

**197- AND 198-TYPE SWITCHES
CONTACT SPRING ASSEMBLIES
REQUIREMENT AND ADJUSTMENT PROCEDURES**

1. GENERAL

1.001 This addendum supplements Section 030-705-703, Issue 9.

1.002 This addendum is issued to change the contact separation requirement in the table in 2.41 and to provide notes for Table H which were omitted in error.

2. REQUIREMENTS

The following changes apply to Part 2 of this section:

- (a) Requirement table in 2.41—Under "PLAY TAKEN UP", Contact separation requirement

should be changed to read—"Contact separation, see 2.42".

- (b) Table H, Notes 1 and 2—added

Table H, at foot of table, add the following:

Notes

1. Contact pressure shall be minimum 20 grams except as covered in Note 2.
2. The contact pressure between the No. 1 and 2 springs of the rear spring assembly shall be minimum 15 grams measured at the end of the No. 2 spring.