

**COMPLETING MARKERS
MISCELLANEOUS TESTS
OFFICES EQUIPPED WITH OFFICE TEST FRAME
NO. 5 CROSSBAR OFFICES**

1. GENERAL

PAGE

1.01 This section describes a method of making miscellaneous tests on completing markers in offices equipped with the office test frame in No. 5 crossbar offices.

E. Pattern Feature: This test checks that the proper channel relays operate for each junctor subgroup. **15**

1.02 This section is reissued for the following reasons:

F. Make-busy Feature: This test checks that the marker is made busy when a fuse blows or a plug is inserted into the make-busy jack for the marker. **15**

(a) To revise title.

G. All-Markers-Busy Alarm: This test checks the timing of the all-markers-busy alarm. **17**

(b) To revise test A to test the improved cross detection check on FTN₁ relays and to provide a test for any trunk link frame equipped with twelve level junctor switches.

H. Trunk Test and Selection Feature: This test checks that trunks are tested and selected in the correct sequence. **18**

(c) To make minor changes as required.

This reissue does not affect Equipment Test Lists.

1.03 The tests covered are:

PAGE

1.04 All tests require that the marker being tested be made busy.

A. Trouble Detecting Features for False Ground, Battery, and Crosses: This test checks the cross-detecting relays for proper operation under trouble conditions. **3**

1.05 Tests A, D, F, and G require action and verification at the marker frame. Test G may require action and verification at the associated switchboard.

B. Recycle of Work Timer: This test checks the recycle feature of the work timer. **3**

1.06 Lettered Steps: A letter a, b, c, etc, added to a step number in Part 4 of this section, indicates an action which may or may not be required depending on local conditions. The condition under which a lettered step or a series of lettered steps should be made is given in the ACTION column, and all steps governed by the same condition are designated by the same letter within a test. Where a condition does not apply, all steps designated by that letter should be omitted.

C. Seize Frame Timer—Miscellaneous: This test checks the starting and stopping of the seize frame timer on all conditions other than frame seizures. **11**

D. Trouble Indicator Timer: This test checks the timing of the trouble indicator timer and the lighting of proper alarm lamps. **14**

1.07 Local instructions should be followed for recording any register operations caused by performing these tests.

SECTION 218-422-502

2. APPARATUS

All Tests

- 2.01** 332A (make-busy) plugs, as required.
- 2.02** Blocking tools as required. Use tools and apply as covered in Section 069-020-801.

Tests A and F

- 2.03** Testing cord, two 893 cords, 6 feet long, equipped with two 360A tools (1W13B cord), one equipped with two KS-6278 connecting clips, the other equipped with one KS-6278 connecting clip and one 411A (test pick) tool (for connecting ground or battery to resistor and point under test).

Test A

- 2.04** The following resistors or their equivalent:

Tests D and G

- 2.05** KS-3008 stopwatch or equivalent.

Test H

- 2.06** Testing cord, 893 cord, 6 feet long, equipped with two 360A tools, (1W13B cord) and two 639A (relay contact connector) tools and two 651D (relay contact connector holder) tools (for strapping fixed contacts of wire-spring relays).

CODE RECOMMENDED	OHMS	VALUE	
			TOLERANCE
18AK	60		±5%
18Y	90		±5%
18P	130		±5%
18F	150		±5%
18G	200		±5%
18AF	300		±5%
18AN	350		±5%
18AJ	400		±5%
19GP	475		±5%

3. PREPARATION

STEP	ACTION	VERIFICATION
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All Tests Except G

- 1 At jack, lamp, and key circuit—
Insert make-busy plug into M-C-MB jack for marker being tested.

STEP	ACTION	VERIFICATION
4. METHOD		

STEP	ACTION	VERIFICATION
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A. Trouble Detecting Features for False Ground, Battery, and Crosses

2	Record plant register MTR ₁ for marker under test.	
3	At marker frame— Momentarily connect ground to terminals 46 and 47, common equipment frame terminal strip (CE) MTFC-A1 as shown in Table A, first item.	At TIC— Display registered. MXT lamp lights.
4	At TIC— Momentarily operate RLS key.	Display released.
5	Insert make-busy plug into the TIC-MB jack for the marker under test.	
6	At marker frame— Momentarily connect ground or battery as required, to terminals in order as shown in Table A.	Marker relays operate corresponding with designations listed in Table A, under heading RELAYS OPERATED.
7	Record reading of plant register MTR ₁ for marker under test.	
8a	If no further tests are to be made at this time— At TIC— Remove make-busy plug from TIC-MB jack for marker under test.	
9a	At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack for marker under test.	

B. Recycle of Work Timer

2	At TIC— Insert make-busy plug into TIC-MB jack associated with marker under test.	
3	At marker frame— Block relays, as required, in order indicated in Table B.	Relays function as indicated in Table B.
4a	If no more marker tests are to be made at this time—	

TABLE A

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES. OHMS	AT COMMON EQPT FRAME CONNECT GROUND TO TERMINALS	RELAYS OPERATED	NOTES
PA and PB			TERM. STRIP (CE) MTFC-A1 46 and 47	XPG,PA,PB,MXT	
TSX TG0 TG1 TG2 TG3	TSE1		TERM. STRIP (CE) TLC-MA1 11 40 41 42 43	XTS1,MXT XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT	
TG4 TG5 TG6 TG7 TG8 TG9			44 50 51 52 53 54	XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT	
TG10 TG11 TG12 TG13 TG14			TERM. STRIP (CE) TLC-MA2 40 41 42 43 44	XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT	
TG15 TG16 TG17 TG18 TG19			50 51 52 53 54	XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT XTG1,MXT	
AST	FAK		TERM. STRIP (CE) TLC-MB2 11	XSL,MXT	
BST ONN and 1SE	FBK		TERM. STRIP (CE) TLC-MC2 11 20 and 21	XSL,MXT XPT,ONN,1SE,MXT	
RS0 and RS1 RS2 and RS3			TERM. STRIP (CA) MTFC-C2 20 and 21 22 and 23	XRS3,RS0,RS1,MXT XRS4,RS2,RS3,MXT	
XFT			TERM. STRIP (CE) TLC-M 22	XAFT,MXT	

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT COMMON EQPT FRAME CONNECT GROUND TO TERMINALS	RELAYS OPERATED	NOTES
LL0			TERM. STRIP (CB) LLC-MA2 00	XACH,MXT	
LO LOB LOK G			TERM. STRIP (CB) LLC-MB2 10 11 12 14	XLO,MXT XLO,MXT XLO,MXT XLO,MXT	
CS0 and CS1			TERM. STRIP (CB) LLC-MB1 00 and 01	XACS,MXT	
RL MRL BT TRL TRK	CB,FBK TR2		TERM. STRIP (CC) 32 10 11 16 23	XRL,MXT XMRL,MXT XBT,MXT XTRL,MXT XTRK,MXT	
HGK		150	CONNECT RES. GROUND TO TERMINALS TERM. STRIP (CB) LLC-MA1 12	XHG,HGK,MXT	
XS XSA	CKG5,OGC	350 350	TERM. STRIP (CF) OSC-CONT 24 11	XS,MXT XSA,MXT	
LVK ALC		150 60	TERM. STRIP (CE) TLC-MB2 01 14	XLV,MXT XALC,MXT	
BLC	BX	60	TERM. STRIP (CE) TLC-MC2 14	XALC,MXT	

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT COMMON EQPT FRAME CONNECT GROUND TO TERMINALS	RELAYS OPERATED	NOTES
			CONNECT RES. GROUND TO RELAY SPRING		
XCKR		0	13F of TER1	XCKR,MXT	
XLG		200	2F of HGK	XLG,MXT	
XVGB		475	17F of LLC1	XAVGB,MXT	1
XVGB		475	17F of LLC1	XAVGB,MXT	2
XF		475	10F of PR	XAF,MXT	3
XJC		60	3F of JG0	XAJC,MXT	3
XJG	JG0	350	4F of JG0	XATG,MXT	
XLR		130	9F of FUT0	XALR,MXT	
JS0	ONX	300	12F of CH0	XAJS,MXT	4
SBA2	BX,ONX	300	8F of BX	XJS1,XAJS,MXT	5
			AT COMMON EQPT FRAME CONNECT RES. BATTERY TO TERMINALS		
			TERM. STRIP (CE) TLC-MA1		
TSX	ONX	300	11	XATS,MXT	
			TERM. STRIP (CE) TLC-MC2		
RS0		90	40	XRS1,XARS,MXT	
RS1		90	41	XRS1,XARS,MXT	
RS2		90	42	XRS1,XARS,MXT	
RS3		90	43	XRS1,XARS,MXT	
RS4		90	44	XRS1,XARS,MXT	
RS5		90	50	XRS2,XARS,MXT	
RS6		90	51	XRS2,XARS,MXT	
RS7		90	52	XRS2,XARS,MXT	
RS8		90	53	XRS2,XARS,MXT	
RS9		90	54	XRS2,XARS,MXT	
BSM	ONX	300	10	XATS,MXT	
			TERM. STRIP (CE) TLC-MB2		
ASM	ONX	300	10	XATS,MXT	
			TERM. STRIP (CE) TLC-M		
SS0	SSB,ONX	300	30	XSS,MXT	6
SS1	SSB,ONX	300	31	XSS,MXT	6
SS2	SSB,ONX	300	32	XSS,MXT	6
SS3	SSB,ONX	300	33	XSS,MXT	6
SS4	SSB,ONX	300	34	XSS,MXT	6

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT COMMON EQPT FRAME CONNECT RES. BATTERY TO TERMINALS	RELAYS OPERATED	NOTES
			TERM. STRIP (CE) TLC-M		
SS5	SSA,ONX	300	40	XSS,MXT	6
SS6	SSA,ONX	300	41	XSS,MXT	6
SS7	SSA,ONX	300	42	XSS,MXT	6
SS8	SSA,ONX	300	43	XSS,MXT	6
SS9	SSA,ONX	300	44	XSS,MXT	6
SS0	SSB,ONX	300	30	XSS,MXT	6
SS1	SSB,ONX	300	31	XSS,MXT	6
SS2	SSB,ONX	300	32	XSS,MXT	6
SS3	SSB,ONX	300	33	XSS,MXT	6
SS4	SSB,ONX	300	34	XSS,MXT	6
SS5	SSB,ONX	300	40	XSS,MXT	6
SS6	SSB,ONX	300	41	XSS,MXT	6
SS7	SSB,ONX	300	42	XSS,MXT	6
SS8	SSB,ONX	300	43	XSS,MXT	6
SS9	SSB,ONX	300	44	XSS,MXT	6
TB0		350	10	XTB1,MXT	
TB1		350	11	XTB1,MXT	
TB2		350	12	XTB1,MXT	
TB3		350	13	XTB1,MXT	
TB4		350	14	XTB1,MXT	
TB5		350	20	XTB1,MXT	
			TERM. STRIP (CB) LLC-MA2		
SM0		350	20	XLS,MXT	
SM1		350	21	XLS,MXT	
SM2		350	22	XLS,MXT	
SM3		350	23	XLS,MXT	
SM4		350	24	XLS,MXT	
SM5		350	30	XLS,MXT	
SM6		350	31	XLS,MXT	
SM7		350	32	XLS,MXT	
SM8		350	33	XLS,MXT	
SM9		350	34	XLS,MXT	
XN	XNS			XN,MXT	
XN	BNA,RIA			XN,MXT	7
XN	RIA,TBIA			XN,MXT	7
XN	BNA,TBIA			XN,MXT	7
XN	BNA,TRN			XN,MXT	8

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT COMMON EQPT FRAME CONNECT RES. BATTERY TO TERMINALS	RELAYS OPERATED	NOTES
			TERM. STRIP (CB) LLC-MA2		
XN	RIA,TRN			XN,MXT	8
XN	TBIA,TRN			XN,MXT	8
XN	BNA,NE			XN,MXT	8
XN	RIA,NE			XN,MXT	8
XN	TBIA,NE			XN,MXT	8
XN	SAE,UC			XN,MXT	
XN	ECN,OCN			XN,MXT	
XN	TRN,NE			XN,MXT	9
XN	KK,NE			XN,MXT	8
XN	TRN,DC1A			XN,MXT	
XN	TRN,VC1A			XN,MXT	8
XN	NANS,AN			XN,MXT	10
XN	NANS,ANS			XN,MXT	10
MXT	SQA			MXT	
FS0	FTC0			FTCK.FS0	
FS-	FTC- (to last equipped FTC-relay)			FTCK.FS- (to last equipped FTC-relay operated)	
			AT TRANSLATOR AND CODE TREATMENT FRAME CONNECT GROUND TO TERMINALS		
			TERM. STRIP (TR) OSC-MA1		
CL1			01	XT5,MXT	5
CL2			02	XT5,MXT	5
CL3			03	XT5,MXT	5
CL4			04	XT5,MXT	5
			TERM. STRIP (TR) OSC-MB2		
AR0			10	XT5,MXT	5
AR1			11	XT5,MXT	5
AR2			12	XT5,MXT	5
AR4			13	XT5,MXT	5
AR7			14	XT5,MXT	5
BR0			20	XT5,MXT	5
BR1			21	XT5,MXT	5
BR2			22	XT5,MXT	5
BR4			23	XT5,MXT	5
BR7			24	XT5,MXT	5

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT TRANSLATOR AND CODE TREATMENT FRAME CONNECT GROUND TO TERMINALS	RELAYS OPERATED	NOTES
			TERM. STRIP (TR) OSC-MB2		
CL5			52	XT5,MXT	5
CL6			53	XT5,MXT	5
DL1			40	XT5,MXT	5
DL2			41	XT5,MXT	5
DL3			42	XT5,MXT	5
DL4			43	XT5,MXT	5
DL5			44	XT5,MXT	5
DL6			50	XT5,MXT	5
			TERM. STRIP (TR) OSC-MC1		
CP0			50	XT5,MXT	5
CP1			51	XT5,MXT	5
CP2			52	XT5,MXT	5
CP4			53	XT5,MXT	5
CP7			54	XT5,MXT	5
MB0			40	XT5,MXT	5
MB1			41	XT5,MXT	5
MB2			42	XT5,MXT	5
MB4			43	XT5,MXT	5
MB7			44	XT5,MXT	5
			TERM. STRIP (TR) OSC-MB1		
CR0			20	XT5,MXT	5
CR1			21	XT5,MXT	5
CR2			22	XT5,MXT	5
CR4			23	XT5,MXT	5
CR7			24	XT5,MXT	5
SC			30	XT5,MXT	
TVT			31	XT5,MXT	
			TERM. STRIP (TR) OSC-MC1		
AMA			24	XT5,MXT	
OBS			20	XT5,MXT	
NOB			21	XT5,MXT	
L5D			31	XT5,MXT	
LST			32	XT5,MXT	
4DG			33	XT5,MXT	
5DG			34	XT5,MXT	
			TERM. STRIP (TS) IRMC-MC		
OA and OB			21 and 22	XT,OA,OB,MXT	

TABLE A (Cont'd)

LEADS UNDER TEST	RELAYS BLOCKED OPERATED	RES OHMS	AT TRANSLATOR AND CODE TREATMENT FRAME CONNECT GROUND TO TERMINALS	RELAYS OPERATED	NOTES
INC and TAN	TCA		TERM. STRIP (TS) IRMC-MA 51 and 53	XCLX,INC,TAN,MXT	
OBS and NOB	CHAI		TERM. STRIP (TS) ORMC-MC 22 and 23	XOB,OBS,NOB,MXT	
TVA and SCC	OGC,TVA			XTV,MXT	5
DL0P and DL1P DL0S and DL1S CR0P and CR1P CR0S and CR1S CPOP and CP1P			TERM. STRIP (RB) DL0P and DL1P DL0S and DL1S CR0P and CR1P CR0S and CR1S CPOP and CP1P	XDL,MXT XDL,MXT XCR,MXT XCR,MXT XCP,MXT	5 5 5 5 5
CPOS and CP1S CLOP and CL1P CLOS and CL1S			CPOS and CP1S CLOP and CL1P CLOS and CL1S	XCP,MXT XCL,MXT XCL,MXT	5 5 5
FU0 and FU1 FTTB	CKG1,CKG5 CKG1	475 475	AT COMMON EQPT FRAME CONNECT RES. BAT. TO TERMINALS TERM. STRIP (CB) NGC-MCB 40 and 41 40	XFUN, MXT XFUN,FTTB	
FU0 and FU2 FU0 and FU3 FU0 and FU4 FU0 and FU5	CKG1,CKG5 CKG1,CKG5 CKG1,CKG5 CKG1,CKG5	475 475 475 475	40 and 42 40 and 43 40 and 44 40 and 50	XFUN,MXT XFUN,MXT XFUN,MXT XFUN,MXT	
FU0 and FU6 FU0 and FU7 FU0 and FU8 FU0 and FU9 FT0 and FT1 FTTB	CKG1,CKG5 CKG1,CKG5 CKG1,CKG5 CKG1,CKG5 CKG1,CKG5 CKG1	475 475 475 475 475 475	40 and 51 40 and 52 40 and 53 40 and 54 01 and 02 01	XFUN,MXT XFUN,MXT XFUN,MXT XFUN,MXT XFUN,MXT XFUN,FTTB	
FT0 and FT2 FT0 and FT3	CKG1,CKG5 CKG1,CKG5	475 475	01 and 03 01 and 04	XFUN,MXT XFUN,MXT	
FT4 and FT5	CKG1,CKG5	475	TERM. STRIP (CB) NGC-MCD 11 and 12	XFTN,MXT	5
NSS0 and NSS1			TERM. STRIP (TB) NSS 0 and 1	XN,MXT	5

TABLE B

STEP	OPERATIONS			OBSERVATIONS			
	BLOCK RELAY		REMOVE BLOCKING TOOL FROM RELAY	OBSERVE RELAY			
	OPERATED	NONOPERATED		OPERATES	RELEASES	DOES NOT OPERATE	DOES NOT RELEASE
1		TRT					
2	TMS			WT			
3			TMS		WT		
4		RYT1					
5	GLH			RYT		WT	
6	TM					WT	
7			RYT1	RYT, WT	RYT		
8	GT1				RYT1		
9		RYT1					
10			TM, GLH, GT1		WT		
11	RAV1			RYT			
12	SNK					WT	
13			RAV1				RYT
14			SNK		RYT		
15	SNK			WT			
16	SFT*				WT*		
17	RCY			RYT	WT		
18	SP		SNK		RYT		
19			RCY, SP				
20	†AGP*			RYT*			
21	LK2*			RYT*			
22	†NT3*			RYT*			
23	OFH*			RYT*			
24	RSC			RYT			
25	SCB2*				RYT*		
26			RSC		RYT		
27	CK0			RYT			
28	RNG*				RYT*		
29			CK0		RYT*		
30	STP					RYT	
31	LLC1			RYT			

STEP

ACTION

VERIFICATION

TABLE B (Cont'd)

STEP	OPERATIONS			OBSERVATIONS			
	BLOCK RELAY		REMOVE BLOCKING TOOL FROM RELAY	OBSERVE RELAY			
	OPERATED	NONOPERATED		OPERATES	RELEASES	DOES NOT OPERATE	DOES NOT RELEASE
32	STP2*				RYT*		
33			LLC1,STP		RYT		
34	CKG1,OR, RGT,RV1				RYT		
35	DIS2*				RYT*		
36	NR*				RYT*		
37			CKG1*		RYT*		
38			OR*		RYT*		
39			RGT*		RYT*		
40			RV1		RYT		
41			CKG1,OR,RGT				
42	†GB			RYT			
43	†SP*				RYT*		
44	†		GB		RYT		
45	CA1*††			RYT*			
46	CB1*††			RYT*			
47			RYT1,TRT				

*Momentarily.

†When equipped →(Perform steps 43 through 45 when option XS is provided).←

††Located in foreign area translator connector frame.

Caution: Perform this test as rapidly as possible to prevent the prolonged conduction of the cold cathode tubes.

3 At marker frame—
Block relays, as required, in order indicated in Table C.

Relays function as indicated in Table C.

4a If no more marker tests are to be made at this time—

STEP	ACTION	VERIFICATION
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At jack, lamp, and key circuit—
Remove make-busy plug from M-C-MB jack.

- 5a At TIC—
Remove make-busy plug from TIC-MB jack associated with marker under test.

D. Trouble Indicator Timer

- 2 At TIC—
Insert make-busy plug into TIC-MB jack associated with marker under test.
- 3 At marker frame—
Block relay TR1 nonoperated.

TABLE C

STEP	OPERATIONS			OBSERVATIONS			
	BLOCK RELAY		REMOVE BLOCKING TOOL FROM RELAY	OBSERVE RELAY			
	OPERATED	NONOPERATED		OPERATES	RELEASES	DOES NOT OPERATE	DOES NOT RELEASE
1		TRTR,LDT,SDT					
2	CKG2,TRT,TST			SF,SFT			
3			TST				SF,SFT
4			TRT		SF,SFT		
5	MON1			SF			
6	†SPL				SF		
7	†SFR*			SF*			
8			MON1,SPL				
9	†NTT*			SF*			
10			CKG2				
11	SFT						
12	TGT					SF	
13			SFT	SF			
14	RAV2*				SF*		
15			TGT		SF		
16			SDT,TRTR,LDT				

* Momentarily.

† When equipped.

STEP	ACTION	VERIFICATION
4	Block relay SDT operated, <i>start timing</i> .	Within 2 to 4 seconds, TRT, TA lamps light. Major alarm sounds.
5	Remove blocking tool from TR1 relay.	
6	Remove blocking tool from SDT relay.	
7	Momentarily operate AR key.	TRT, TA lamps extinguished. Major alarm silenced.
8	At TIC— Momentarily operate TIC-AR key.	
9a	If no more tests are to be made at this time— At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack.	
10a	At TIC— Remove make-busy plug from TIC-MB jack associated with marker under test.	

E. Pattern Feature

2	Insert make-busy plug into TIC-MB jack associated with marker under test.	
3	At marker frame— Block relays operated, as required, in order indicated in Table D.	Relays function as indicated in Table D.
4a	If no more tests are to be made at this time— At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack.	
5a	At TIC— Remove make-busy plug from TIC-MB jack associated with marker under test.	

F. Make-busy Feature

2	At wiring side of marker frame— Connect 48-volt battery to 48-volt fuse alarm bar.	FA1, MB relays operate. FA lamp lights. Major alarm sounds.
3	Remove test connection from 48-volt battery and 48-volt fuse alarm bar.	FA lamp extinguished. FG lamp lights. Major alarm silenced.
4	At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack.	At marker frame— MB relay remains operated.

STEP	ACTION	VERIFICATION
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TABLE D

RELAYS BLOCKED OPERATED	RELAYS OPERATED
PA,P0 PC,P0 PC,P1 PB,P1 PA,P1	TCH0,TCH7 TCH0,TCH2,TCH4,TCH6,TCH8 TCH1,TCH3,TCH5,TCH7,TCH9 TCH1 TCH1,TCH8
RA,P2 PB,P2 PB,P3 PA,P3 PA,P4	TCH2,TCH4,TCH6 TCH2 TCH3 TCH3,TCH5,TCH9 TCH0,TCH1,TCH7,TCH8
PB,P4 PB,P5 PA,P5 PA,P6 PB,P6	TCH4 TCH5 TCH1,TCH3,TCH5,TCH9 TCH2,TCH4,TCH6,TCH8 TCH6
PB,P7 PA,P7 PA,P8 PB,P8 PB,P9	TCH0,TCH7 TCH1,TCH3,TCH5,TCH7,TCH9 TCH0,TCH2,TCH4,TCH6,TCH8 TCH8 TCH9
PA,P9 PNR	TCH0,TCH1,TCH3,TCH5,TCH7,TCH8,TCH9 TCH0-9

- | | | |
|----|---|--|
| 5 | At marker frame—
Momentarily operate AR key. | FG lamp extinguished.
MB, FA1 relays release. |
| 6 | Block relay FA1 nonoperated. | |
| 7 | Momentarily operate FA relay. | MB relay momentarily operated. |
| 8 | Remove blocking tool from FA1 relay. | |
| 9 | At jack, lamp, and key circuit—
Insert make-busy plug into M-C-MB jack. | |
| 10 | At wiring side of marker frame—
Connect 130-volt battery to 130-volt fuse alarm bar. | FA1, MB relays operated.
FA lamp lighted.
Major alarm sounded. |

STEP	ACTION	VERIFICATION
11	Remove test connection from 130-volt battery and 130-volt fuse alarm bar.	FA lamp extinguished. FG lamp lighted. Major alarm silenced.
12	At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack.	At marker frame— MB relay remains operated.
13	At marker frame— Momentarily operate AR key.	FG lamp extinguished. MB, FA1 relays released.
G. All-Markers-Busy Alarm		
1	At jack, lamp, and key circuit— Insert make-busy plug into M-C-MB jack of marker being tested.	At marker frame— AMB relay operated.
2	Remove make-busy plug from M-C-MB jack.	At marker frame— AMB relay released.
3	Repeat Steps 1 and 2 for each completing marker.	
4	At marker frame— Block operated relay AMB in all completing markers, <i>start timing</i> .	At jack, lamp, and key circuit— C AMB lamp lighted. In 40 to 66 seconds, C MBA lamp lighted. Minor alarm sounds. If auxiliary signal at the associated switchboard is provided— Auxiliary signal sounds. ◆At line load control circuit— MBA lamp lighted.◆
5	◆At master traffic control circuit— Block nonoperated ALA, ALB relays.◆	
6	Block operated SRA, SRB relays.	TMA, TMB relays operated.
7	Remove blocking tools from ◆ALA, ALB,◆ SRA, SRB relays.	TMA, TMB relays released.
8	At marker frame— Momentarily remove blocking tool from AMB relay of each completing marker in turn.	At jack, lamp, and key circuit— C AMB lamp extinguished while blocking tool is removed.
9	Remove blocking tools from all AMB relays.	C AMB lamp extinguished.
10	At jack, lamp, and key circuit— Momentarily operate AMB-AR key.	Minor alarm silenced. C MBA lamp extinguished. ◆At line load control circuit— MBA lamp extinguished.◆

STEP	ACTION	VERIFICATION
11a	If auxiliary signal at associated switchboard is provided— At switchboard— Operate RL key.	Auxiliary signal silenced.
H. Trunk Test and Selection Feature		
2	At TIC— Insert make-busy plug in TIC-MB jack associated with marker under test.	
3	At marker frame— Block relays MAK1, TBK, TSE2, TLC1 operated.	
4	Strap fixed contact 10 of relay TBK to fixed contact 8 of relay TGT, using testing cord with 639A tools.	
5	Momentarily connect ground to contact 4M of highest numbered TS_ relay.	Highest numbered TS_ relay operated.
6	Momentarily connect ground to contact 4M of remaining TS_ relays, from highest to lowest numbered, in order.	TS_ relay to which ground was connected, operated. Next higher numbered TS_ relay released.
7	Momentarily remove blocking tool from TLC1 relay.	Lowest numbered TS_ relay released.
8	Momentarily connect ground to contact 2M of highest numbered TS_ relay.	Highest numbered TS_ relay operated.
9	Momentarily connect ground to contact 2M of remaining TS_ relays, from highest to lowest numbered, in order.	TS_ relay to which ground was connected, operated. Next higher numbered TS_ relay released.
10	Remove test connection from TBK, TGT relays.	
11	Remove blocking tools from MAK1, TBK, TSE2, TLC1 relays.	
12a	If no more marker tests are to be made at this time— At jack, lamp, and key circuit— Remove make-busy plug from M-C-MB jack.	
13a	At TIC— Remove make-busy plug from TIC-MB jack associated with marker under test.	