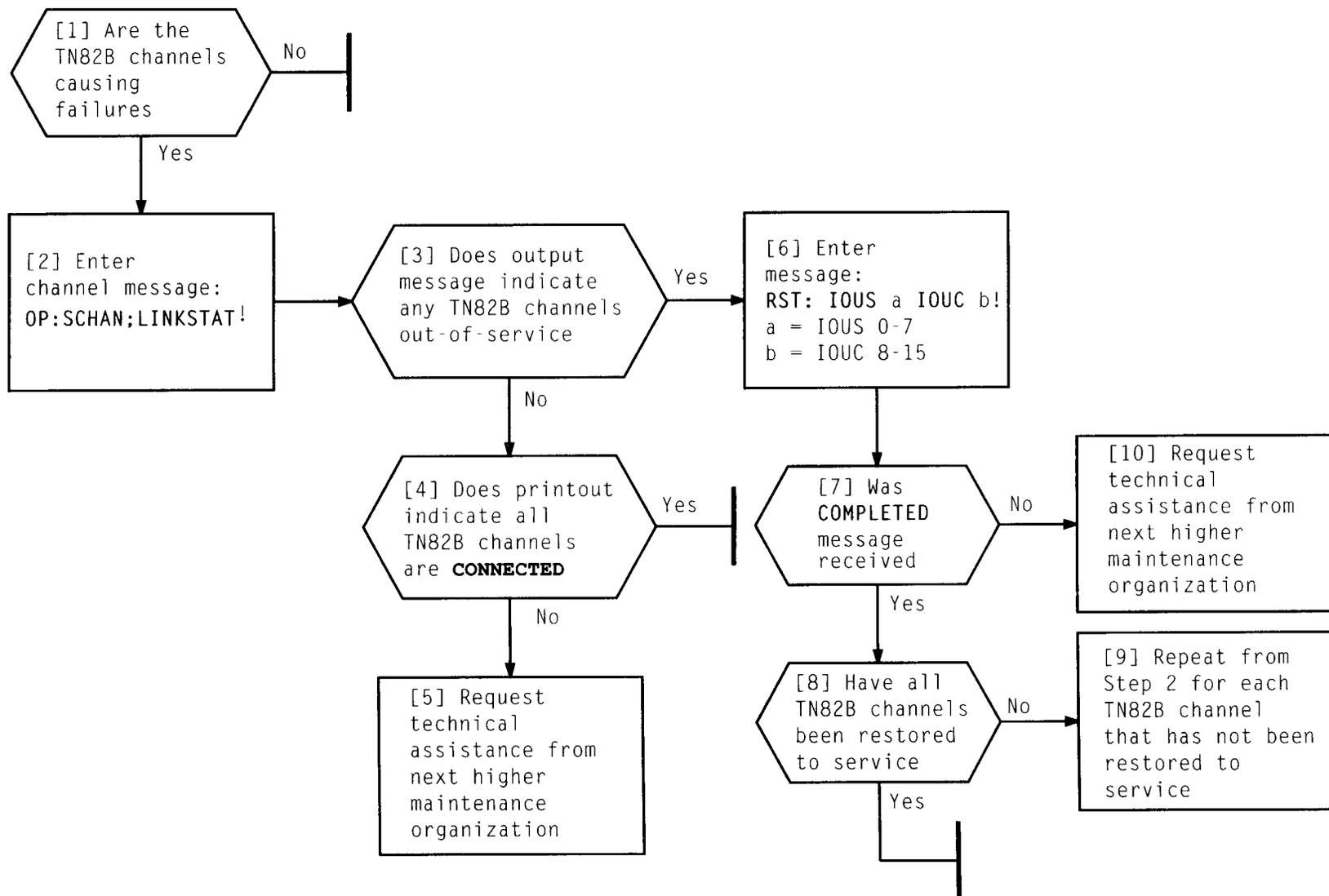
NOTE 1  
Digital Loopback  
Test is disruptive.  
The IOUS, IOUC  
channels associated  
with the local and  
remote DSUs go  
out-of-service.

Issue 1 FEB 1994

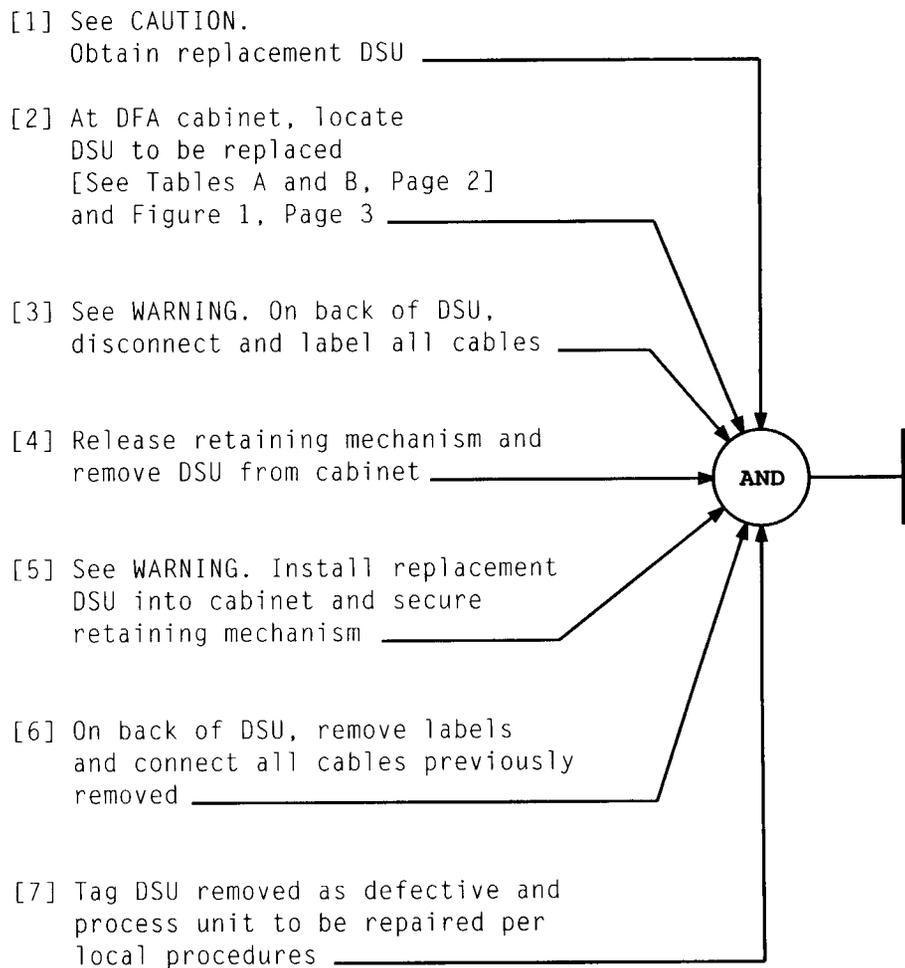
234-351-022 DLP

PAGE 1 of 1 512

**PERFORM DSU DIGITAL LOOPBACK TEST**



Issue 1	FEB 1994
234-351-022	DLP
PAGE 1 of 1	513



**WARNING**  
When handling any equipment or working in the backplane area, a grounded antistatic wrist strap (R-4987 or equivalent) must be worn. Connect strap to common ground. When appropriate wrist strap is not available, always touch grounded (exposed) metal before handling equipment. Never pass unprotected equipment to an ungrounded person or touch components, leads or connector pins

**CAUTION**  
*Keep DSU in protective package until it is ready to be installed in cabinet*

<b>Issue 1</b>	<b>FEB 1994</b>
<b>234-351-022</b>	<b>DLP</b>
<b>PAGE 1 of 3</b>	<b>514</b>

TABLE A						
TN82B CIRCUIT PACK PC DESIGNATION, IOUC, AND ASTN CHANNELS (IOMP a, IOUS x)				TN82B CIRCUIT PACK LOCATION	DIGITAL FACILITY ACCESS DSU LOCATION	
TN82B PC DESG.	TN82B IOUC MEM NO.	ASTN CHANNEL NO.	ASTN LINK NO.		DFA 0	DFA 1
PC22	10	90	6	50/20 - 092	-	2
PC23	11	86	2	50/20 - 084	-	1
PC32	14	88	4	50/20 - 032	2	-
PC33	15	84	0	50/20 - 024	1	-

TABLE B						
TN82B CIRCUIT PACK PC DESIGNATION, IOUC, AND ASTN CHANNELS (IOMP a, IOUS x)				TN82B CIRCUIT PACK LOCATION	DIGITAL FACILITY ACCESS DSU LOCATION	
TN82B PC DESG.	TN82B IOUC MEM NO.	ASTN CHANNEL NO.	ASTN LINK NO.		DFA 0	DFA 1
PC22	10	91	7	50/20 - 092	10	-
PC23	11	87	3	50/20 - 084	9	-
PC32	14	89	5	50/20 - 032	-	10
PC33	15	85	1	50/20 - 024	-	9

REPLACE DATA SERVICE UNIT (DSU)

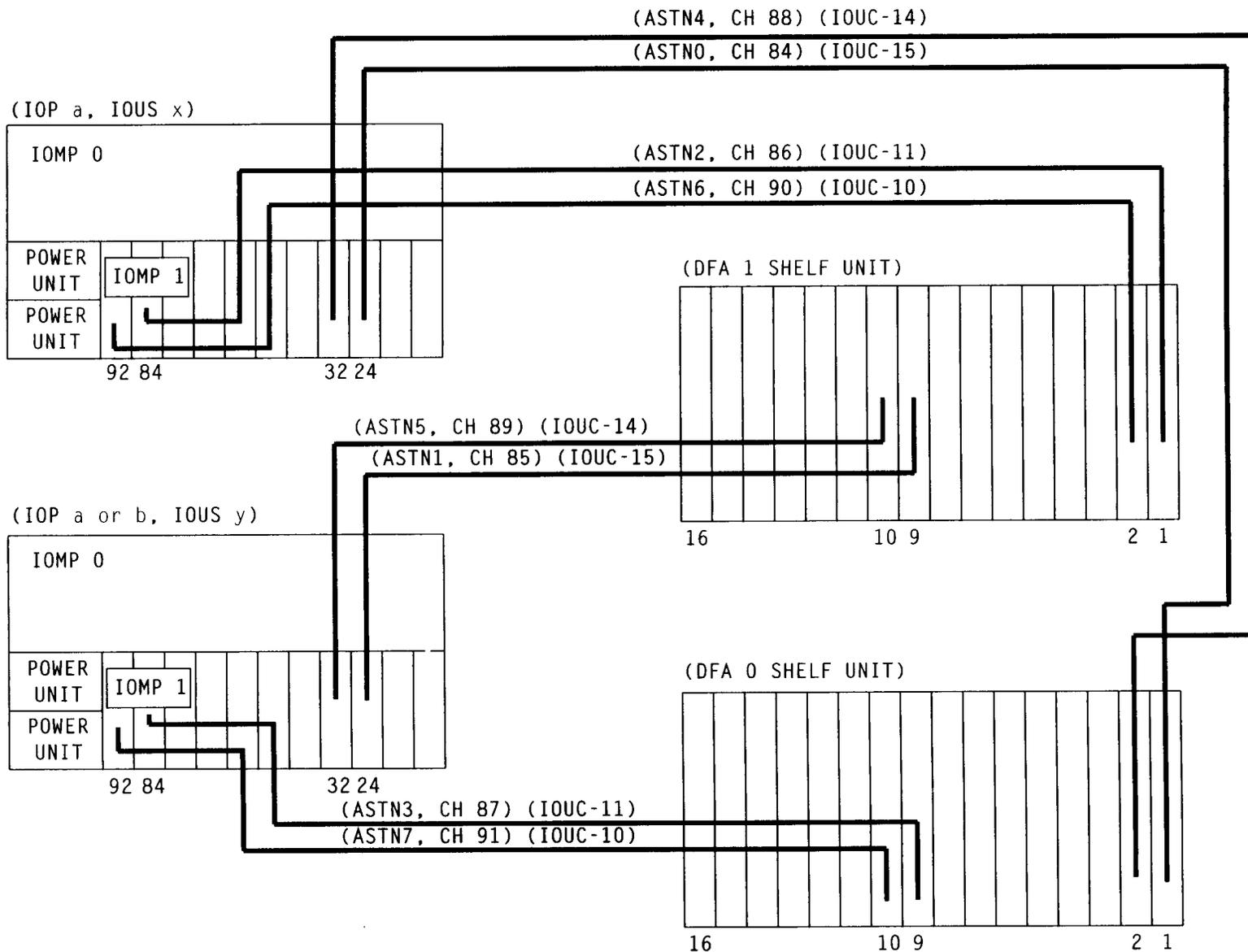


Figure 1 - ASTN Channel Connections Assignments From IOMP To DFA (Rear View)

REPLACE DATA SERVICE UNIT (DSU)

Issue 1	FEB 1994
234-351-022	DLP
PAGE 3 of 3	514

ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE
• TPG-000 • IXL-001 • NTP-002 • NTP-003 • NTP-004		• TAP-130 • TAP-131 • TAP-132 • TAP-133 • TAP-134									
• TAD-100 • ISD-101 • TAP-102 • ISD-103 • TAP-104		• TAP-135 • TAP-136 • TAP-137 • TAP-138 • TAP-139									
• ISD-105 • TAP-106 • ISD-107 • TAP-108 • ISD-109		• TAP-140 • TAP-141 • TAP-142 • TAP-143 • TAP-144									
• TAP-110 • ISD-111 • TAP-112 • ISD-113 • ISD-114		• TAP-145 • TAP-146 • DLP-500 • DLP-501 • DLP-502									
• ISD-115 • TAP-116 • ISD-117 • TAP-118 • ISD-119		• DLP-503 • DLP-504 • DLP-505 • DLP-506 • DLP-507									
• ISD-120 • TAP-121 • ISD-122 • ISD-123 • TAP-124		• DLP-508 • DLP-509 • DLP-510 • DLP-511 • DLP-512									
• TAP-125 • TAP-126 • TAP-127 • TAD-128 • TAP-129		• DLP-513 • DLP-514 • CKL-891 • TNG-893									

**CHECKLIST**